

JUMP COMICS 

ワンピース
ONE PIECE

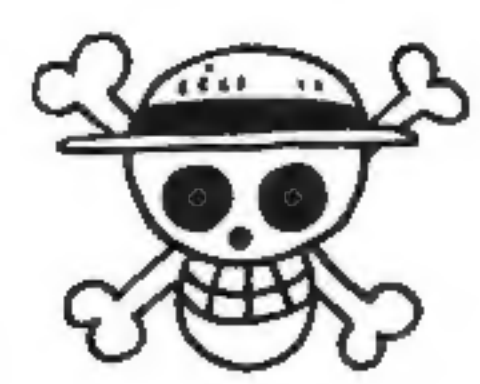
卷三

“偽れぬもの”



尾田栄一郎

EIICHIRO ODA



There's something I'd like to do if I had a whole year off. I would like to do a serious study of different drawing techniques and materials. Then I bet drawing would become even more fun. Whoever said it's a small world?

—Eiichiro Oda, 1998



E

iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** magazine in 1997, quickly became one of the most popular manga in Japan.





**ONE PIECE VOL. 3
EAST BLUE PART 3**

SHONEN JUMP Manga Edition

This volume contains material that was originally published in English in **SHONEN JUMP** #10–13.

STORY AND ART BY EIICHIRO ODA

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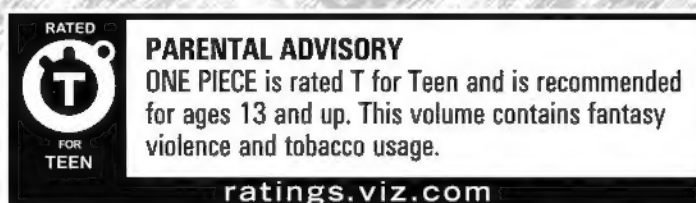
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JUMP COMICS 



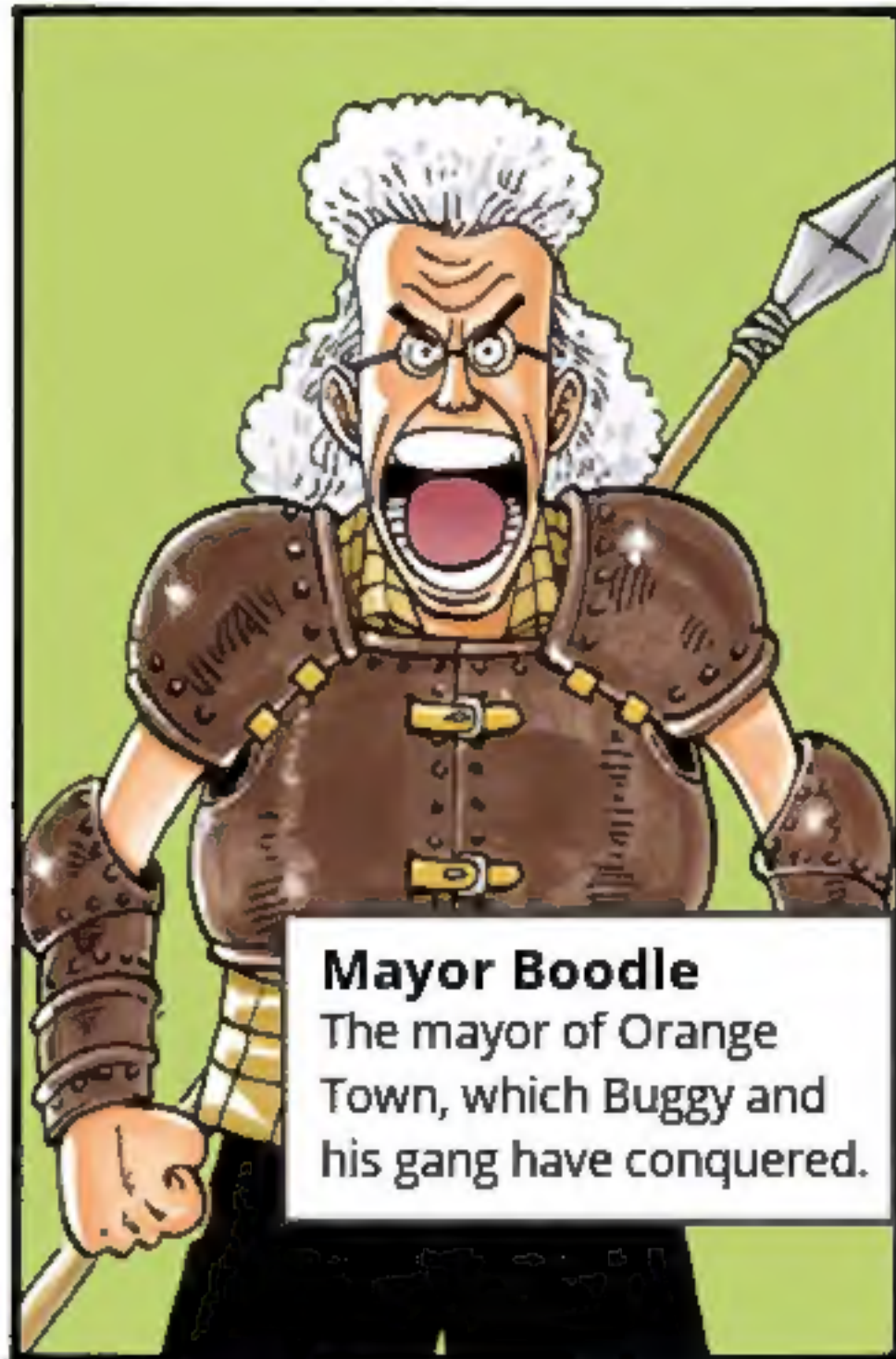
ONEPIECE

Vol. 3

**DON'T GET
FOOLED AGAIN**



お だ え い い ち ろ う
尾田栄一郎
EIICHIRO ODA



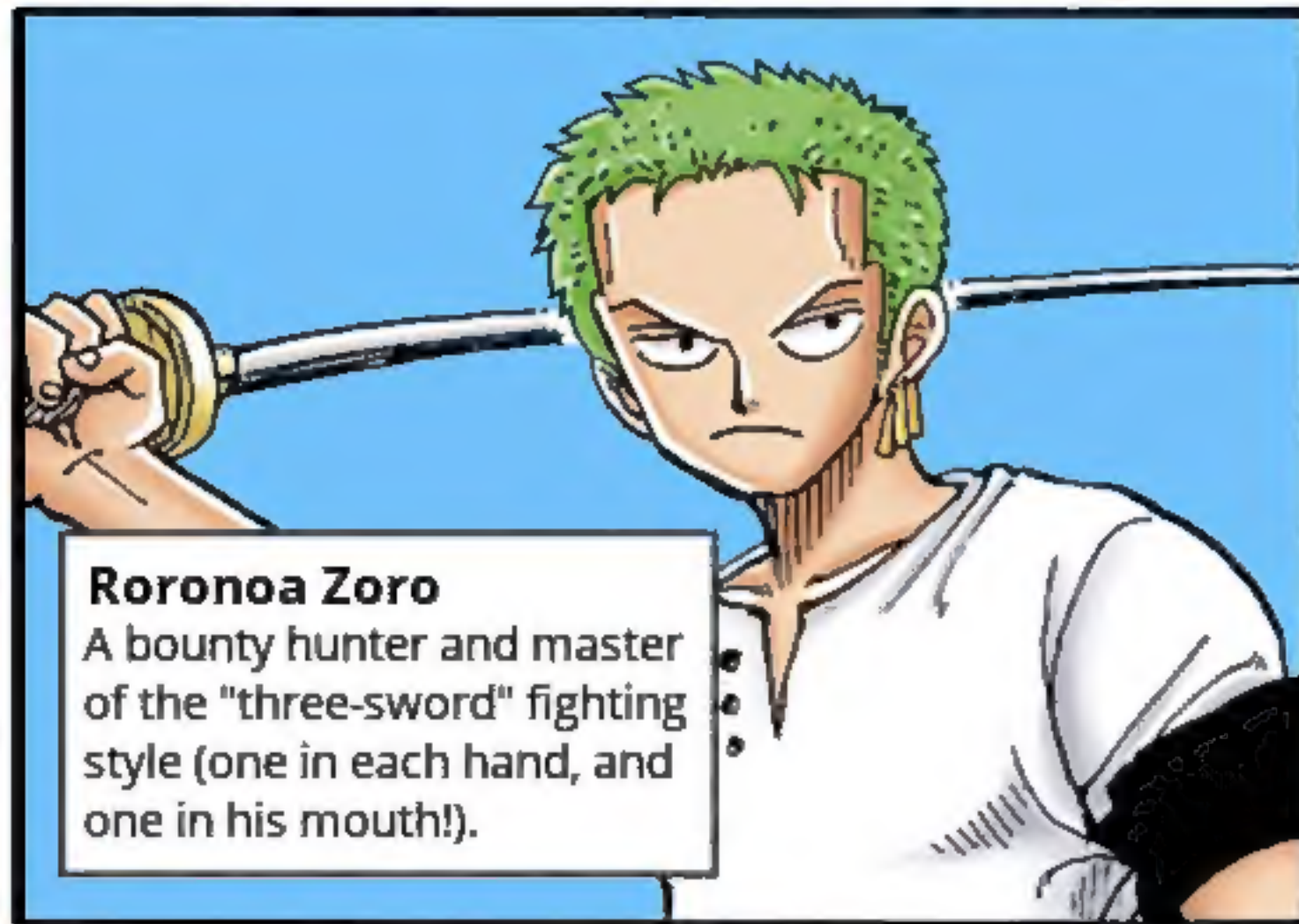
Mayor Boodle
The mayor of Orange Town, which Buggy and his gang have conquered.



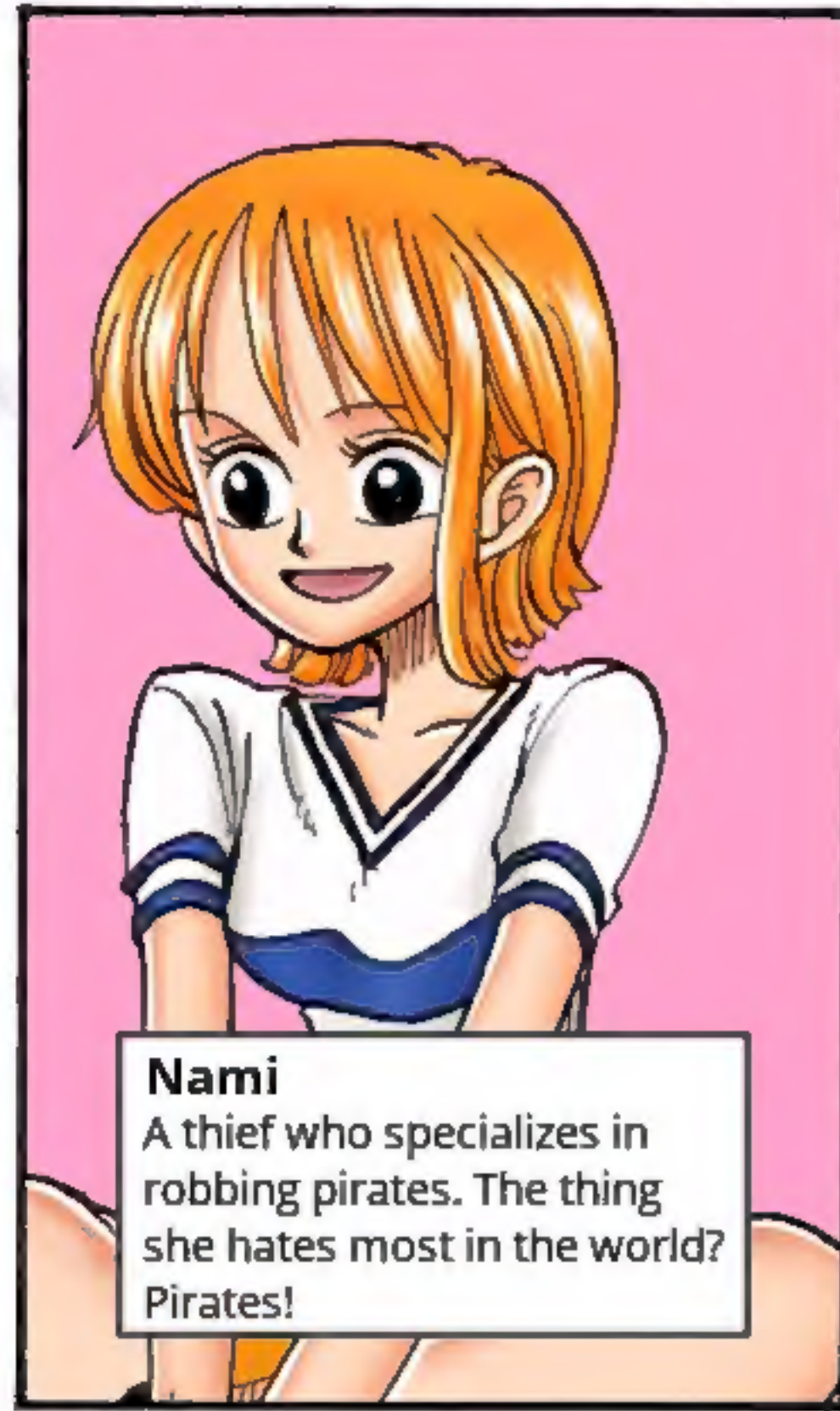
Captain Buggy the Clown
Don't let his face fool you—



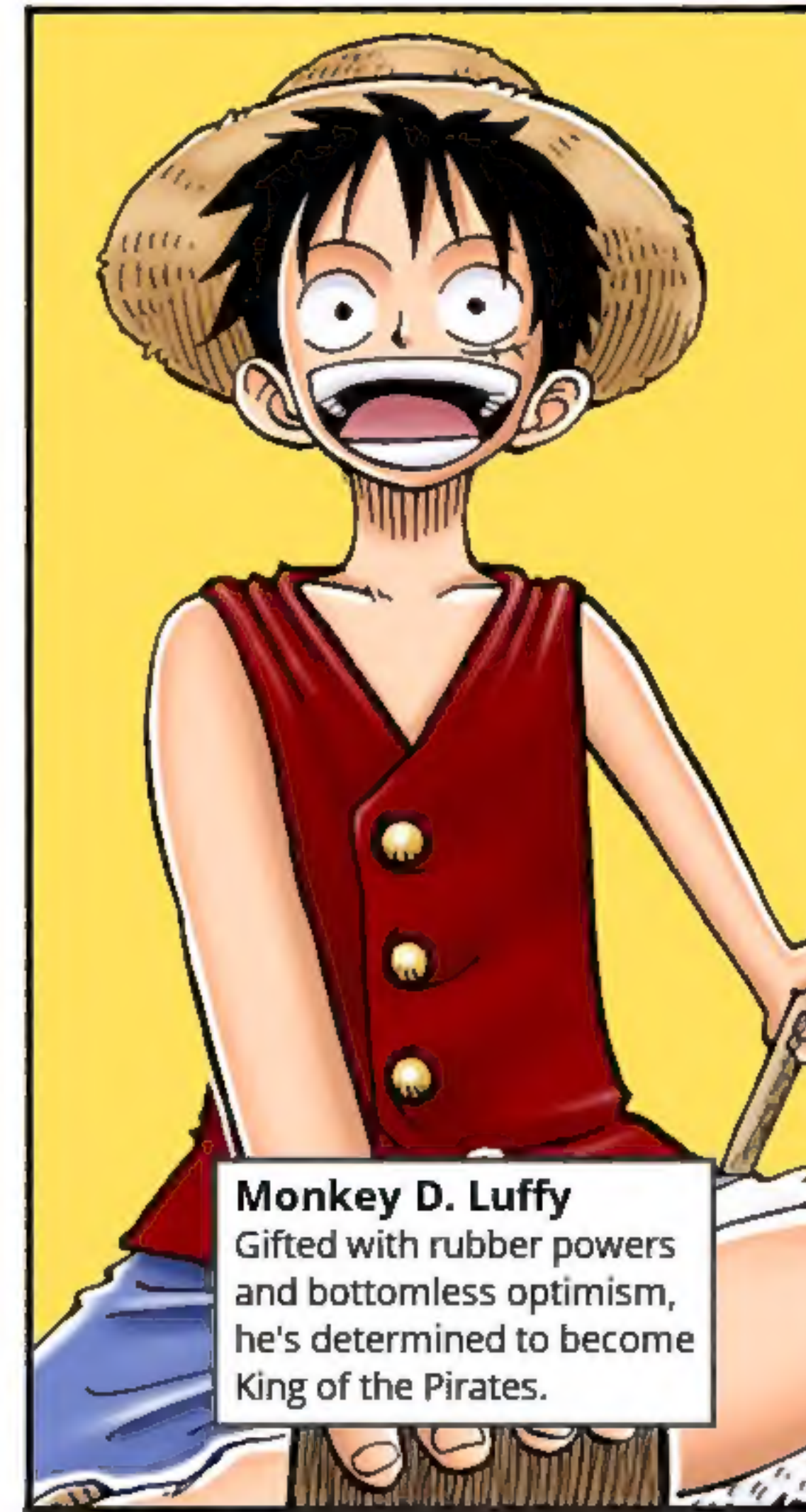
Chouchou
A dog.



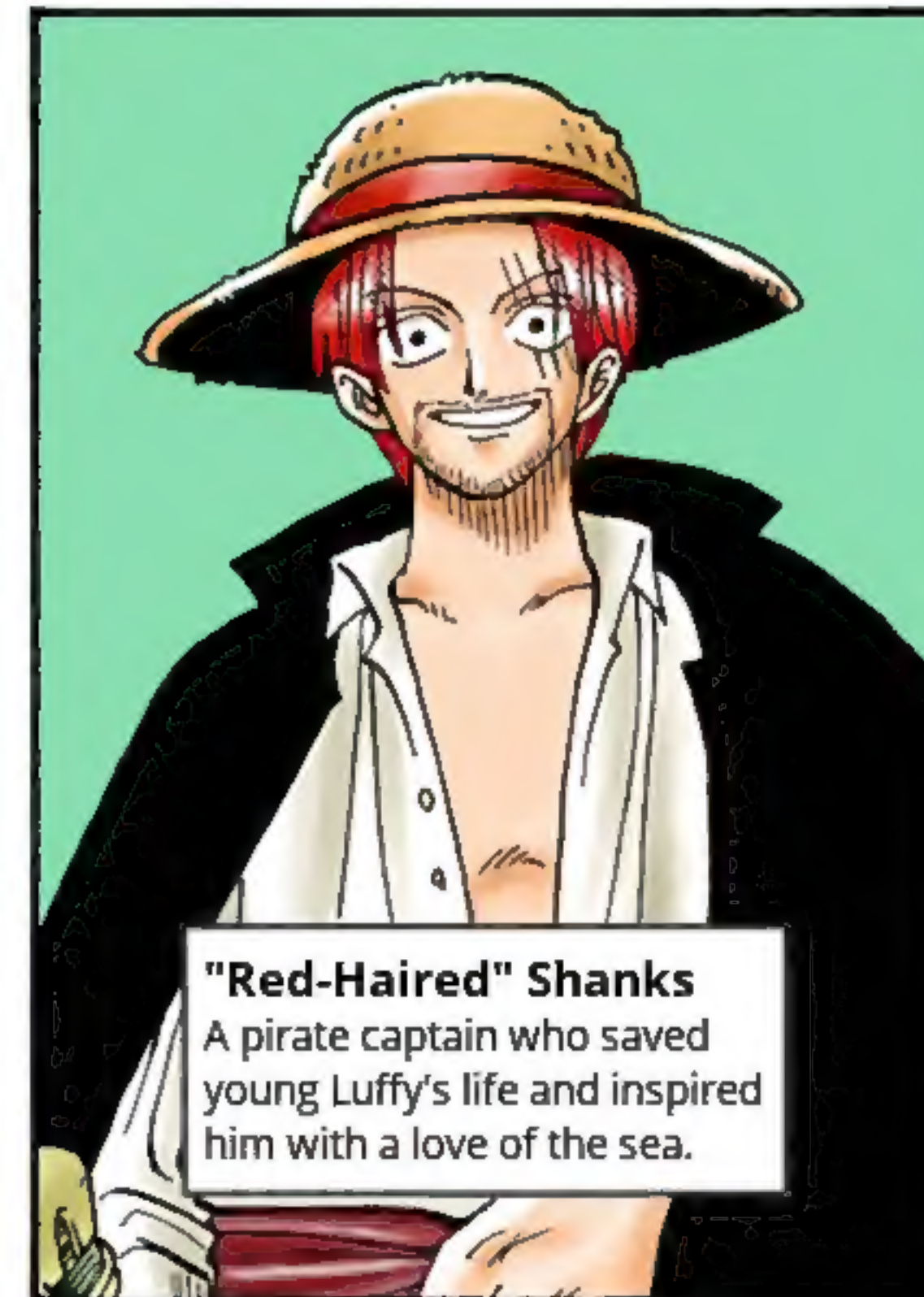
Roronoa Zoro
A bounty hunter and master of the "three-sword" fighting style (one in each hand, and one in his mouth!).



Nami
A thief who specializes in robbing pirates. The thing she hates most in the world? Pirates!



Monkey D. Luffy
Gifted with rubber powers and bottomless optimism, he's determined to become King of the Pirates.



"Red-Haired" Shanks
A pirate captain who saved young Luffy's life and inspired him with a love of the sea.

THE STORY OF ONE PIECE

Volume 3

Monkey D. Luffy started out as just a kid with a dream—and that dream was to become the greatest pirate in history! Stirred by the tales of pirate "Red-Haired" Shanks, Luffy vowed to become a pirate himself. That was before the enchanted Devil Fruit gave Luffy the power to stretch like rubber, at the cost of being unable to swim—a serious handicap for an aspiring sea dog. Undeterred, Luffy set out to sea, where he found an unlikely partner in the fearsome pirate hunter Roronoa Zoro...

Now Luffy and Zoro are under attack by the ruthless pirate lord Buggy the Clown. Captain Buggy has also eaten the Devil Fruit—and gained the power to split his body into pieces like a jigsaw puzzle! How can Luffy fight a foe who's literally all over the place? And can he trust Nami, the fast-talking thief who stole Buggy's ship? As Volume 3 of One Piece opens, the battle with Buggy is raging... and it's only the beginning of Luffy's problems.

—ワンピース—
ONE PIECE
vol.3

DON'T GET FOOLED AGAIN

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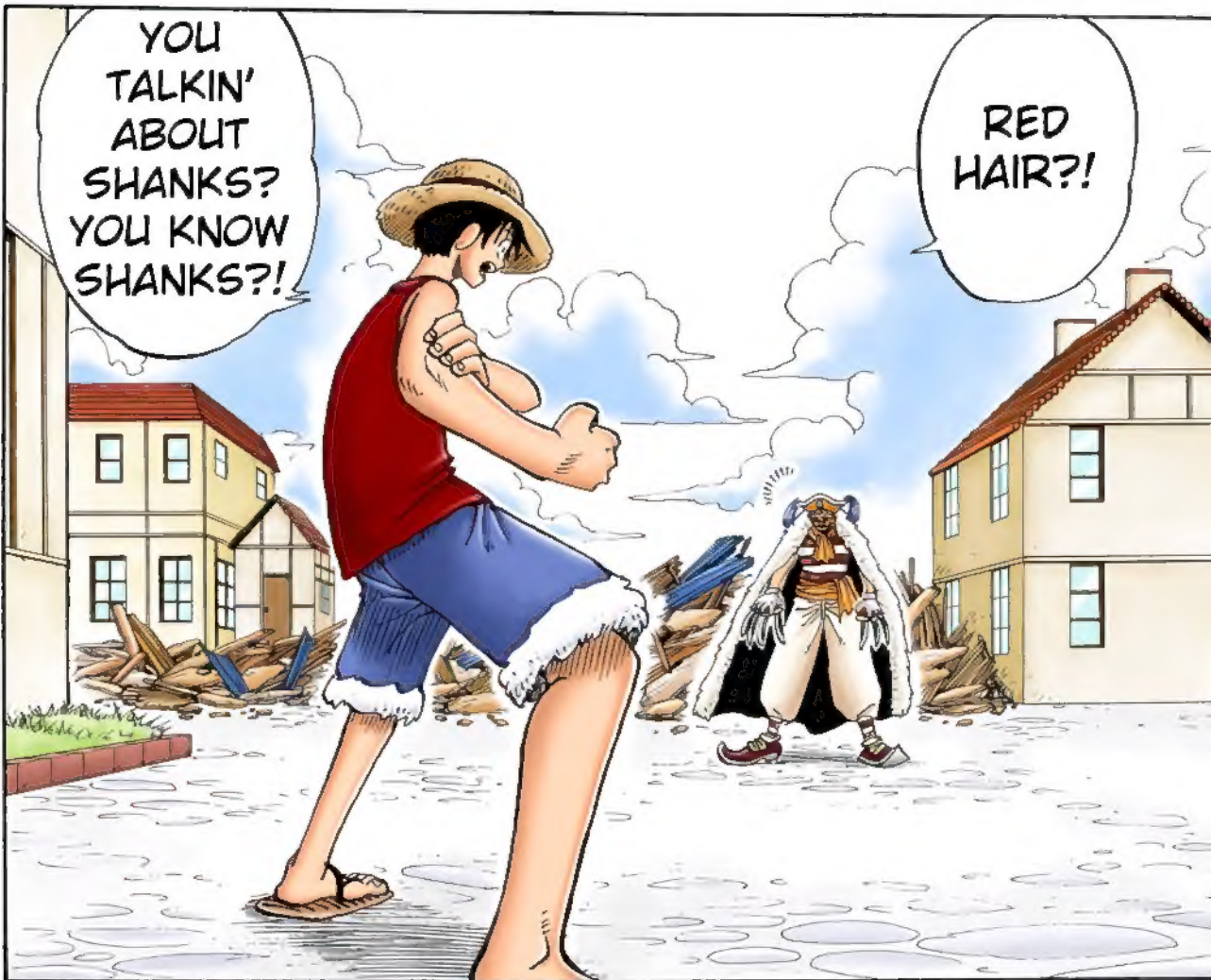
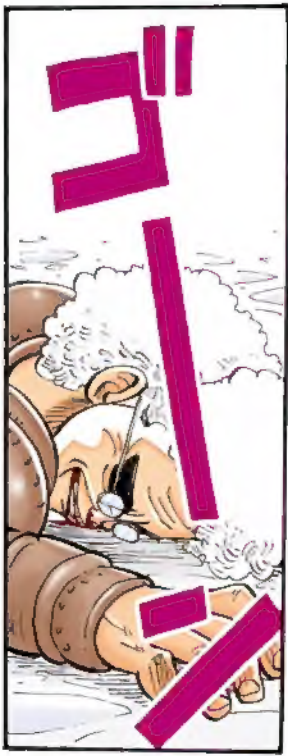


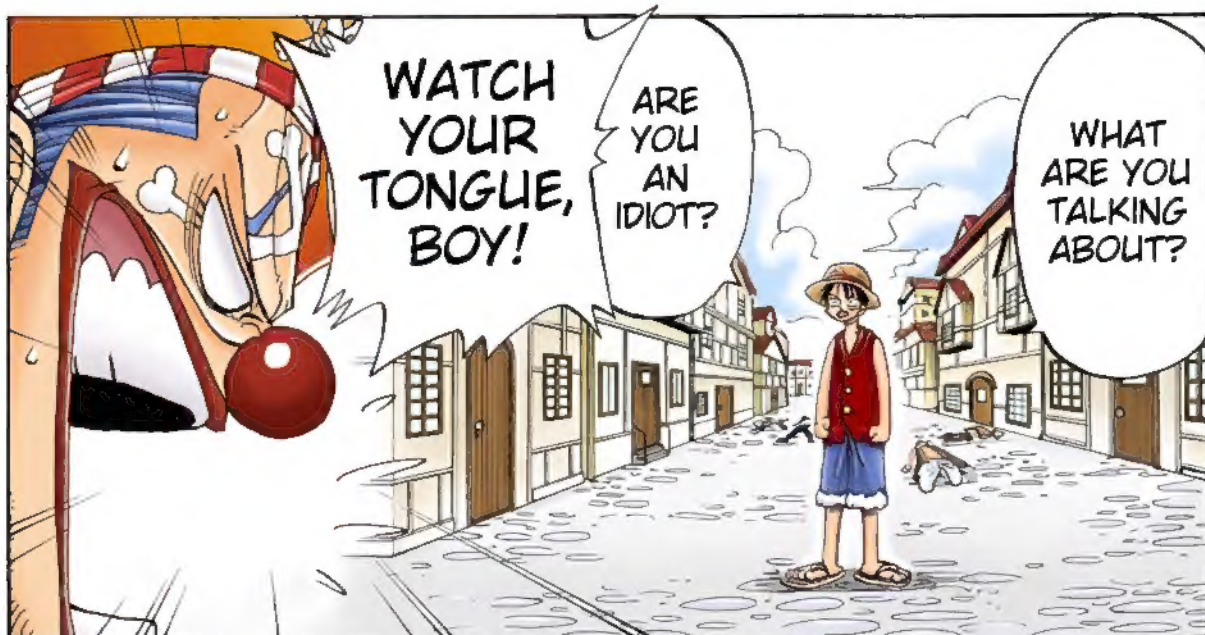
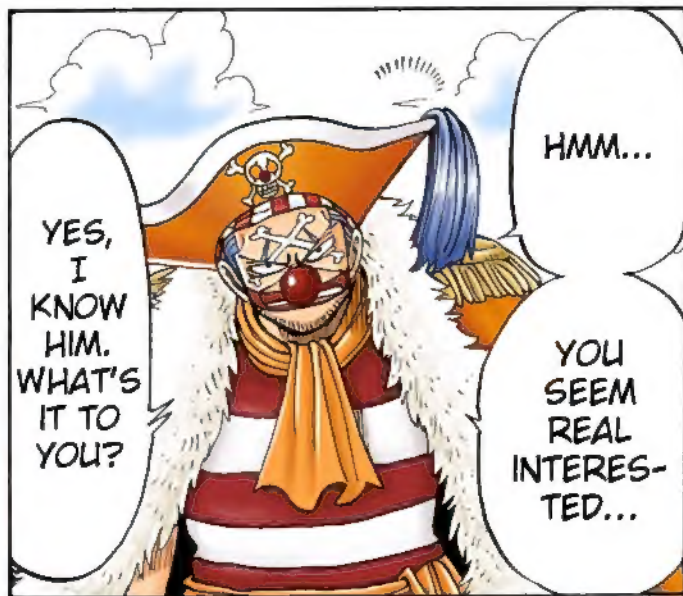
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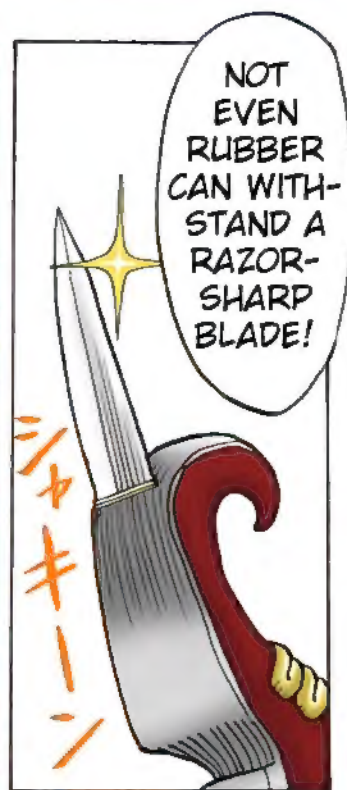
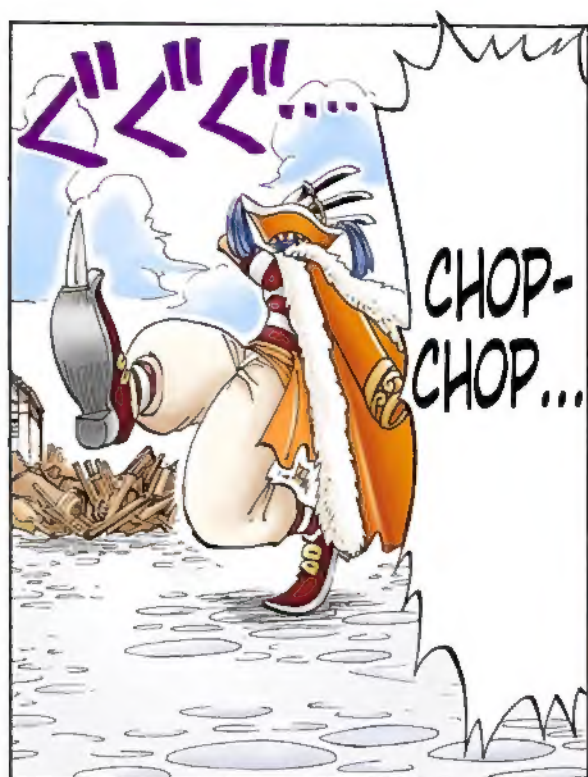
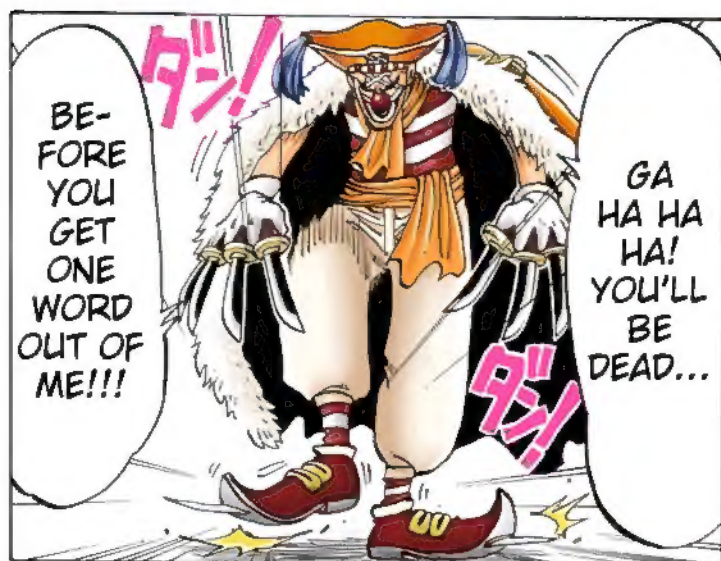
THE PIRATE BUGGY

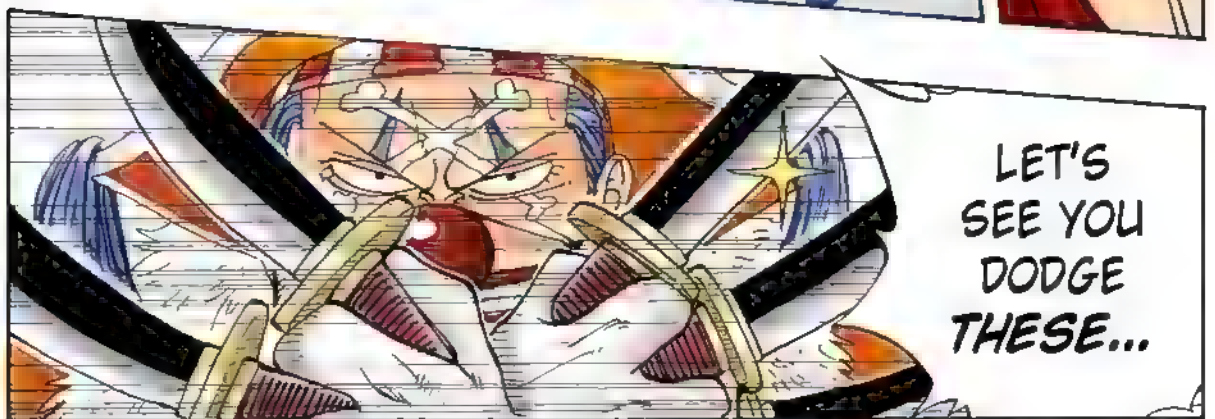
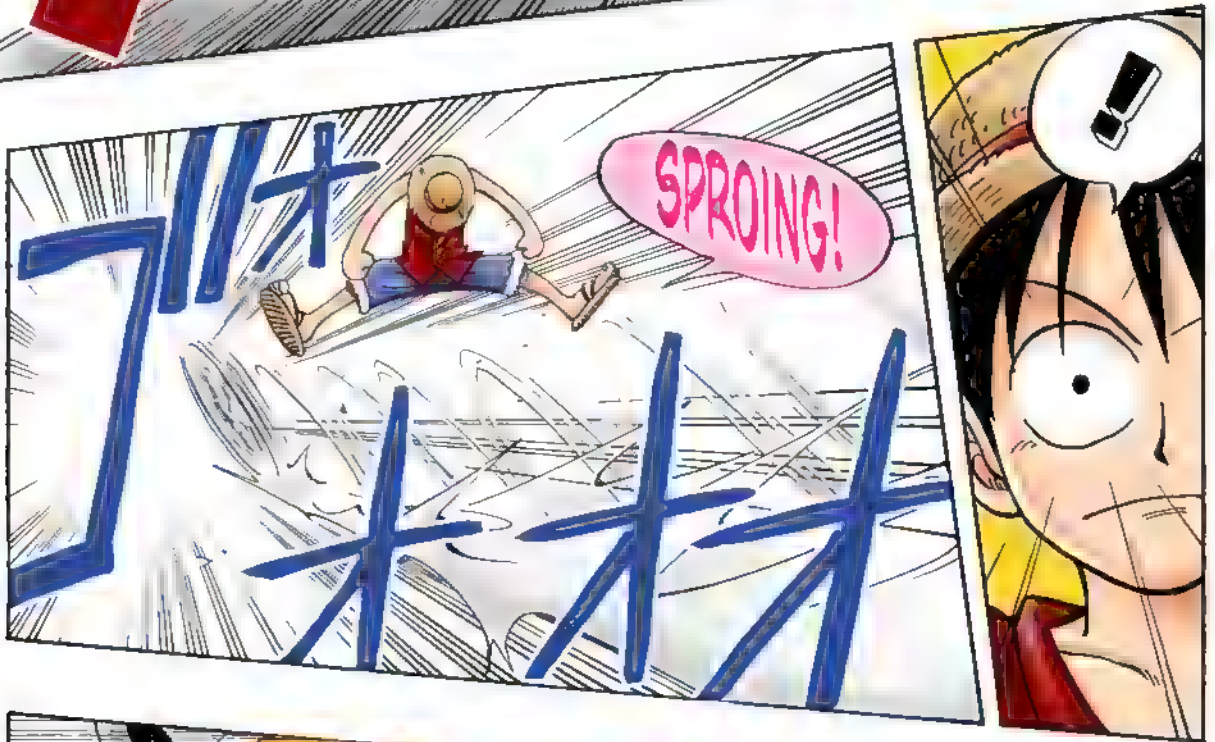
THE CLOWN

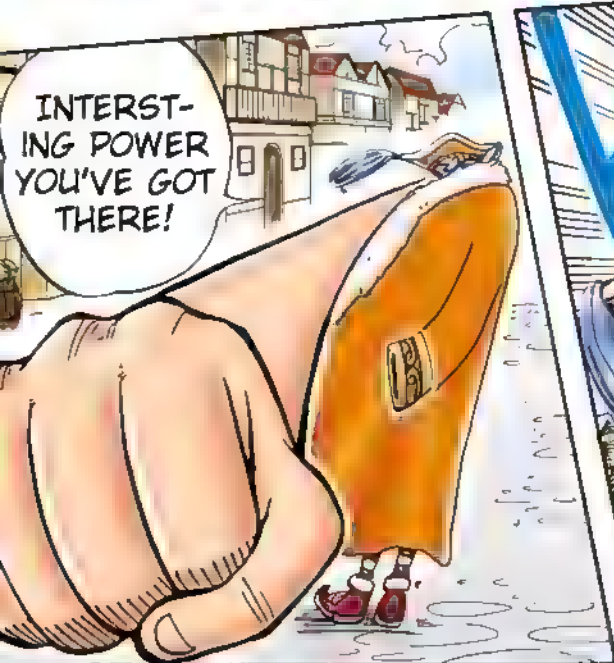
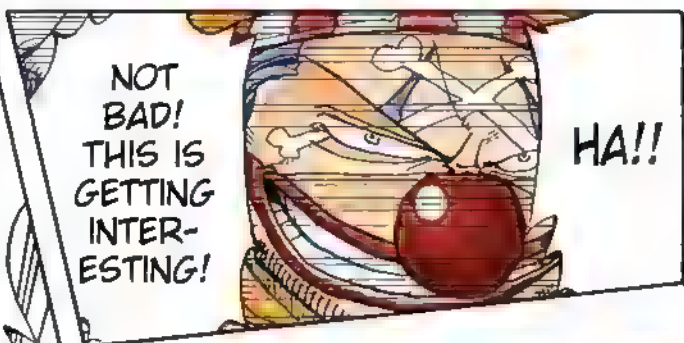


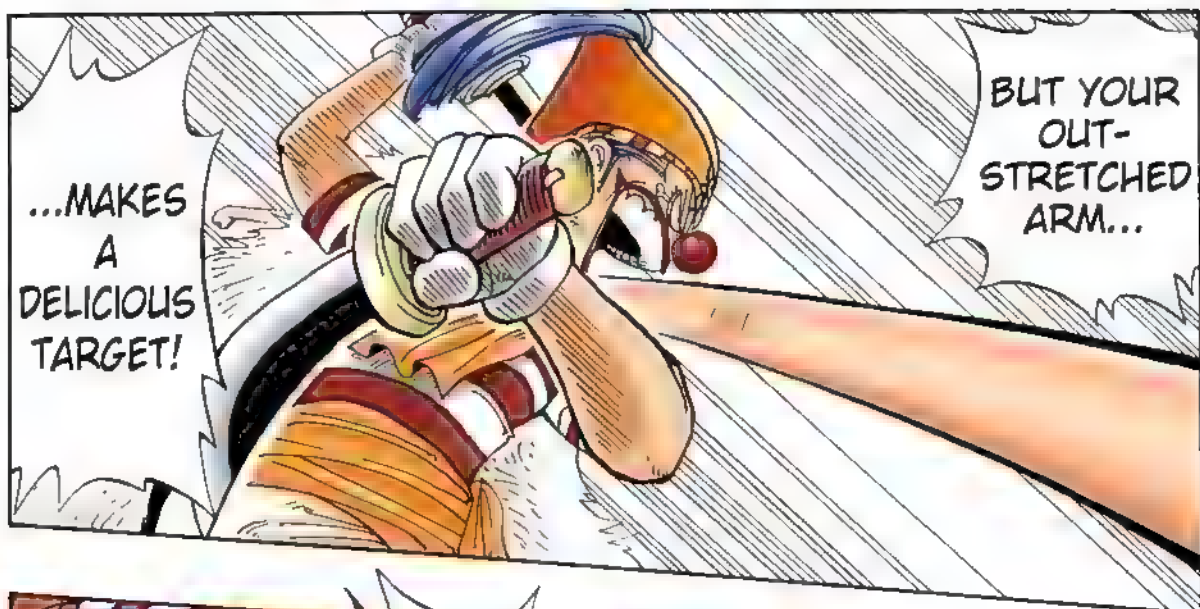






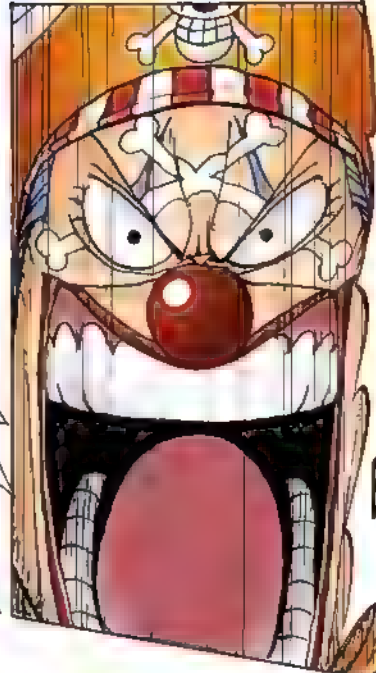






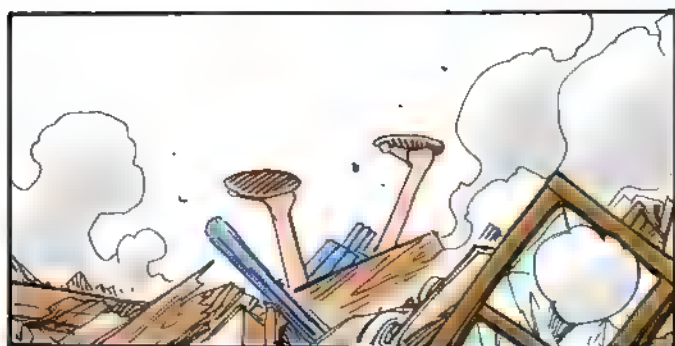


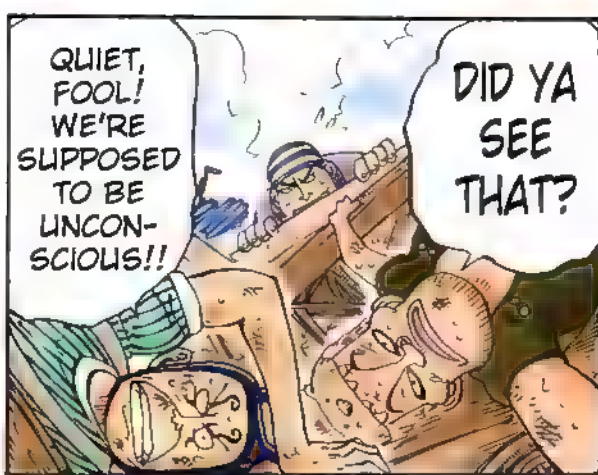
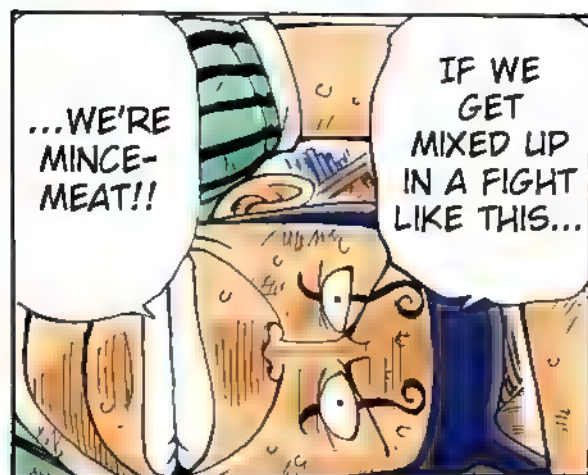
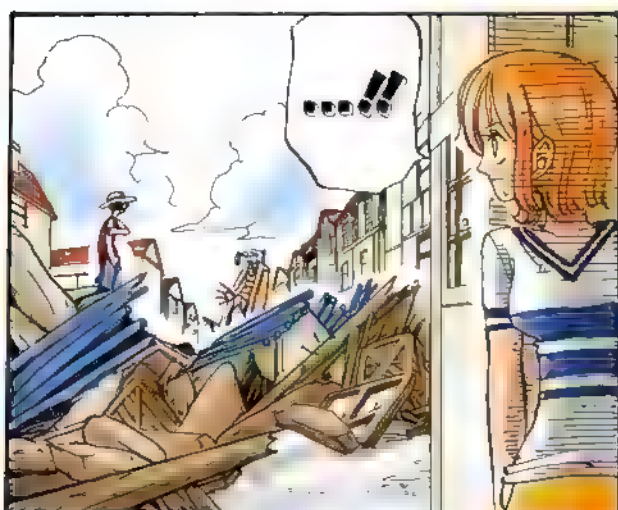
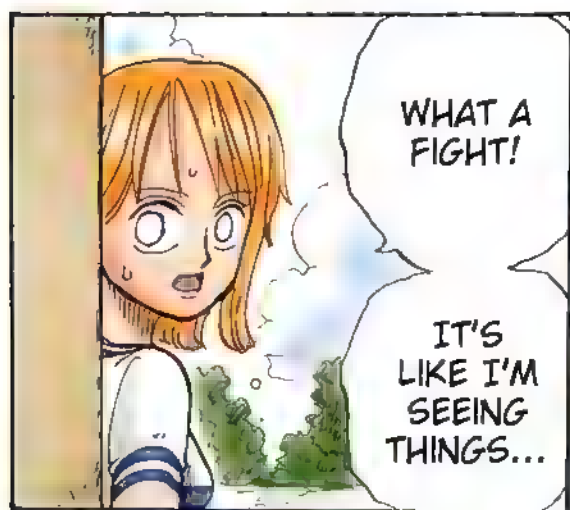
SICKLE!!

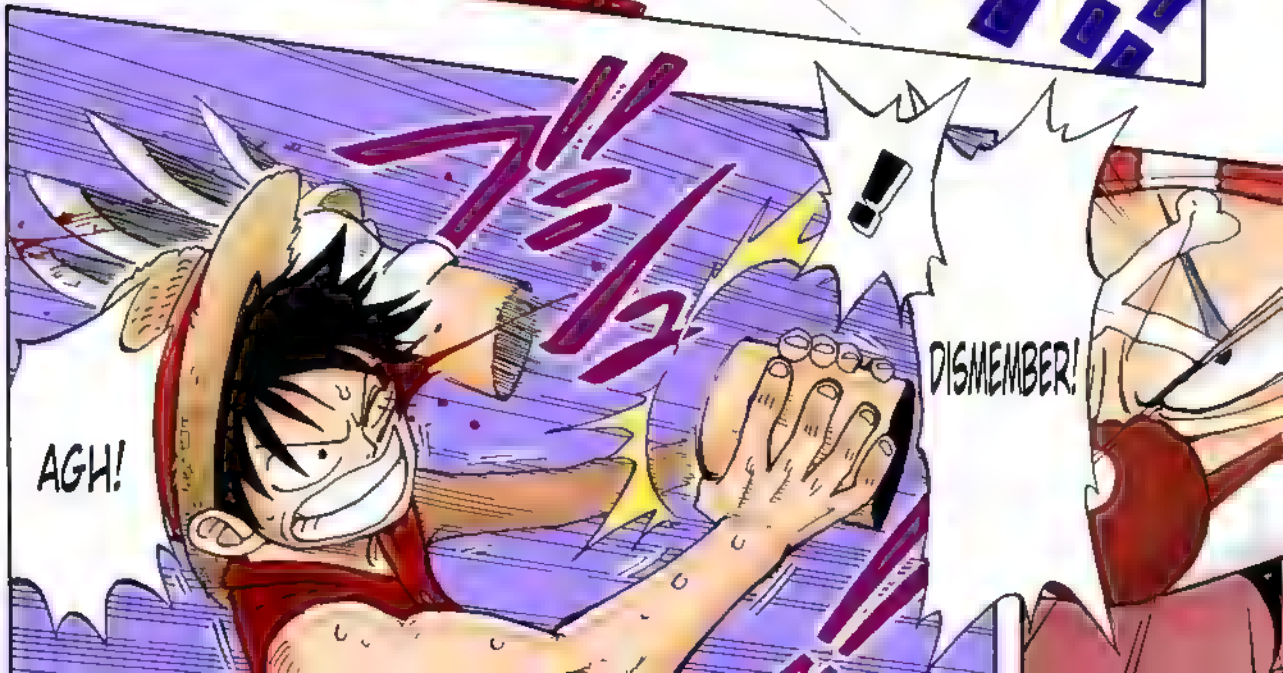
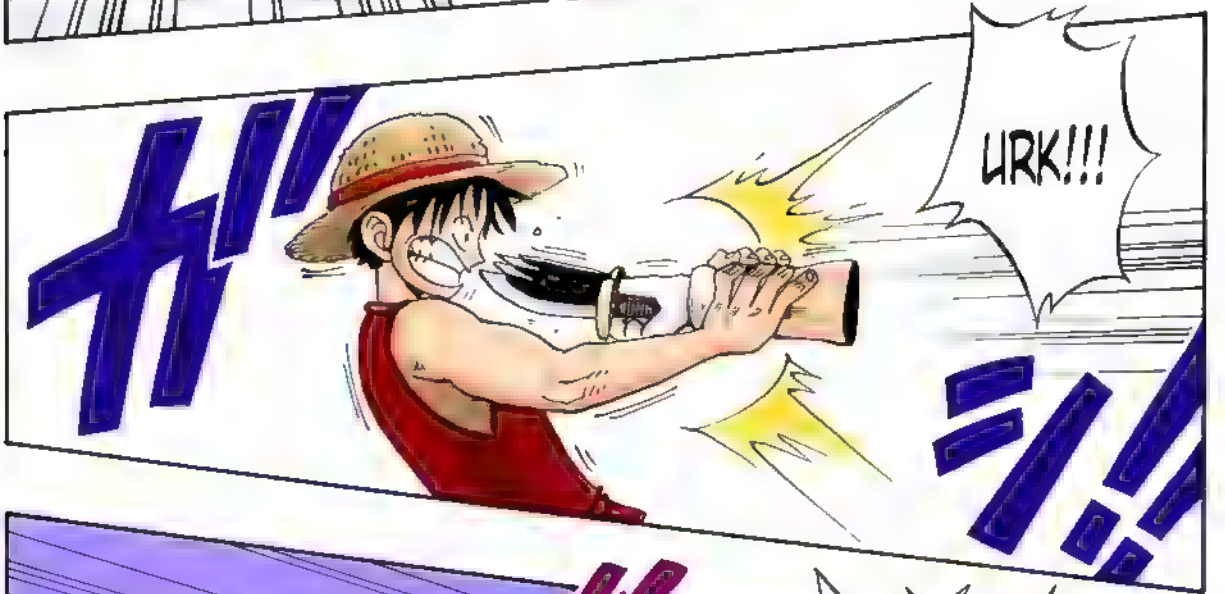
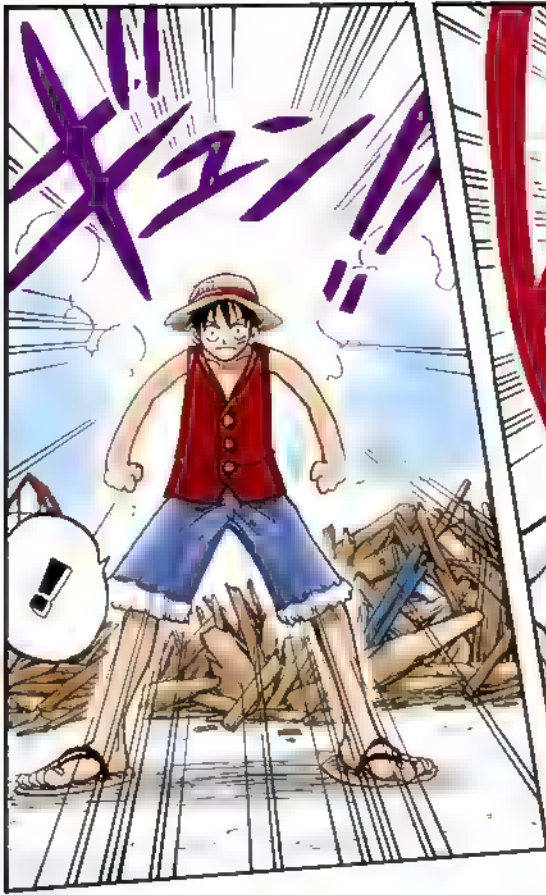


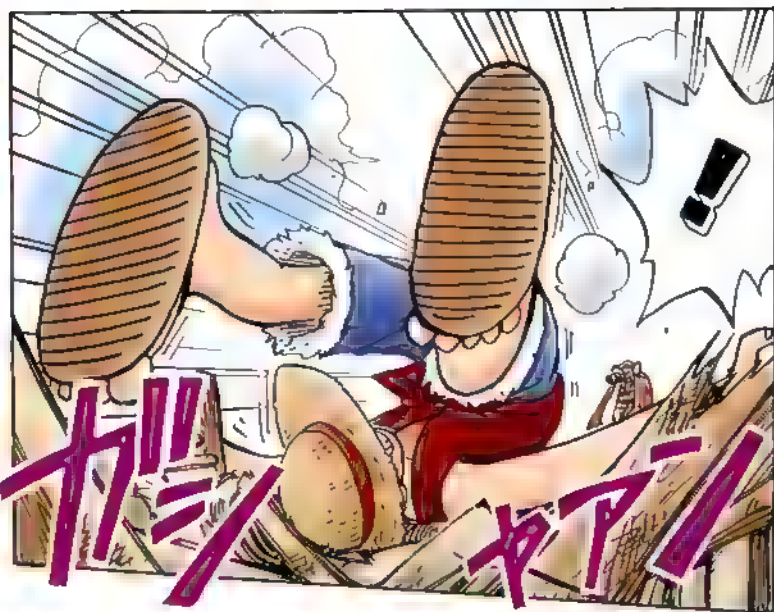
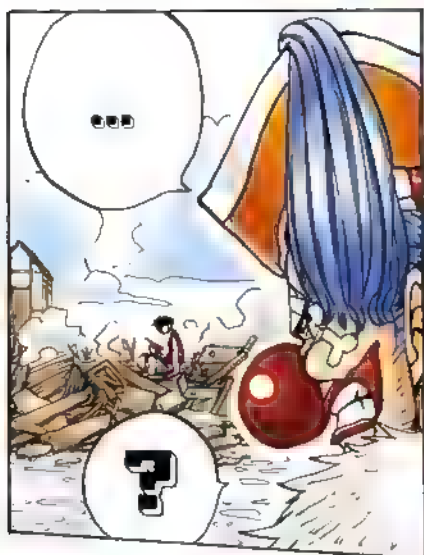
CHOP-
CHOP
EMER-
GENCY
ESCAPE!!

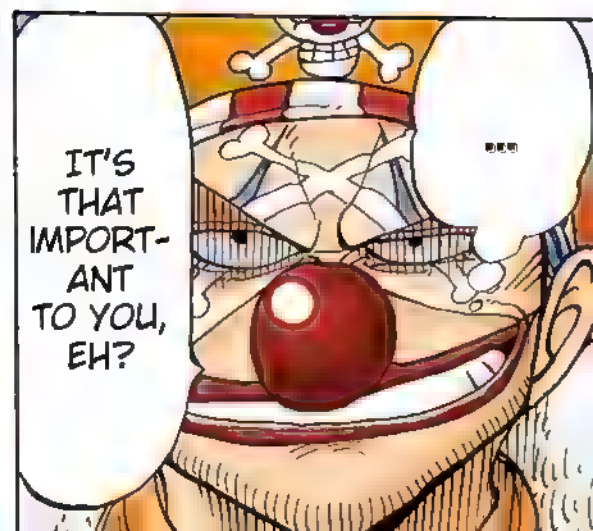
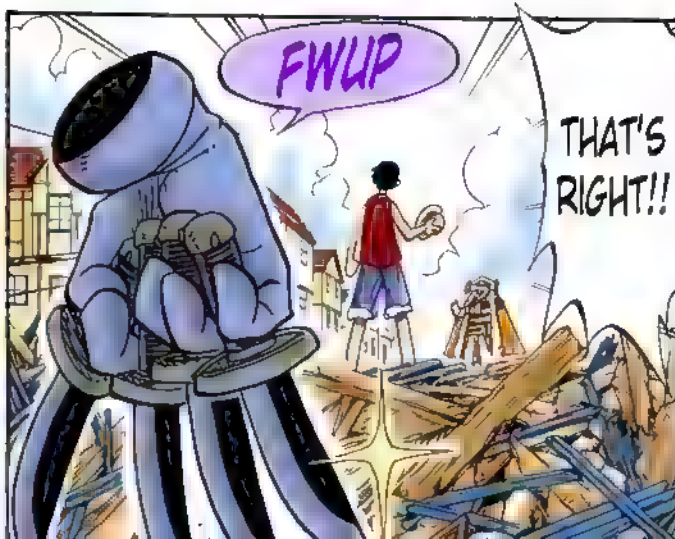
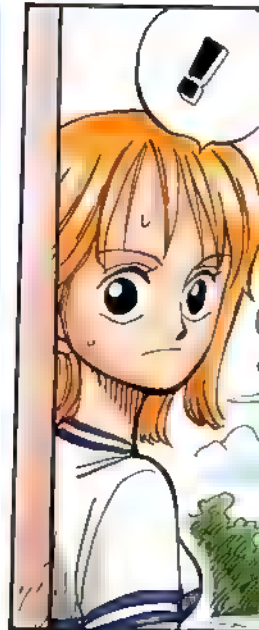
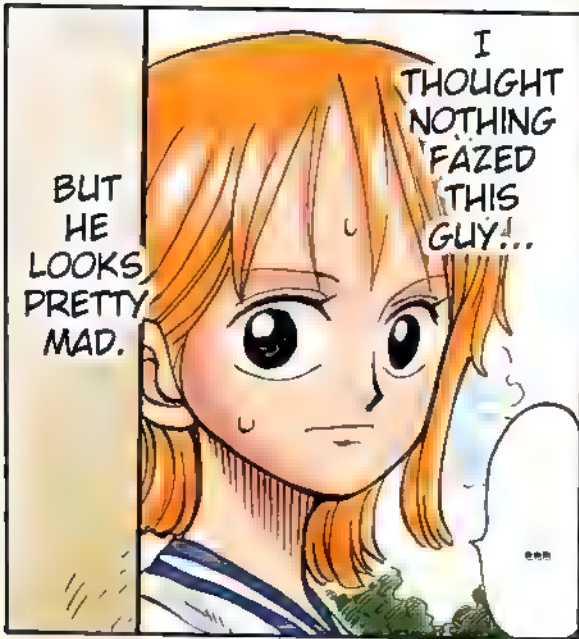


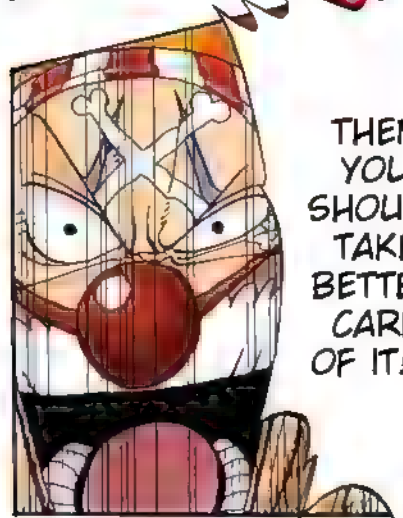
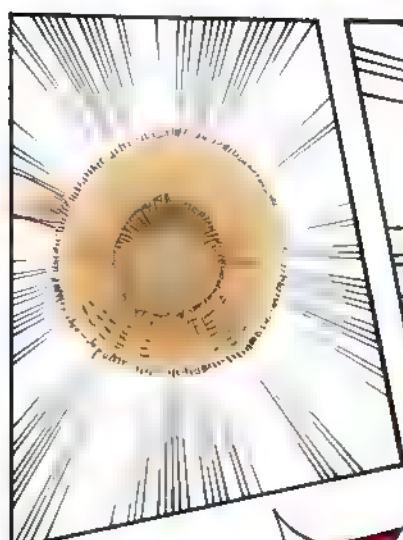
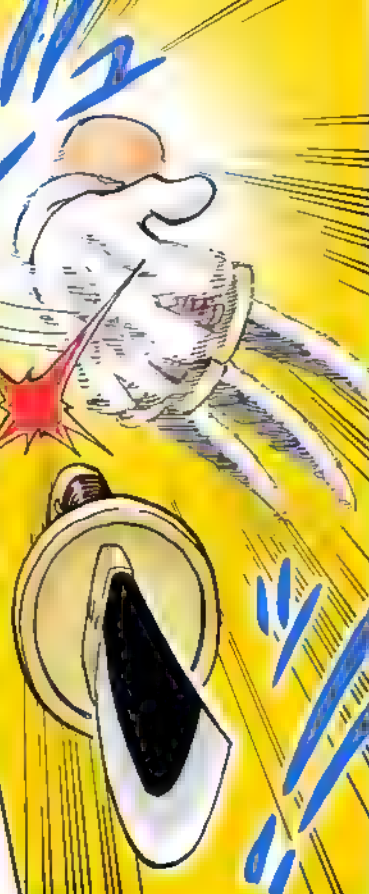
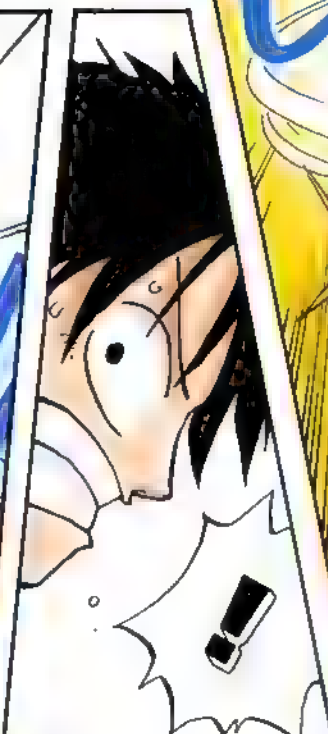
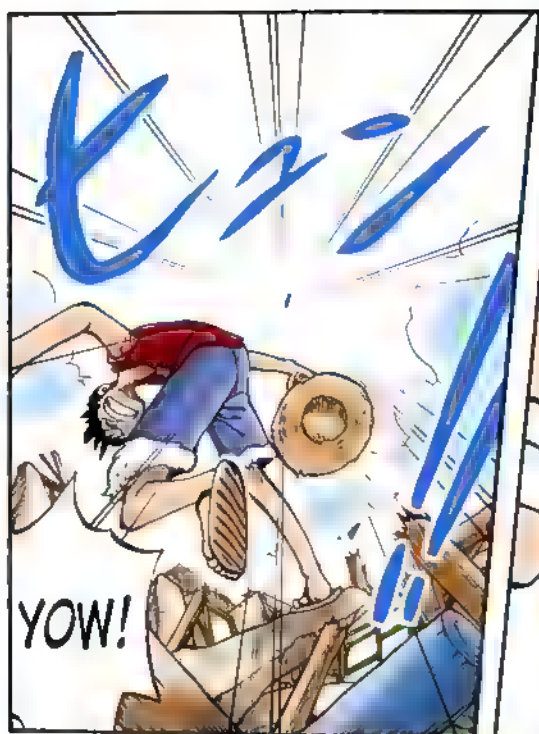


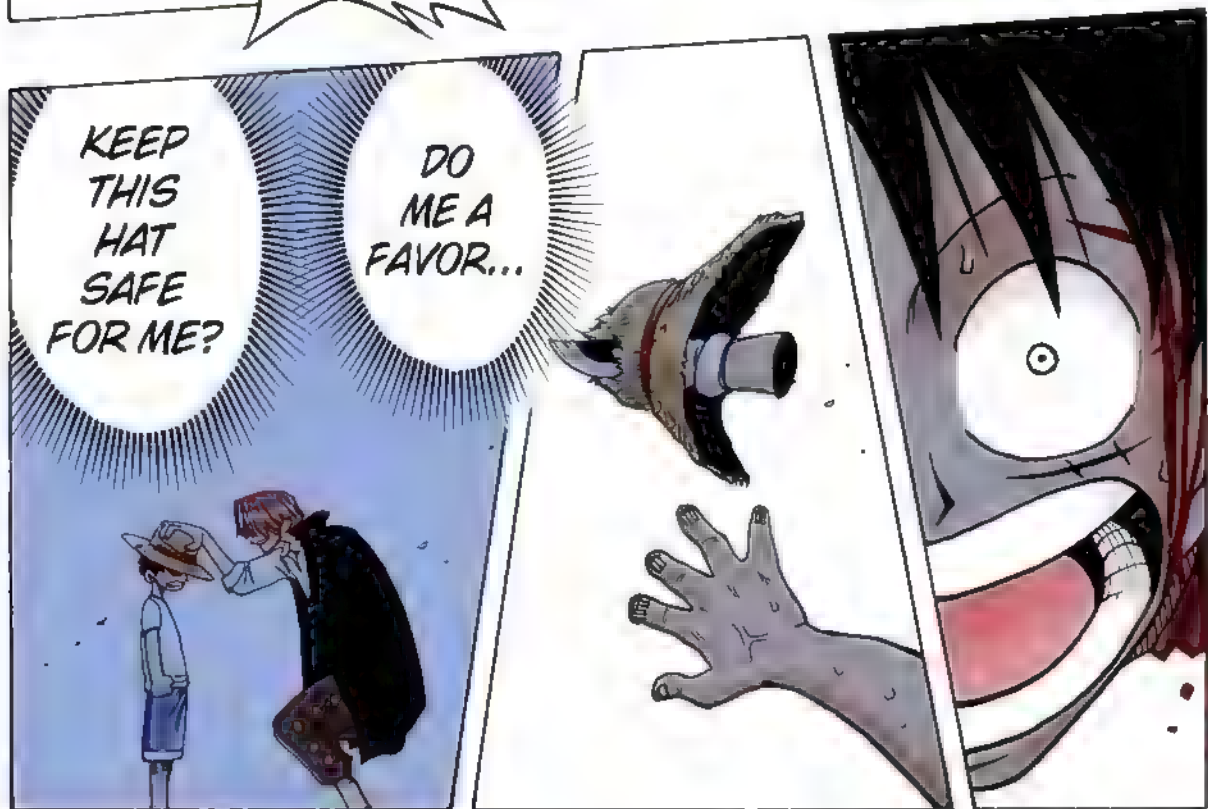


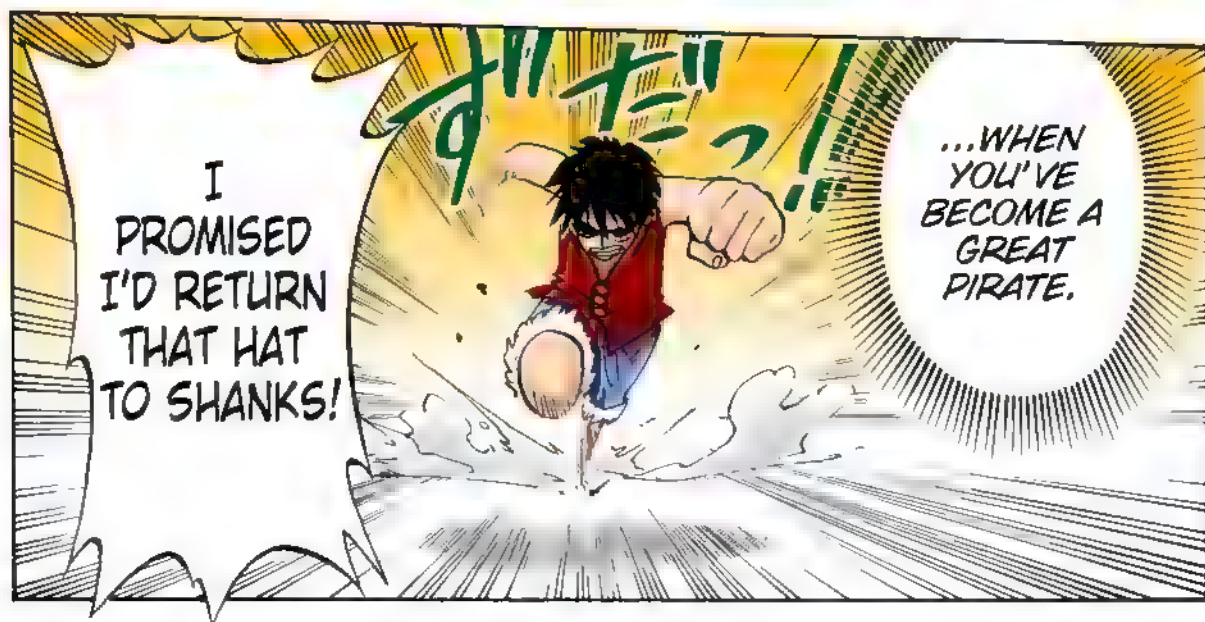
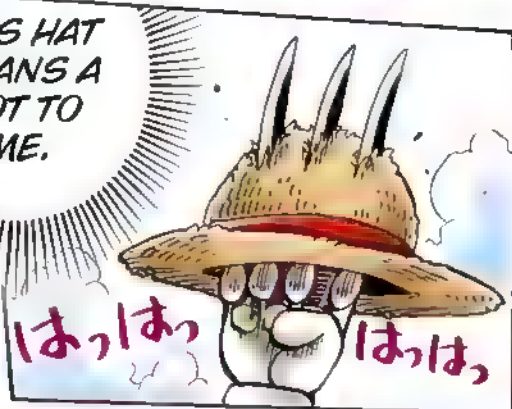
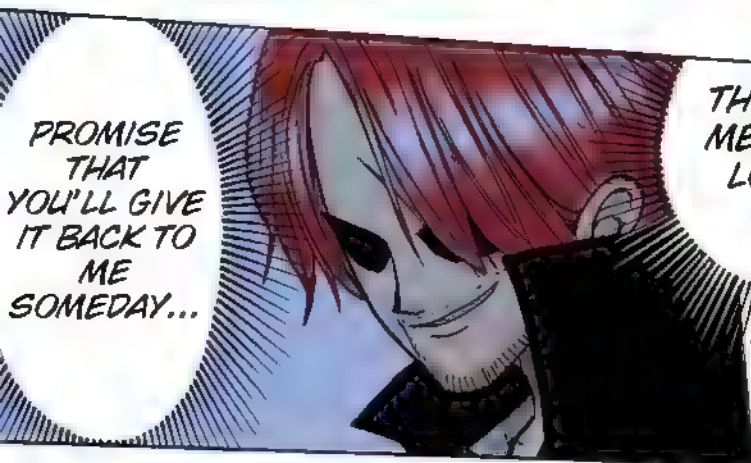
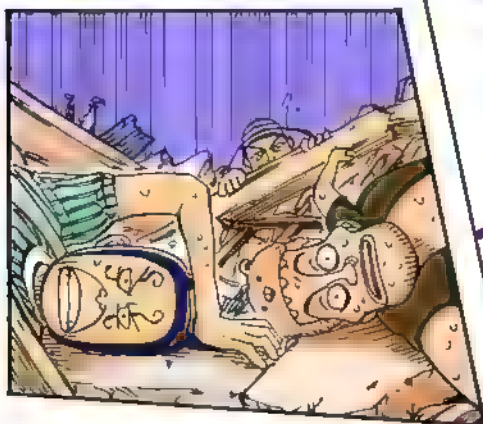
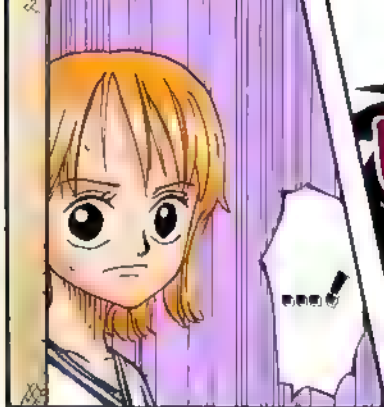


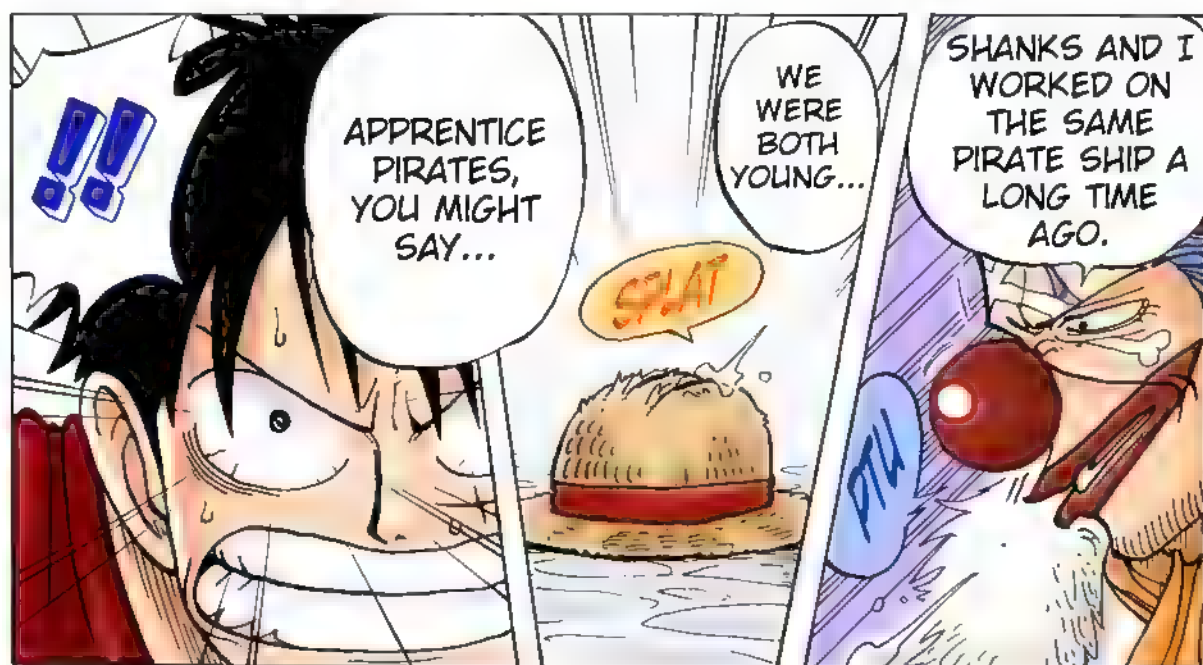
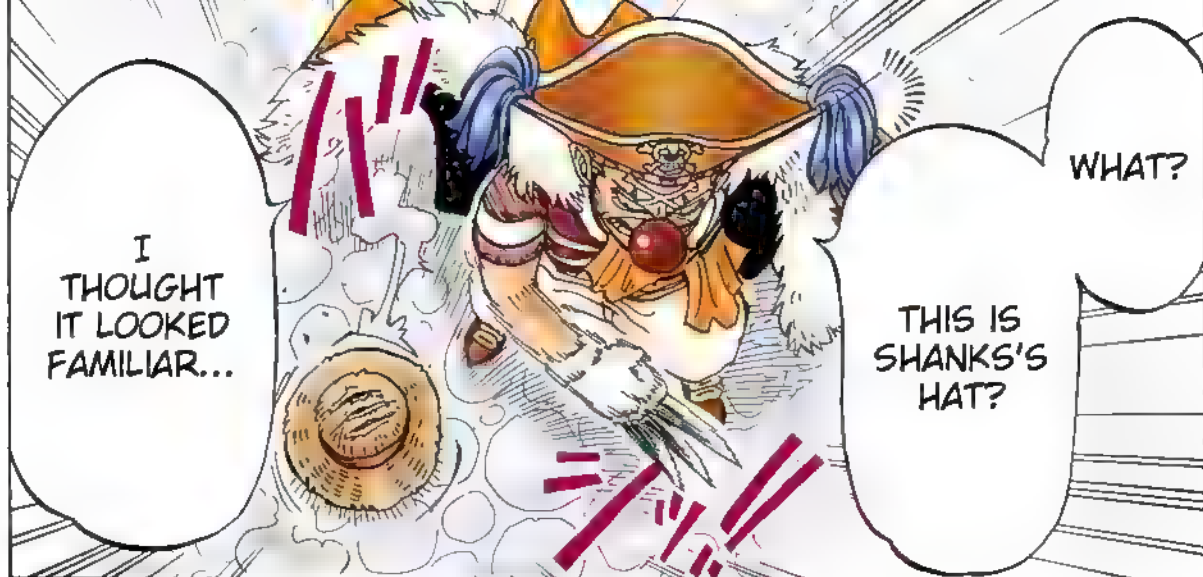








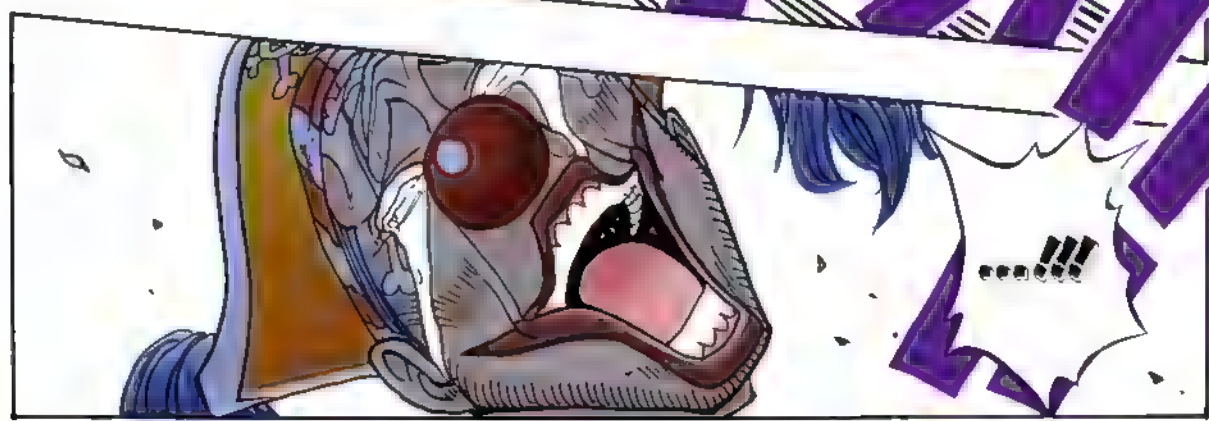






?!!!!

DON'T PUT
YOURSELF
ON THE
SAME LEVEL
AS HIM!!!



...!!!

Early Sketch: Boogie the Clown!

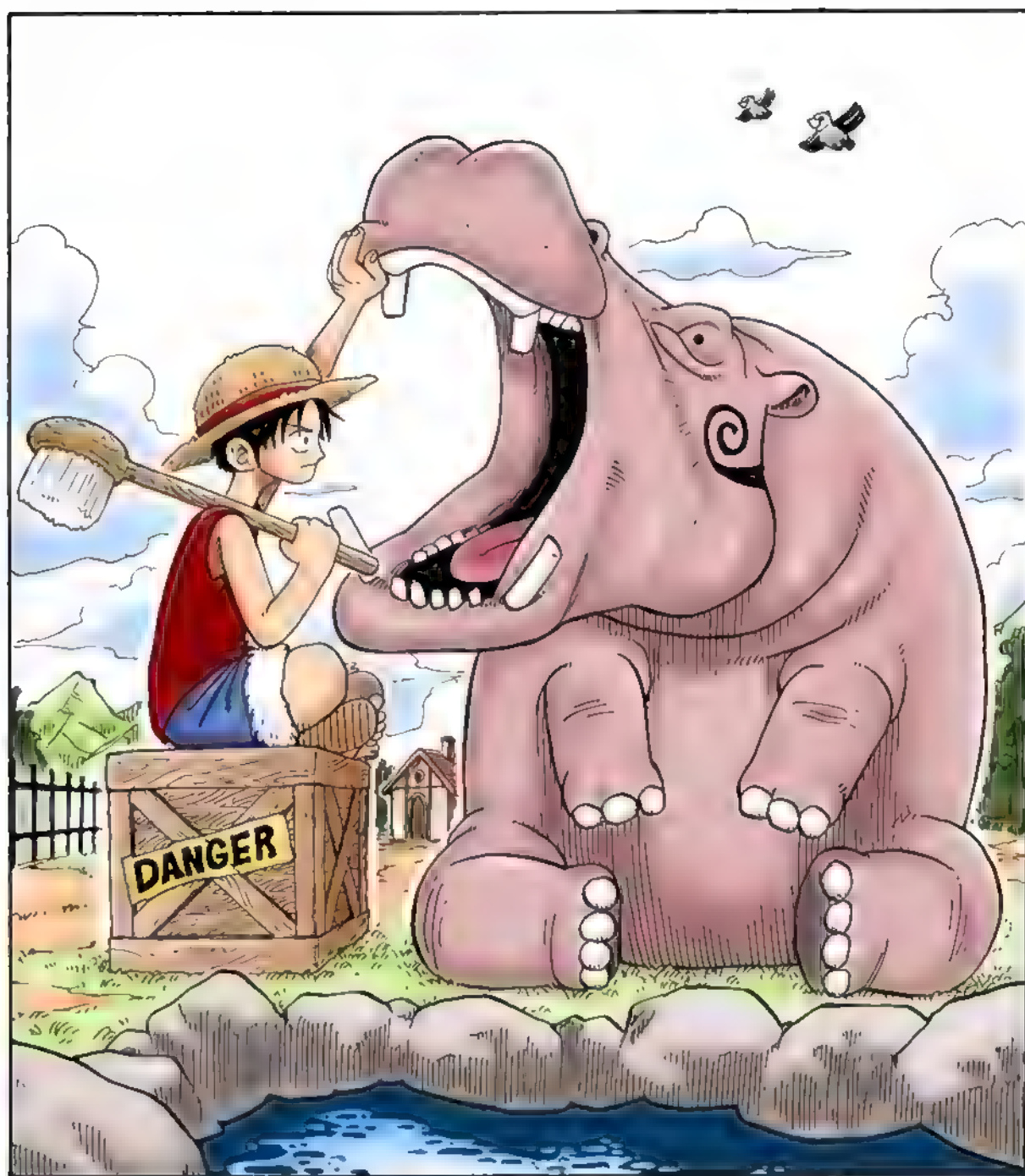
道化のブギー

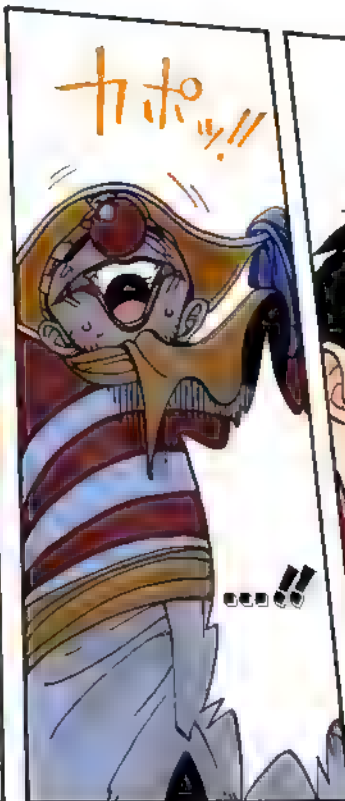
ROMANCE
DAWN ロマンス
ドーン

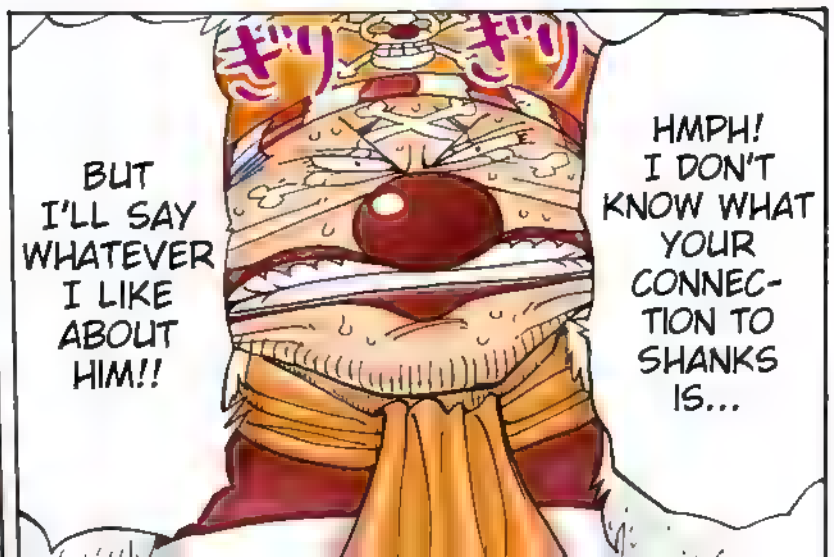
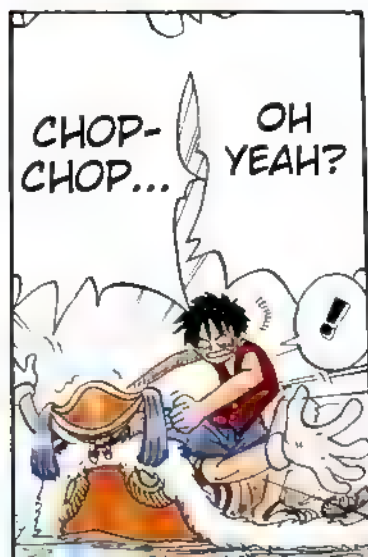


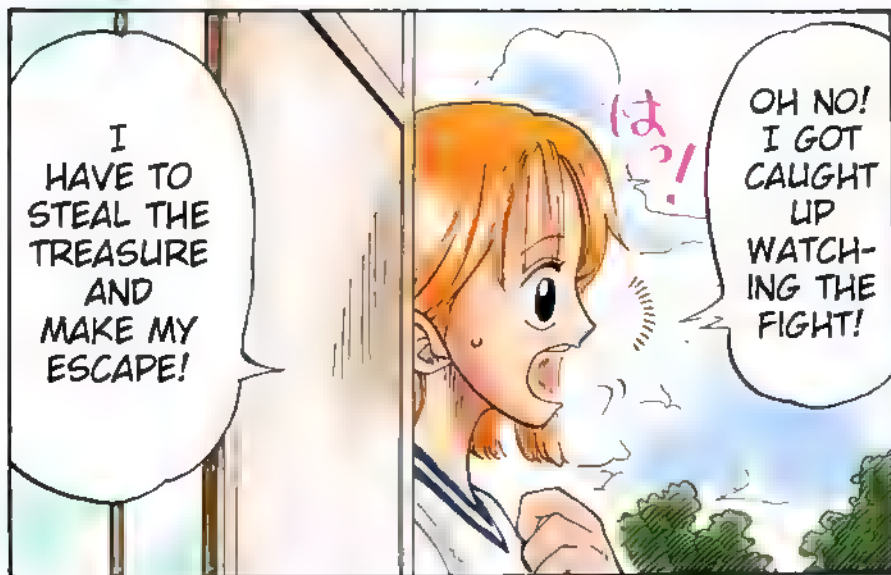
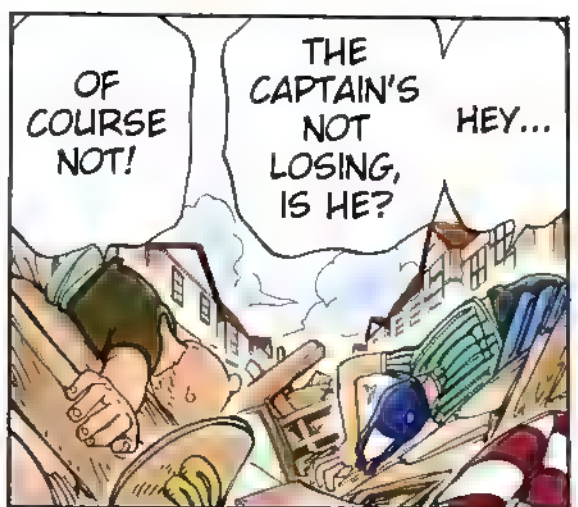
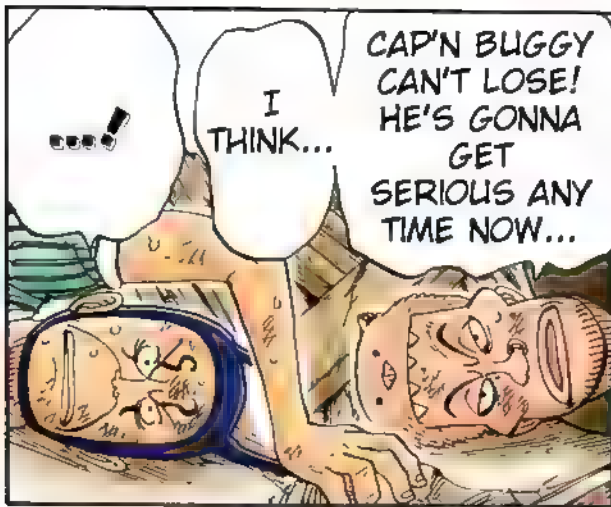
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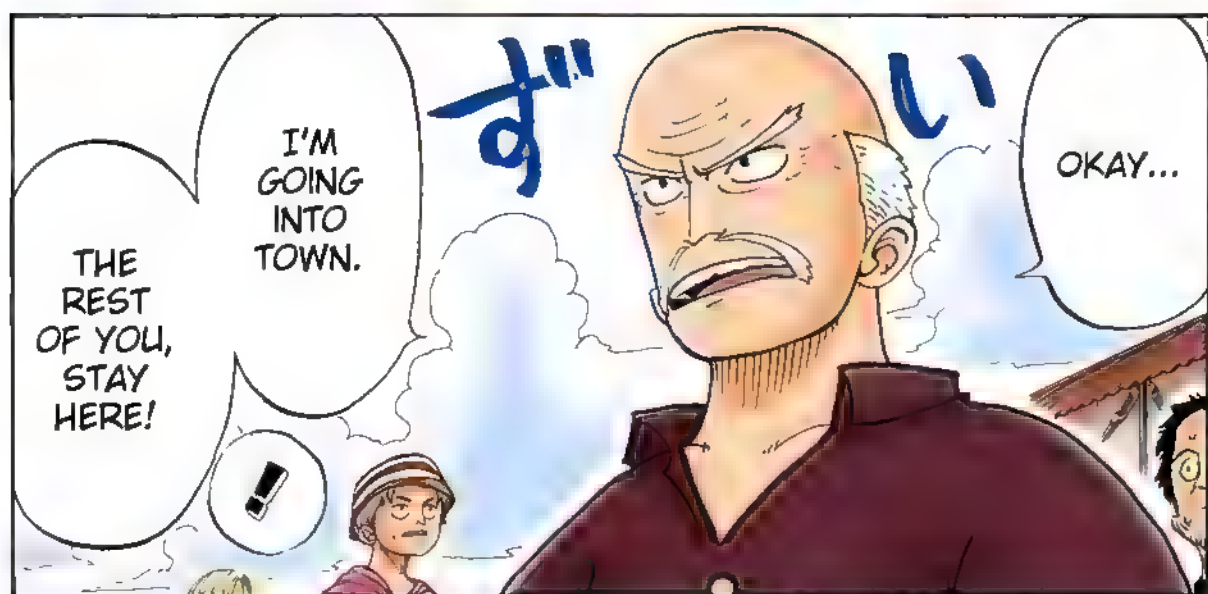
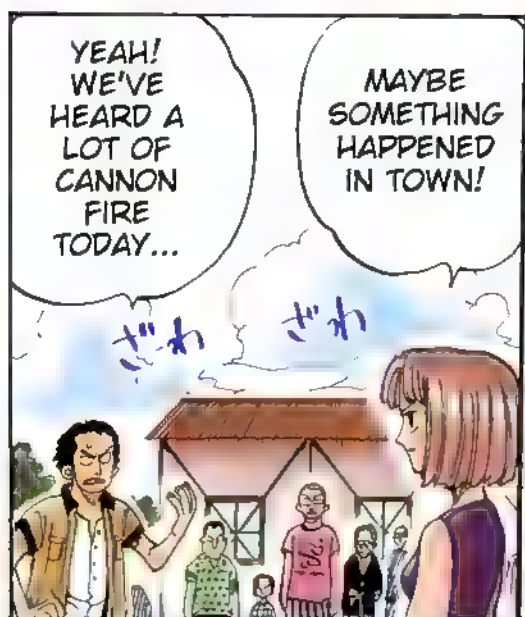
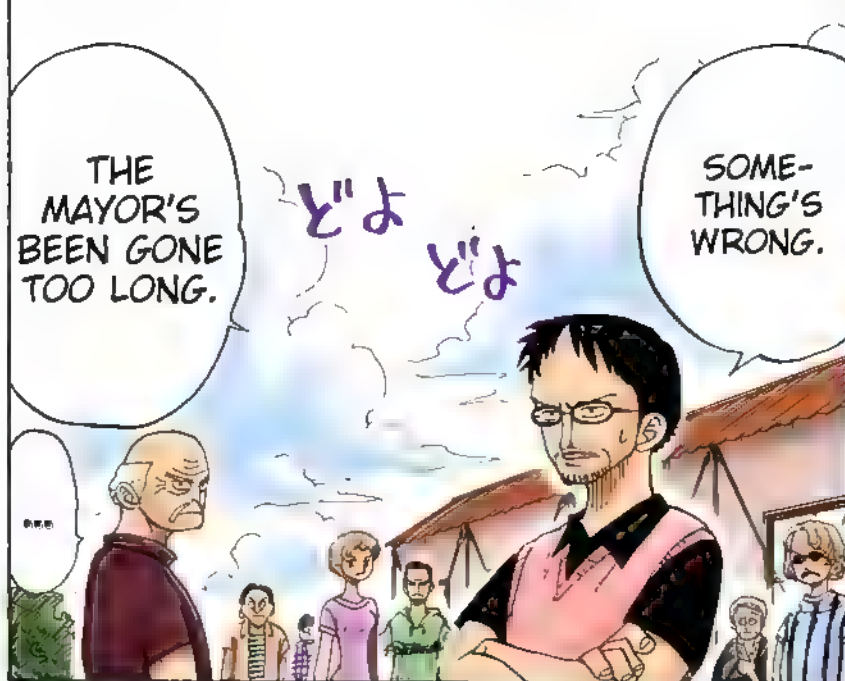
DEVIL FRUIT

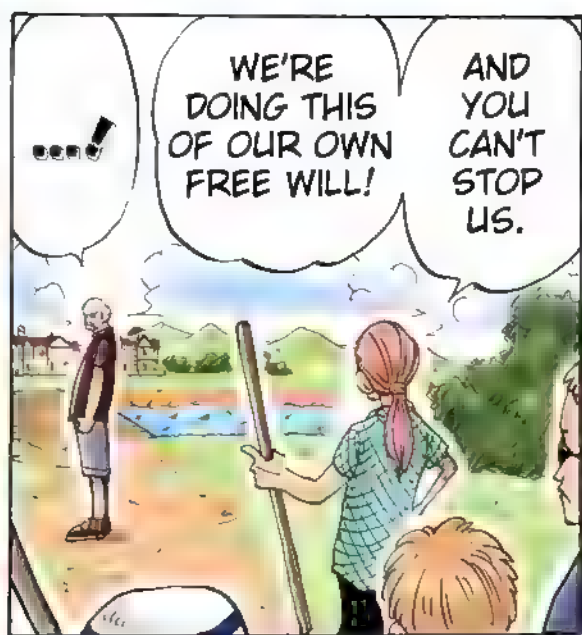
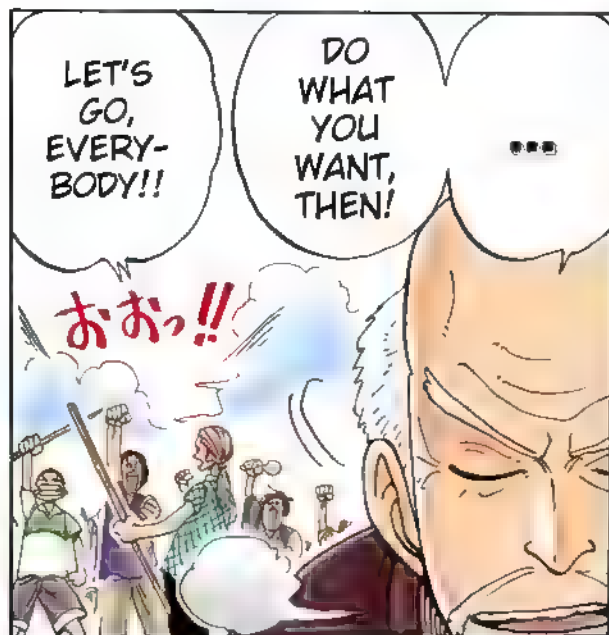
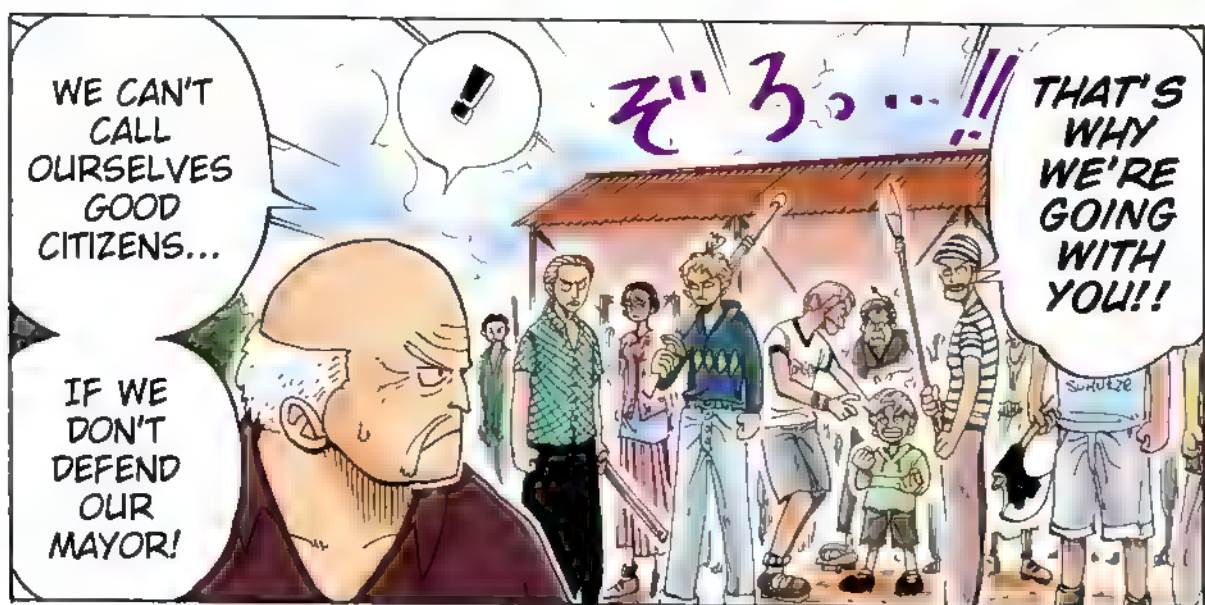
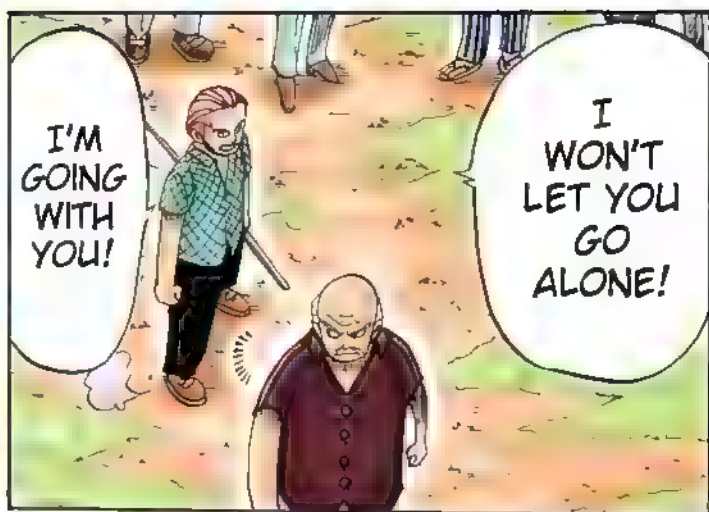
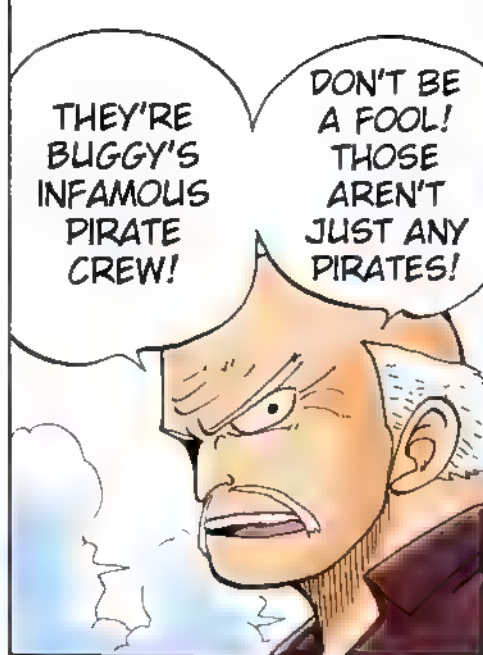


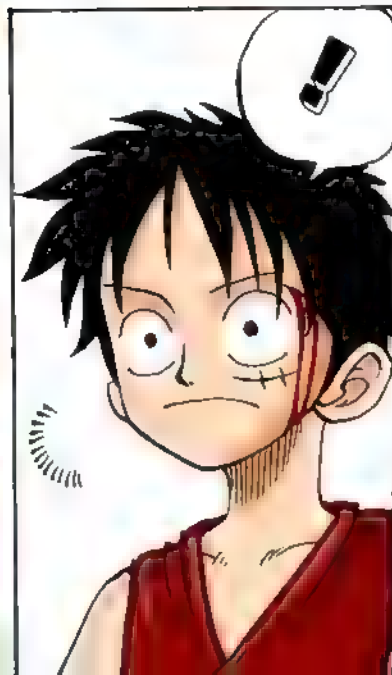
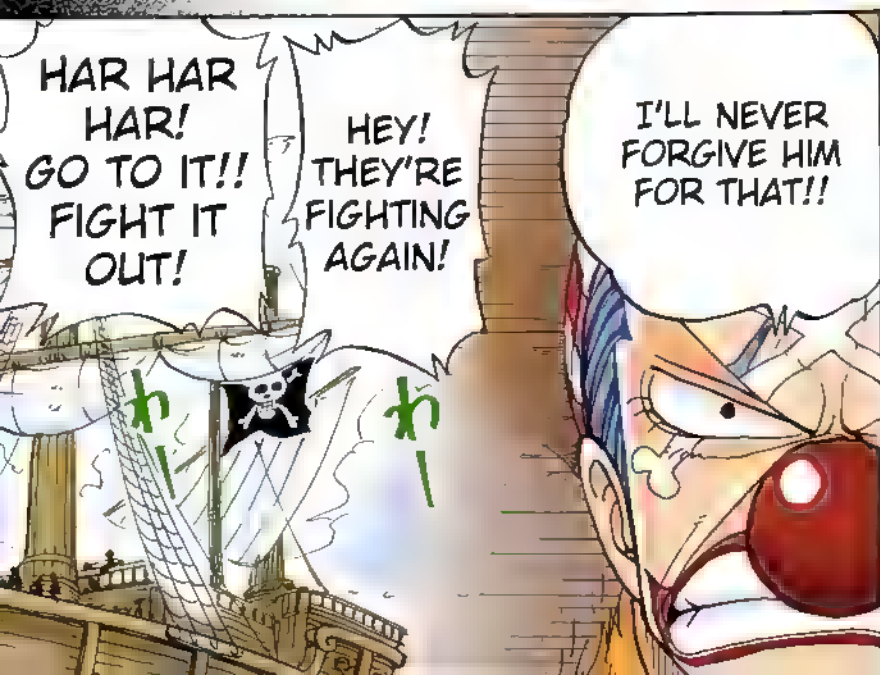
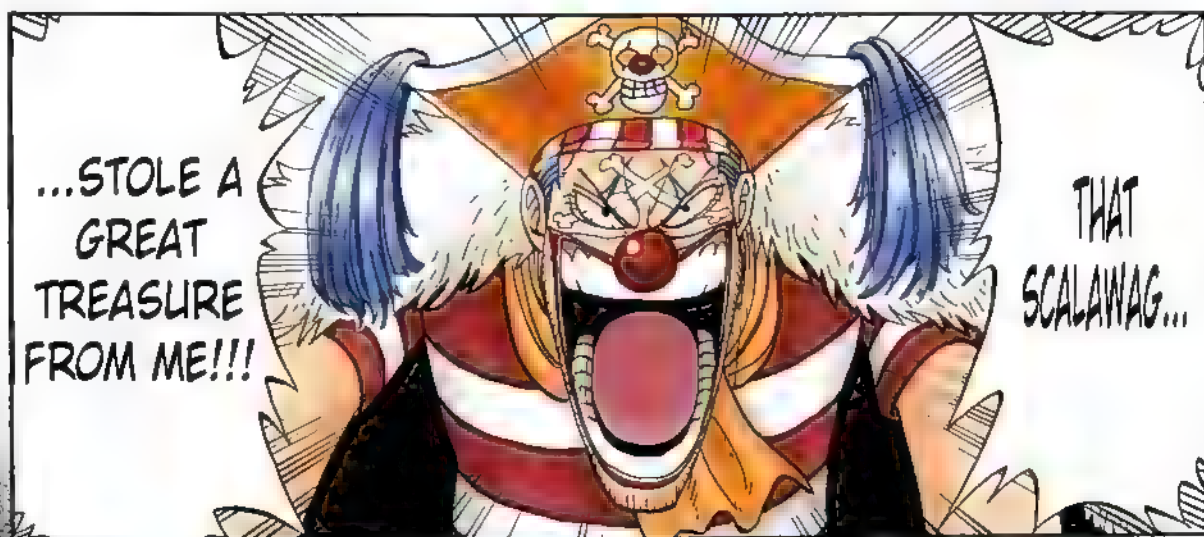
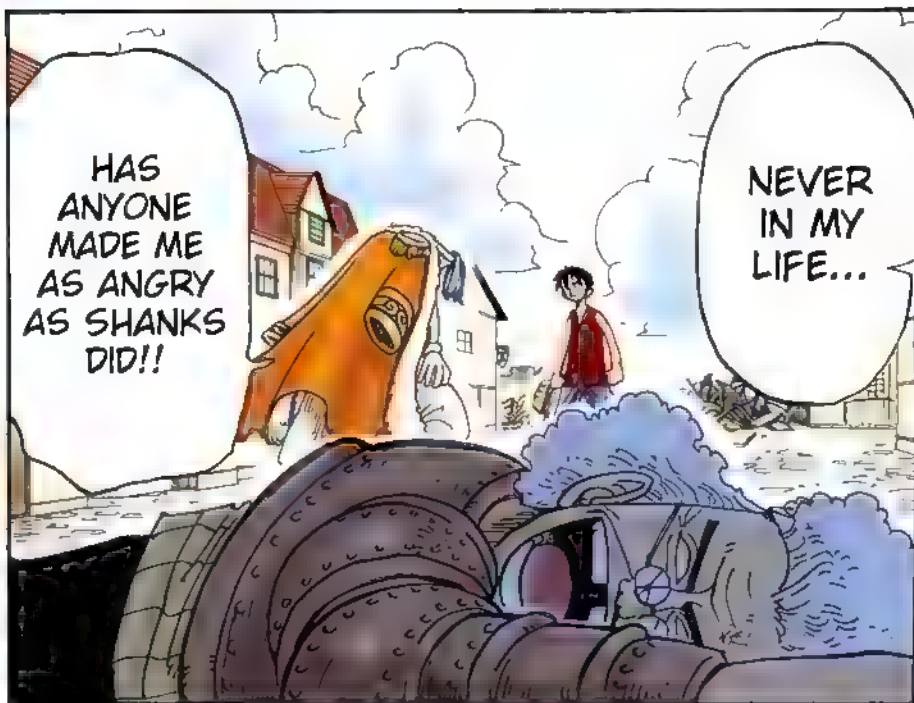


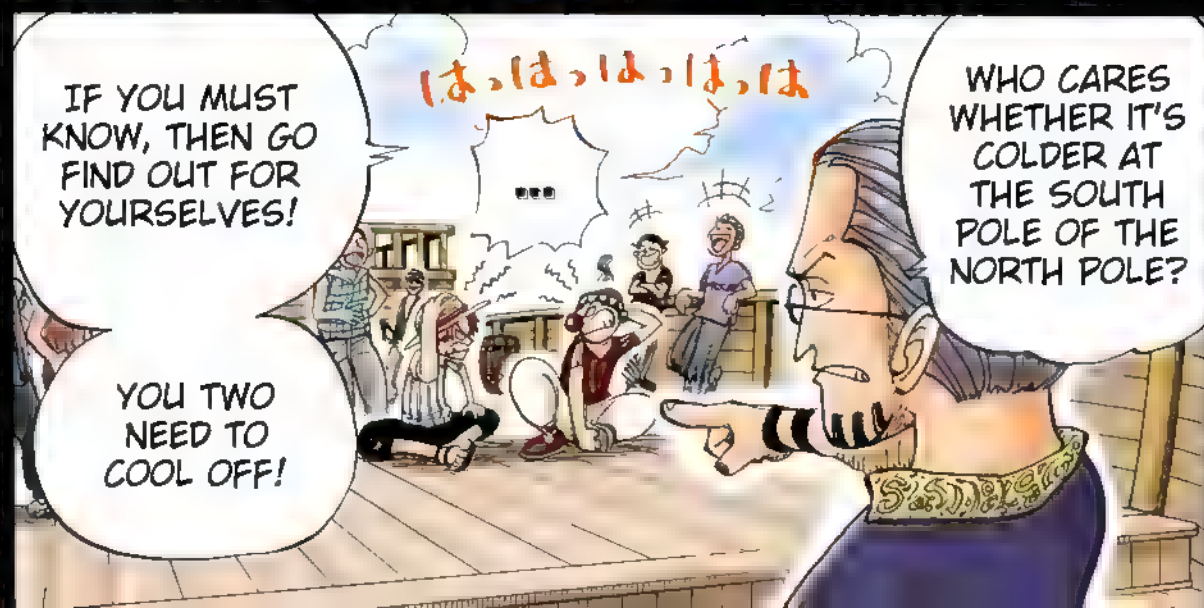
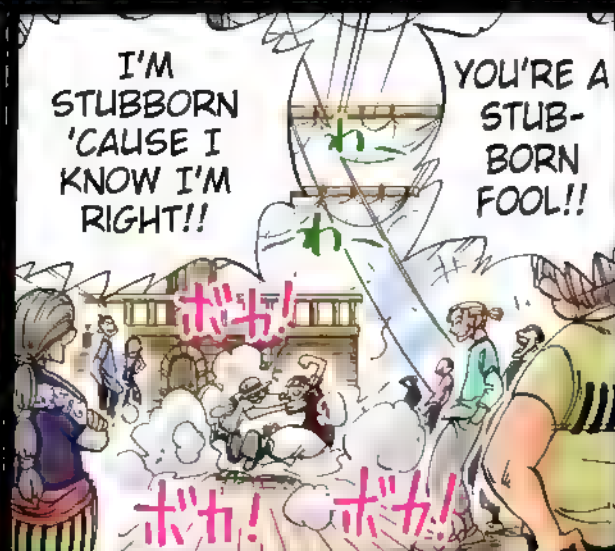
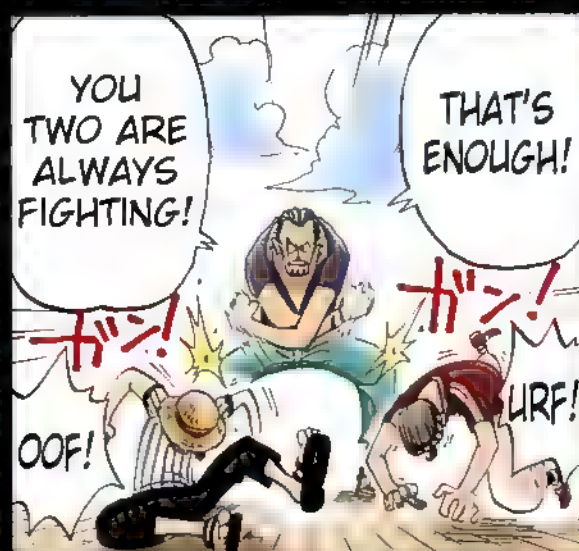


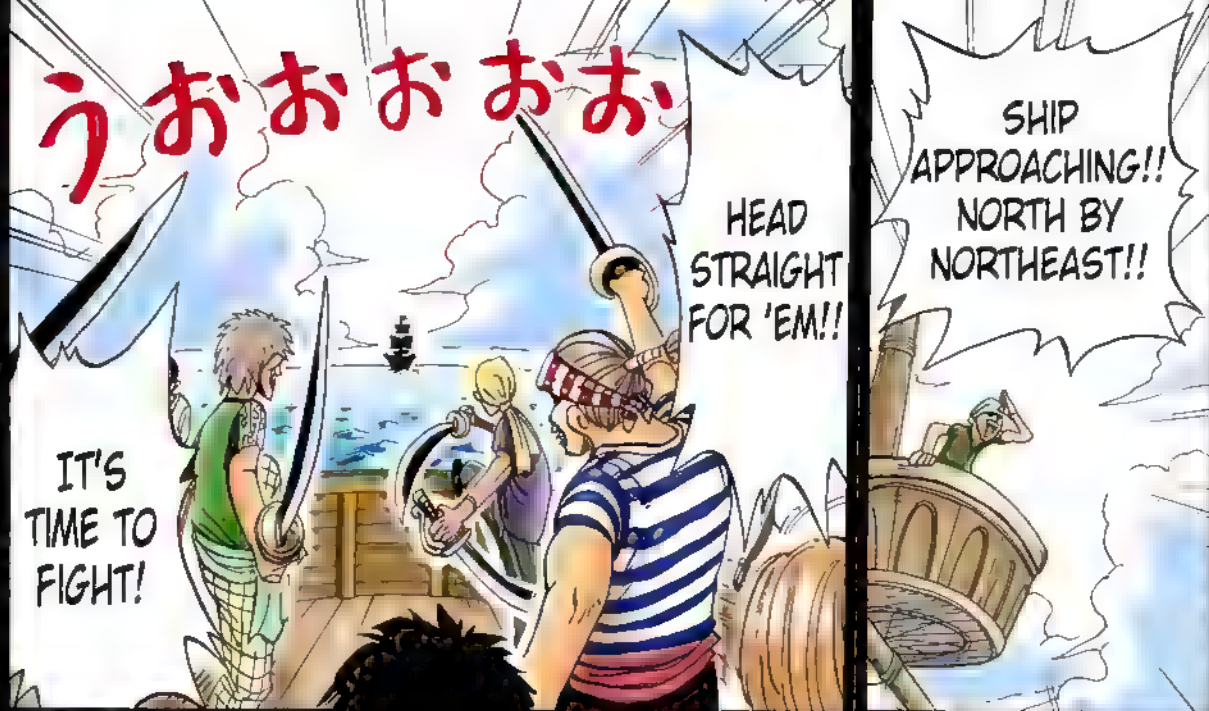










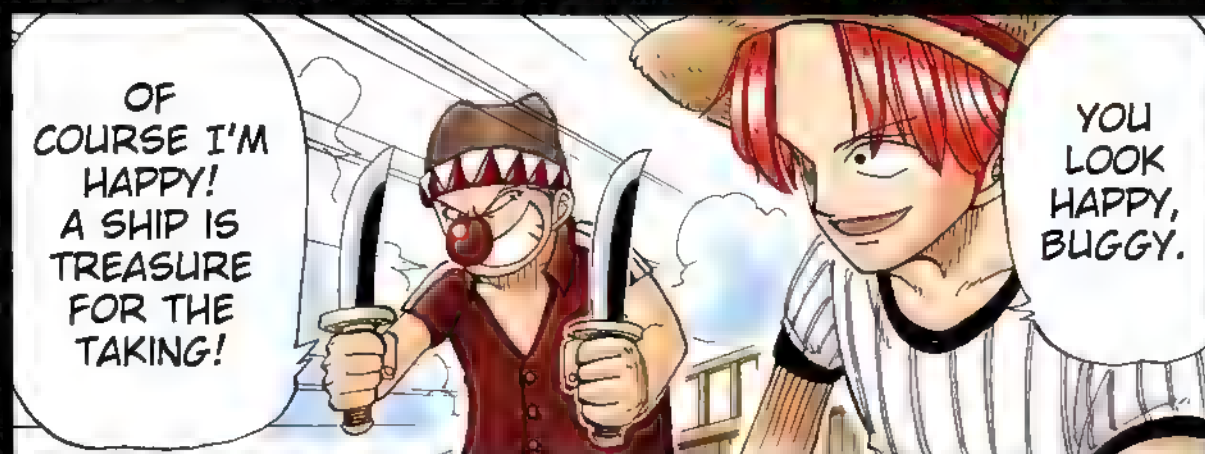


うおおおおお

IT'S
TIME TO
FIGHT!

HEAD
STRAIGHT
FOR 'EM!!

SHIP
APPROACHING!!
NORTH BY
NORTHEAST!!



OF
COURSE I'M
HAPPY!
A SHIP IS
TREASURE
FOR THE
TAKING!

YOU
LOOK
HAPPY,
BUGGY.



NONE OF
YOU HAS A
PROPER
APPRECIATION
FOR BOOTY!!

YOU'RE
SOFT!
YOU AND
ALL THE
PIRATES ON
THIS SHIP!

YOU'VE
LOST
SIGHT OF
WHAT
BEING A
PIRATE IS
ALL
ABOUT!!

MAYBE?!
MAYBE I'M
RIGHT?!
I'M
ABSOLUTELY
RIGHT!!

HMMM...
MAYBE
YOU'RE
RIGHT.

Z...



MY
FORTUNE
IS AS
GOOD AS
MADE!!!

IT'S
MINE!
I
DID IT!

HA HA HA!
MAYBE I'LL
JUST KEEP
THIS TO
MYSELF!

N-
NOBODY'S
LOOKING...

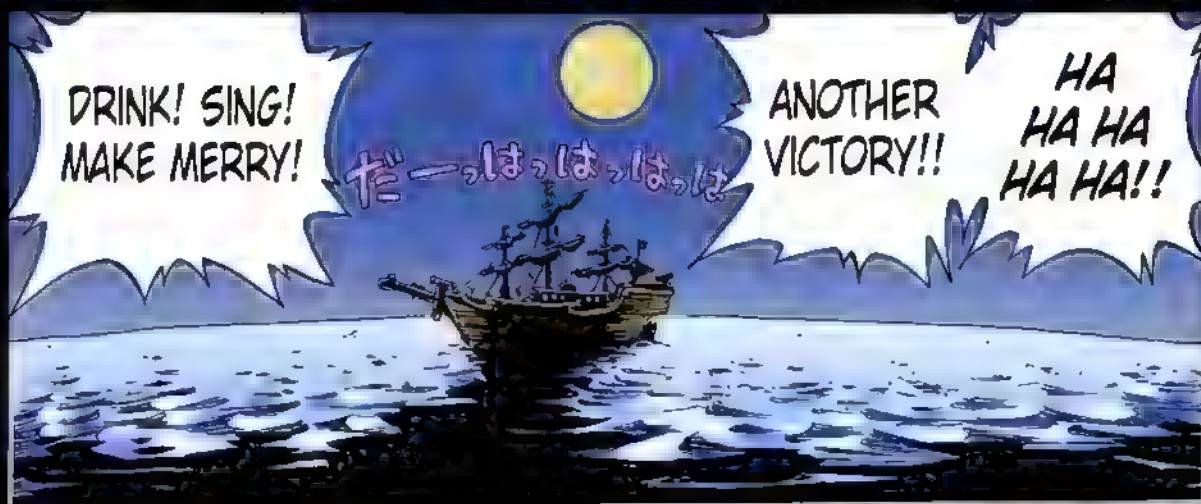


DRINK! SING!
MAKE MERRY!

だーはっはっはっは

ANOTHER
VICTORY!!

HA
HA HA
HA HA!!



WHAT'RE
YOU
TALKING
ABOUT?

?

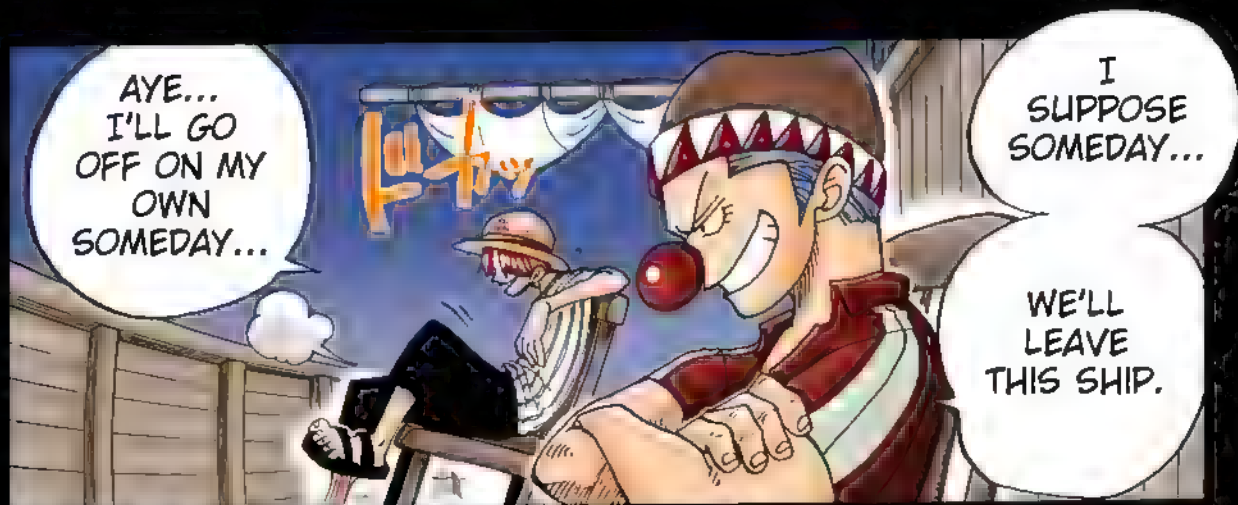
I
DON'T
KNOW
ANYTHING
ABOUT
IT!!

S-S-SPOILS?
I... UH...
DIDN'T TAKE
ANYTHING...

HEY, BUGGY!
COME JOIN THE
FUN!
LOOK AT OUR SPOILS!
WE GOT
SOMETHING REAL
INTERESTING!!

ガチャッ!

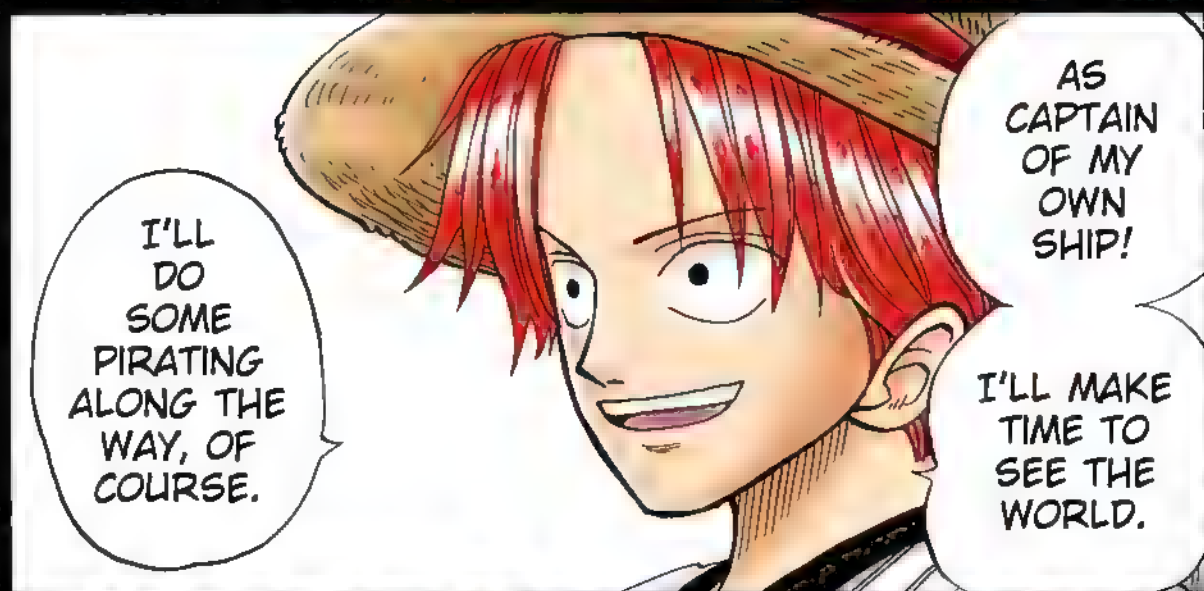




AYE...
I'LL GO
OFF ON MY
OWN
SOMEDAY...

I
SUPPOSE
SOMEDAY...

WE'LL
LEAVE
THIS SHIP.



I'LL
DO
SOME
PIRATING
ALONG THE
WAY, OF
COURSE.

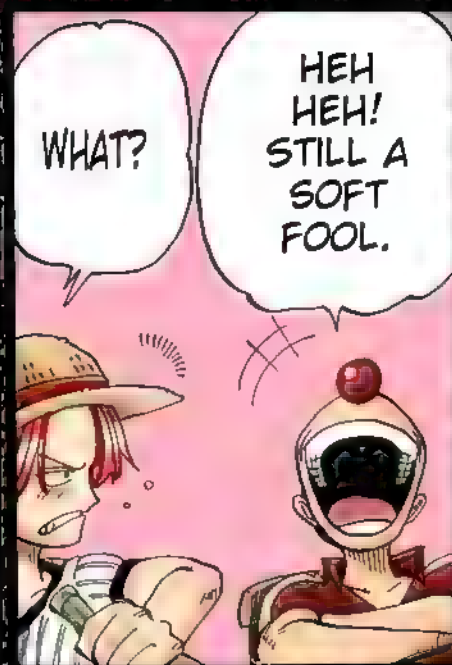
AS
CAPTAIN
OF MY
OWN
SHIP!

I'LL MAKE
TIME TO
SEE THE
WORLD.



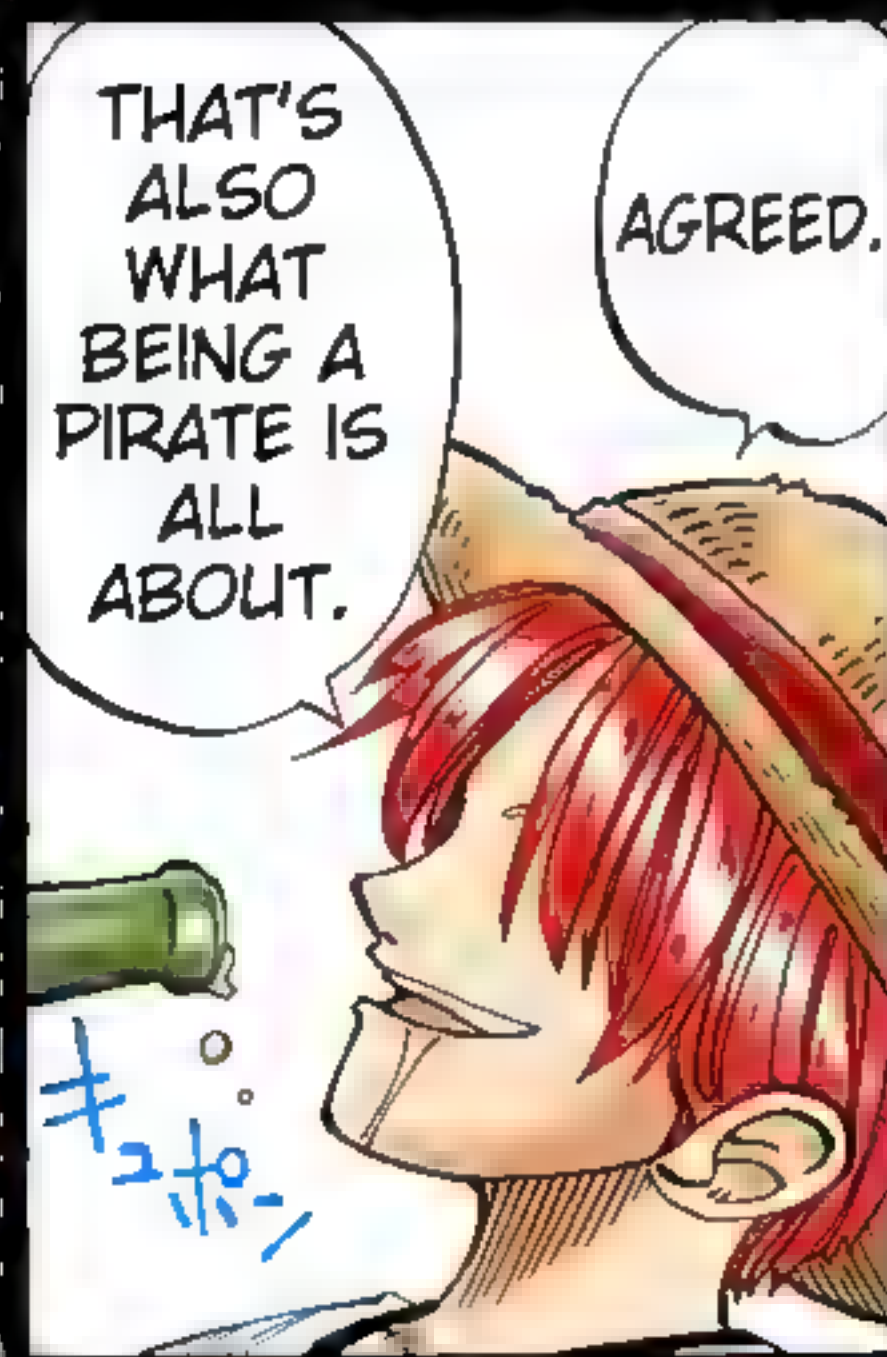
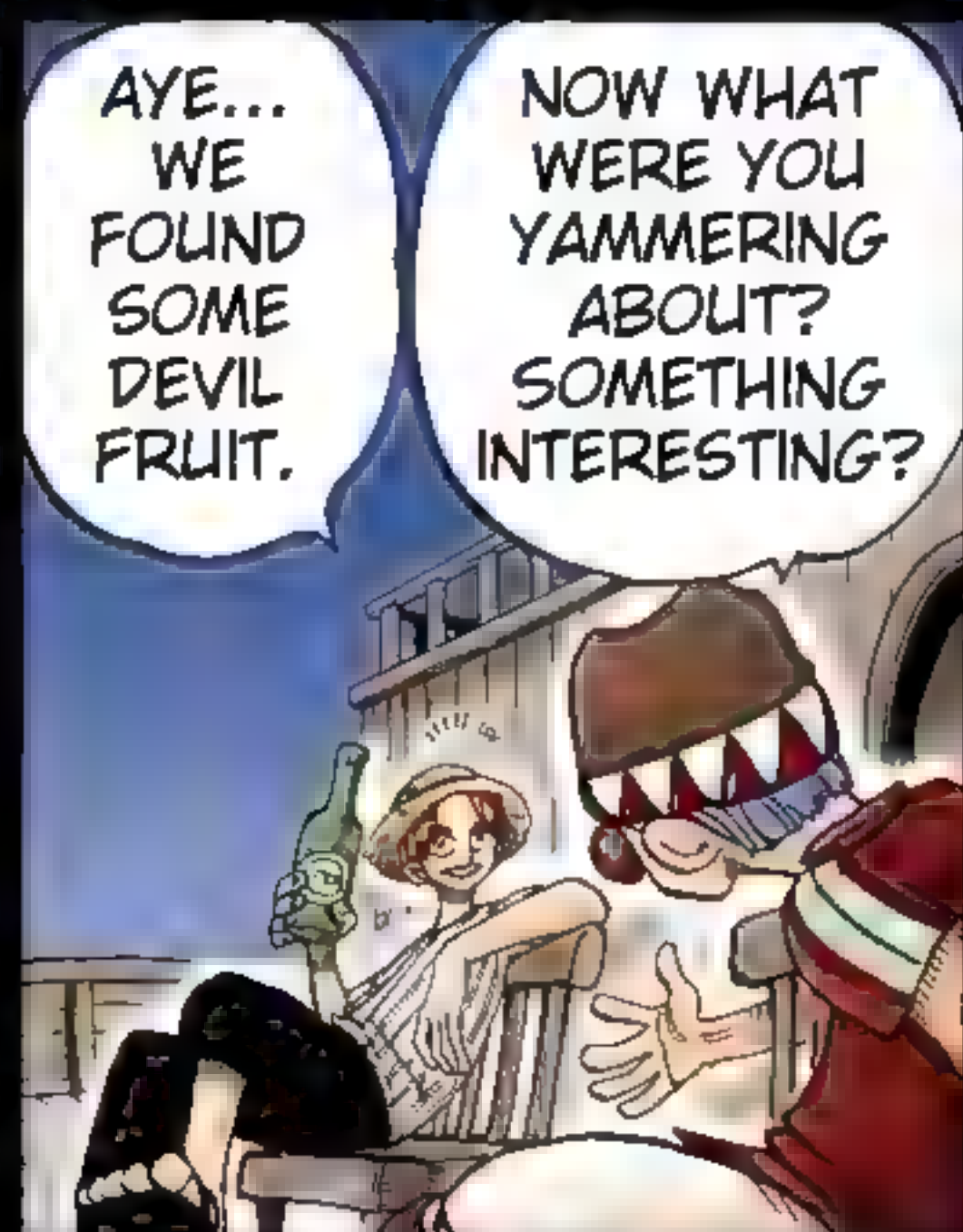
IF IT WEREN'T
FOR YOUR SOFT
WAY OF THINKING,
I'D ASK YOU TO BE
ON MY CREW.

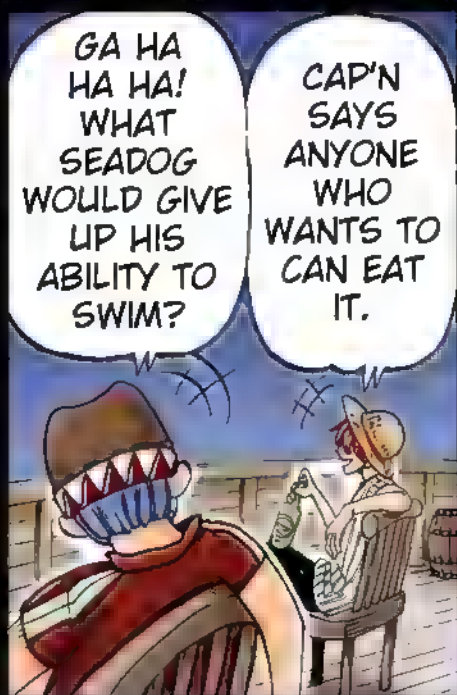
BUT
YOU'RE A
GOOD
FIGHTER,
I'LL GIVE
YOU THAT.



WHAT?

HEH
HEH!
STILL A
SOFT
FOOL.





GA HA
HA HA!
WHAT
SEADOG
WOULD GIVE
UP HIS
ABILITY TO
SWIM?

CAP'N
SAYS
ANYONE
WHO
WANTS TO
CAN EAT
IT.



WHOEVER,
EATS IT GETS
AMAZING
POWERS, BUT
THE SEAS TURN
AGAINST
THEM...

THEY SAY
THAT THE
DEVIL FRUIT
WAS
ENCHANTED
BY SEA
DEVILS.

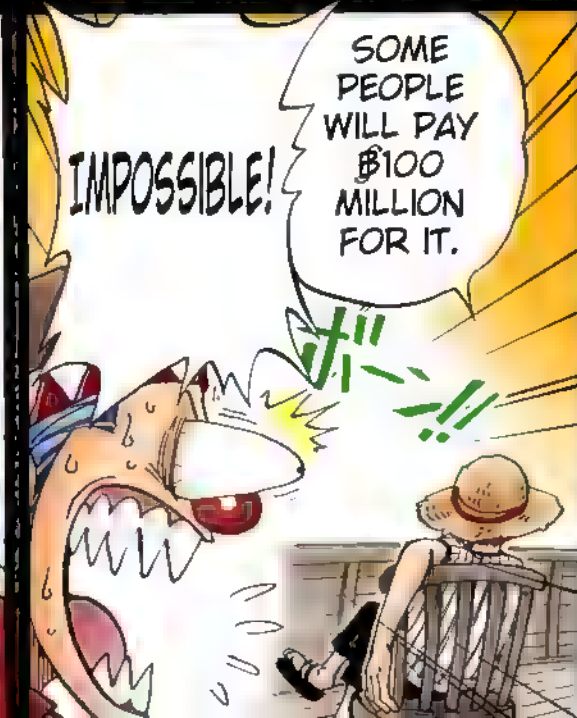


THERE'S
TONS OF
TREASURE ON
THE OCEAN
FLOOR. YOU
CAN'T GET IT
IF YOU CAN'T
SWIM.

HMPH!
ONLY A
FOOL
WOULD
EAT THAT
FRUIT!



\$100 MILLION?!
A DOZEN
TREASURE CHESTS
WOULDN'T HOLD IT
ALL!! THE GODDESS
OF TREASURE
MUST BE SMILING
ON ME!!

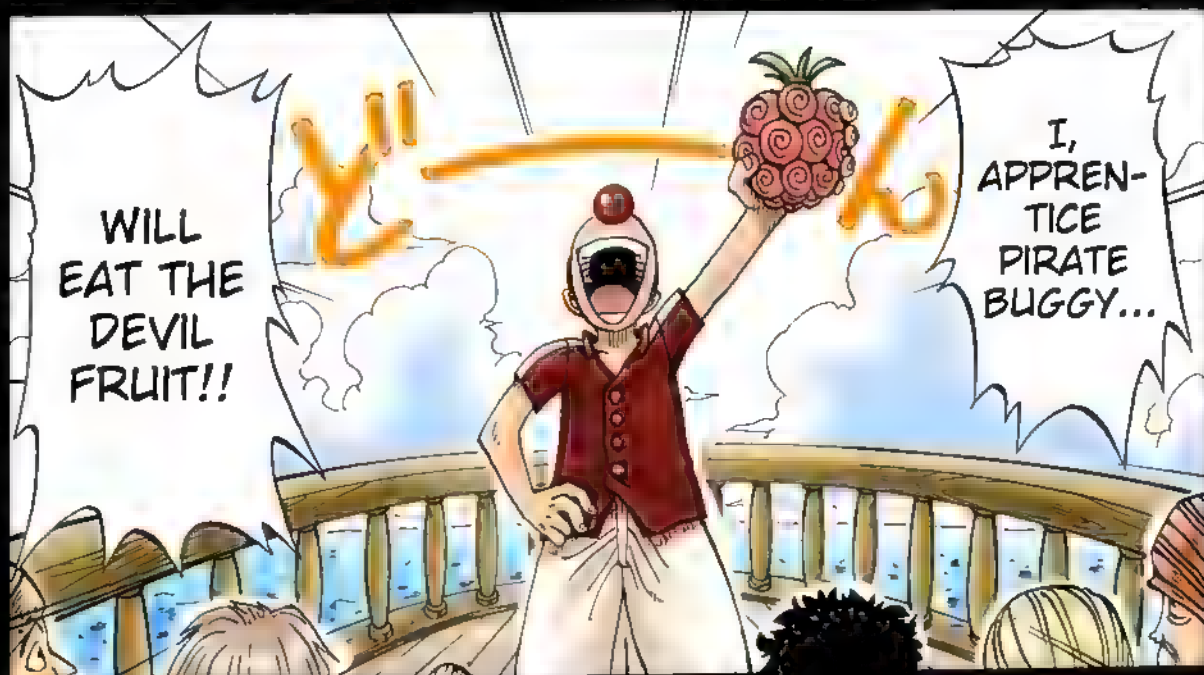


IMPOSSIBLE!

SOME
PEOPLE
WILL PAY
\$100
MILLION
FOR IT.

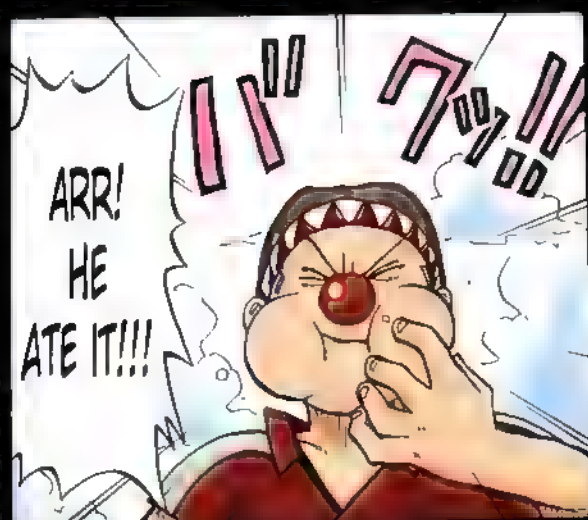


THAT
DEVIL
FRUIT'S
WORTH A
FORTUNE,
YOU
KNOW...

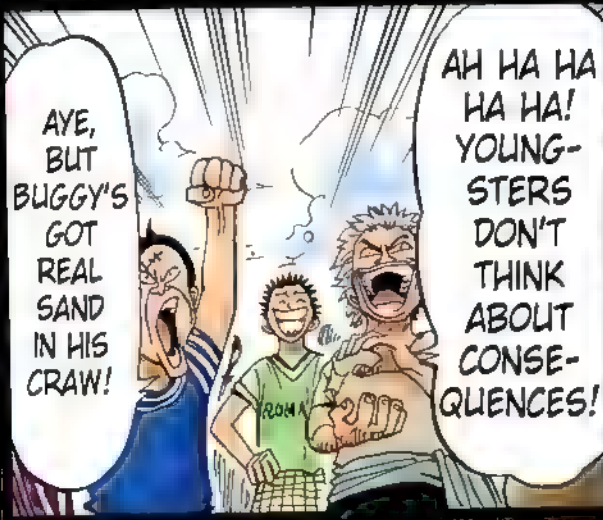


WILL
EAT THE
DEVIL
FRUIT!!

I,
APPREN-
TICE
PIRATE
BUGGY...



ARR!
HE
ATE IT!!!

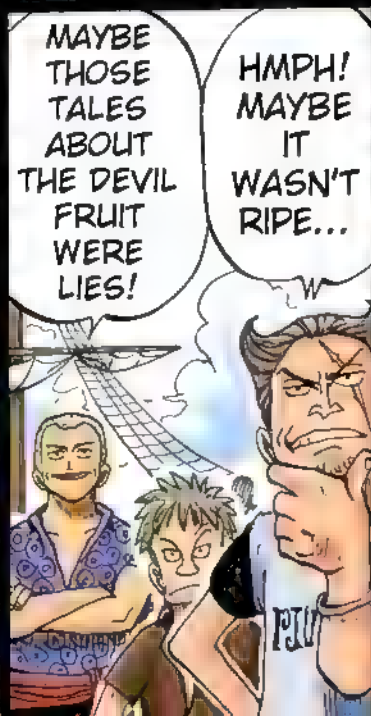


AYE,
BUT
BUGGY'S
GOT
REAL
SAND
IN HIS
CRAW!

AH HA HA
HA HA!
YOUNG-
STERS
DON'T
THINK
ABOUT
CONSE-
QUENCES!

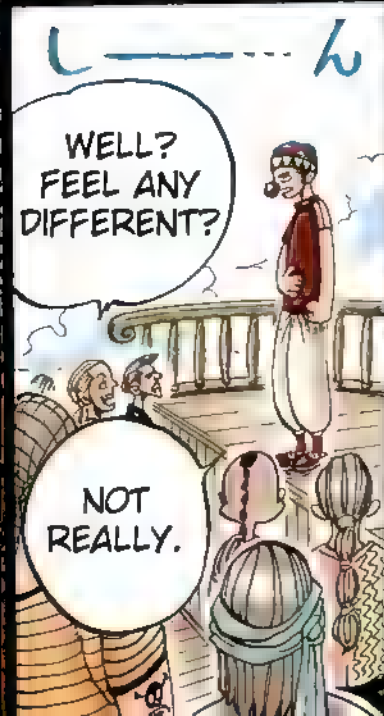


HEH HEH HEH!!
THEY FELL FOR IT!
THE FRUIT I JUST
ATE WAS FAKE!
I SWITCHED IT WITH
THE REAL DEVIL
FRUIT LAST NIGHT!



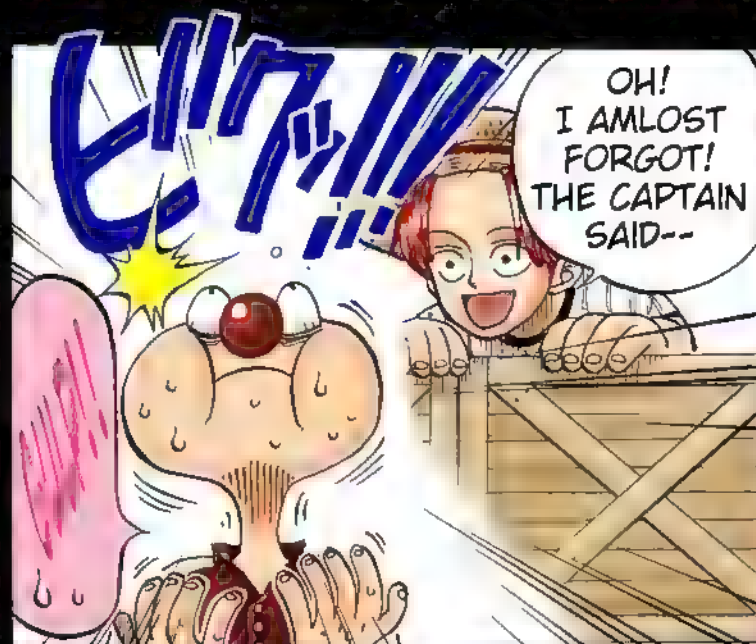
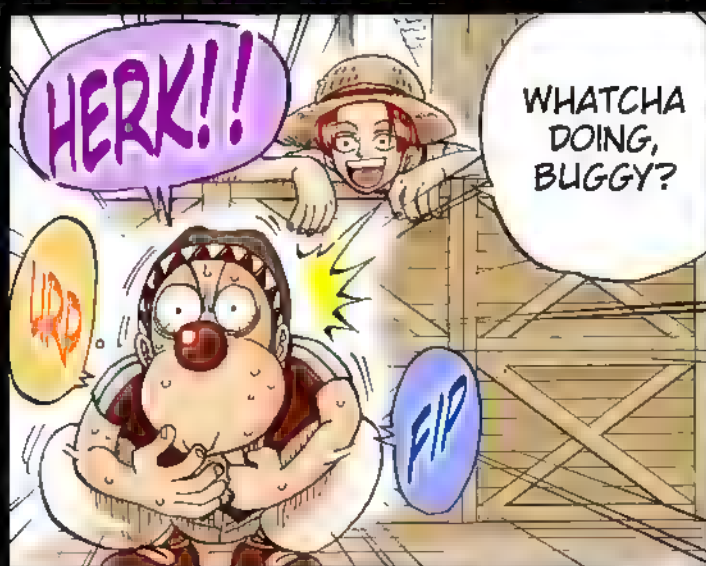
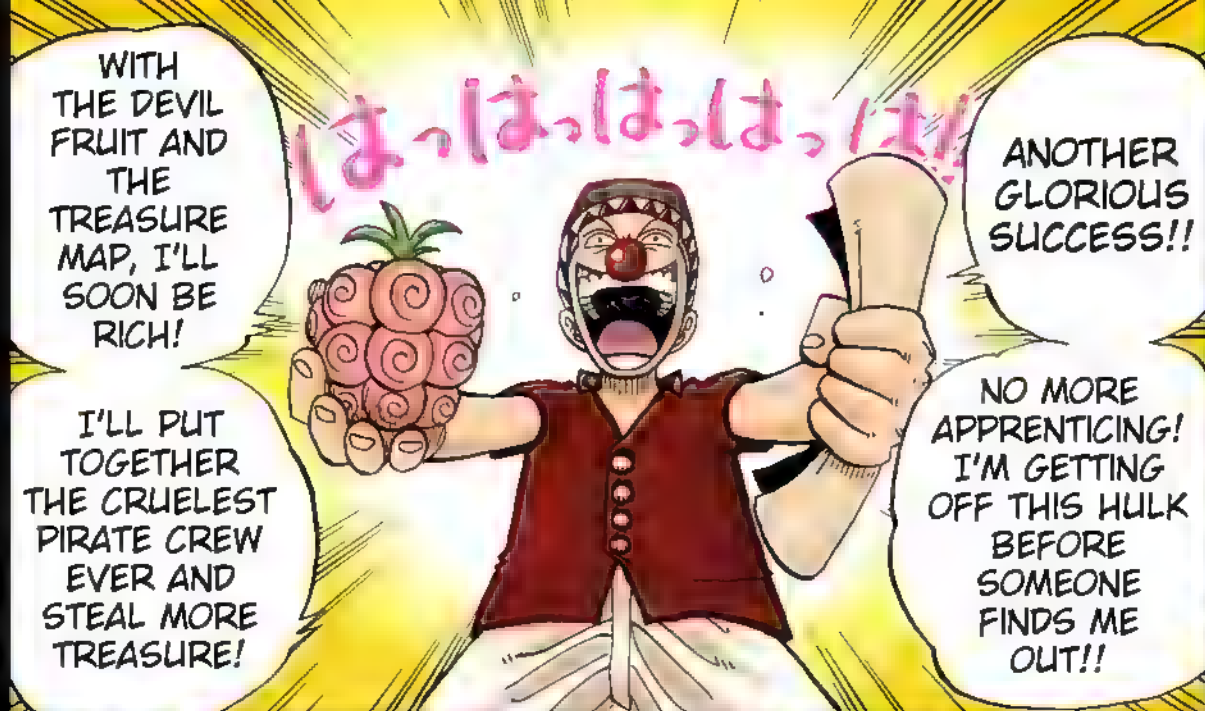
MAYBE
THOSE
TALES
ABOUT
THE DEVIL
FRUIT
WERE
LIES!

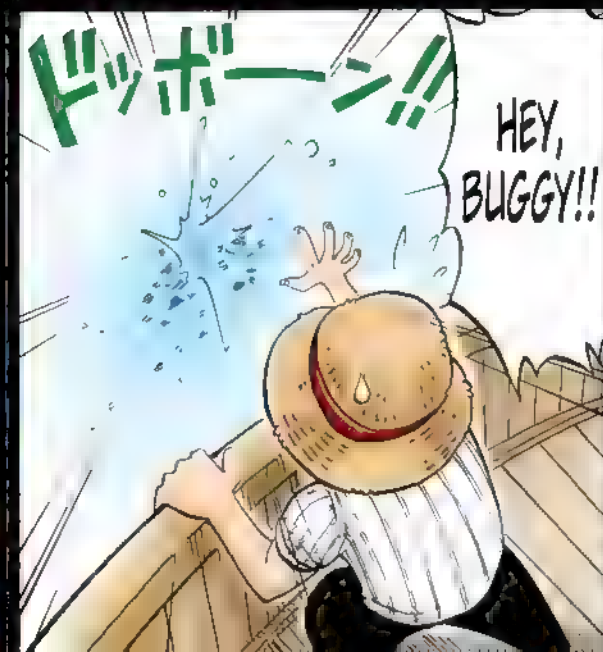
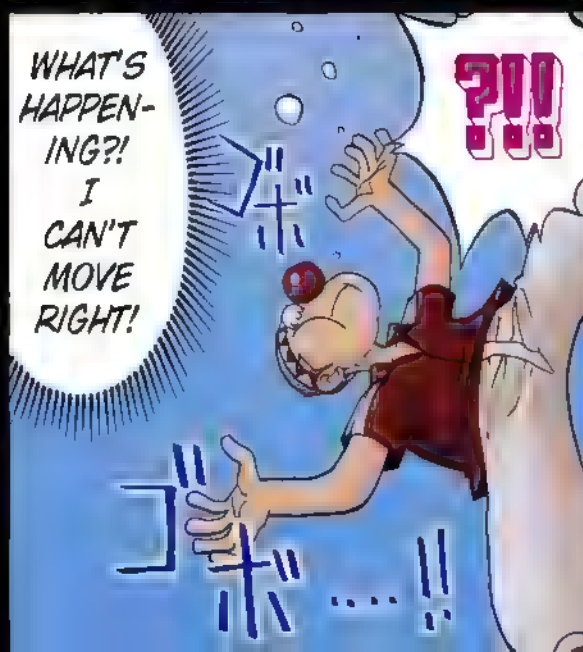
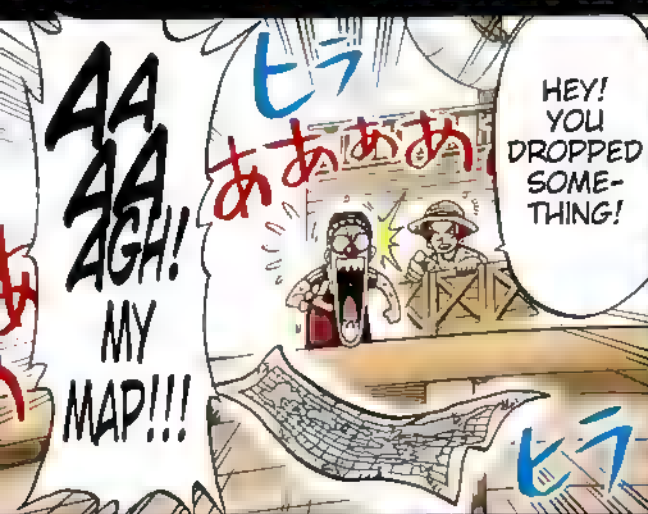
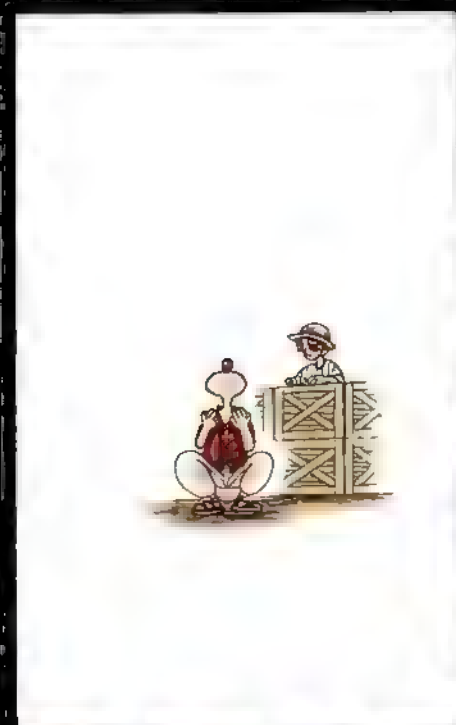
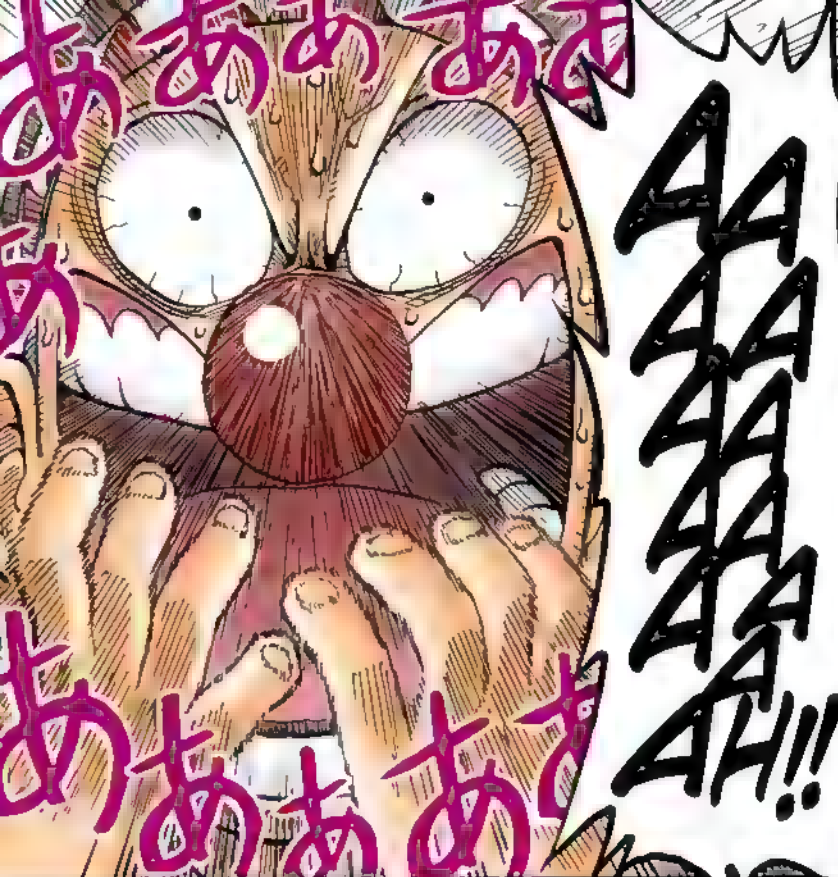
HMPH!
MAYBE
IT
WASN'T
RIPE...

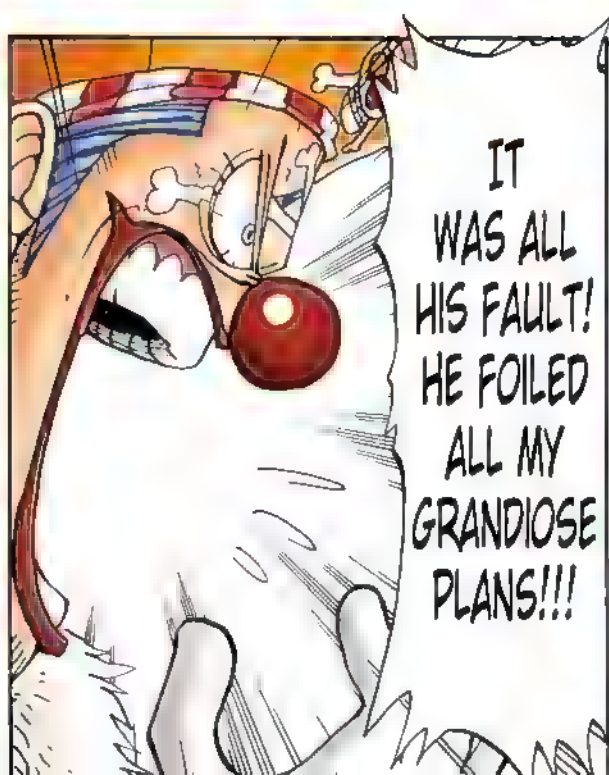
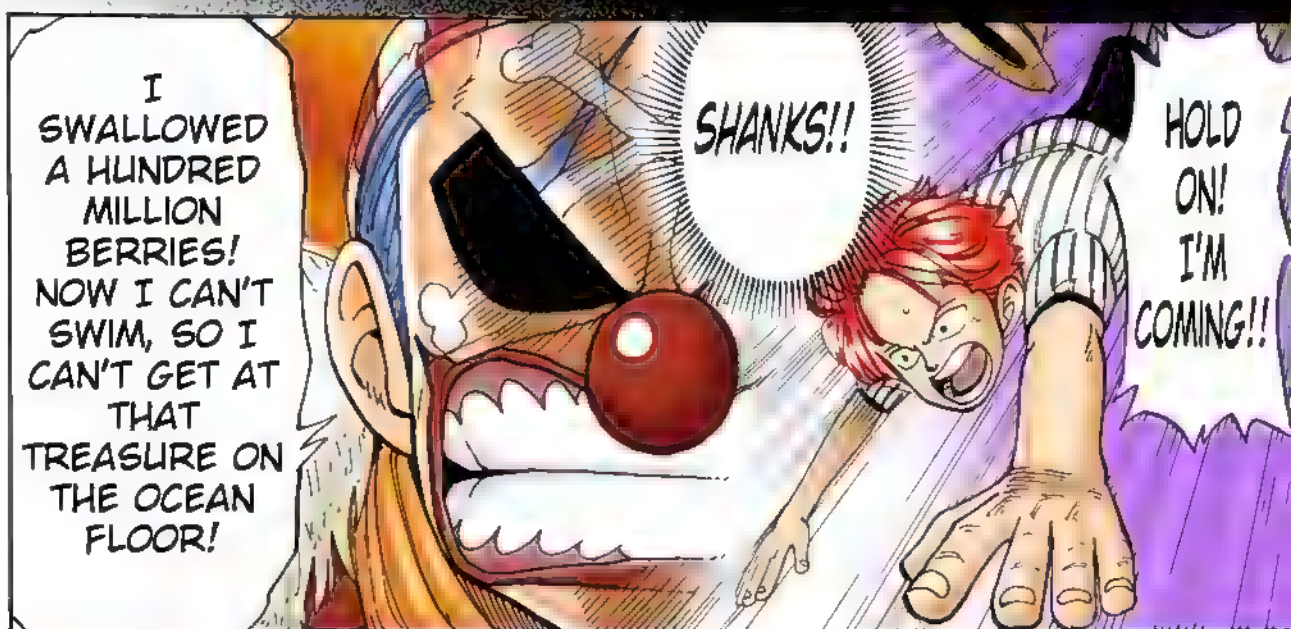


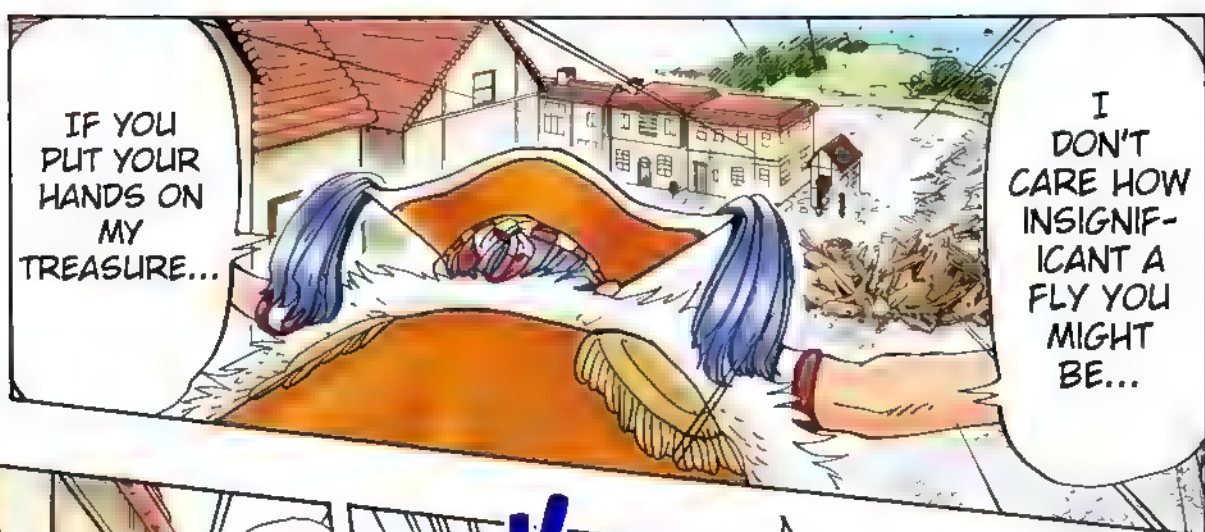
WELL?
FEEL ANY
DIFFERENT?

NOT
REALLY.









Buggy the Pirate

His Evolution

Part 1



✦ About “Boogie” and Gang...

Some of you may be wondering who this “Boogie” is. That was my original name for Captain Buggy.

✦ Why did he become “Buggy”?

One day I saw a movie with a character named “Boogie.” I thought, “Darn, Boogie’s already taken. Oh well, I’ll name him Buggy!” (Total thinking time: 0.2 seconds.)

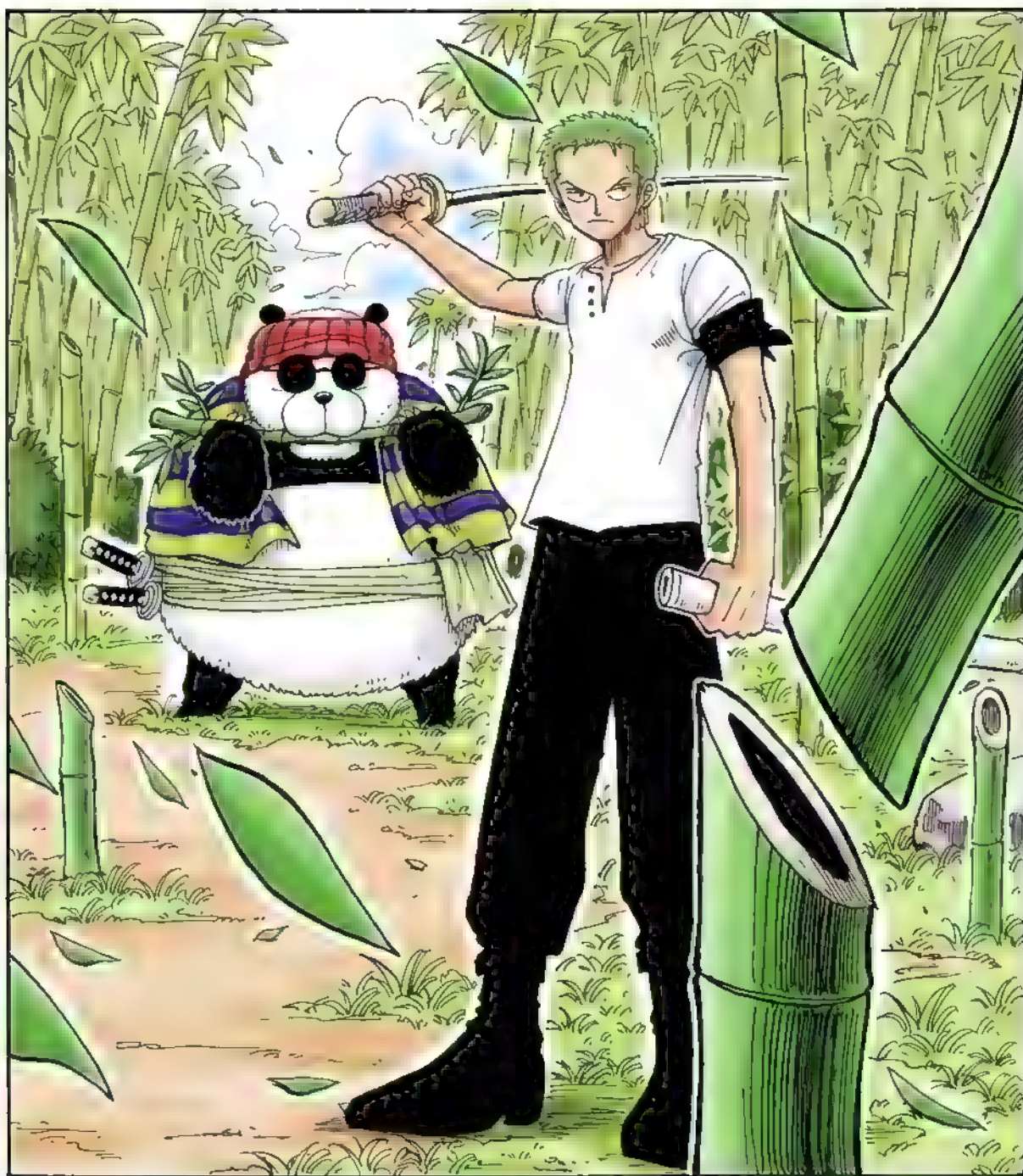
✦ Why does Buggy have a big round nose?

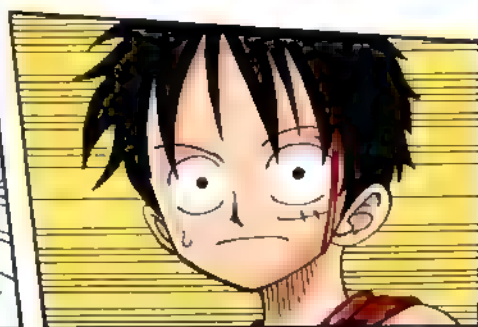
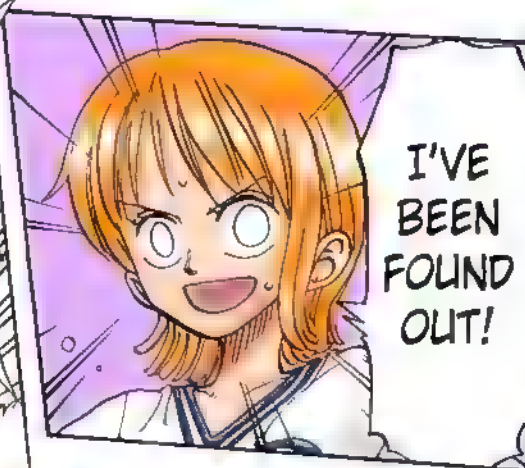
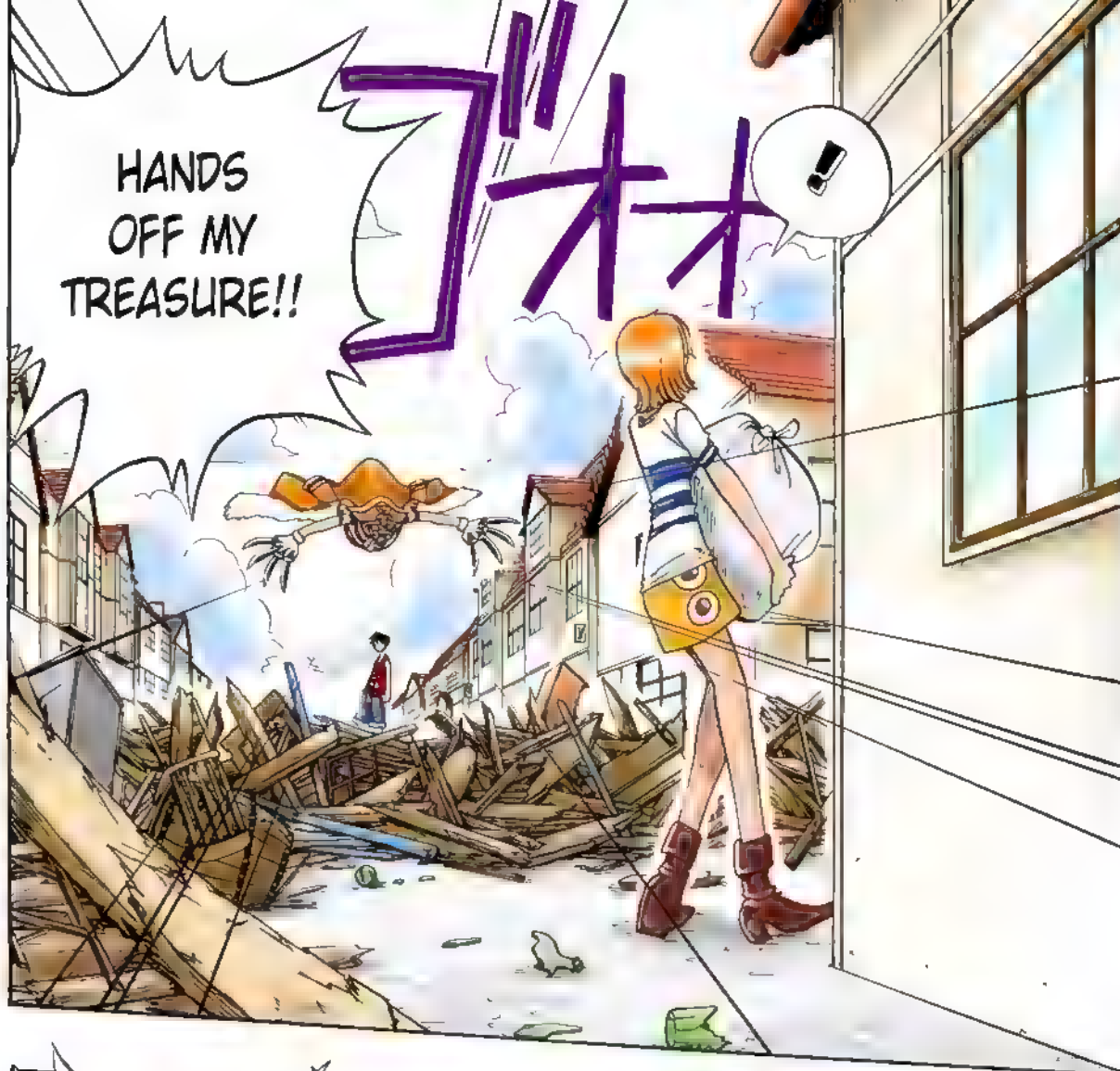
So he’ll look like a clown, of course.

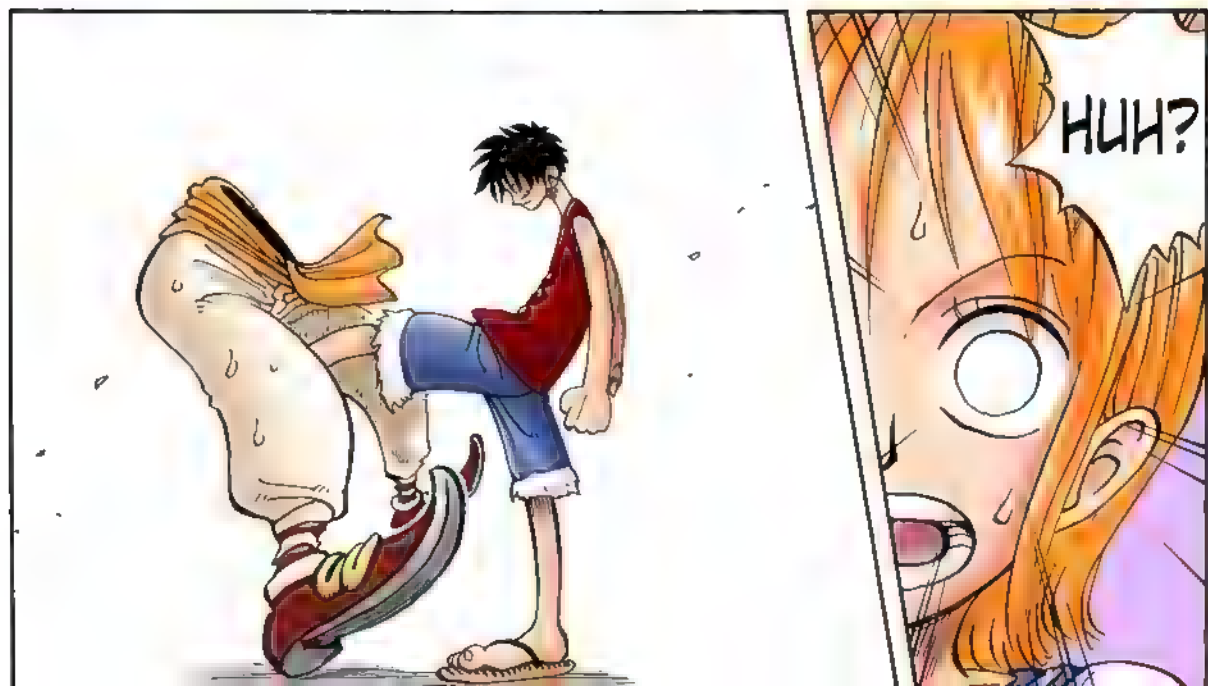
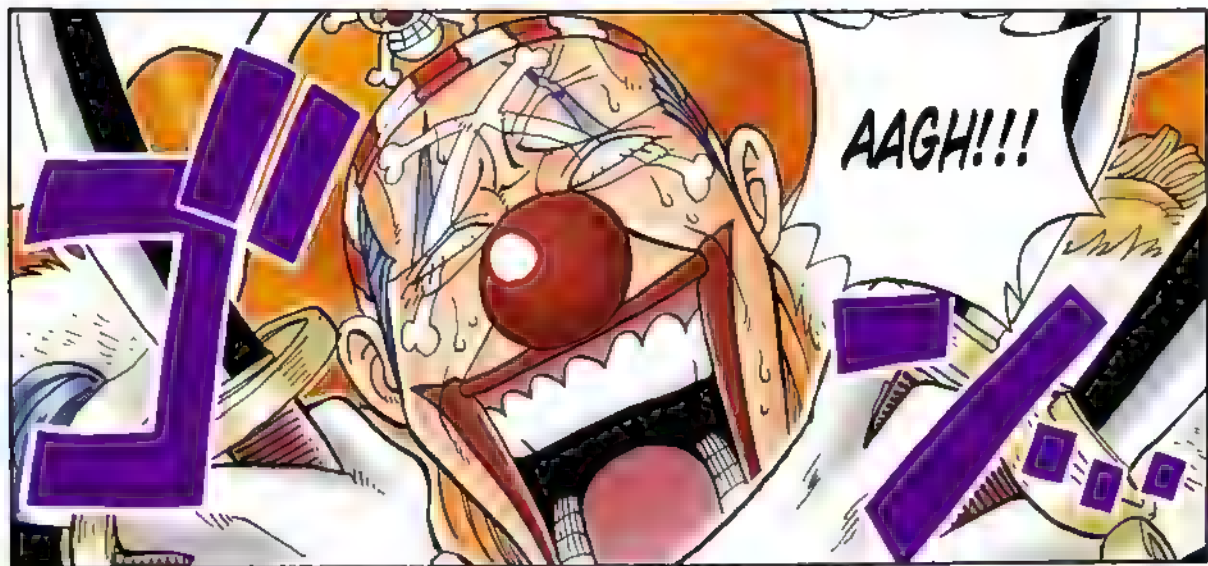
✦ Who’s the guy on the far left of the Boogie sketch?

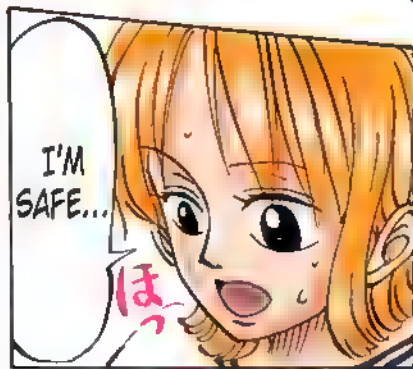
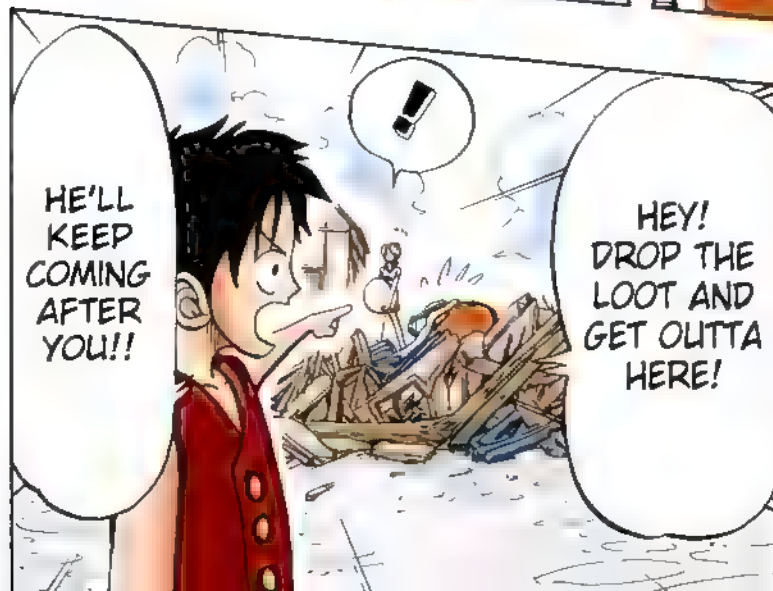
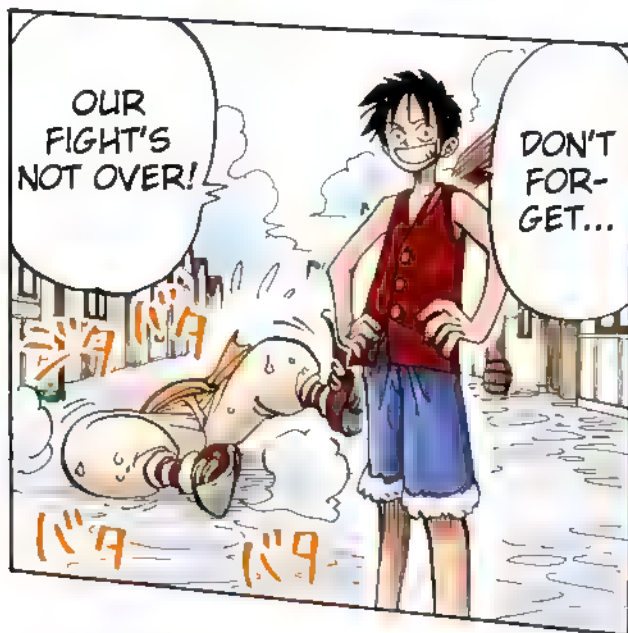
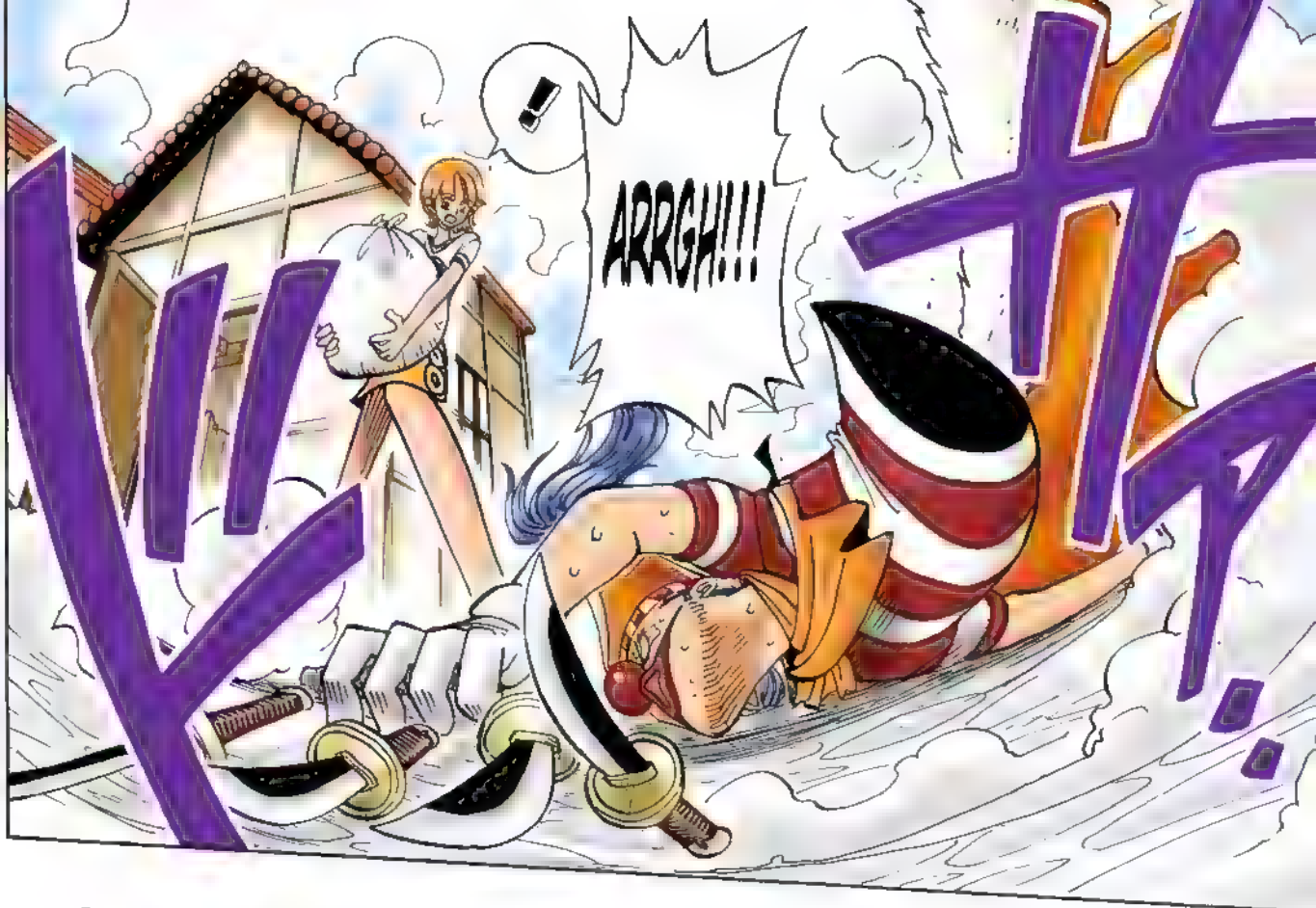
Hmm... who is that guy on the far left? Back then, none of the three pirates behind Boogie had names. All I really had in mind was that the crew should include a strongman, an animal trainer, and some kind of strange swordsman. The sketch shows them at a stage when they were still very far from completion.

Chapter 20: **THE WAY OF THE THIEF**









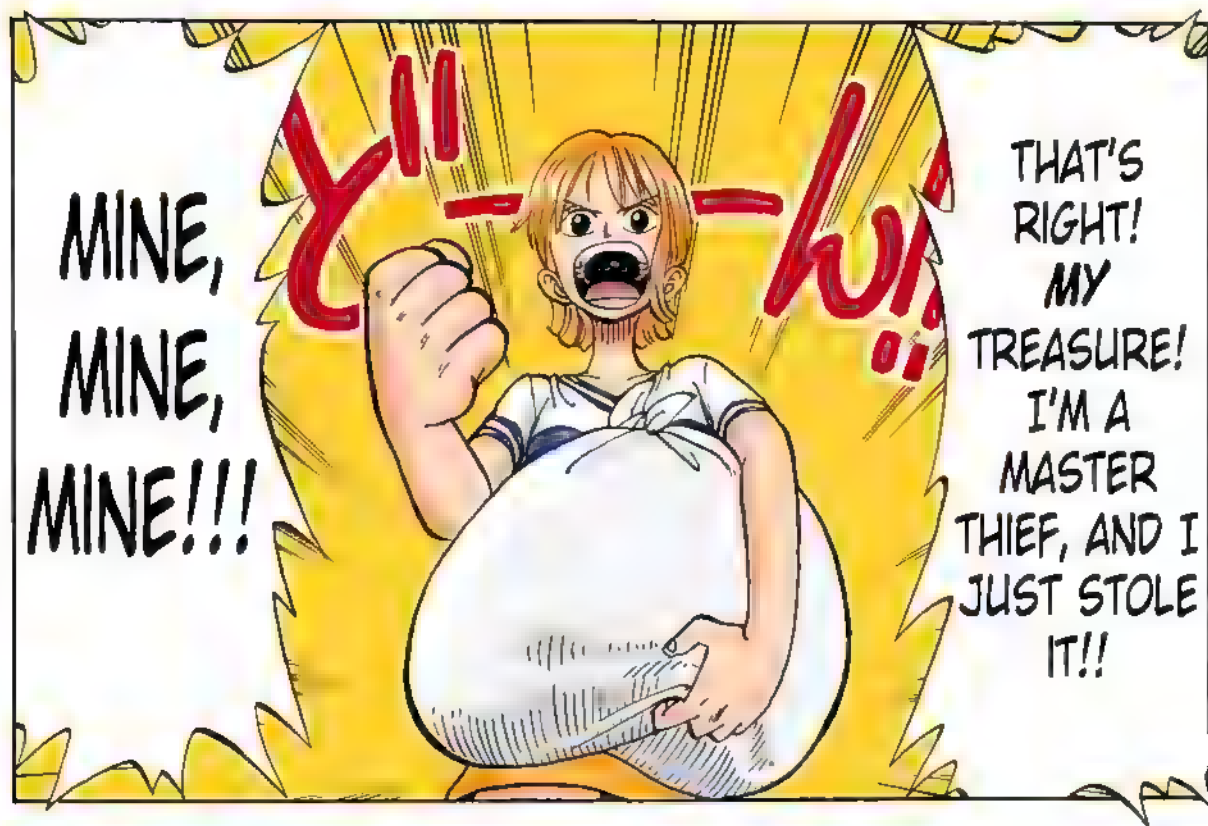


"YOUR"
TREASURE?!



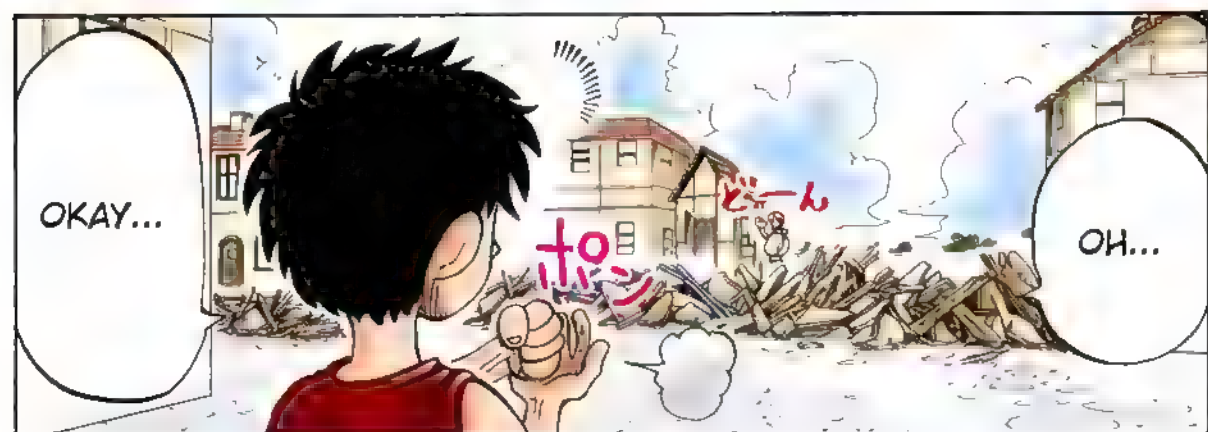
I'M NOT
GONNA
LEAVE MY
TREASURE
BEHIND!

LEAVE THE
TREASURE?!
NOT A
CHANCE!!



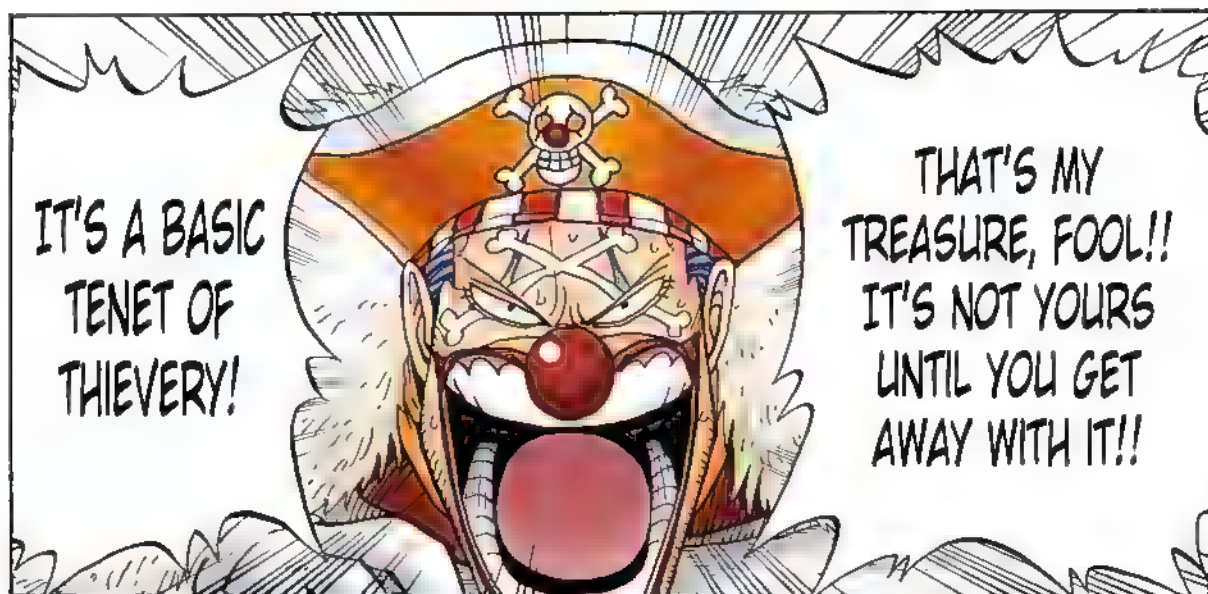
MINE,
MINE,
MINE!!!

THAT'S
RIGHT!
MY
TREASURE!
I'M A
MASTER
THIEF, AND I
JUST STOLE
IT!!



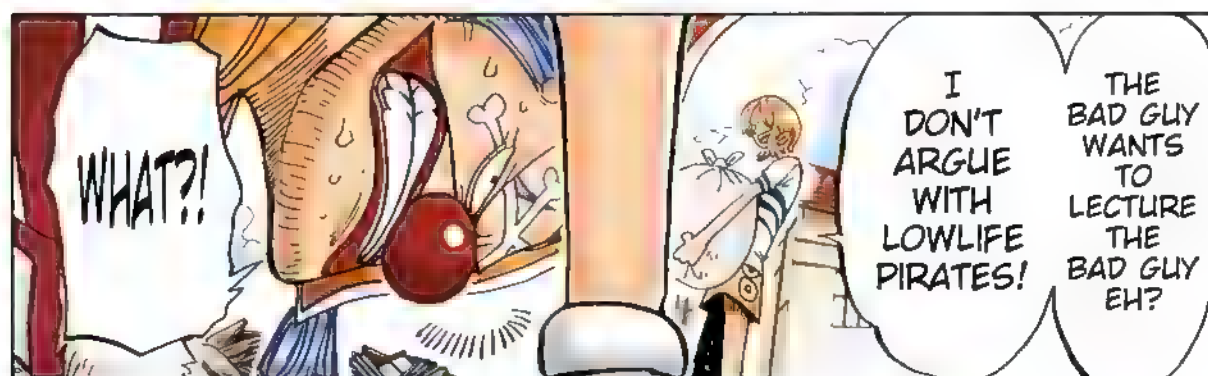
OKAY...

OH...



IT'S A BASIC
TENET OF
THIEVERY!

THAT'S MY
TREASURE, FOOL!!
IT'S NOT YOURS
UNTIL YOU GET
AWAY WITH IT!!



WHAT?!

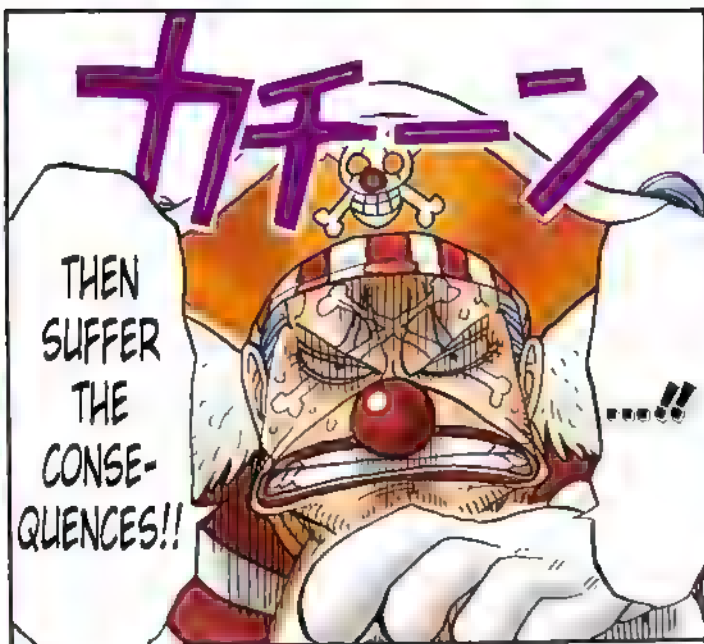
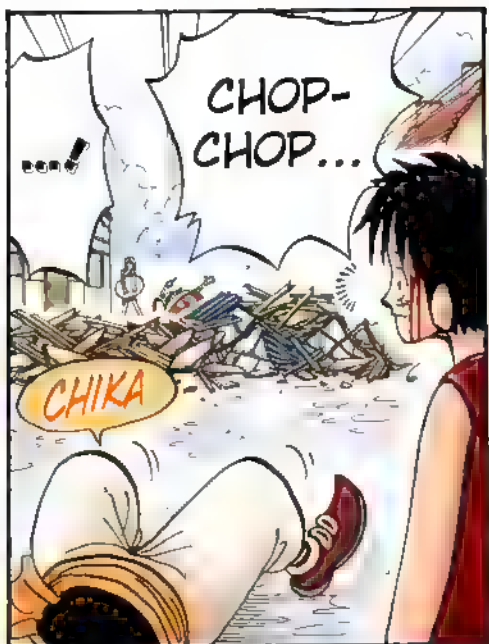
I
DON'T
ARGUE
WITH
LOWLIFE
PIRATES!

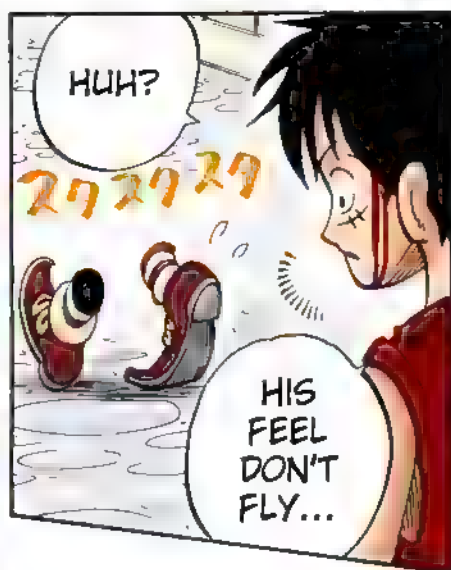
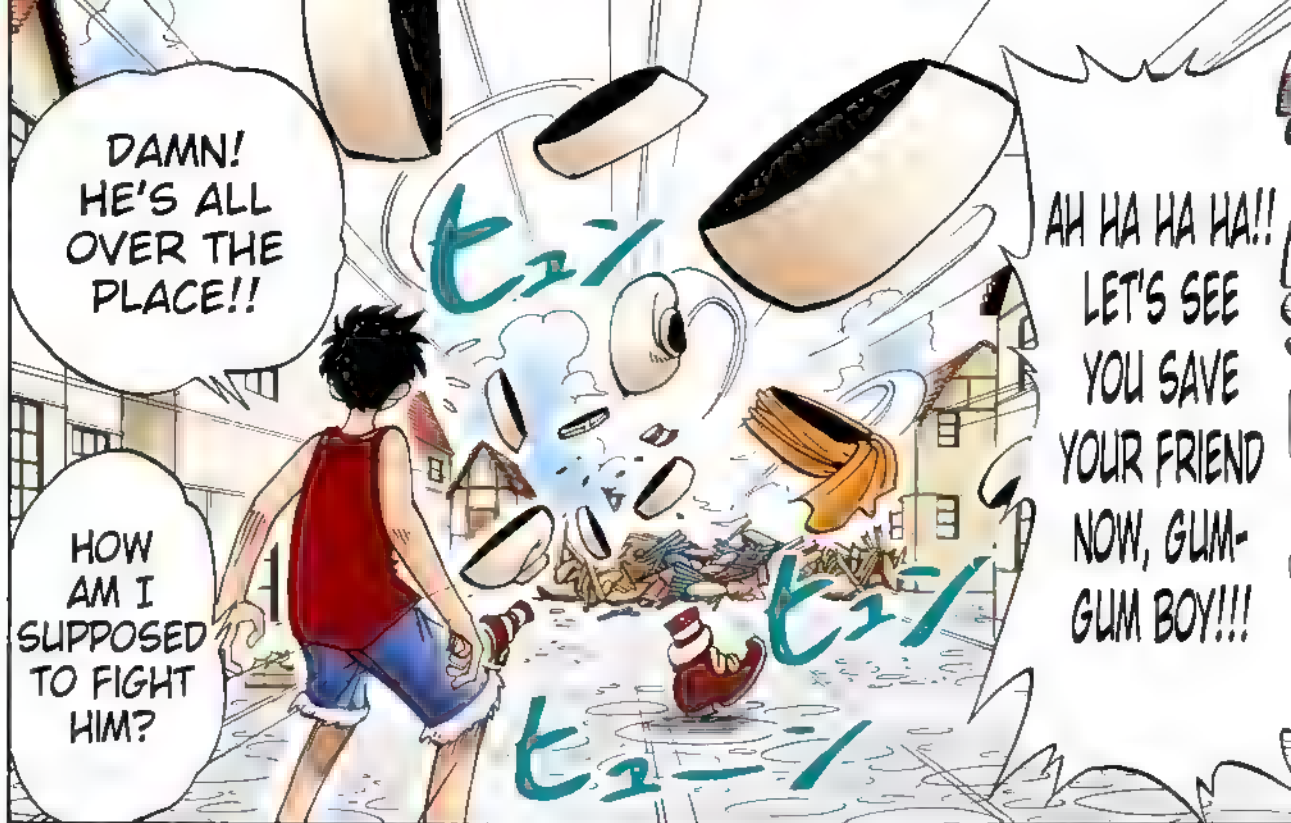
THE
BAD GUY
WANTS
TO
LECTURE
THE
BAD GUY
EH?

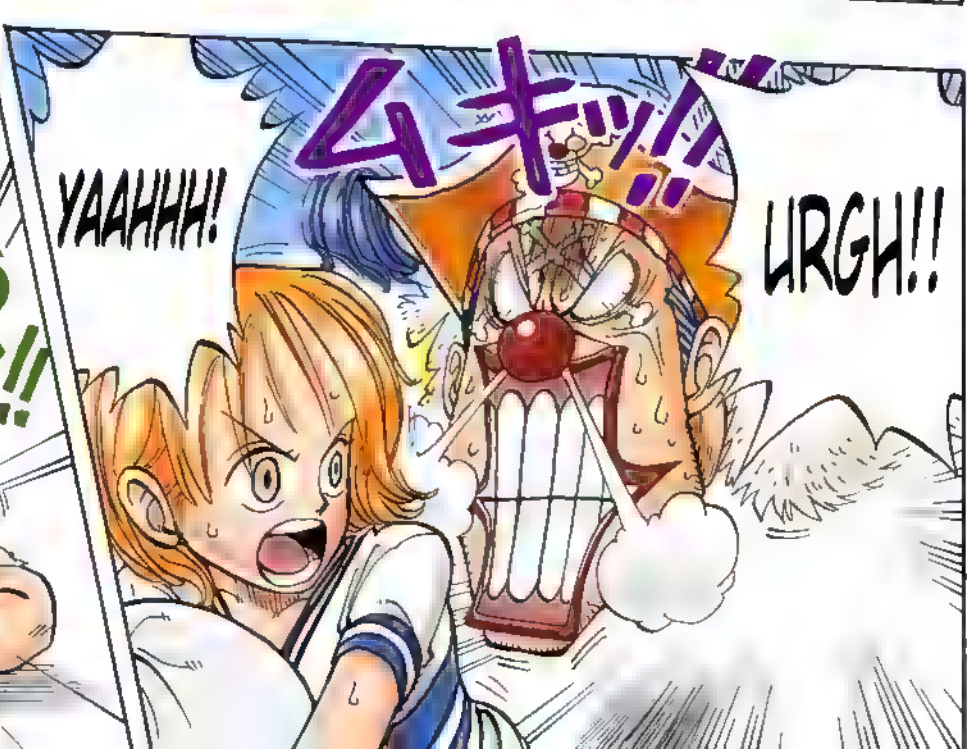
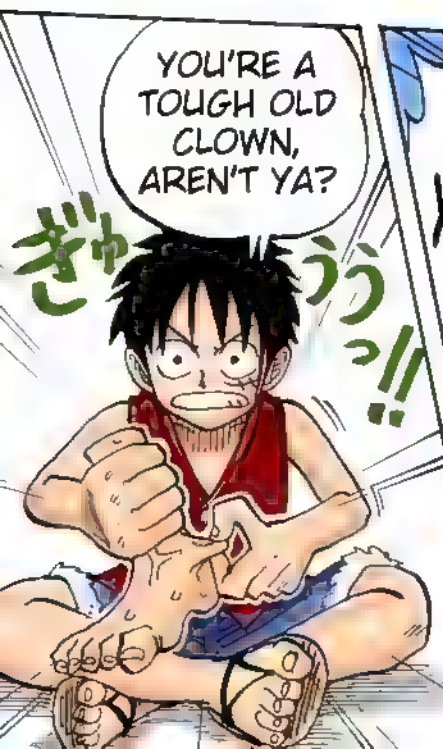
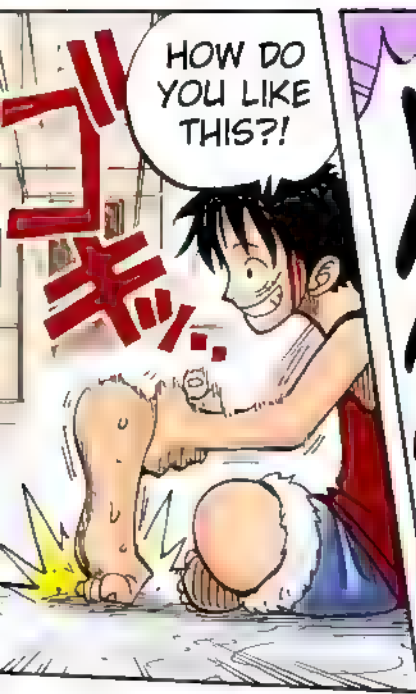


...AS
TO
TAKE
LESSONS
FROM
YOU!!

I'D
NEVER
STOOP
SO
LOW...





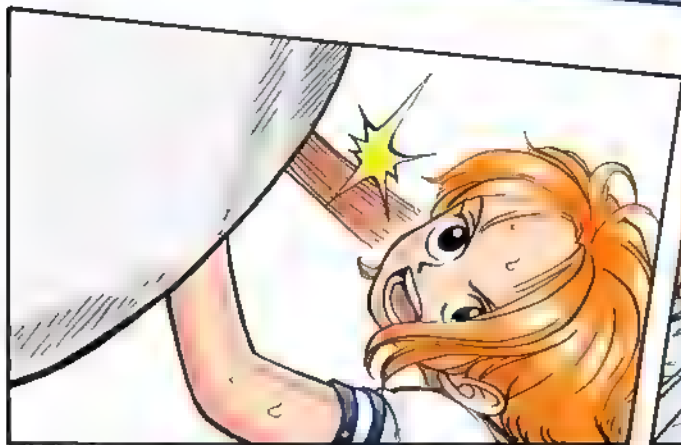
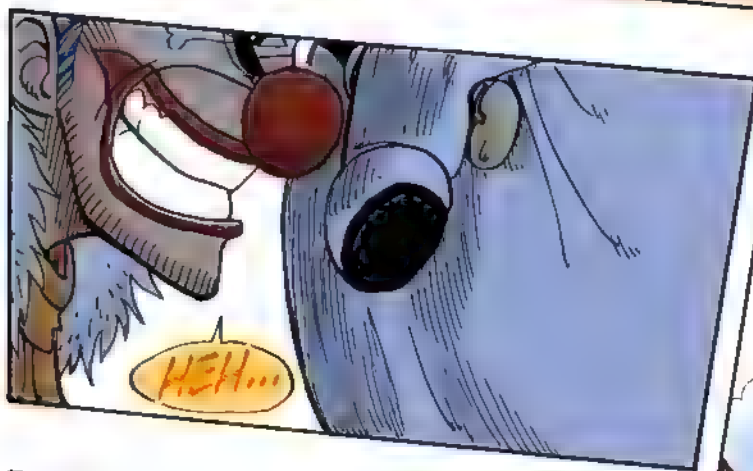


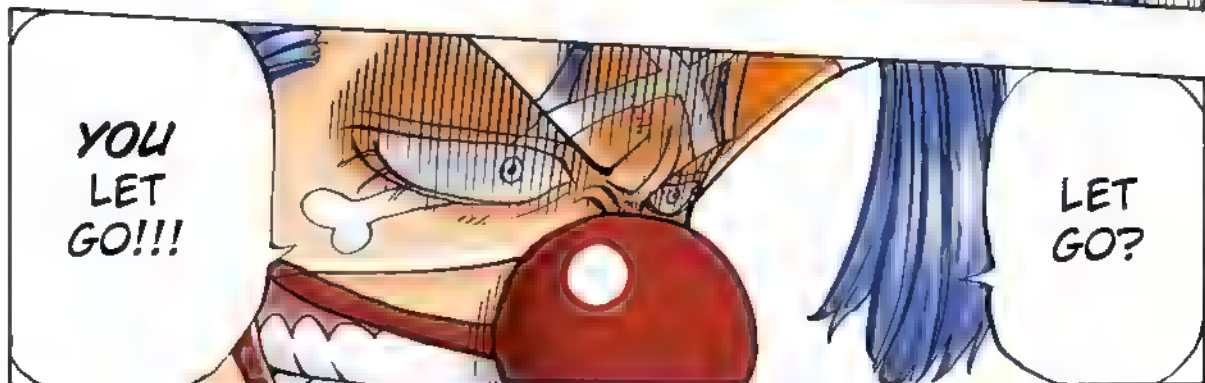
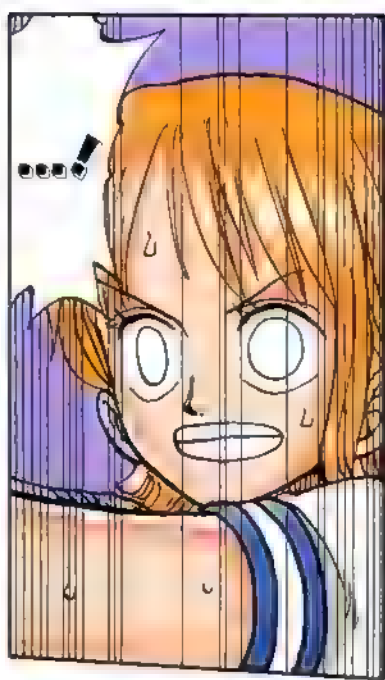
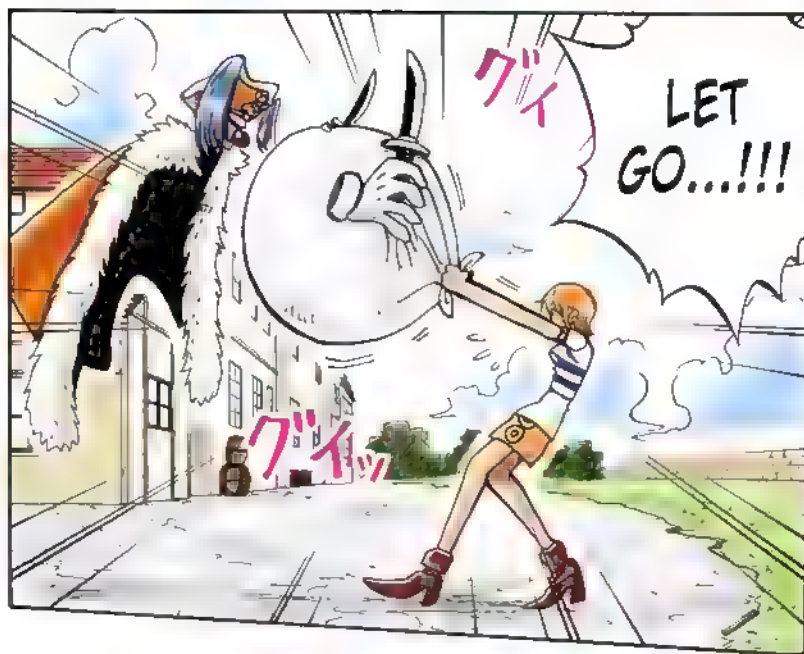
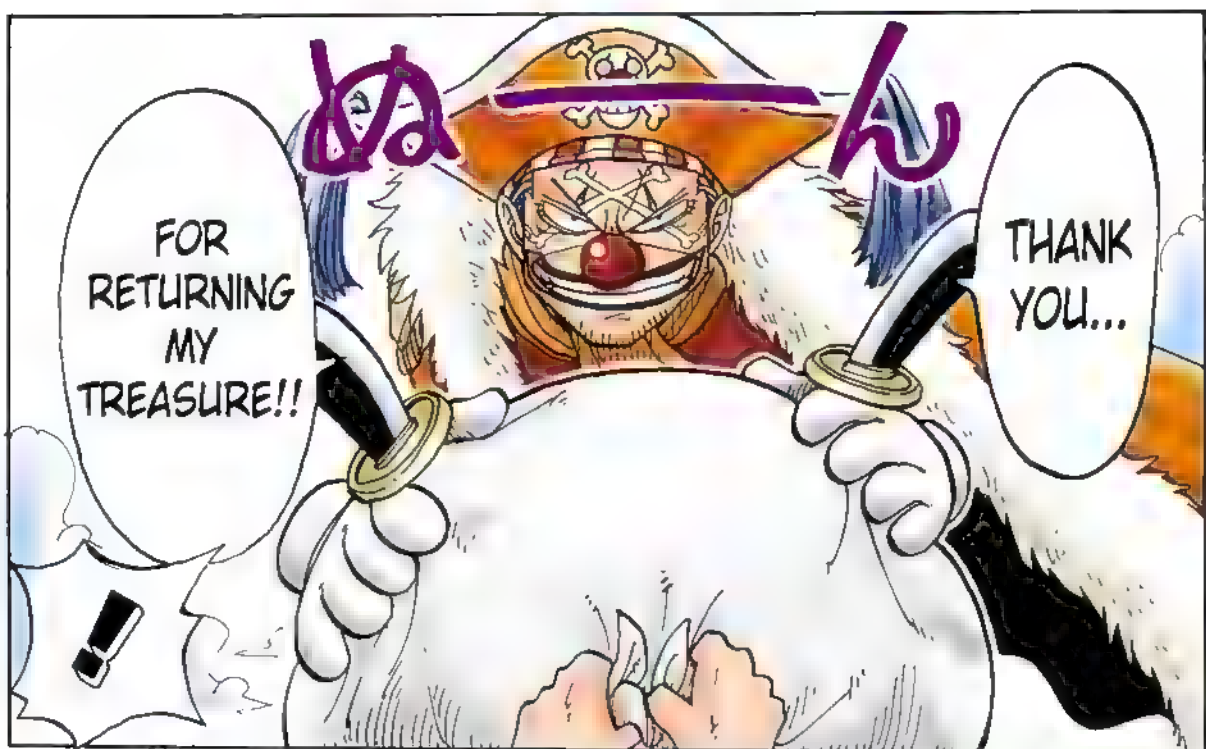
ENOUGH
ALREADY!!
CUT IT
OUT!!

わ
わ
!!

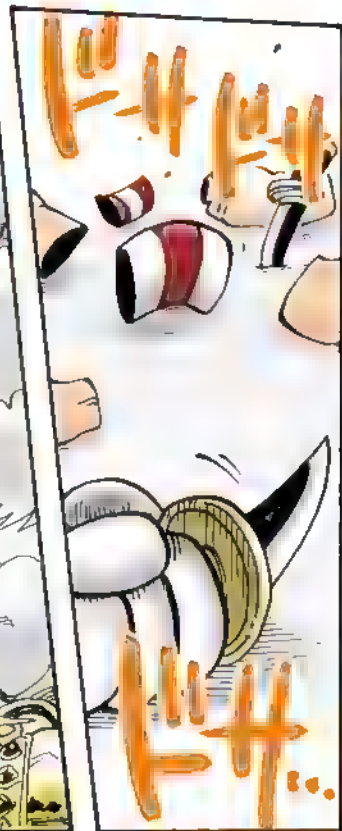
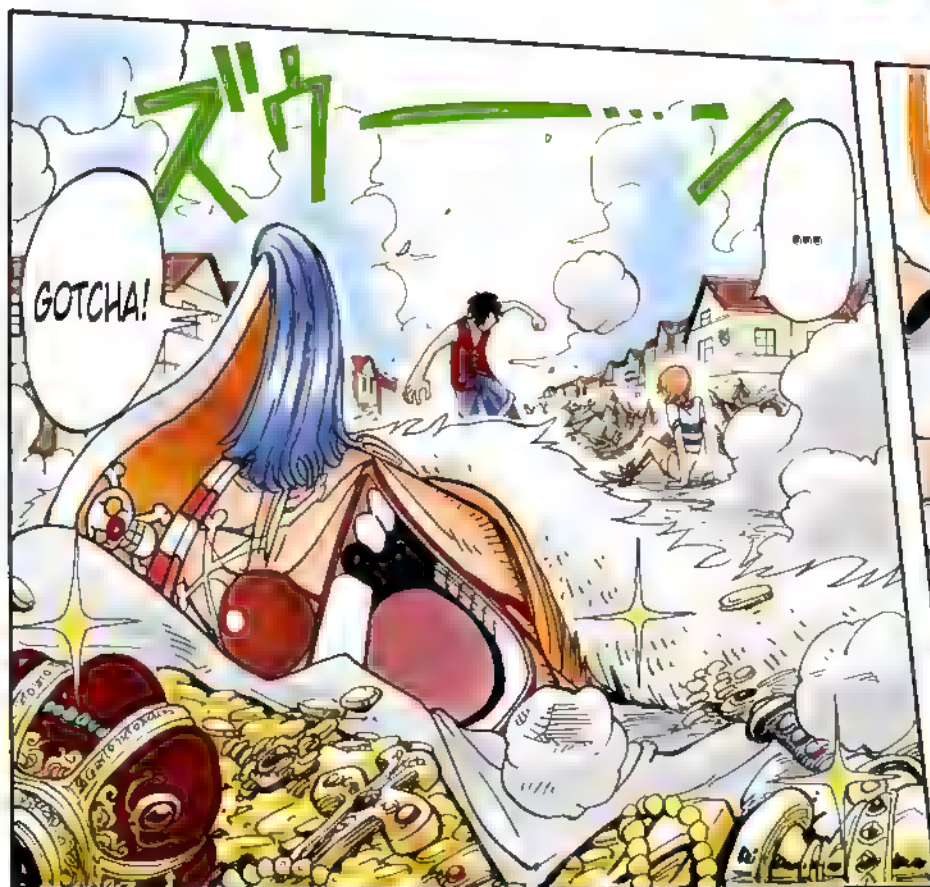
...

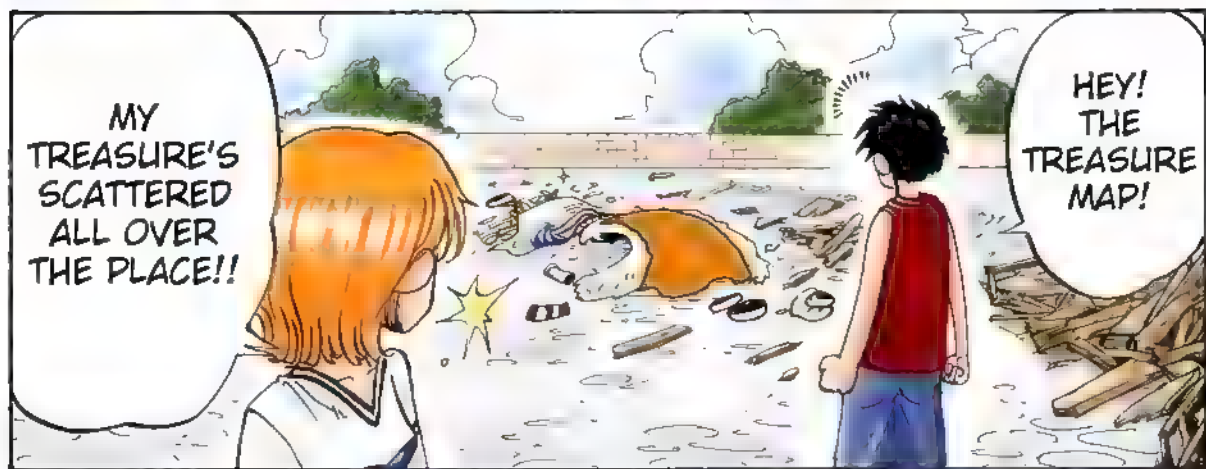
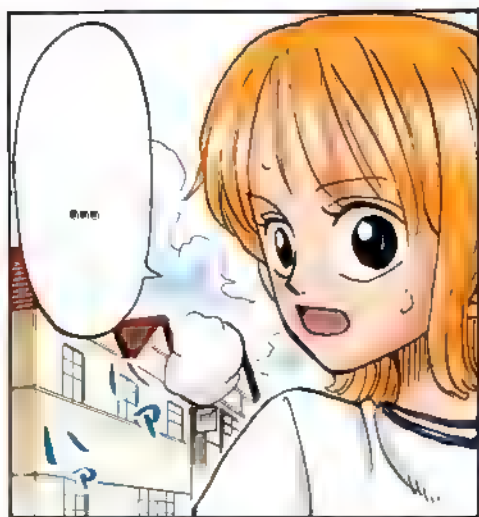
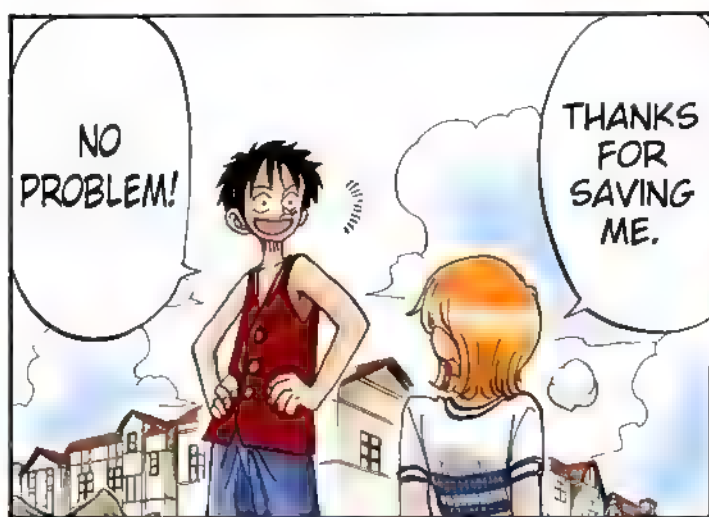
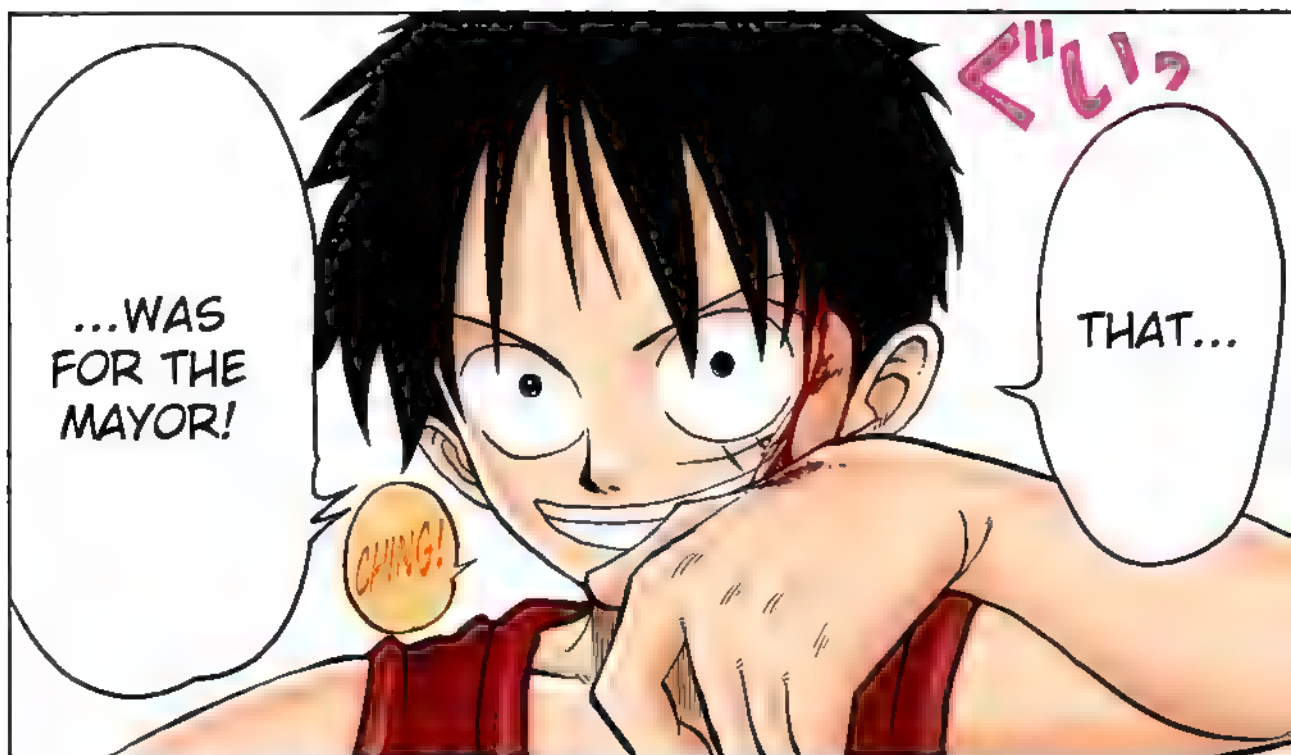
THE
ONE
WHO'S
GONNA
CUT IT
OUT...

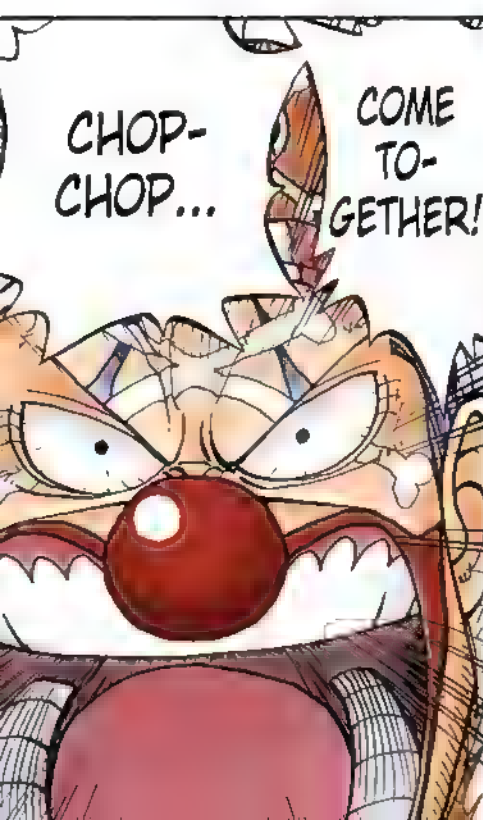
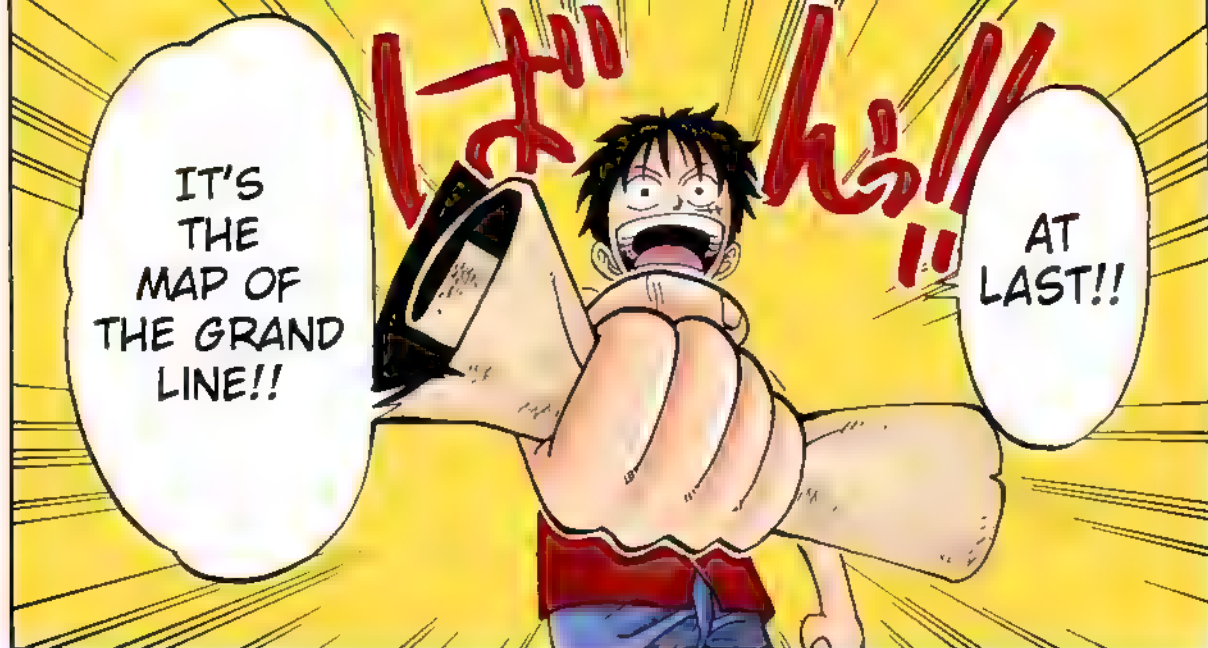


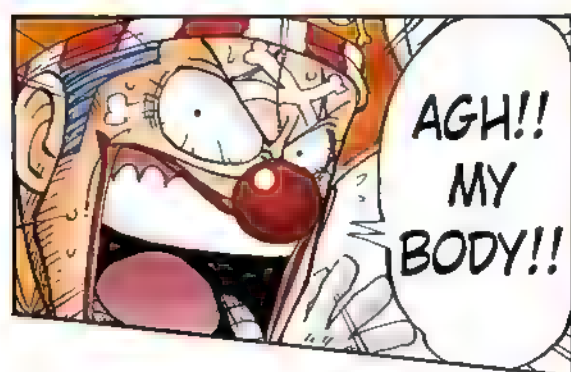






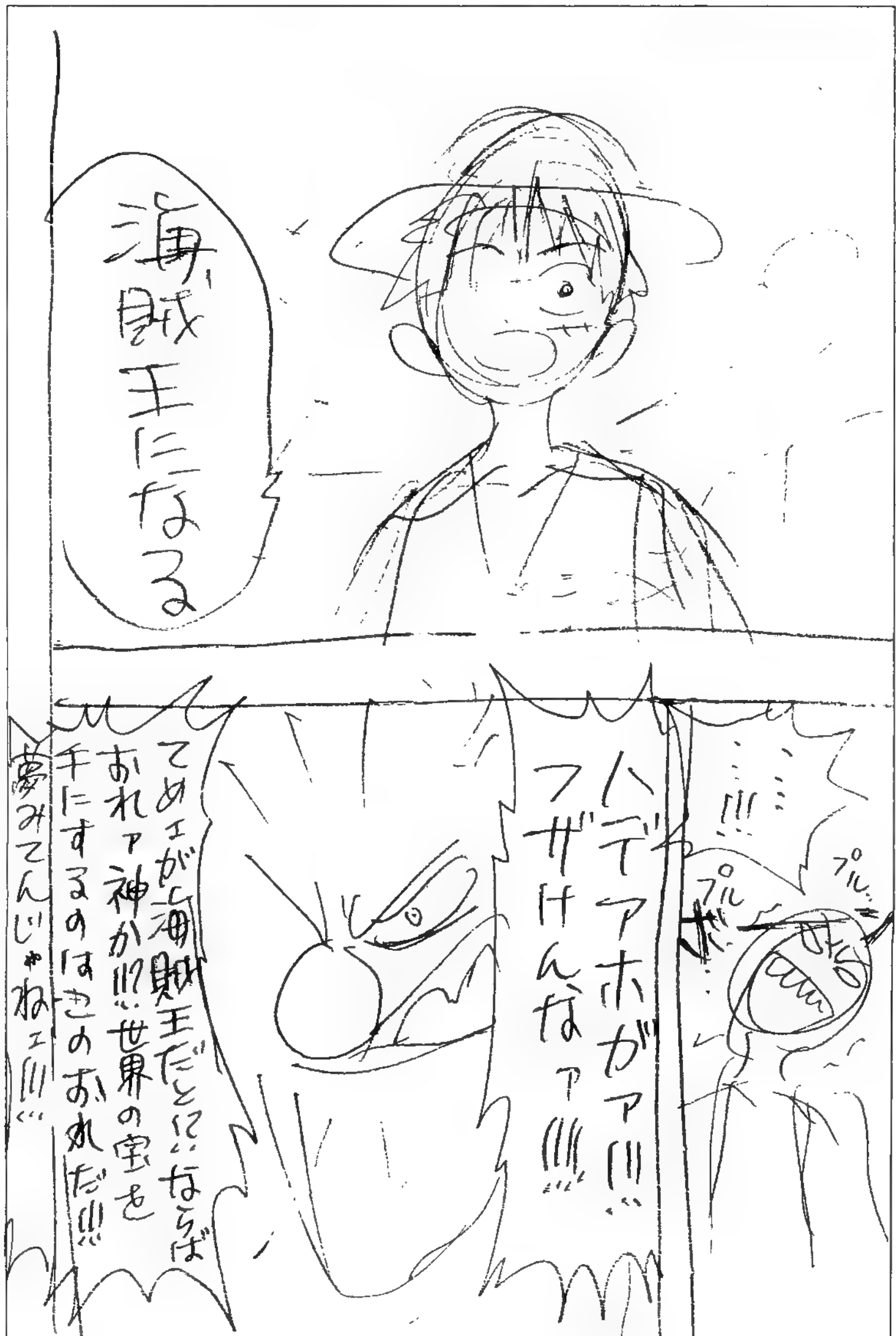






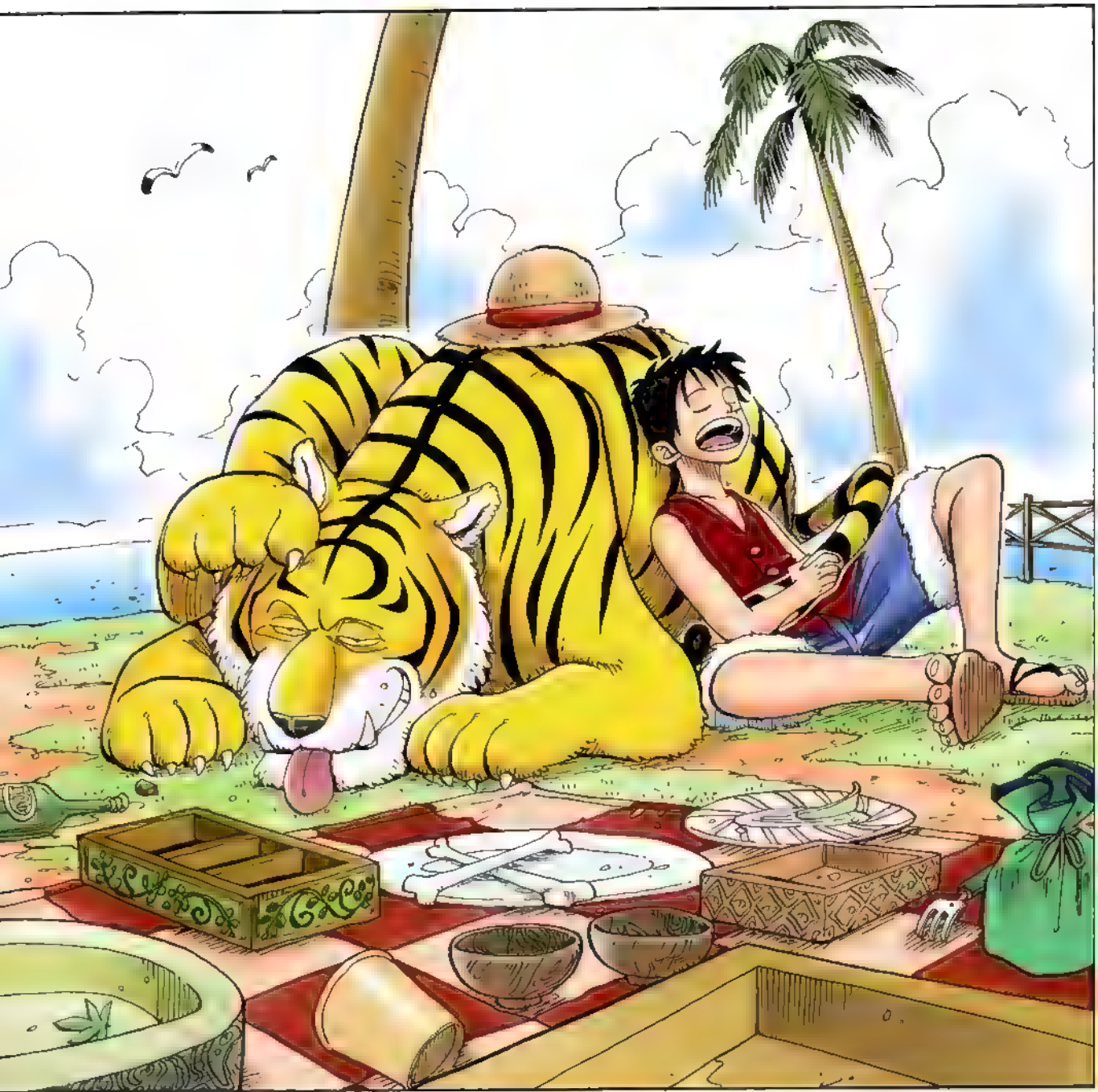


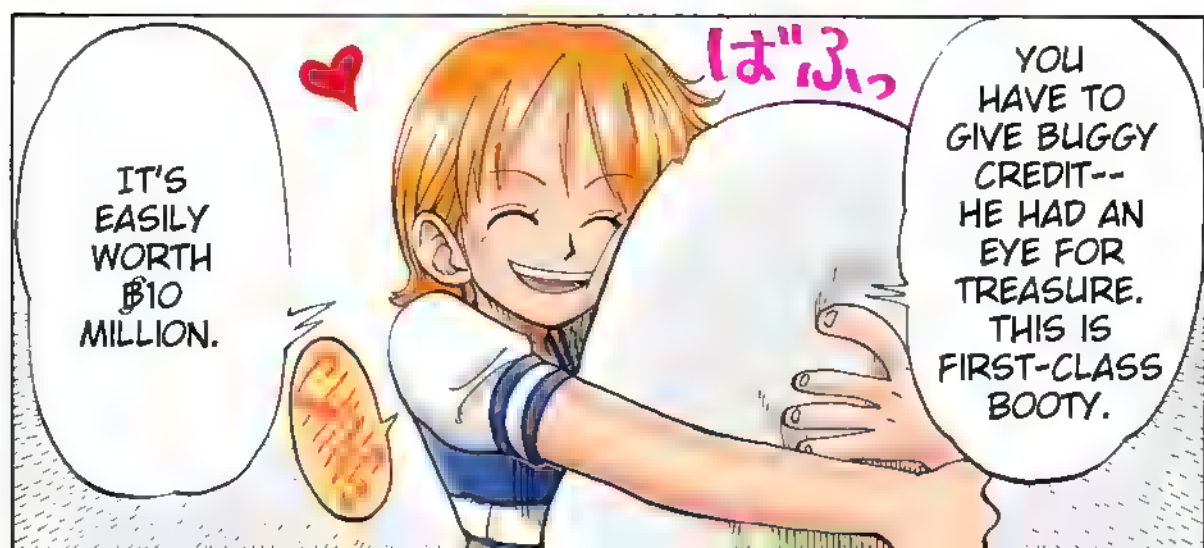
One Piece Storyboards #6

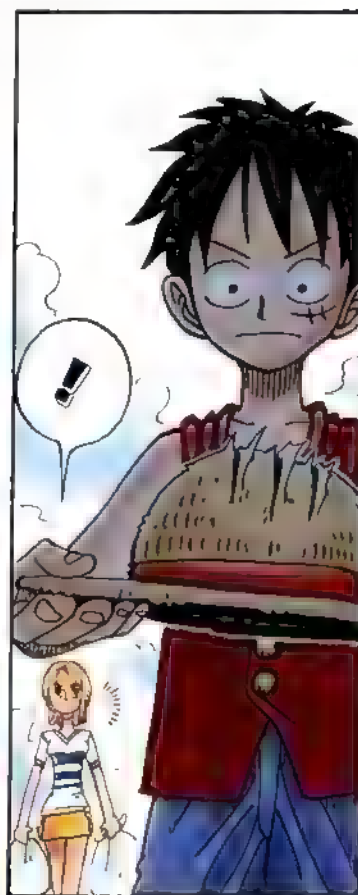
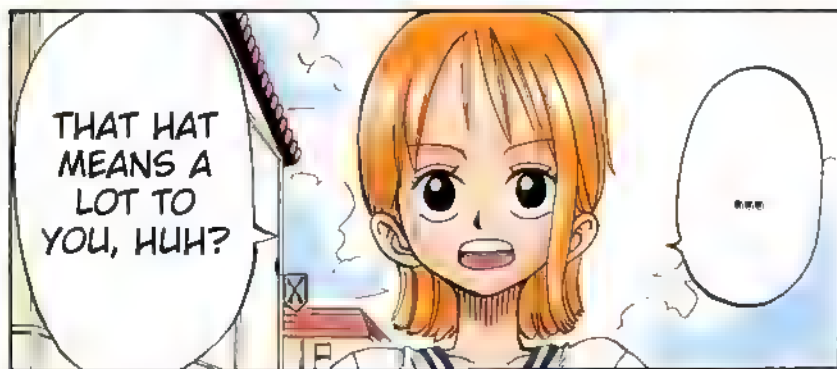
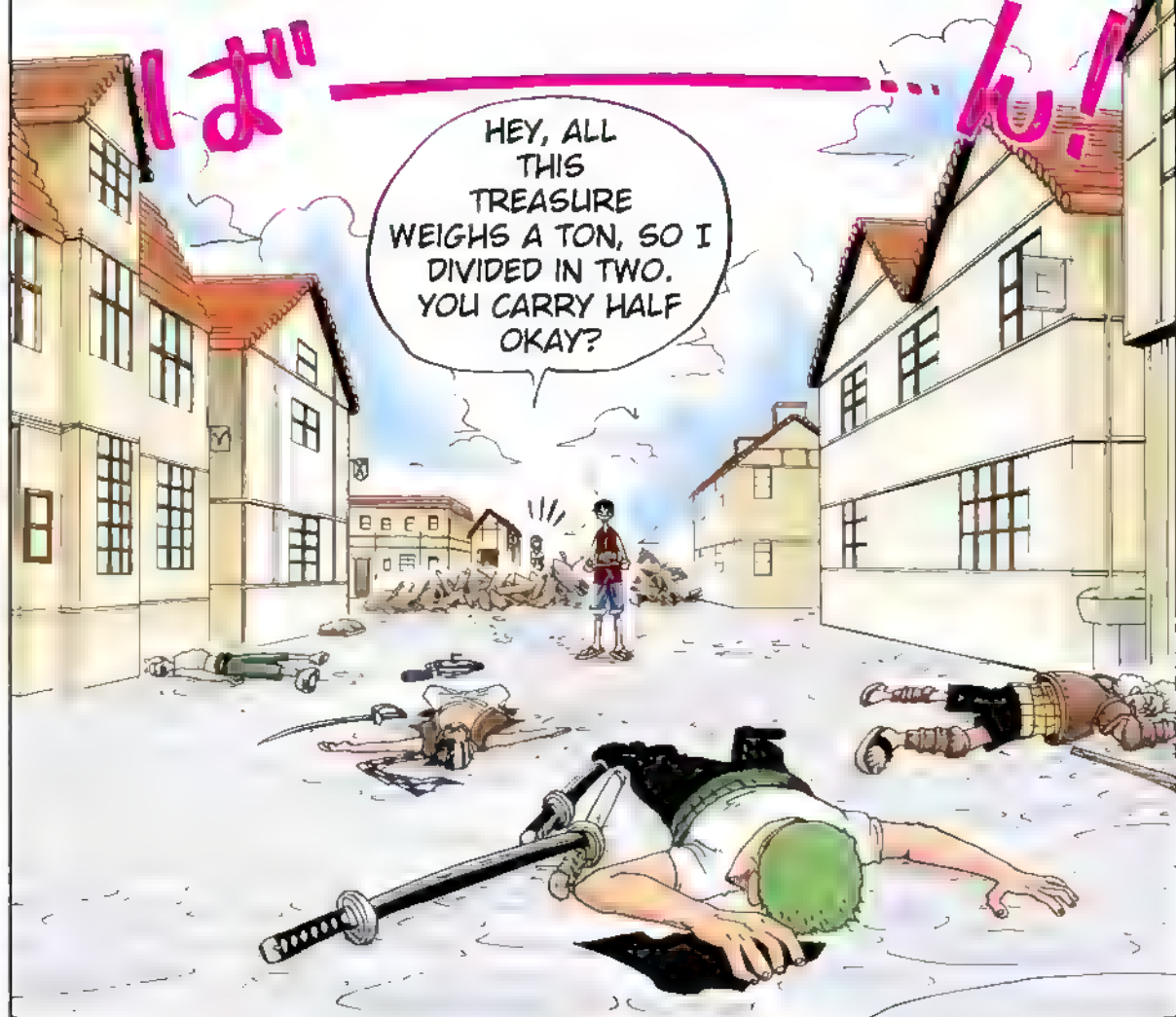


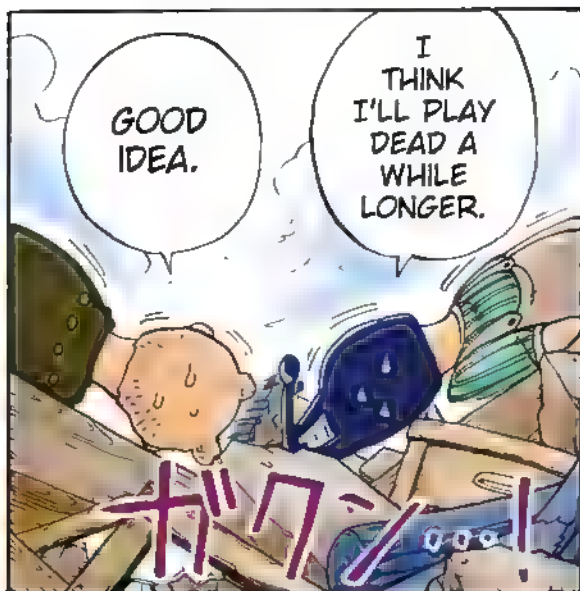
Chapter 21:

TOWNIES



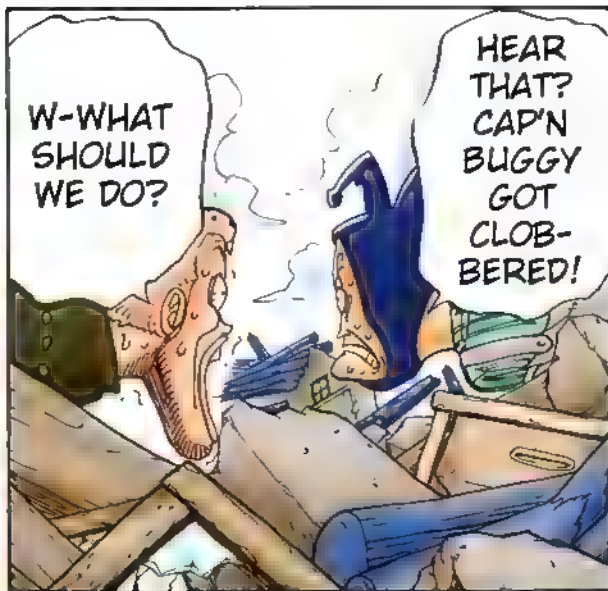






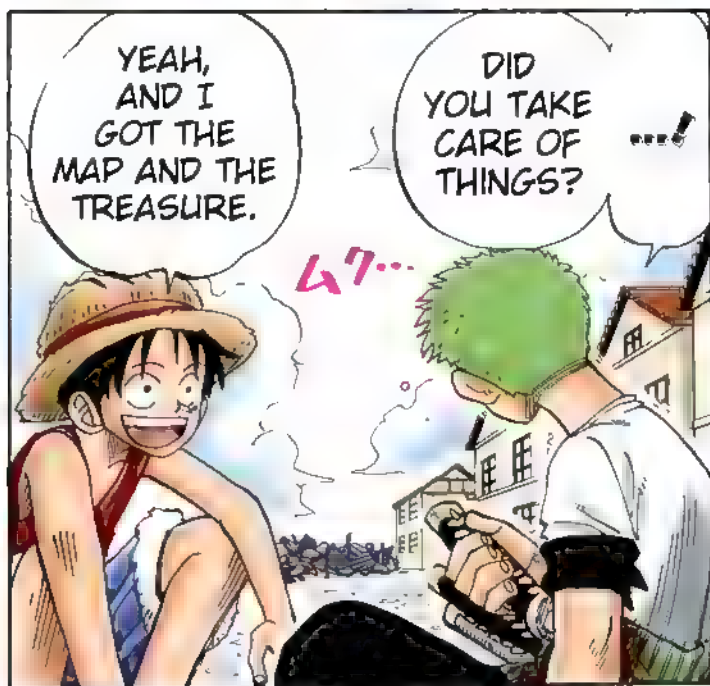
GOOD
IDEA.

I
THINK
I'LL PLAY
DEAD A
WHILE
LONGER.



W-WHAT
SHOULD
WE DO?

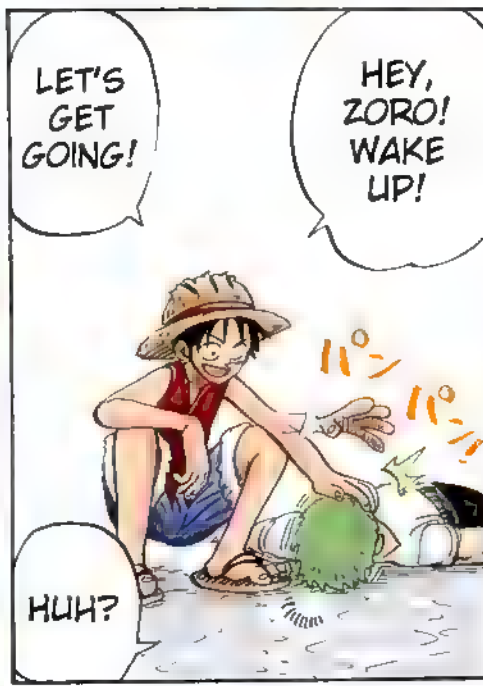
HEAR
THAT?
CAP'N
BUGGY
GOT
CLOB-
BERED!



YEAH,
AND I
GOT THE
MAP AND THE
TREASURE.

DID
YOU TAKE
CARE OF
THINGS?

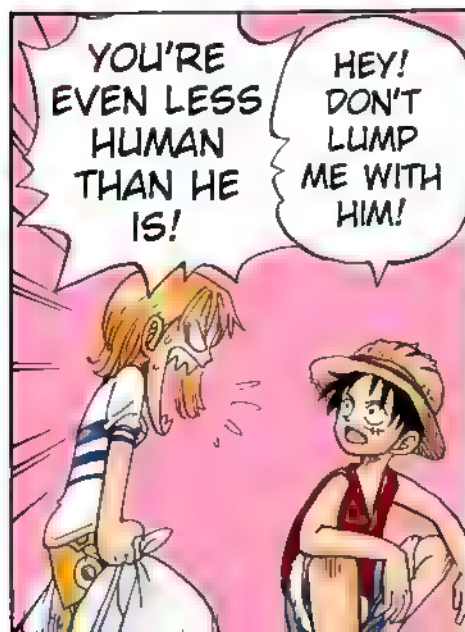
....!



LET'S
GET
GOING!

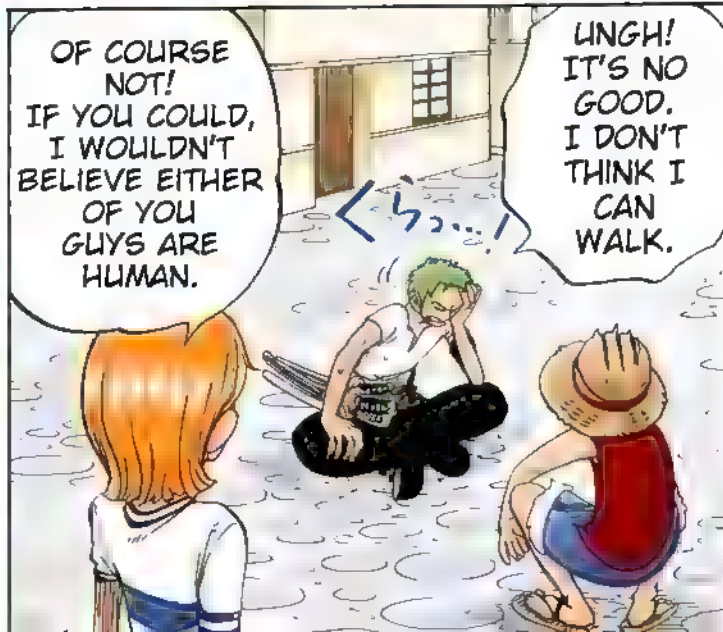
HEY,
ZORO!
WAKE
UP!

HUH?



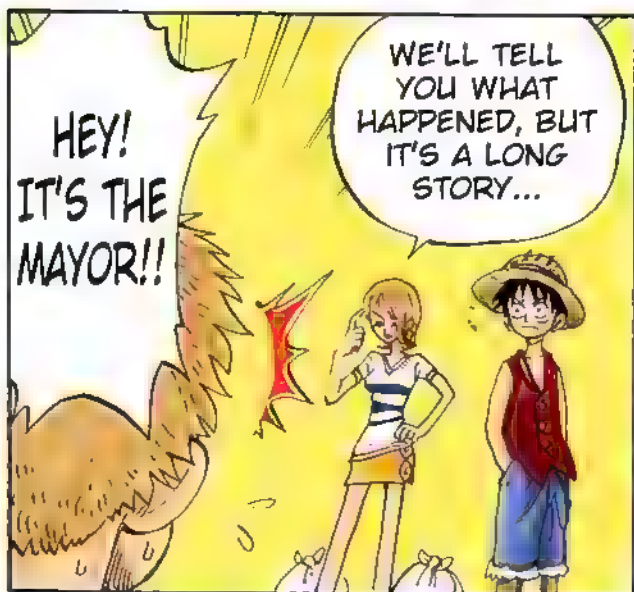
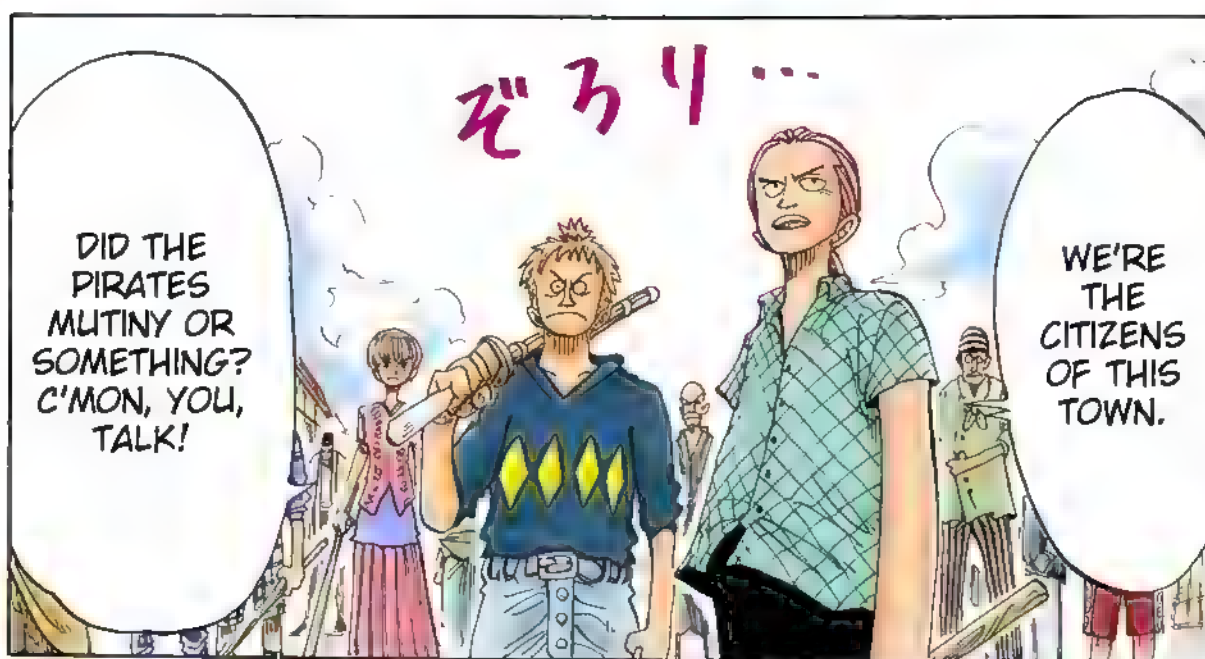
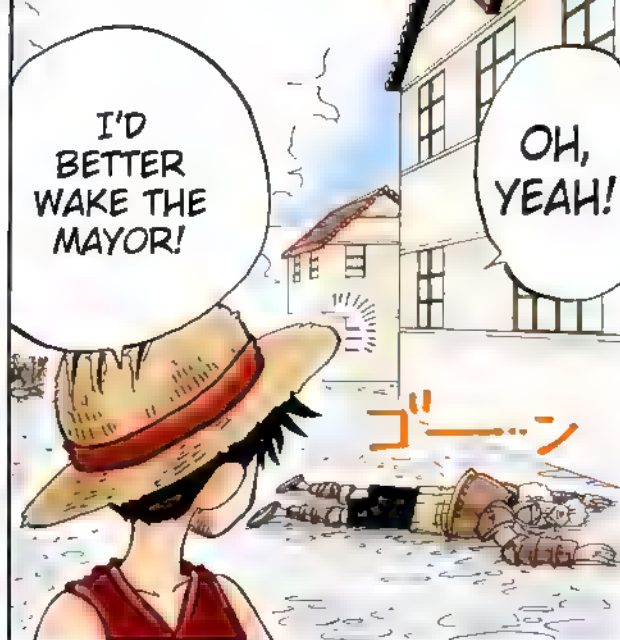
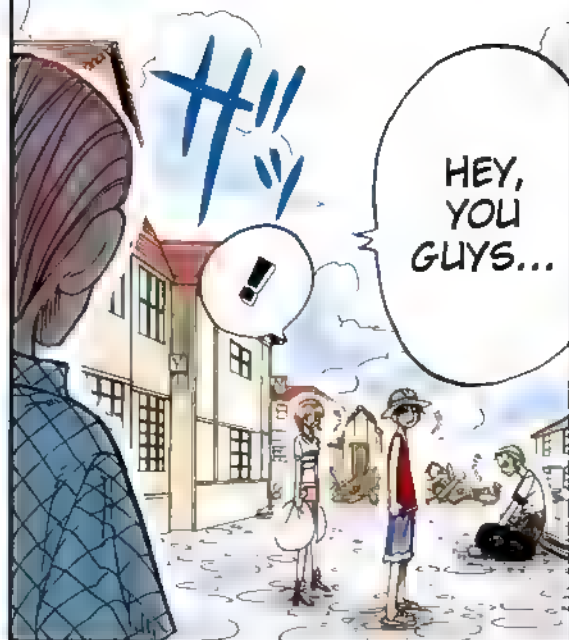
YOU'RE
EVEN LESS
HUMAN
THAN HE
IS!

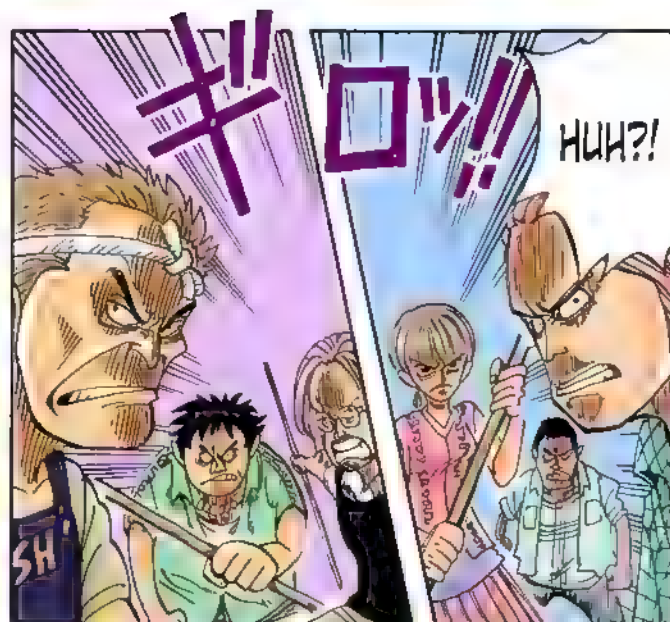
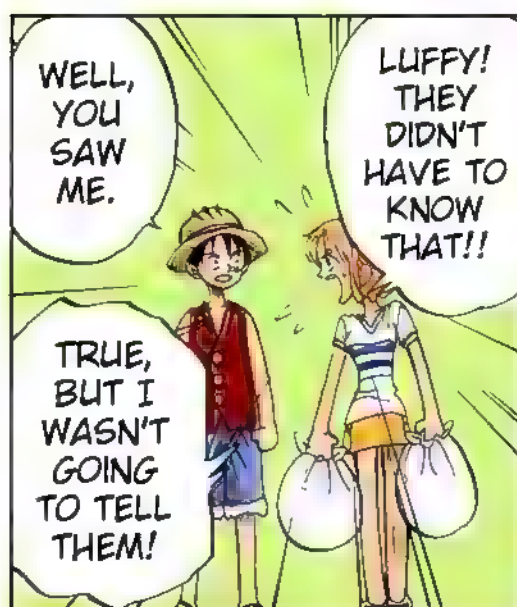
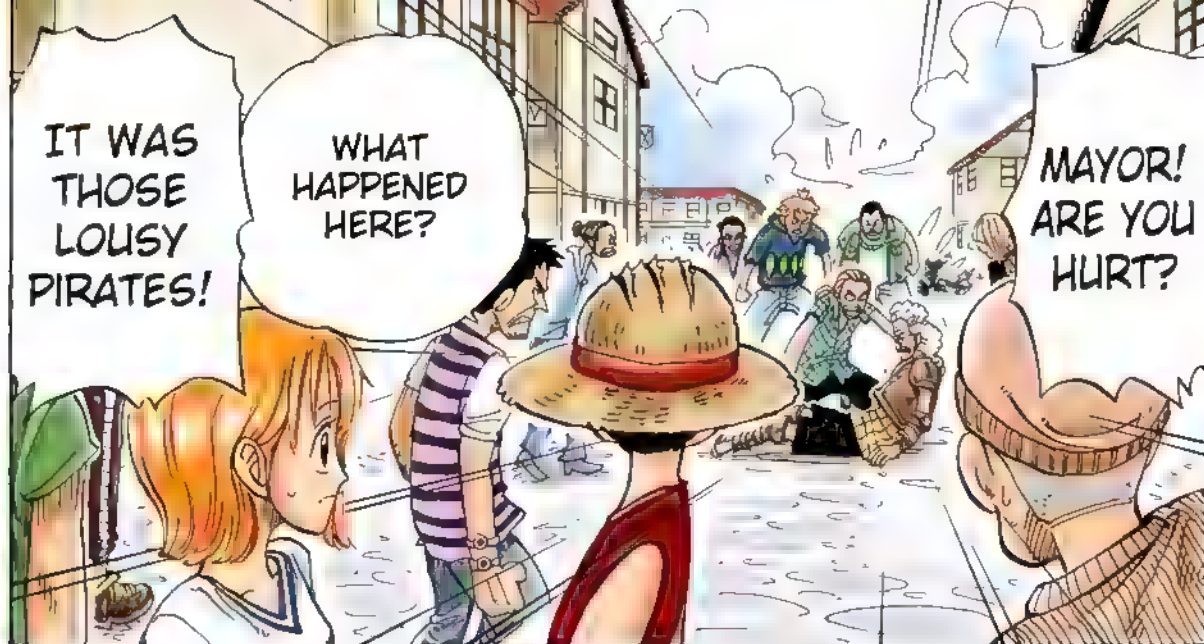
HEY!
DON'T
LUMP
ME WITH
HIM!



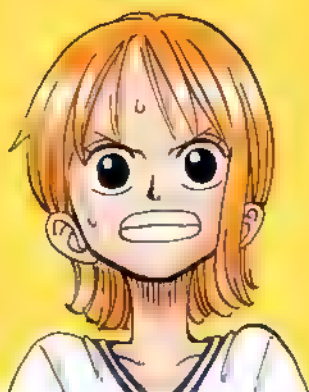
OF COURSE
NOT!
IF YOU COULD,
I WOULDN'T
BELIEVE EITHER
OF YOU
GUYS ARE
HUMAN.

UNGH!
IT'S NO
GOOD.
I DON'T
THINK I
CAN
WALK.





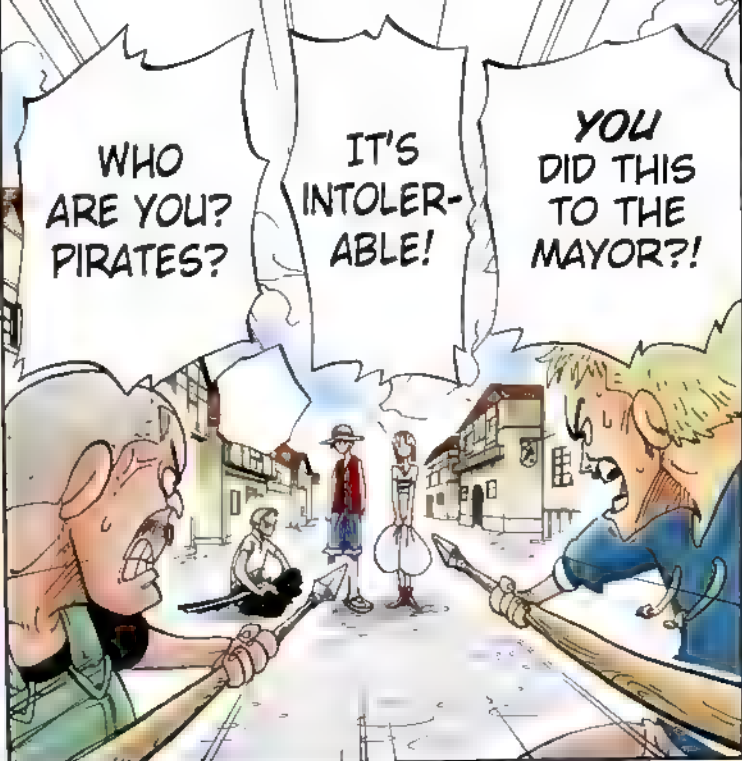
THEY'RE IN AN UGLY
MOOD.
DON'T TELL THEM
WE'RE PIRATES AND
THIEVES, OR THEY'LL
KILL US!!



WHO
ARE YOU?
PIRATES?

IT'S
INTOLER-
ABLE!

YOU
DID THIS
TO THE
MAYOR?!



WE'RE
PIRATES!!



WE
ARE
PIRATES
!!!

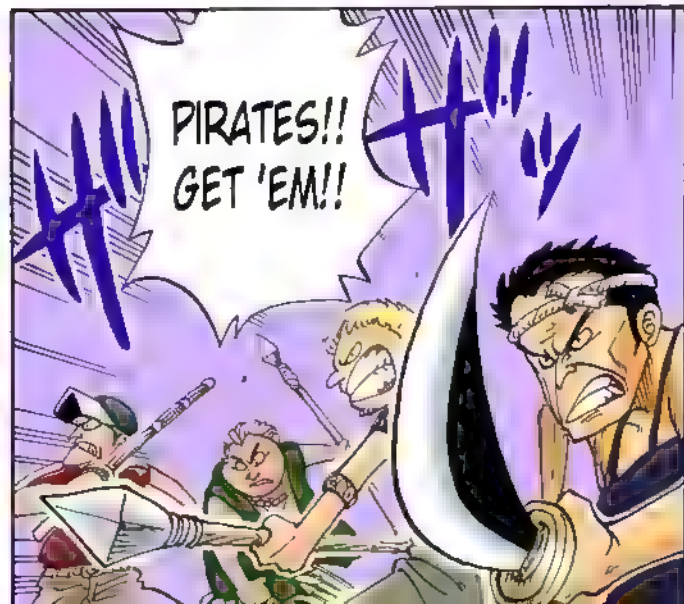
YOU
IDIOT!

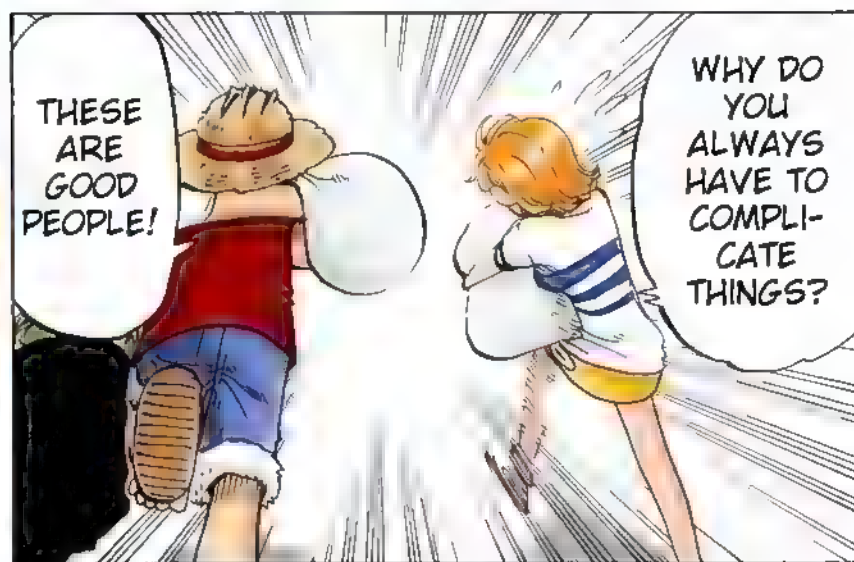
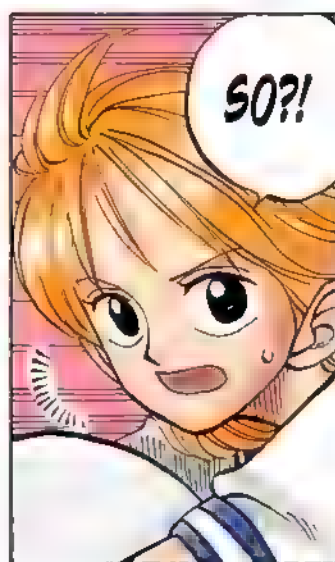
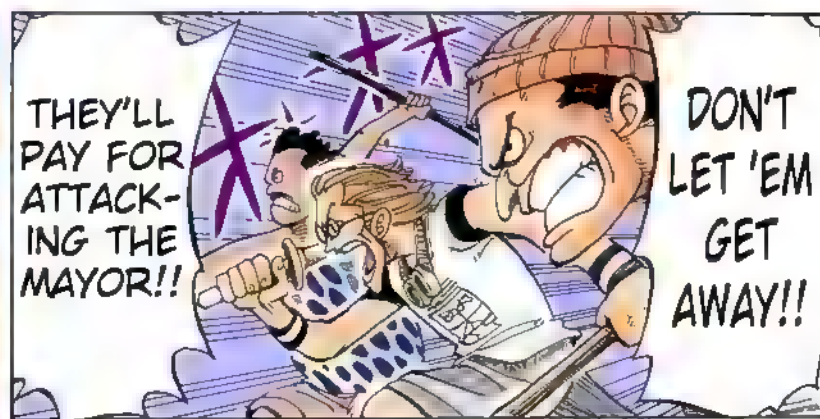
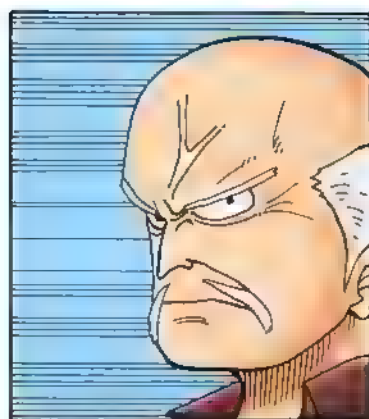
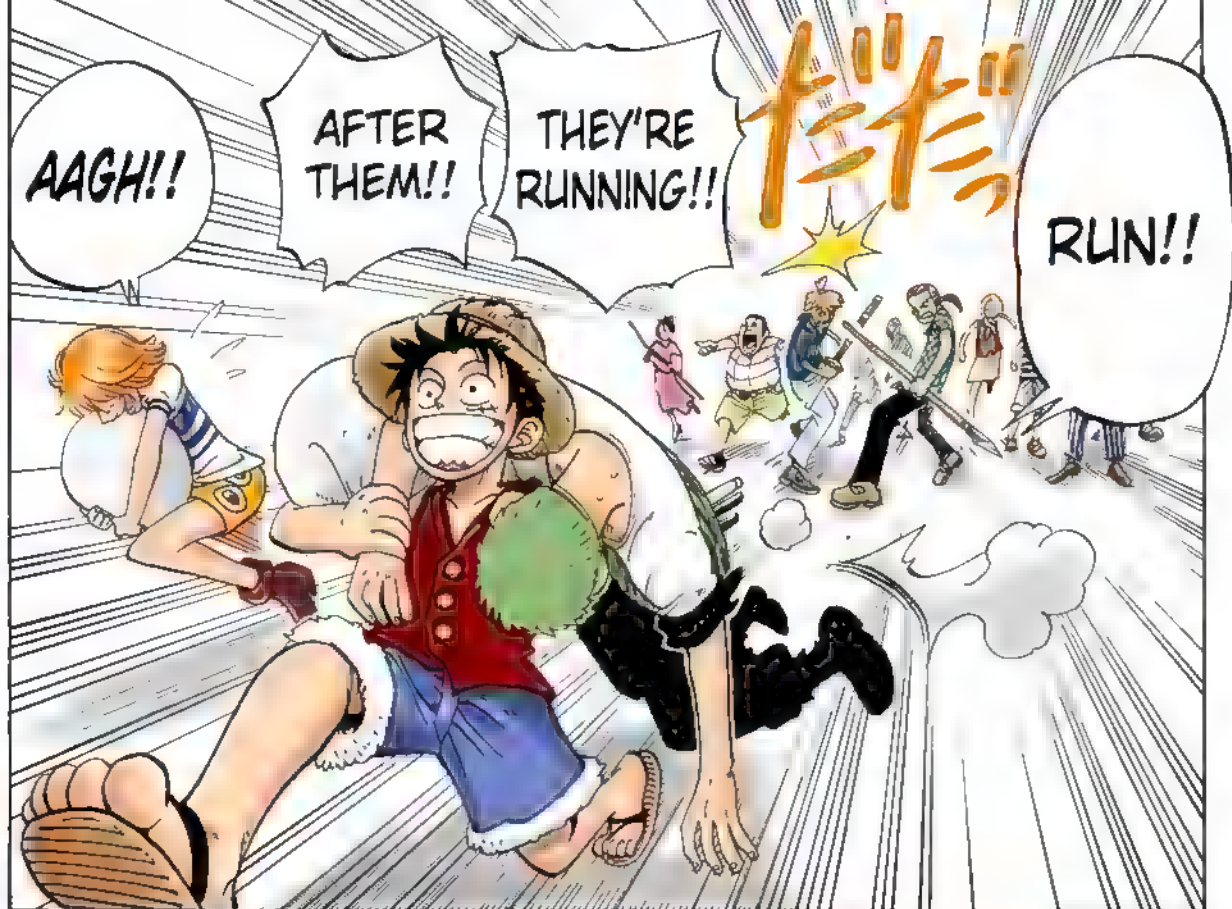


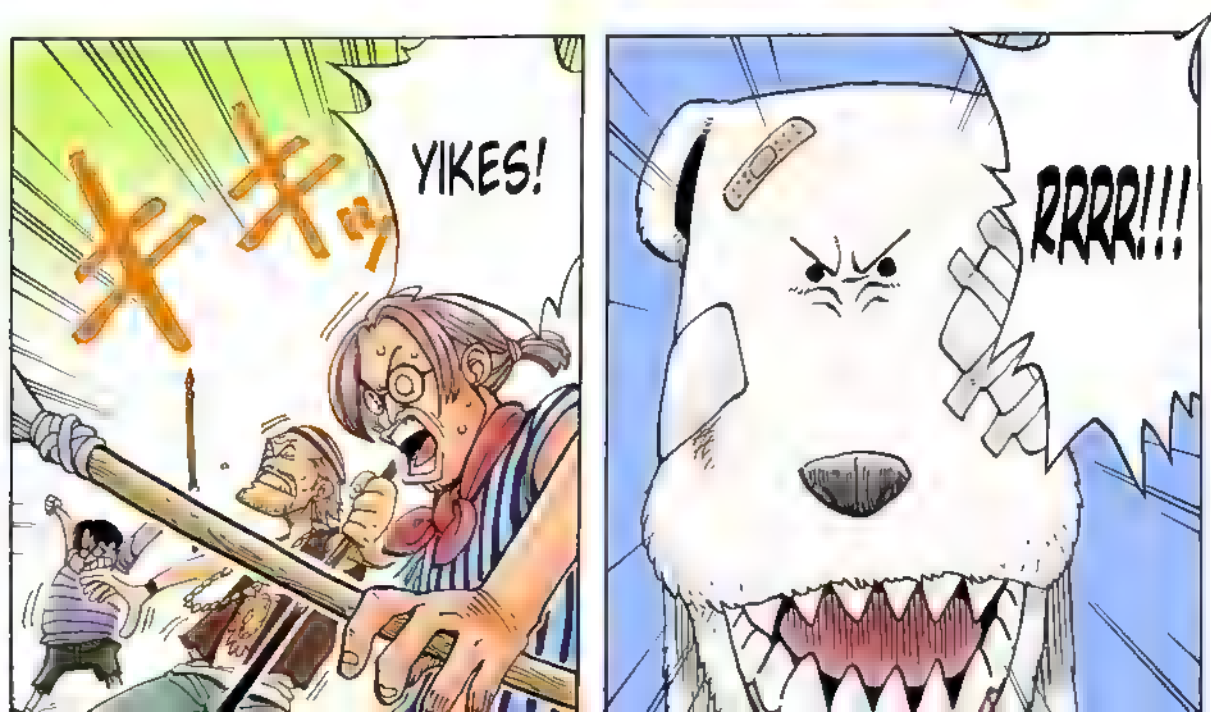
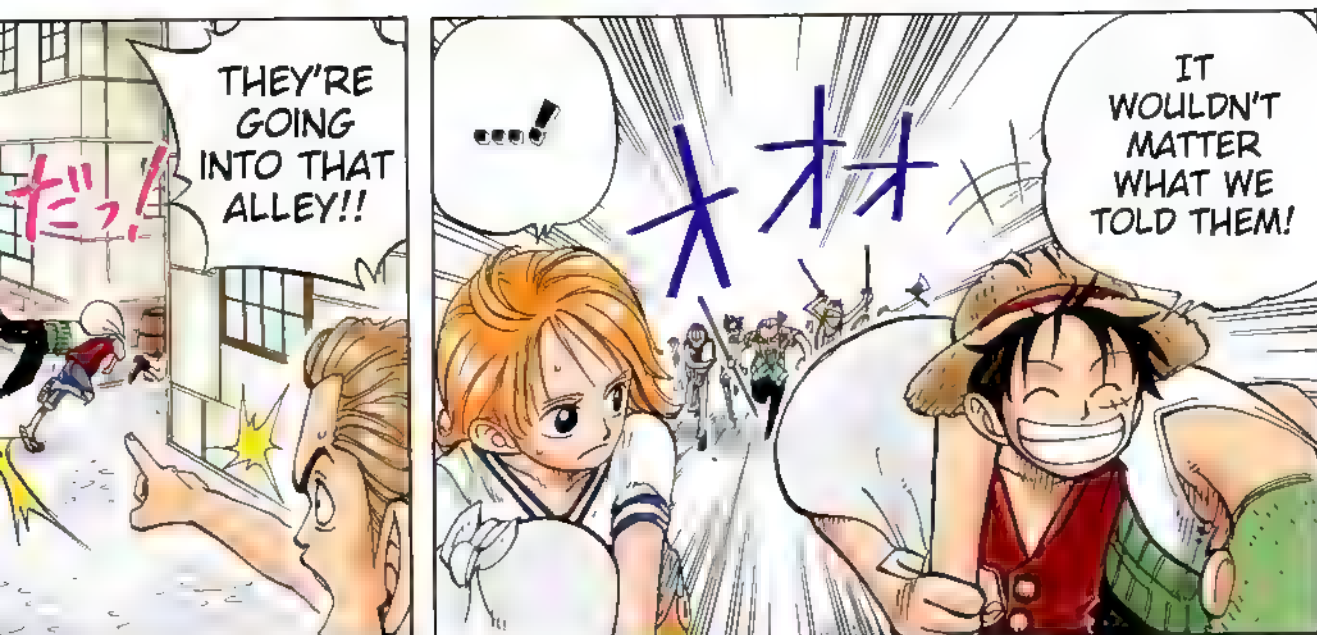
HA HA
HA

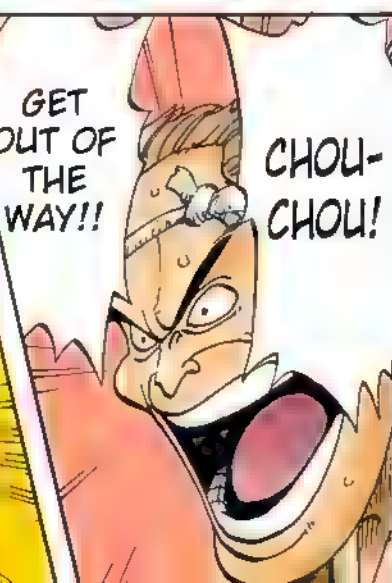
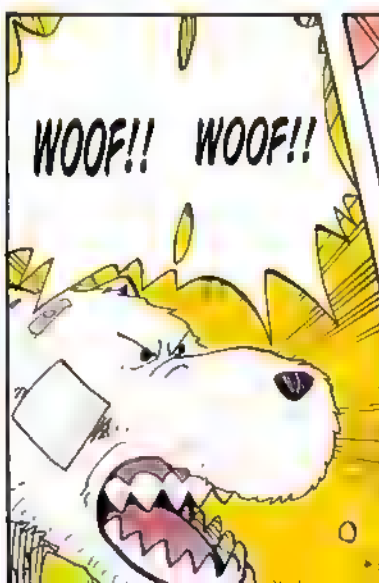
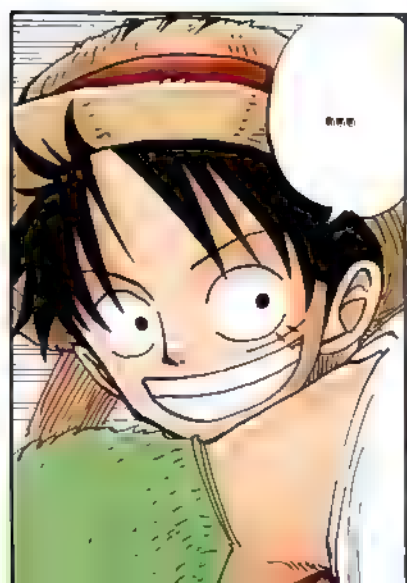
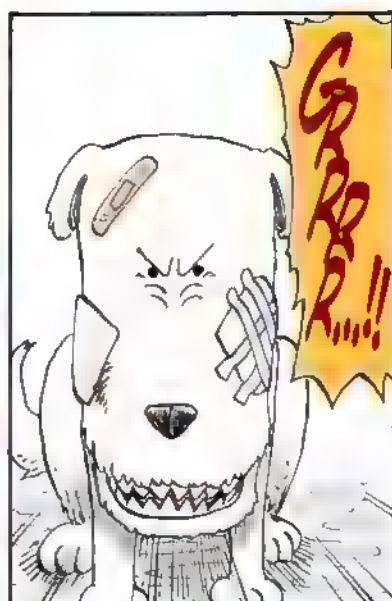
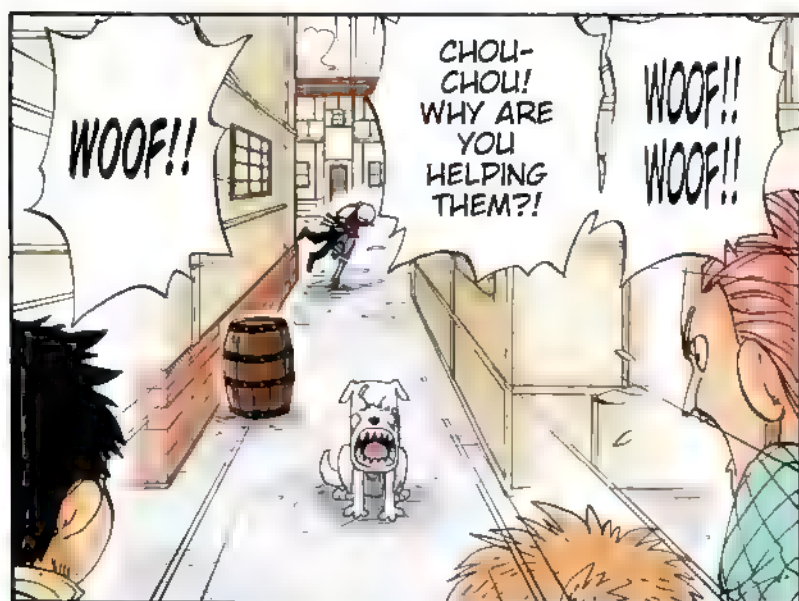
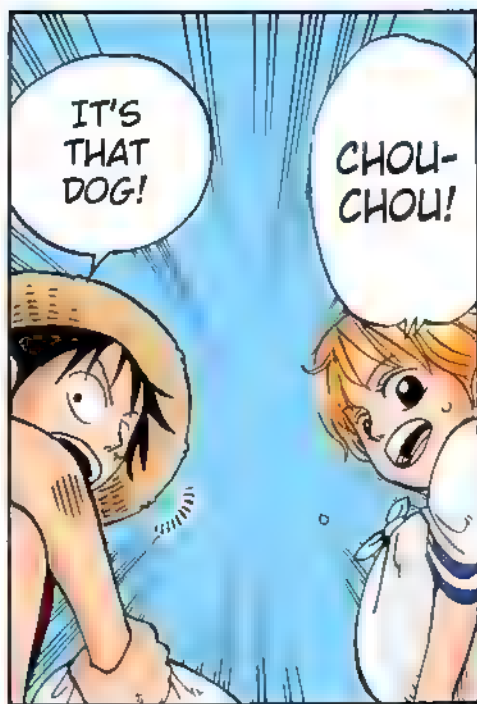


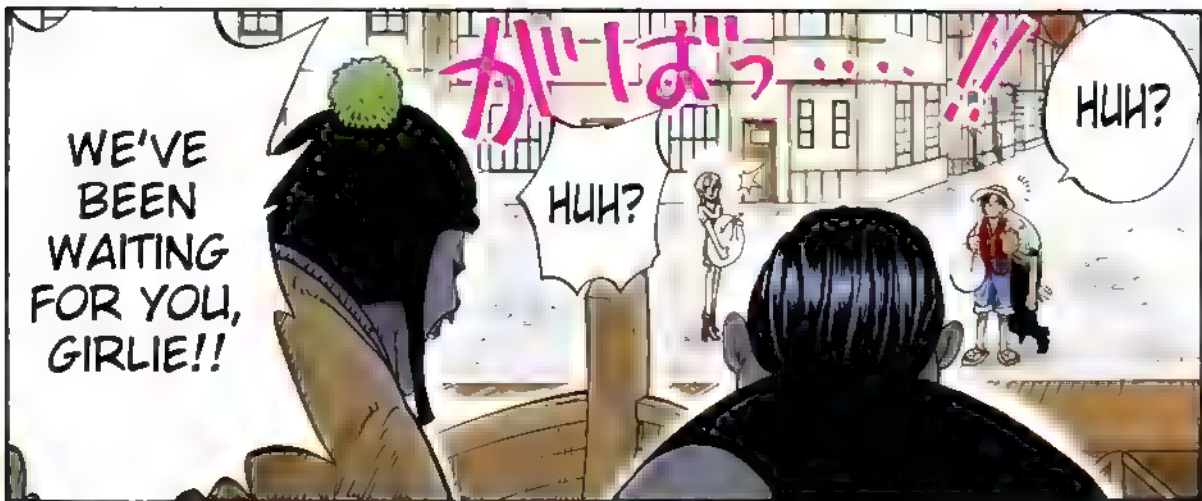
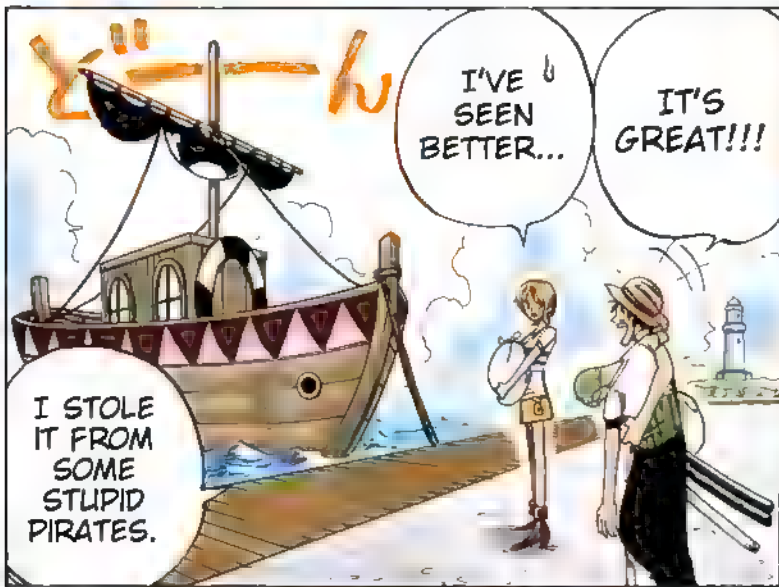
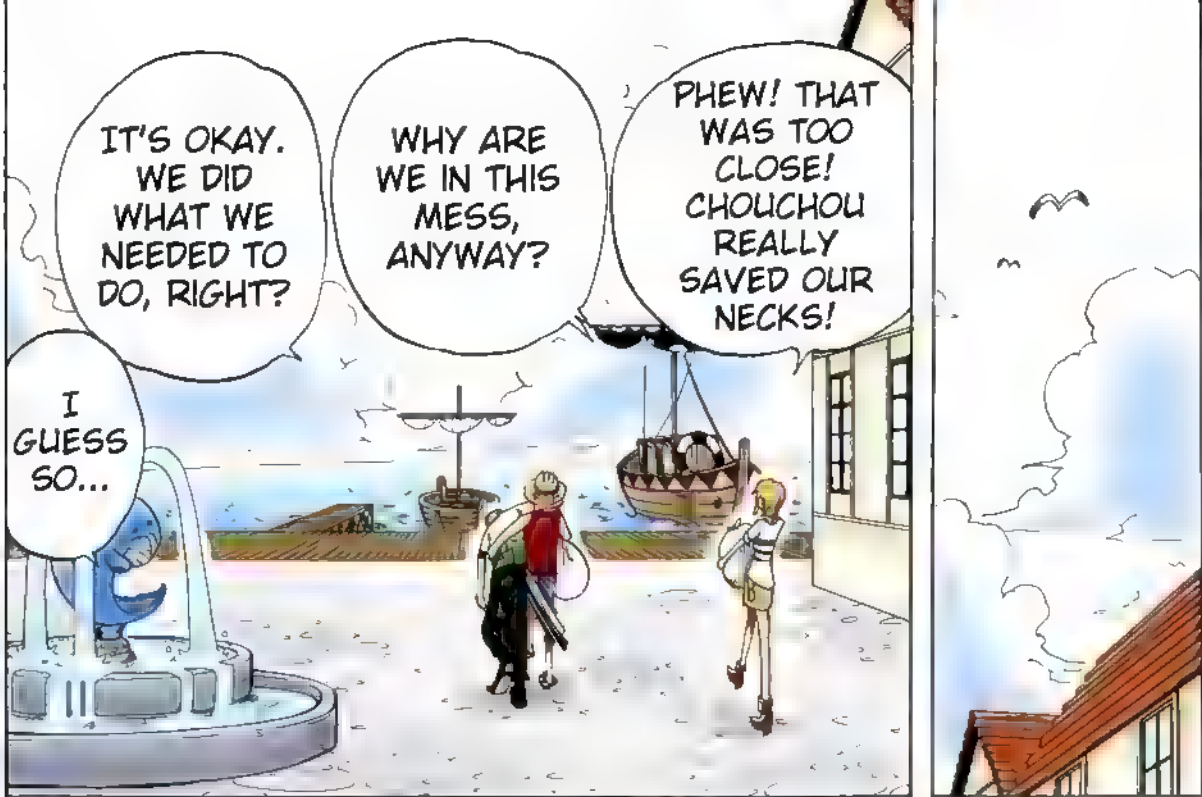
PIRATES!!
GET 'EM!!

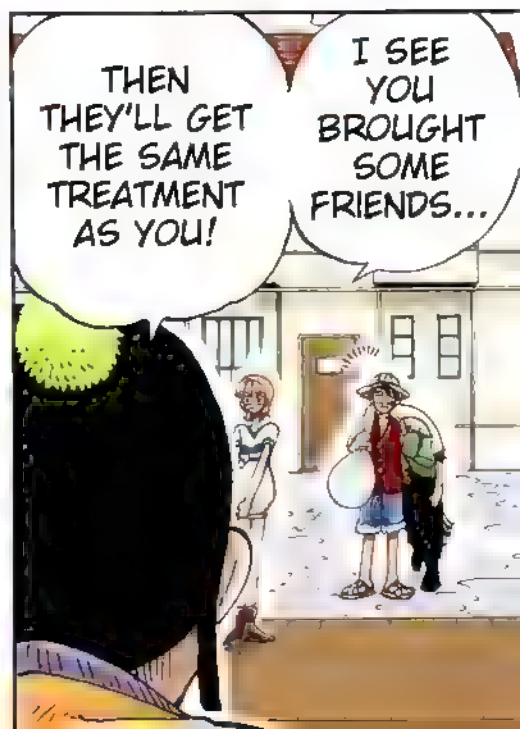
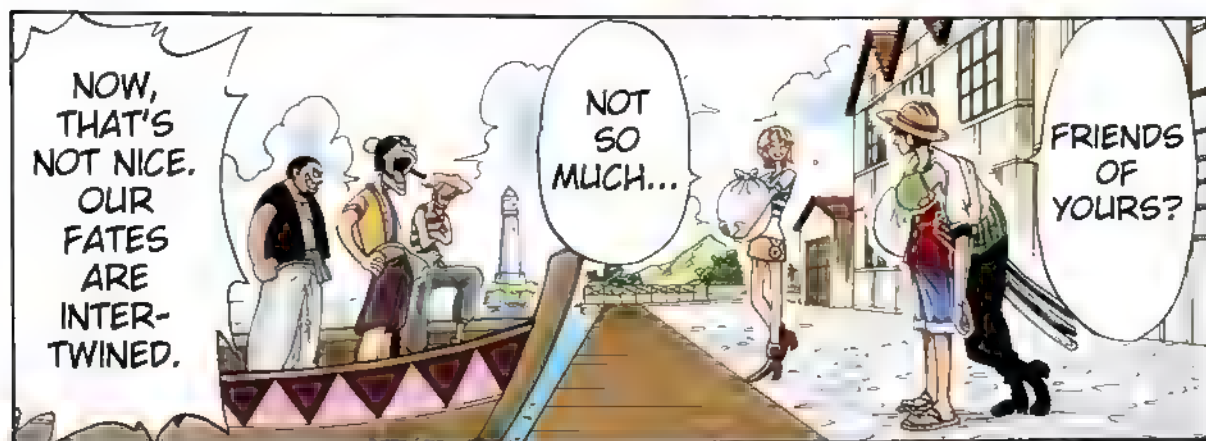
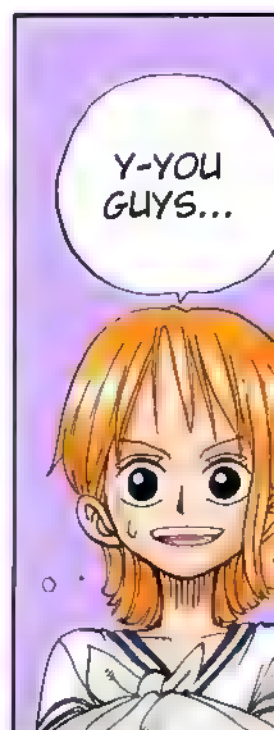
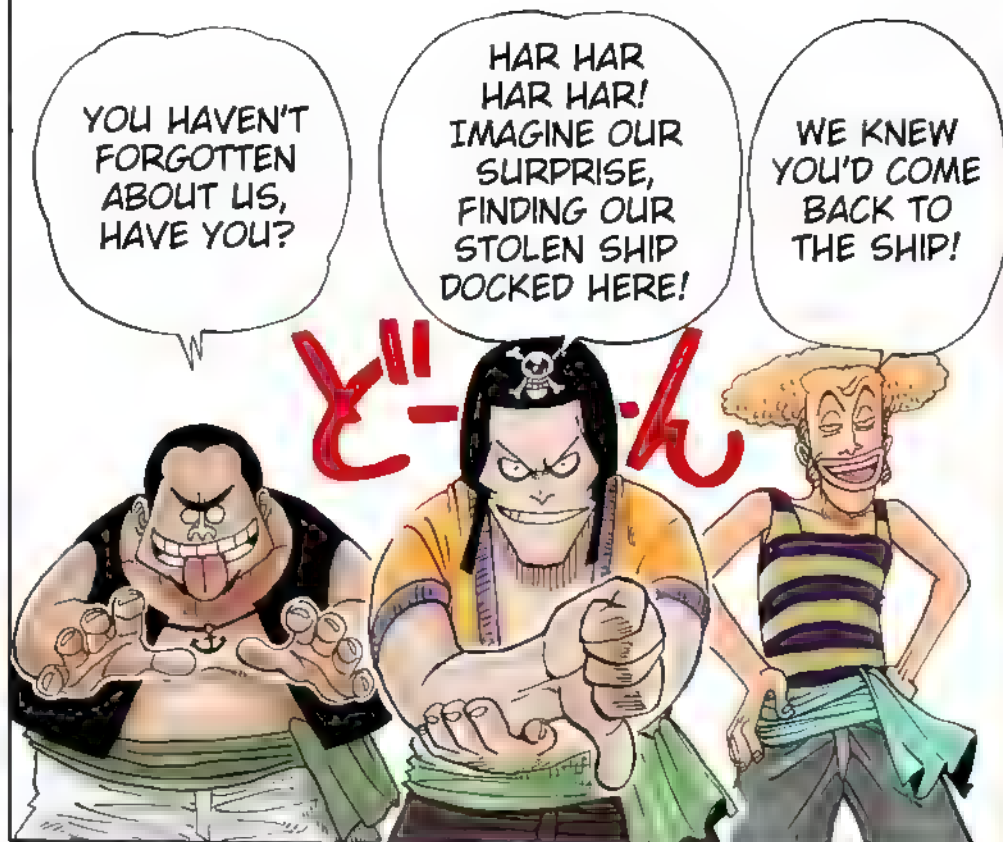


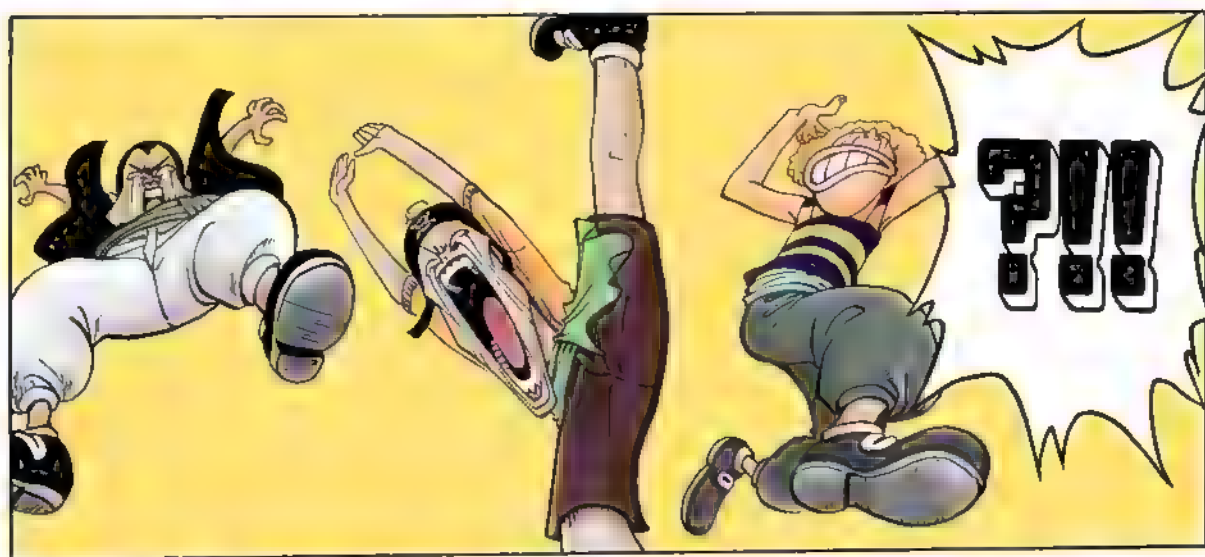


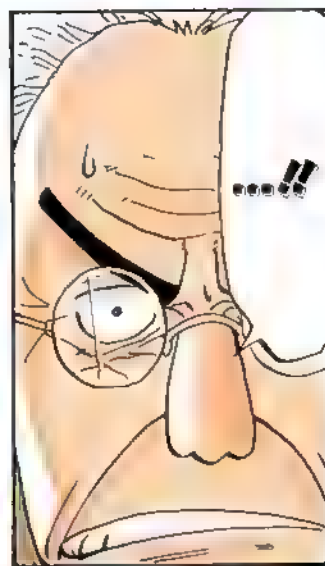
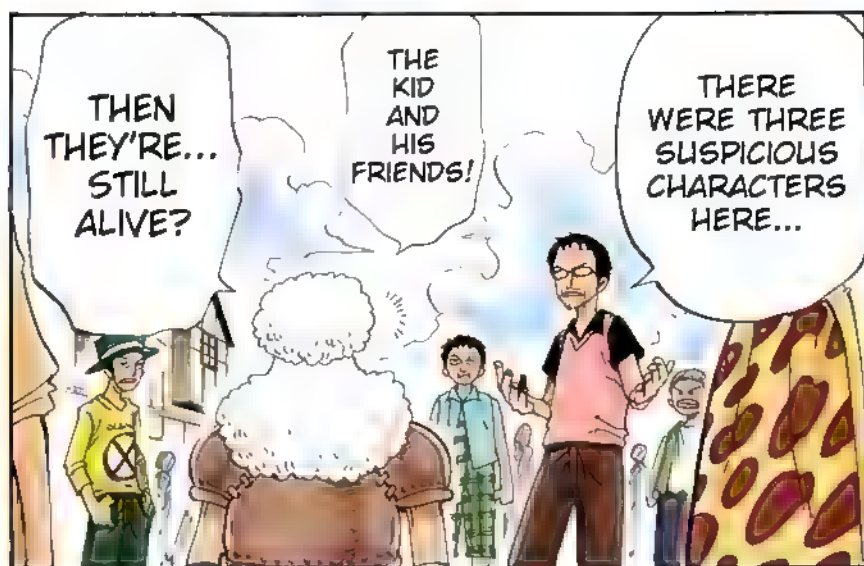
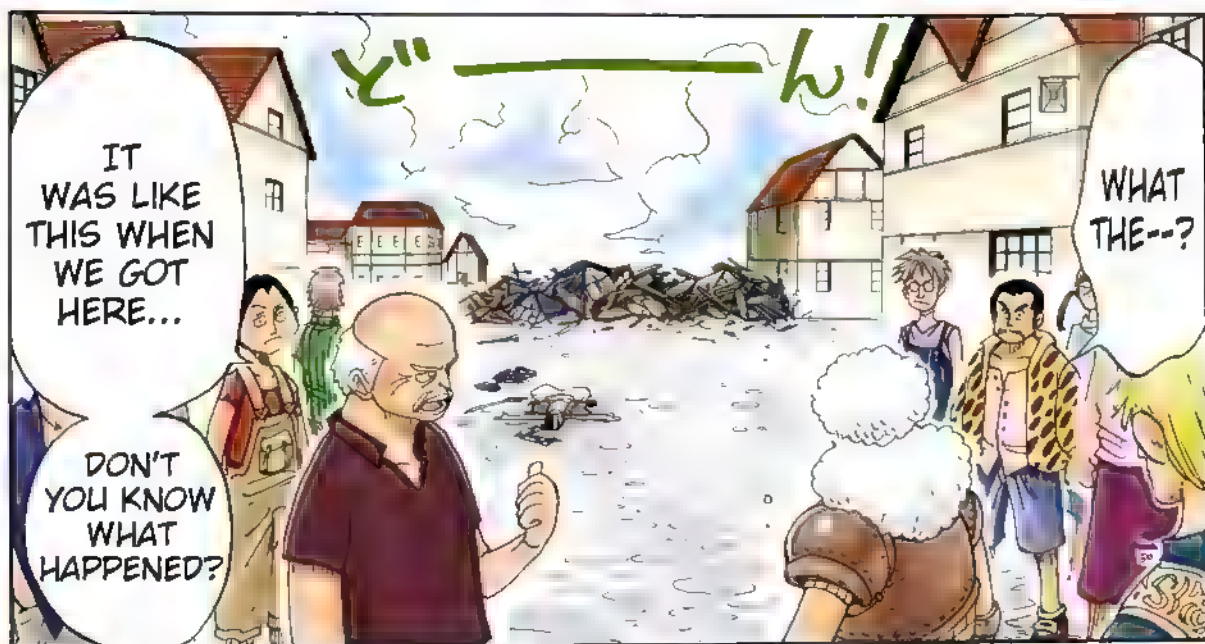
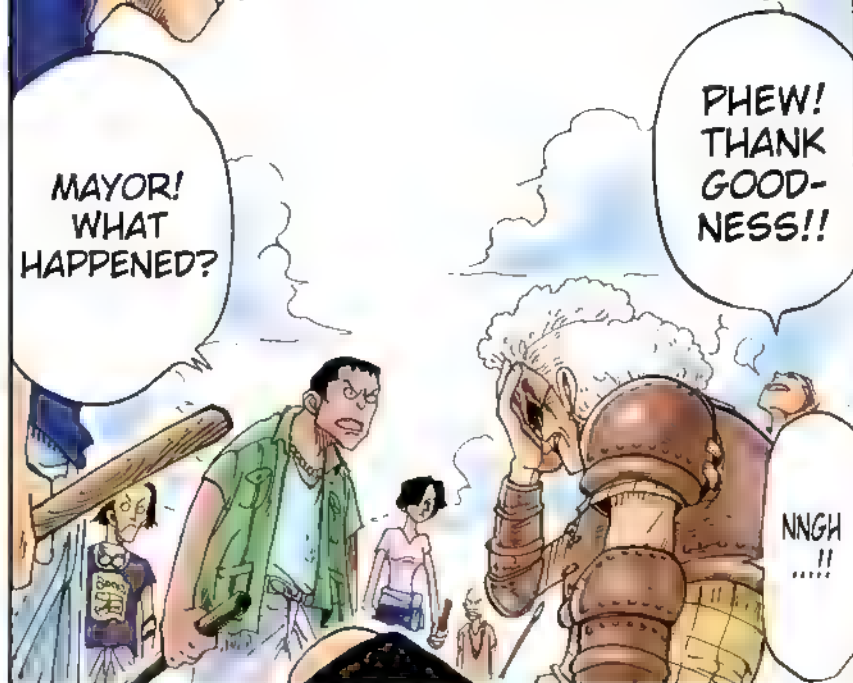


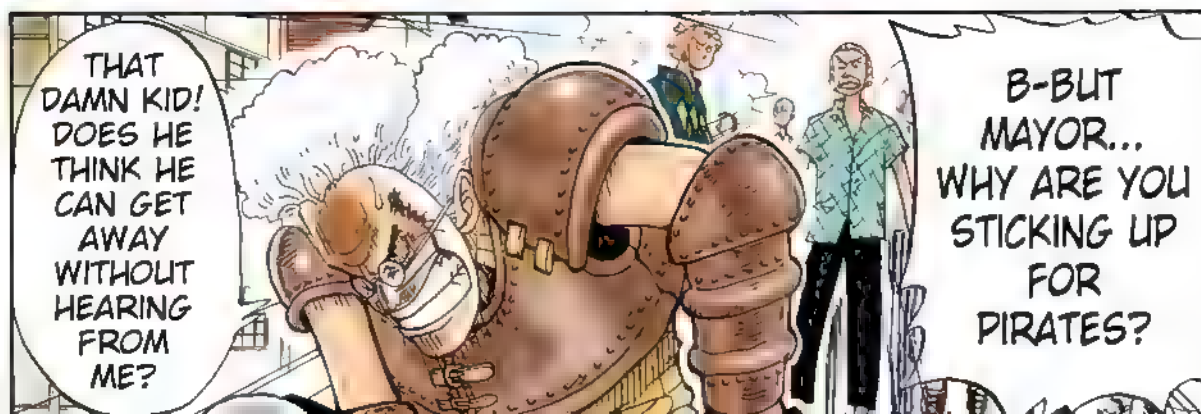
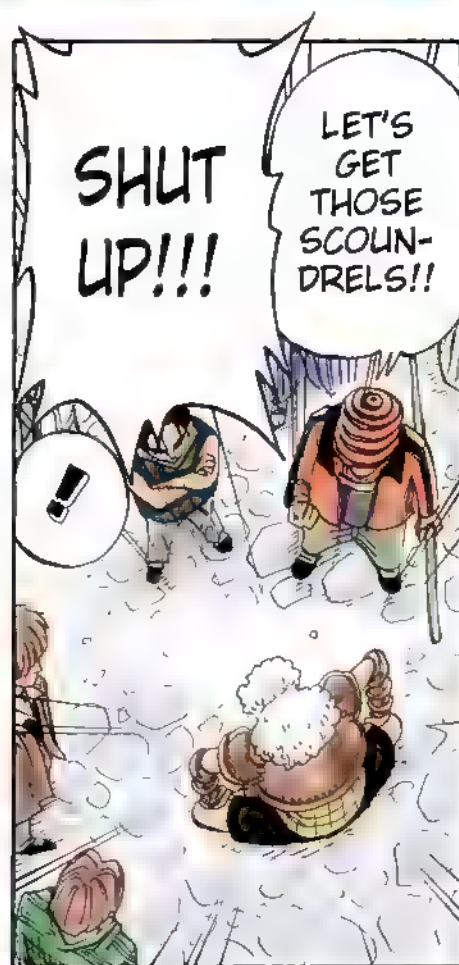
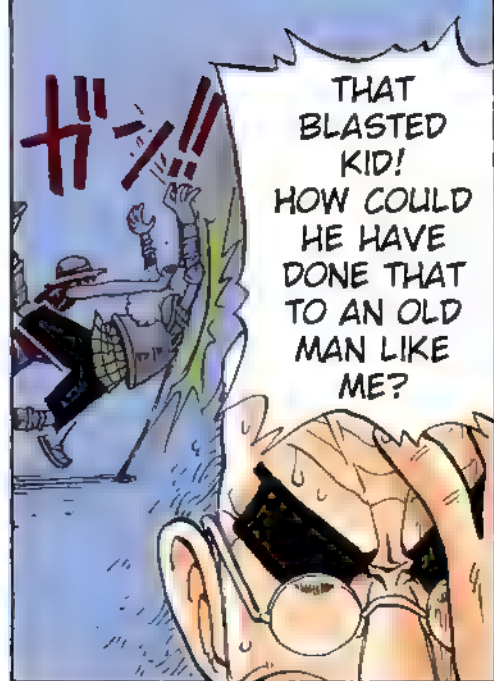
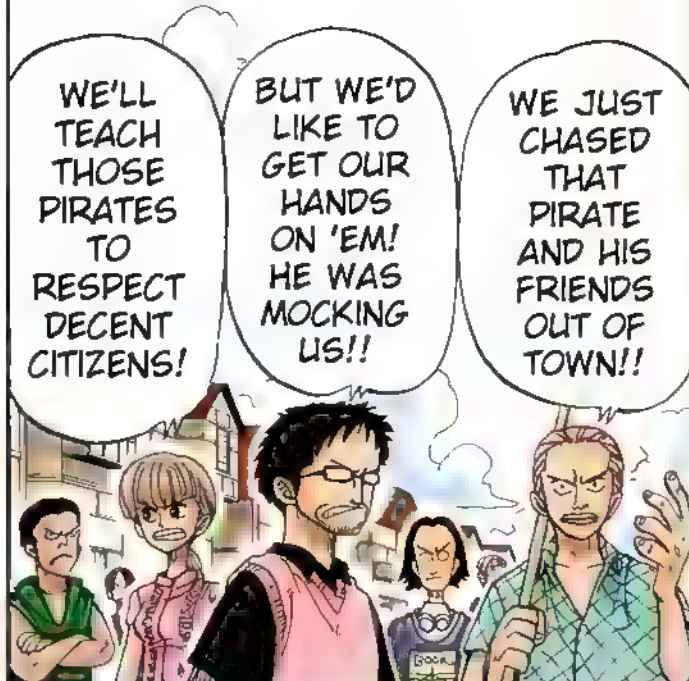


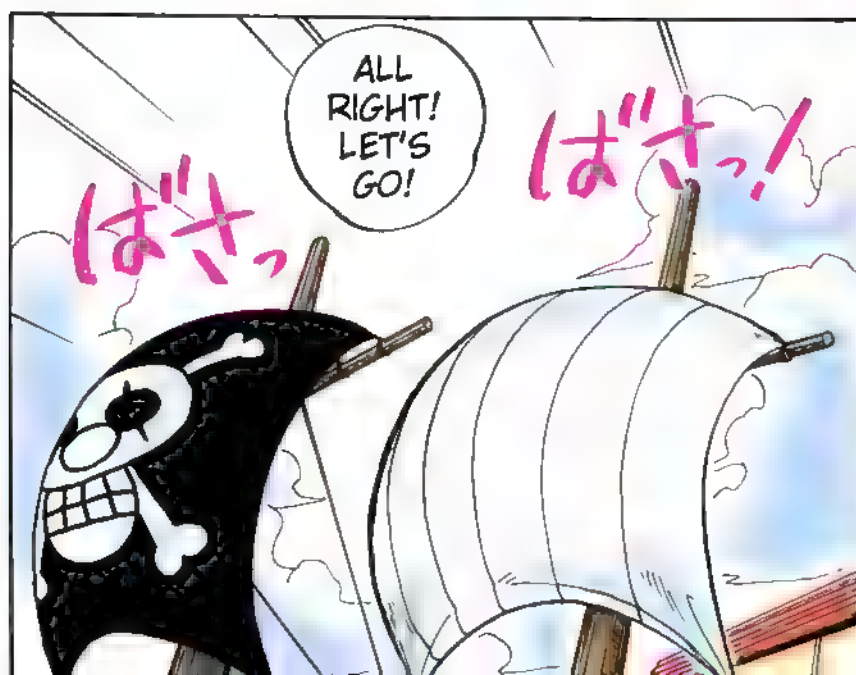
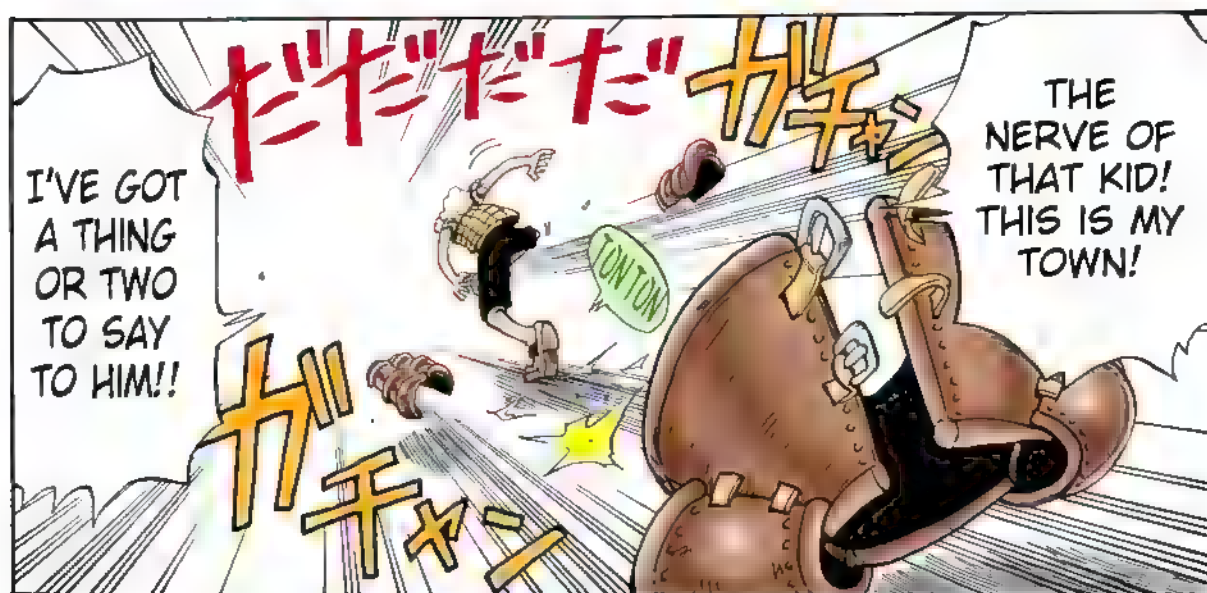
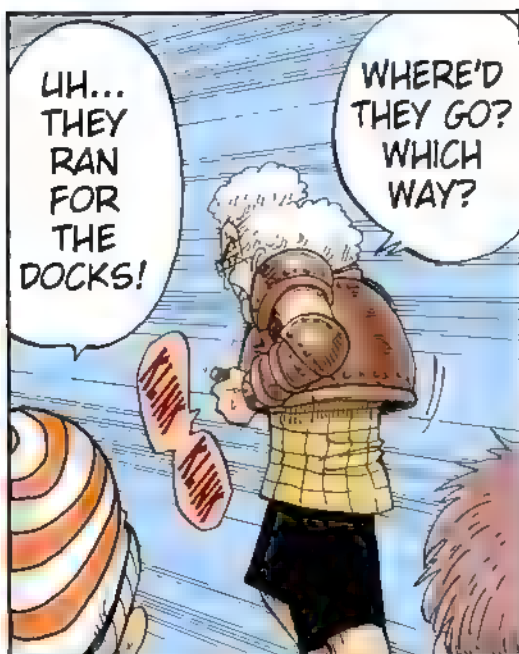
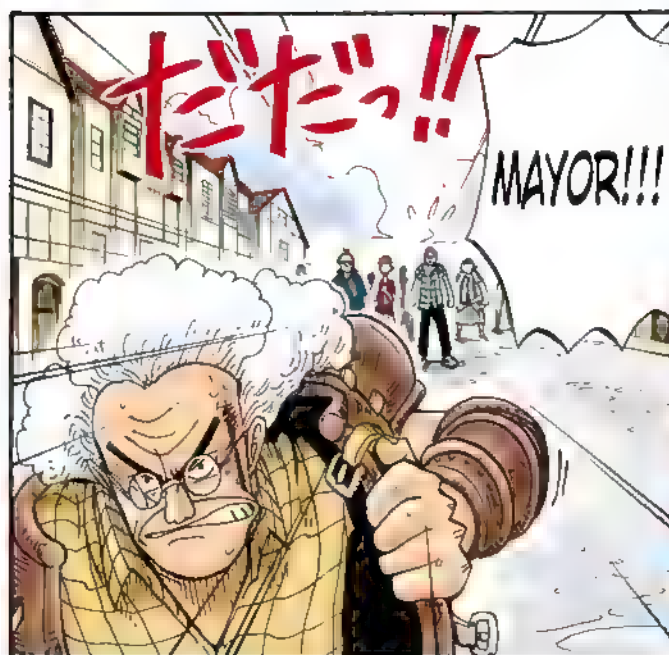


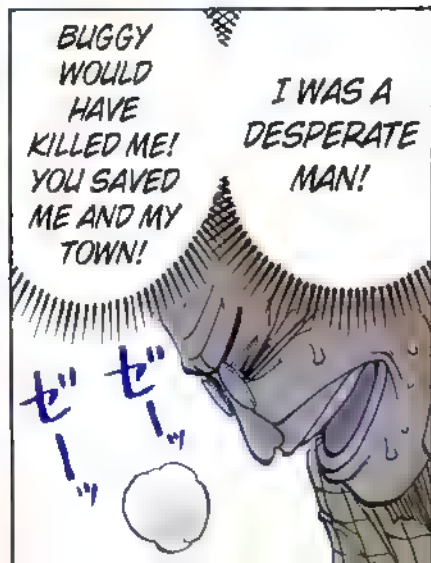
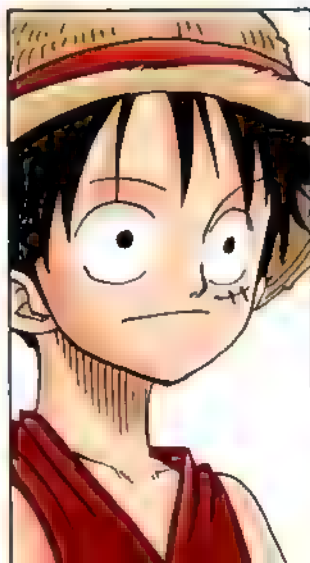
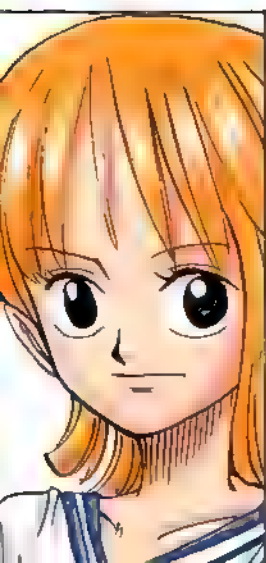
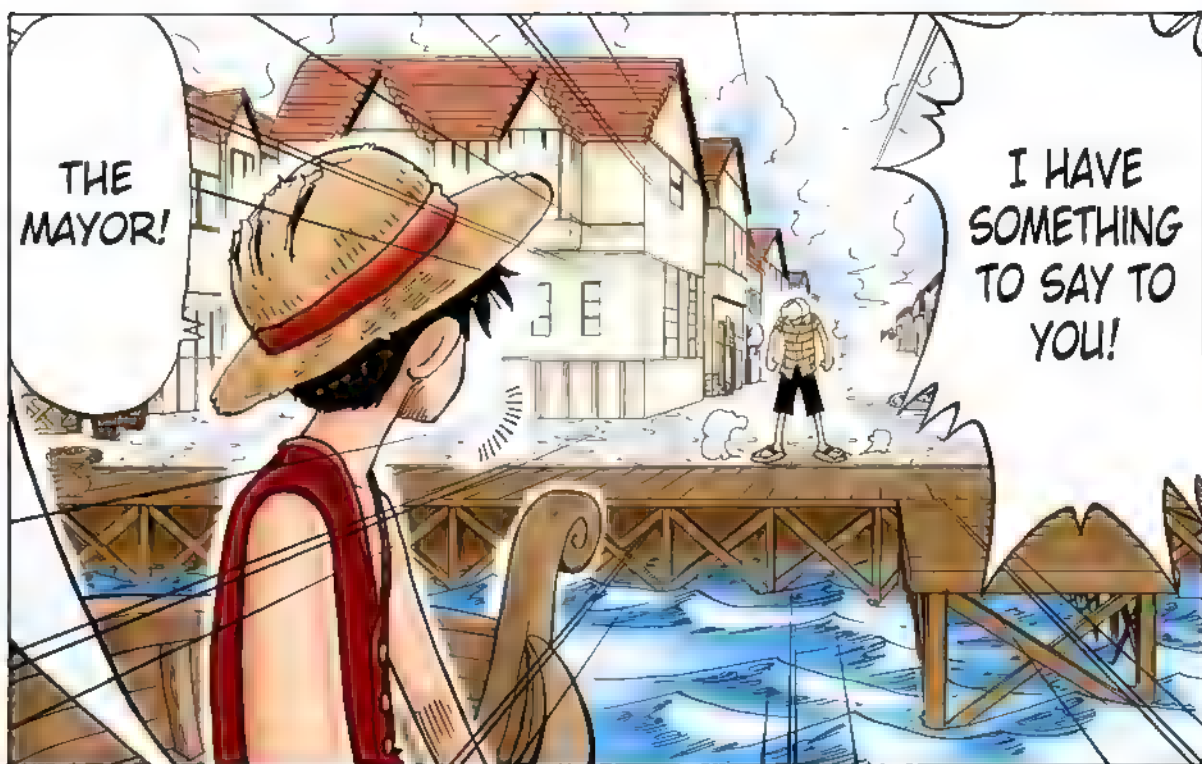
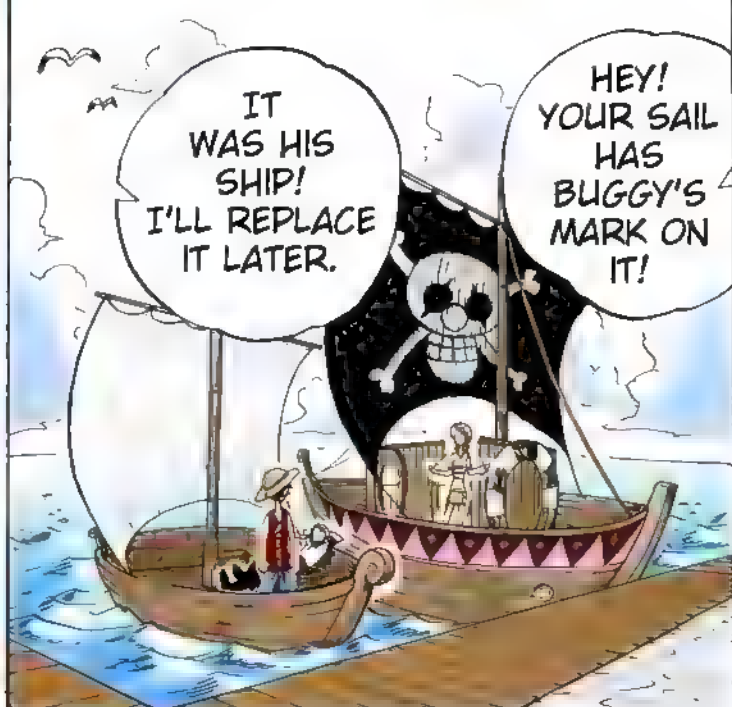
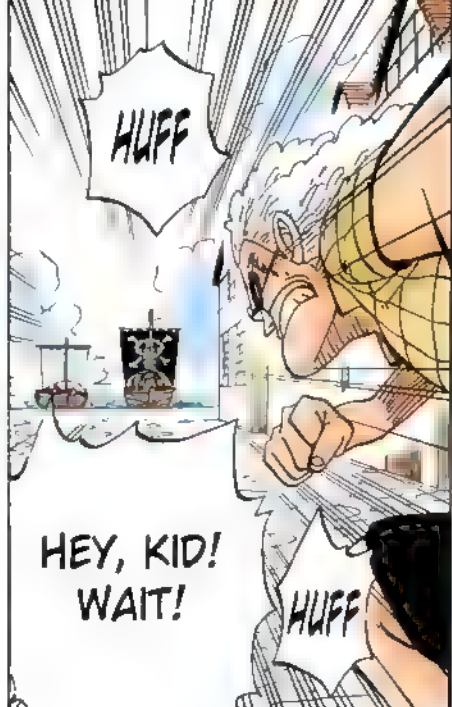


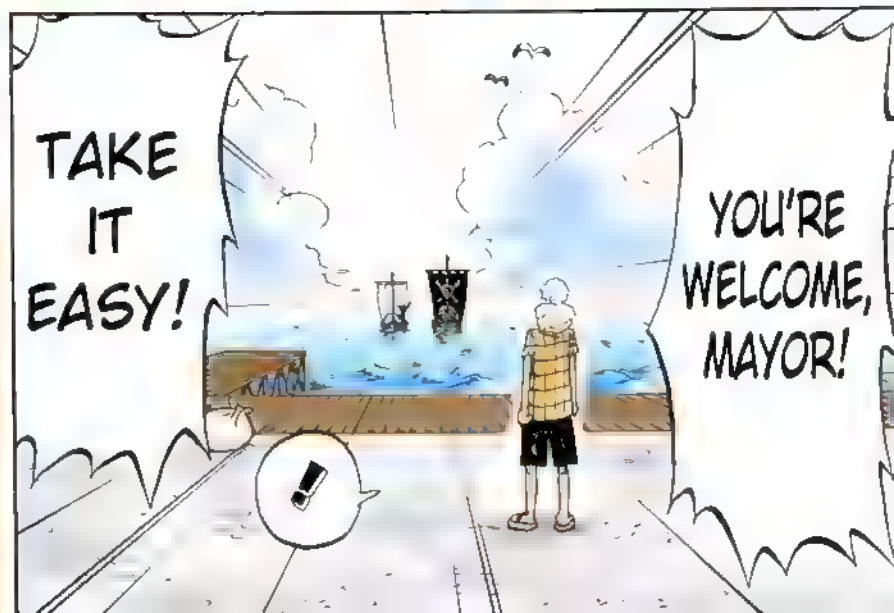
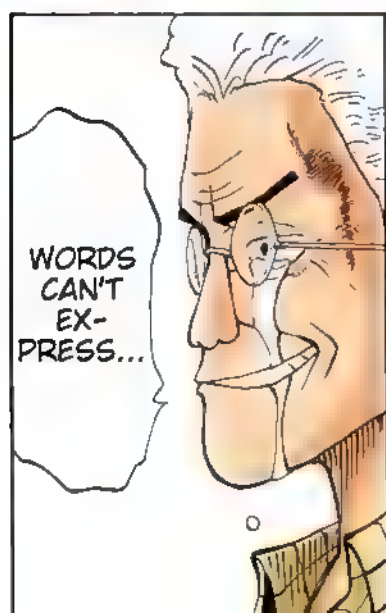
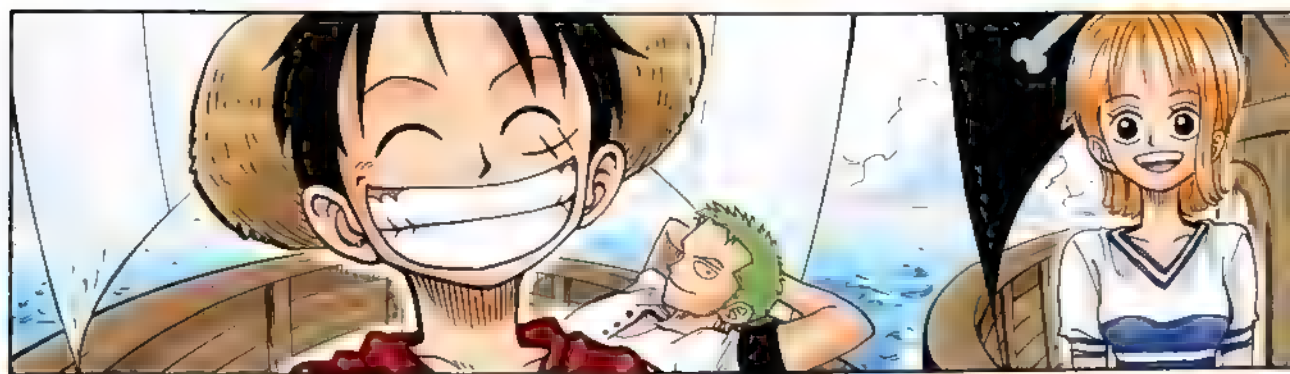


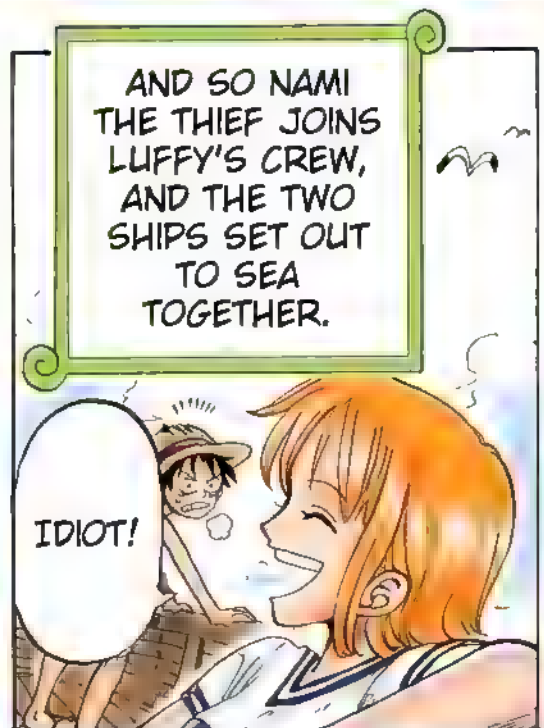
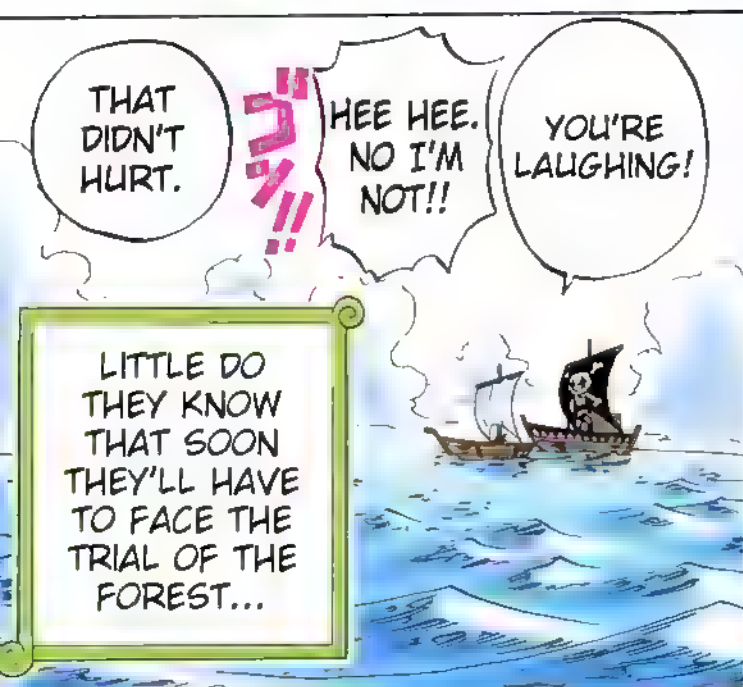
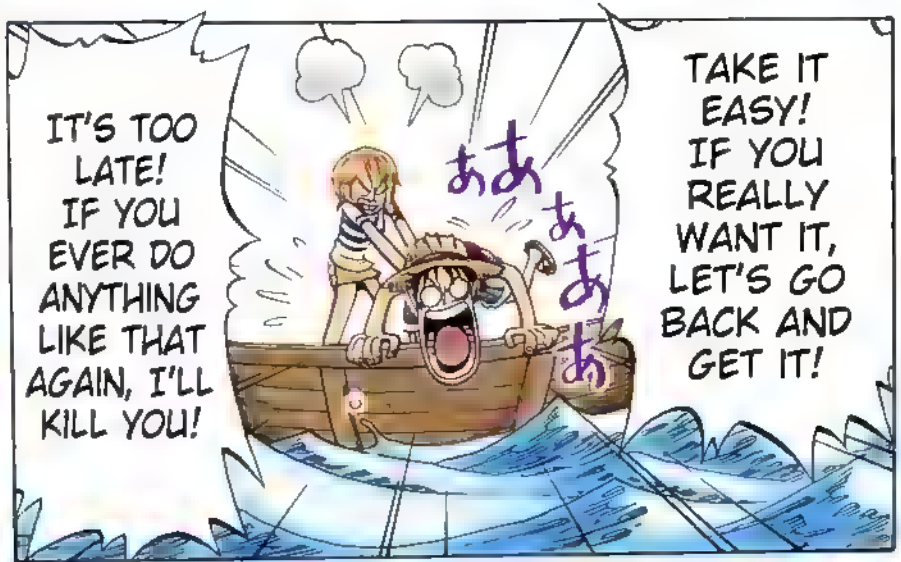
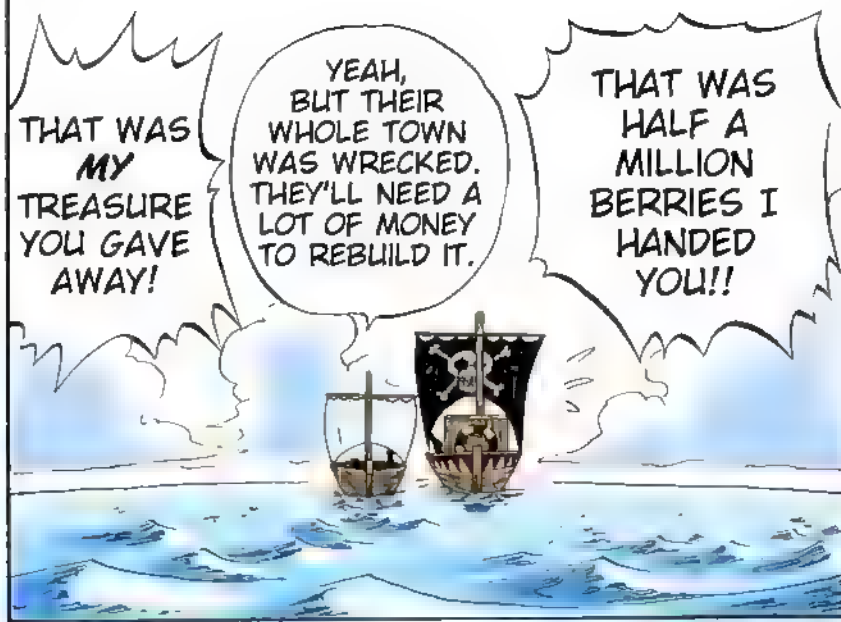












One Piece Storyboards #7

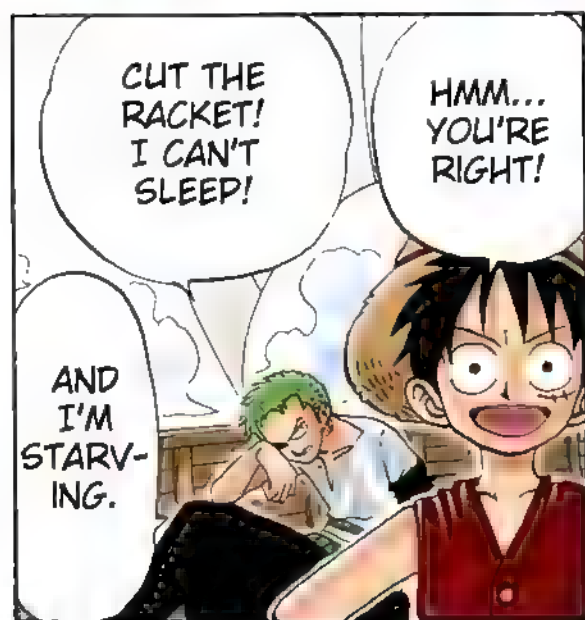
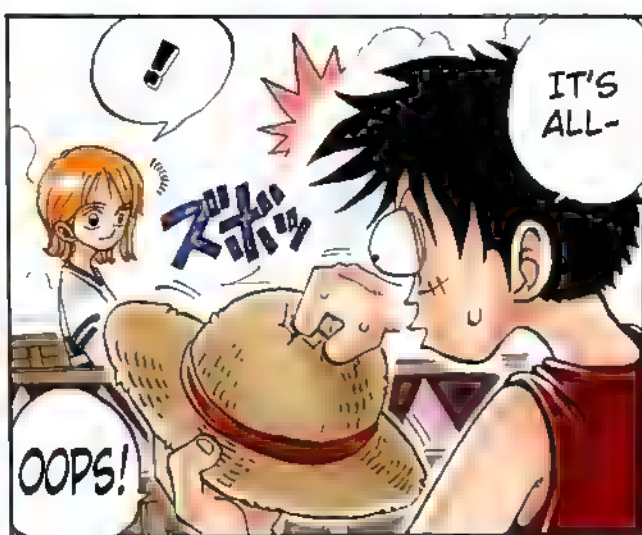


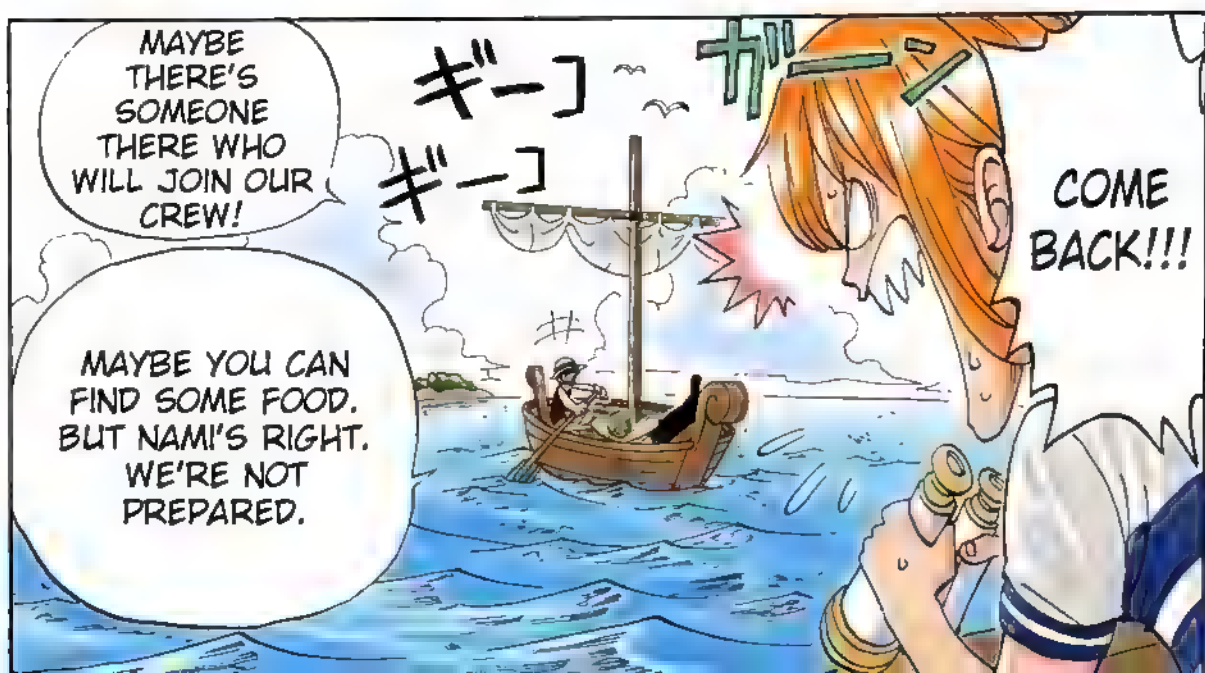
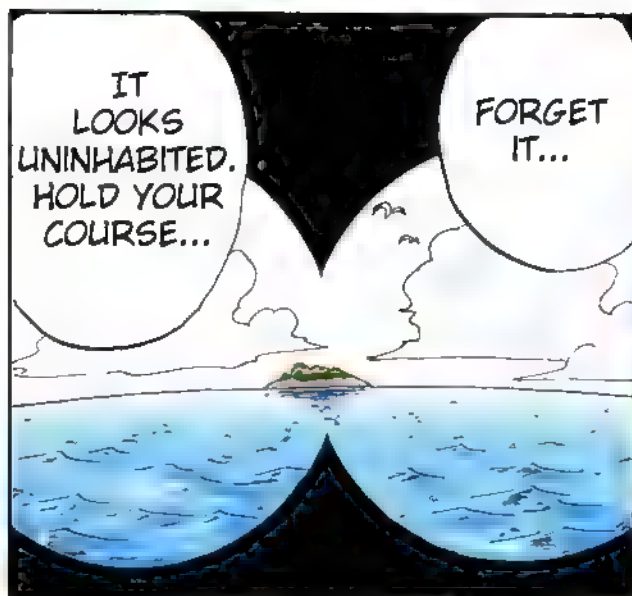
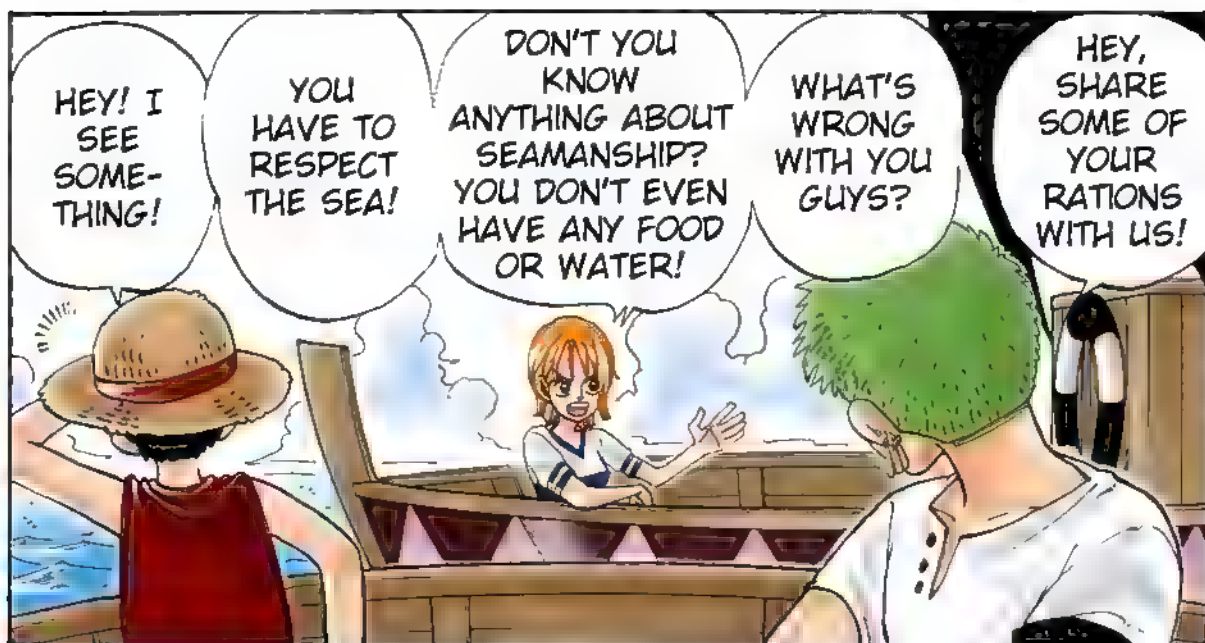
Chapter 22:

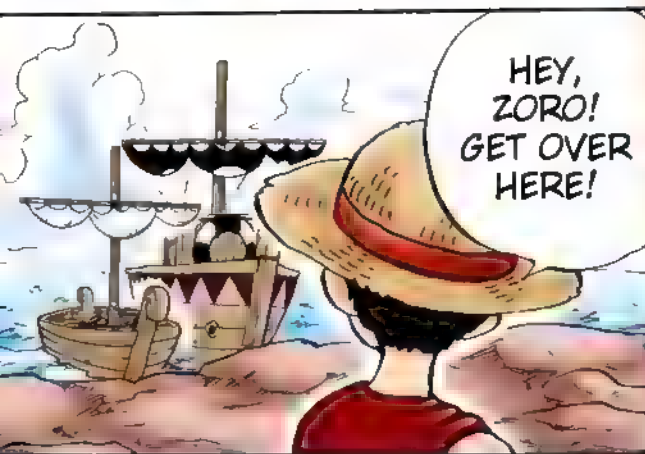
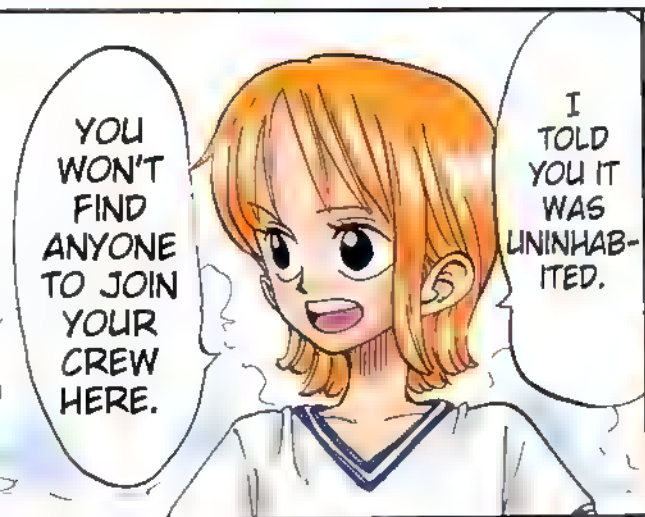
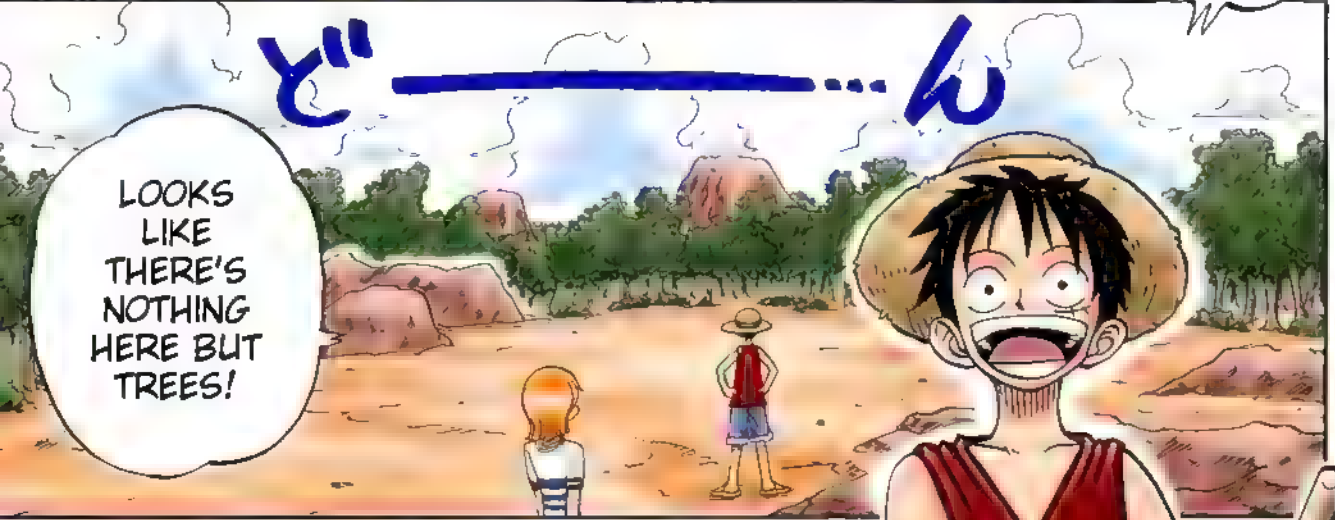
STRANGE CREATURES

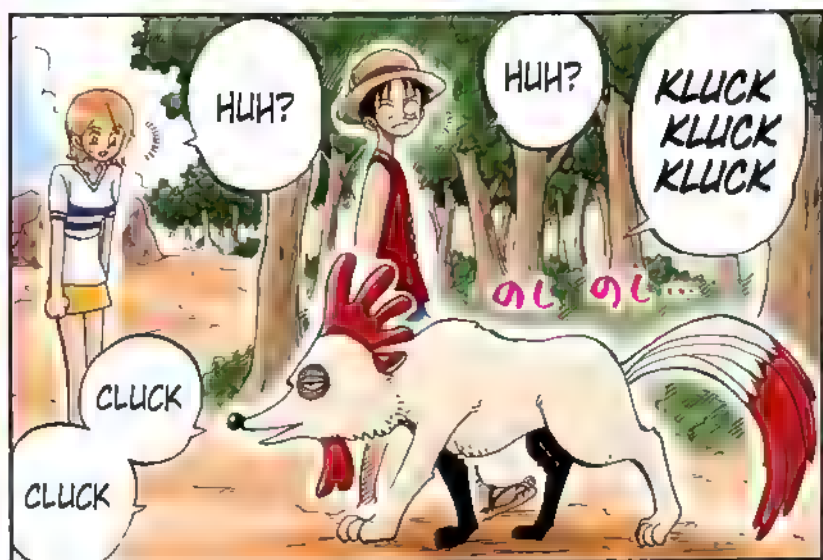
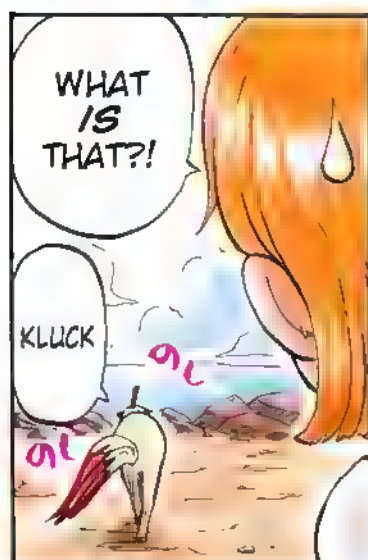
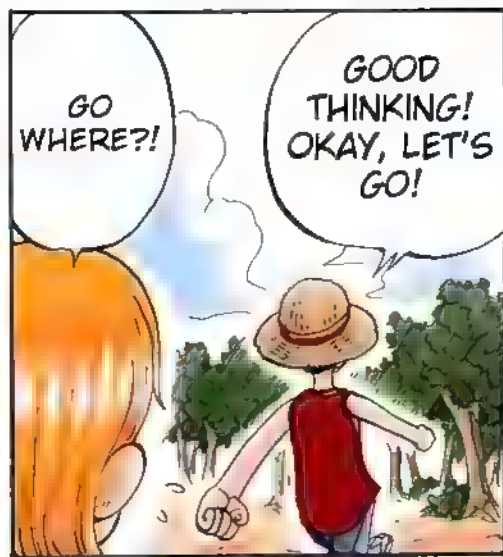
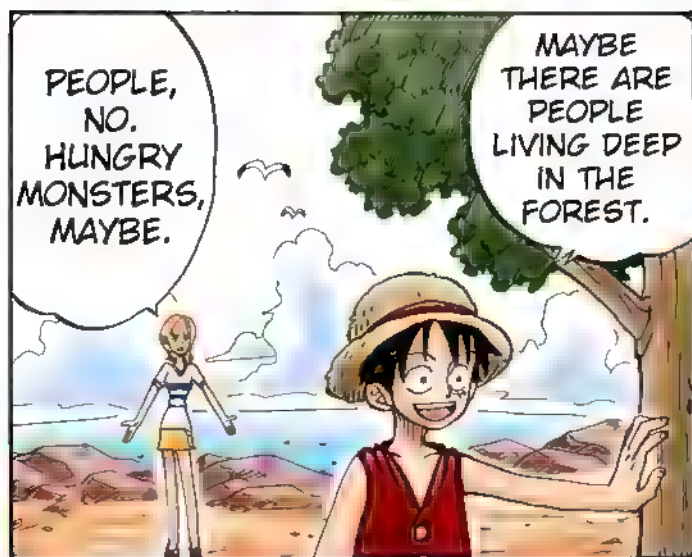
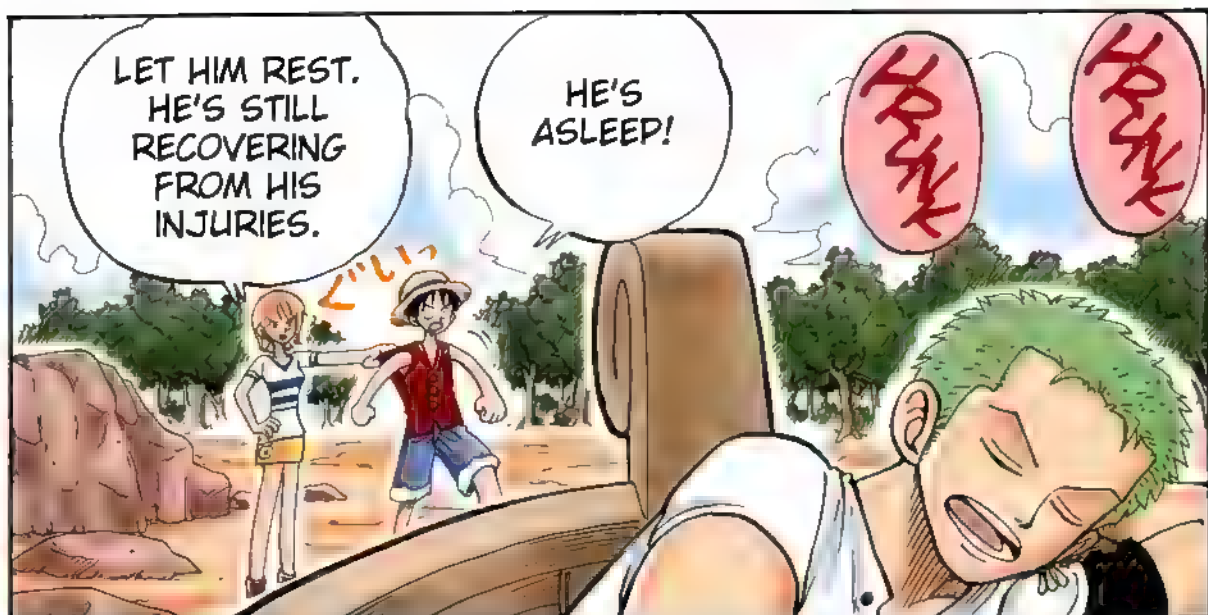


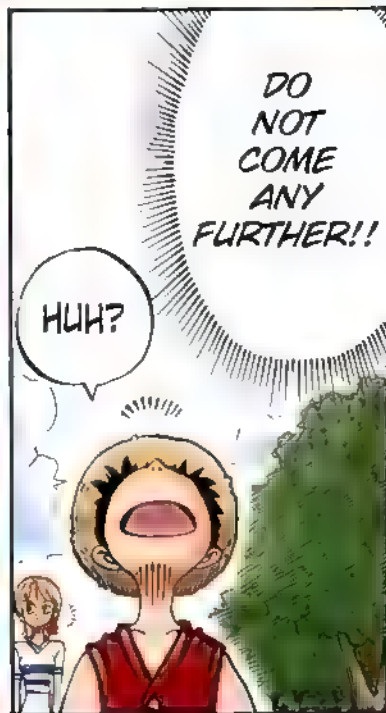
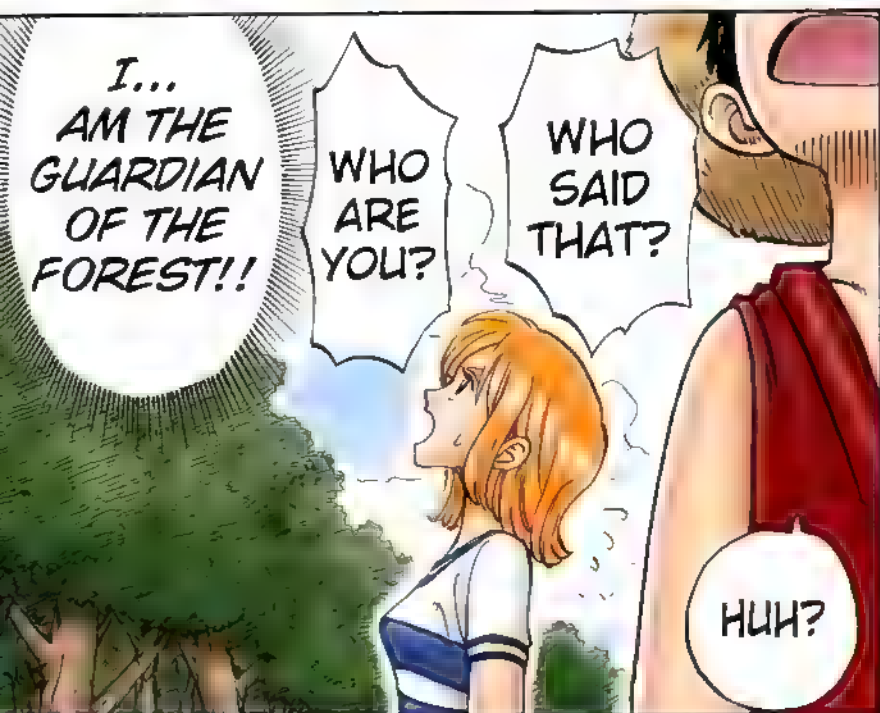
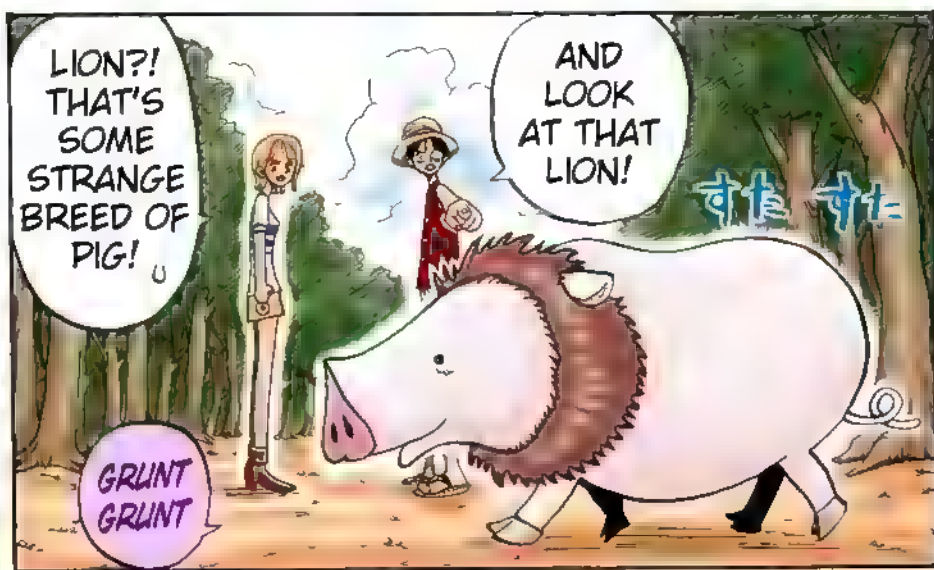


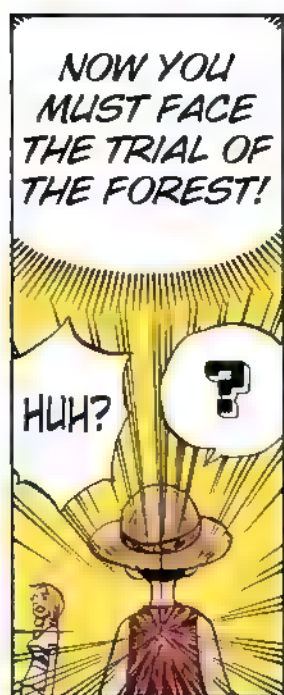
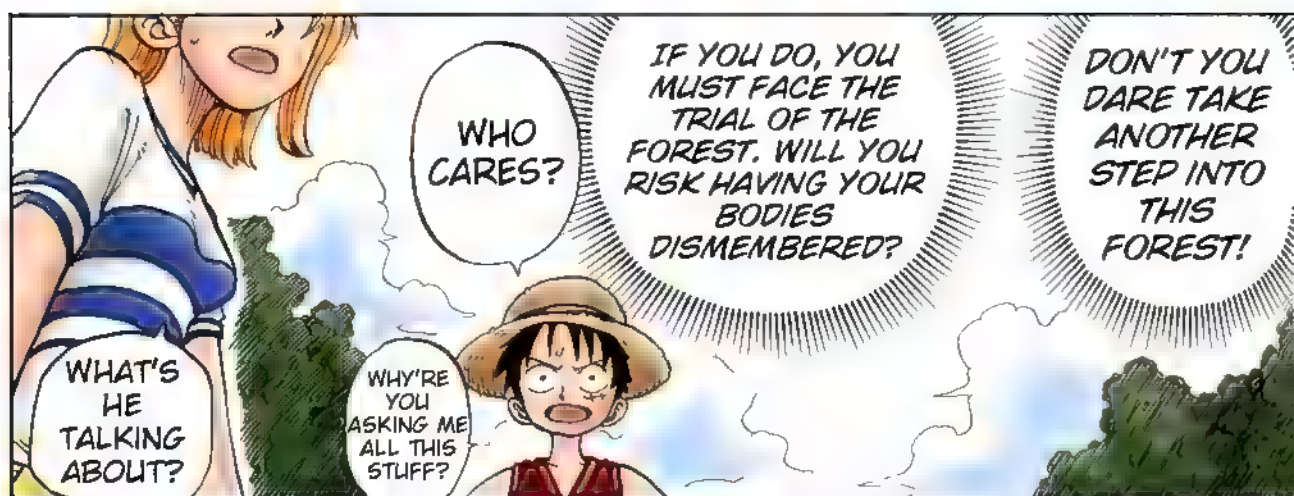
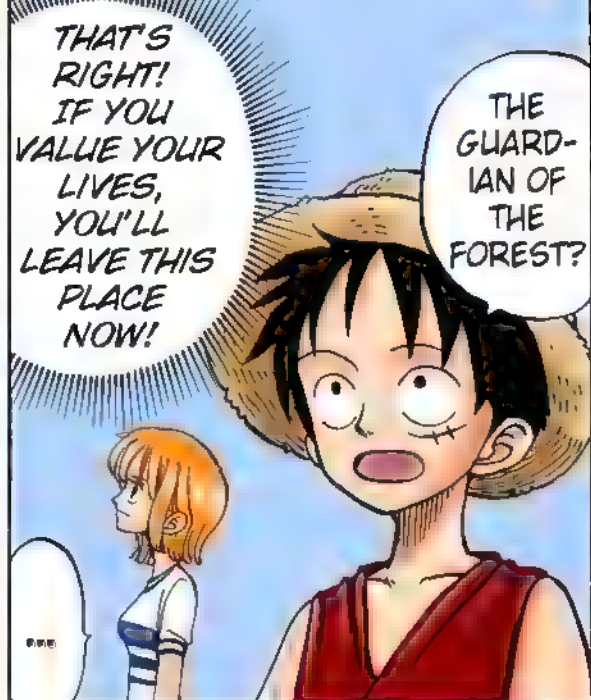
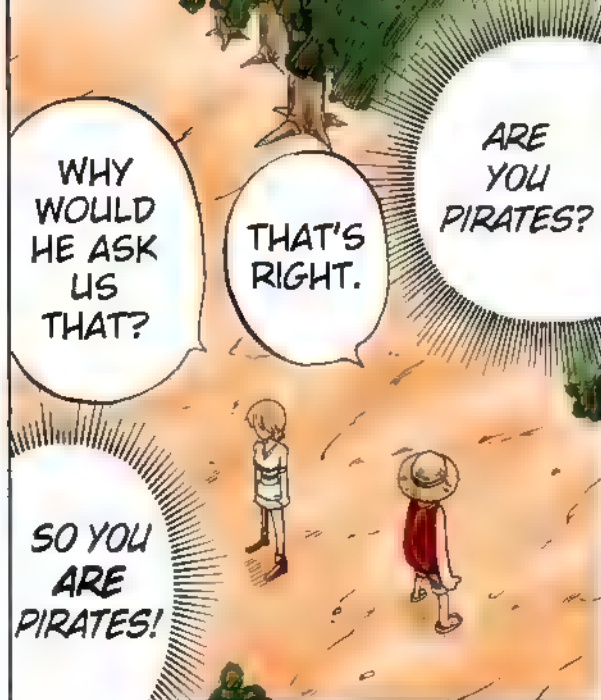


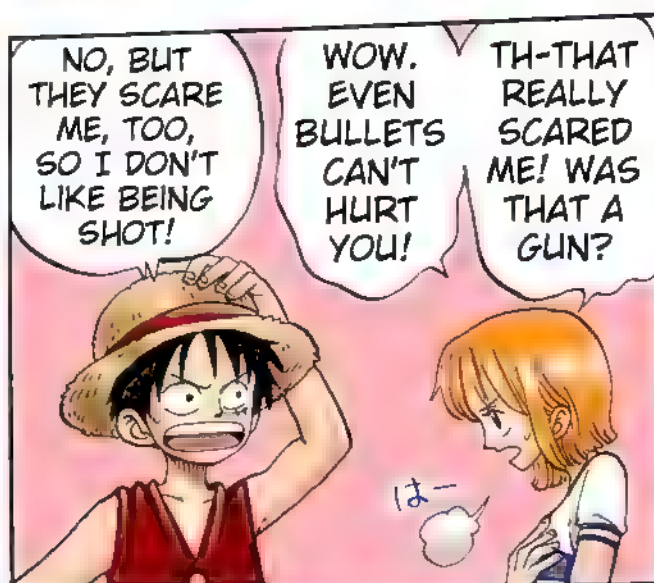
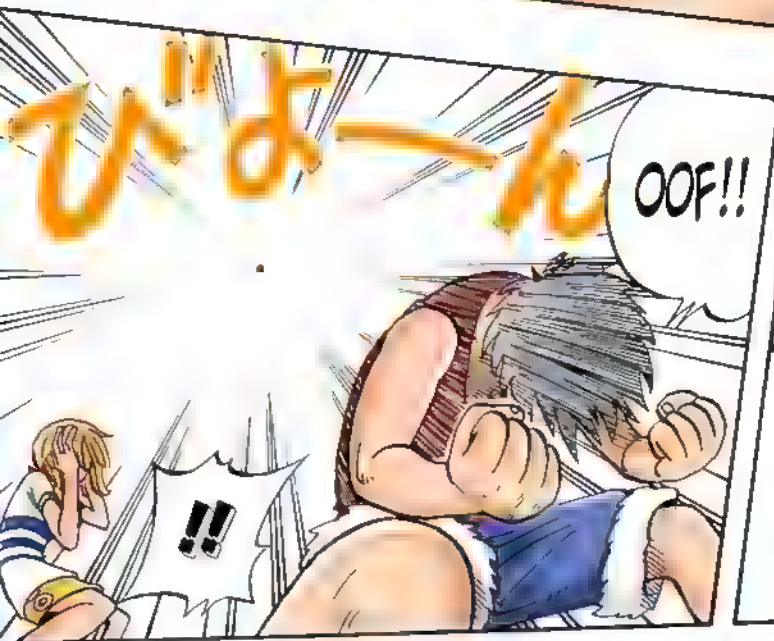
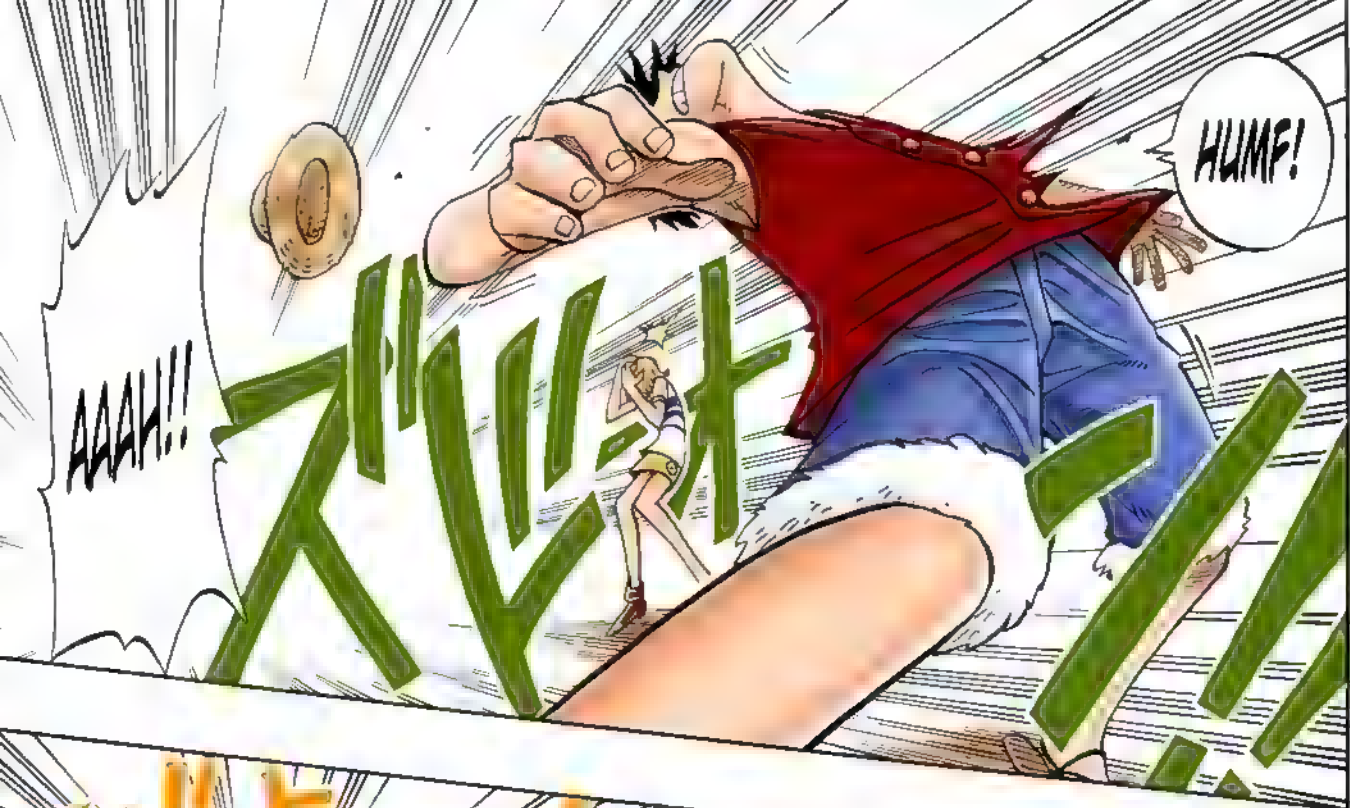


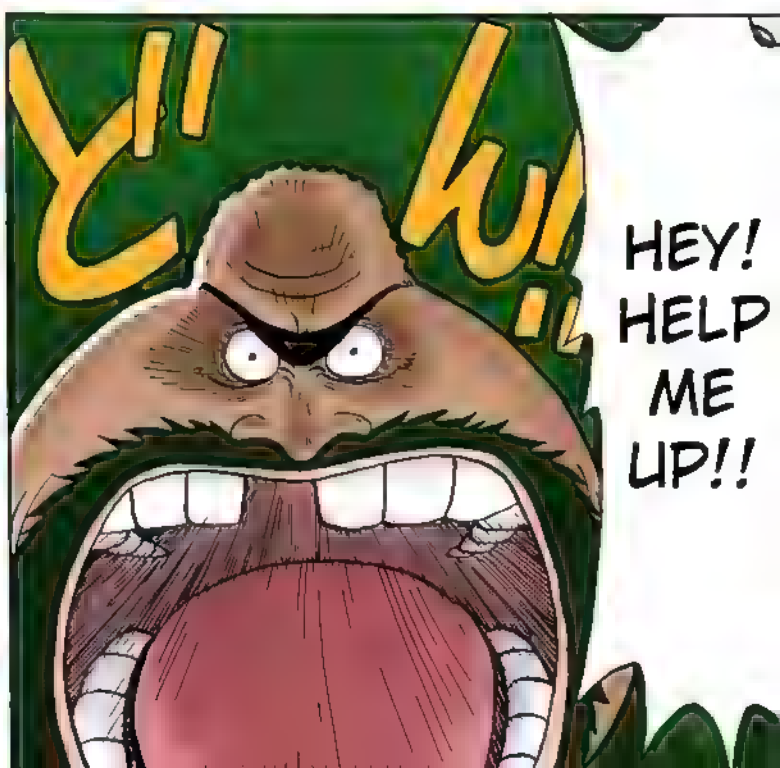
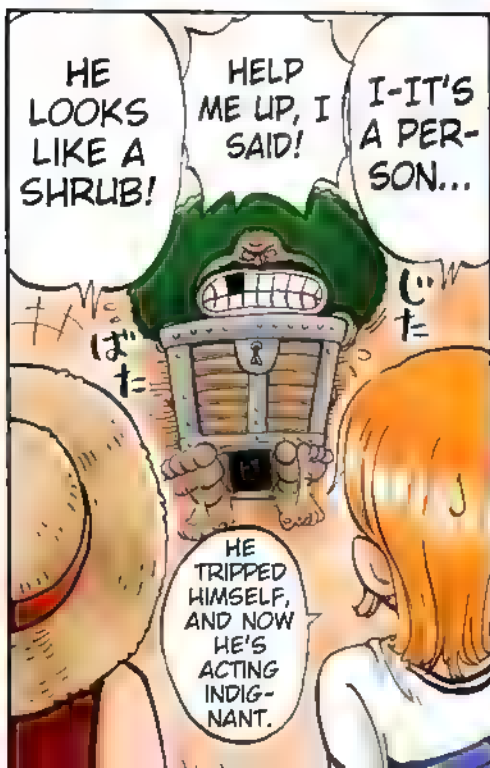
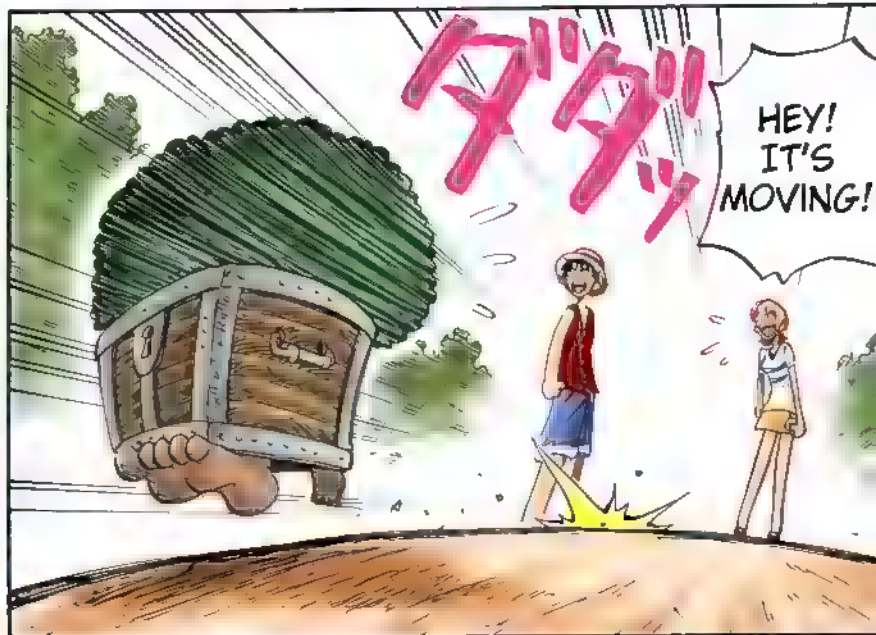
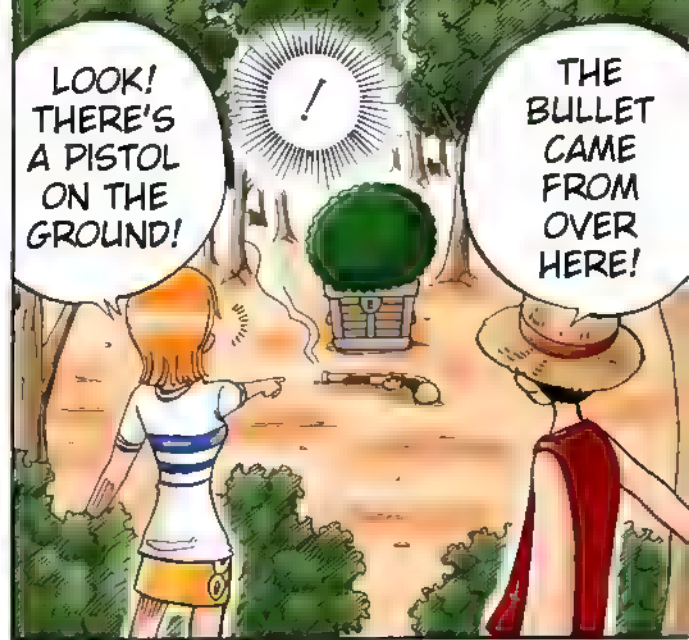
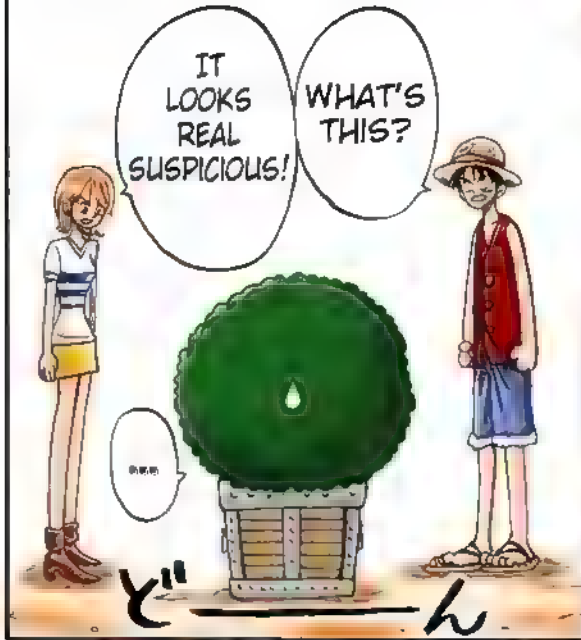


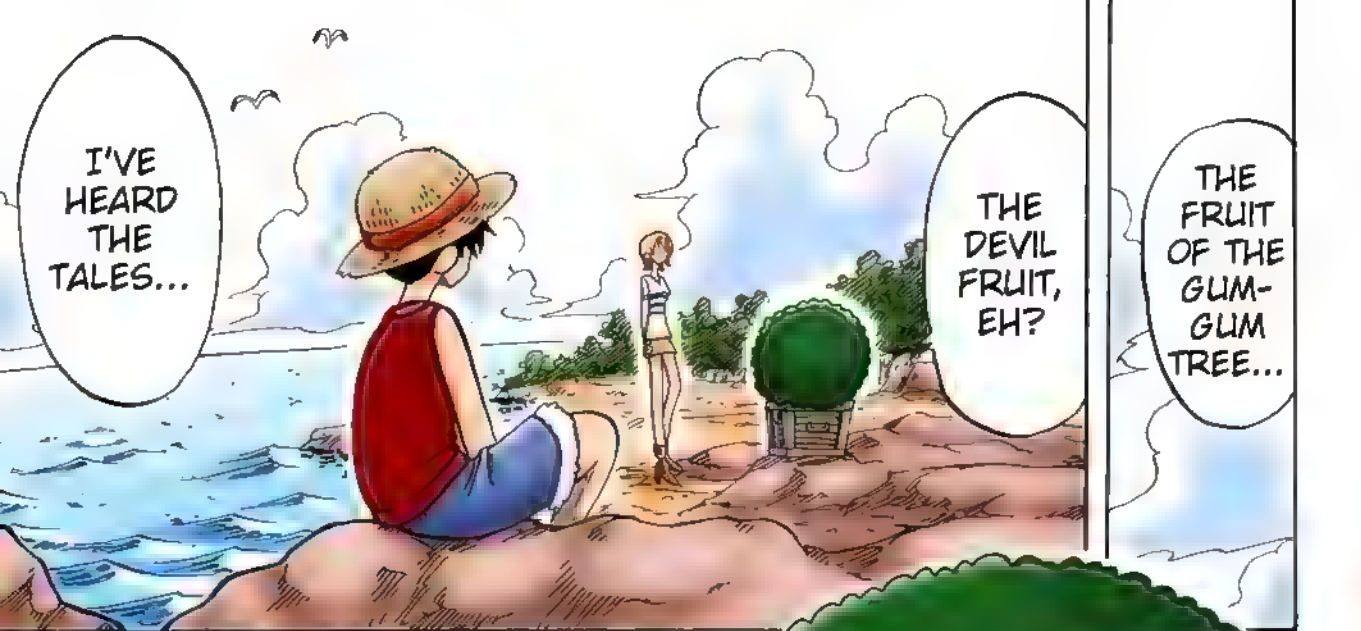


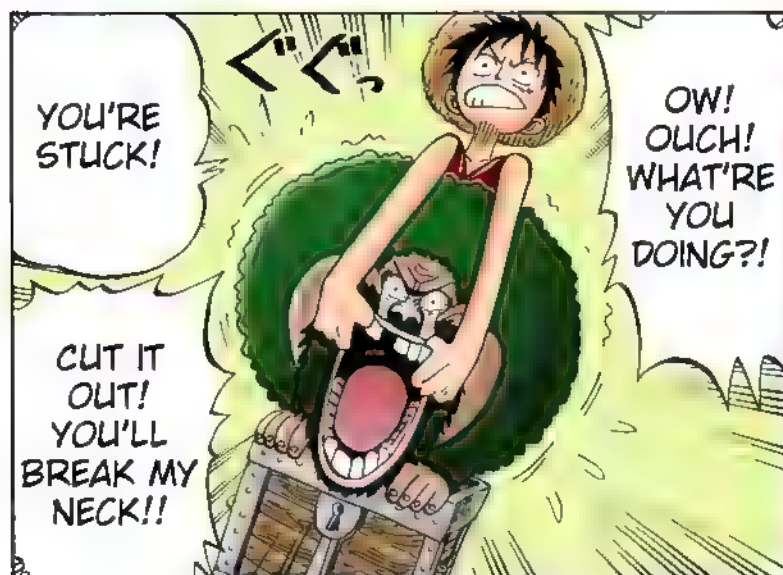


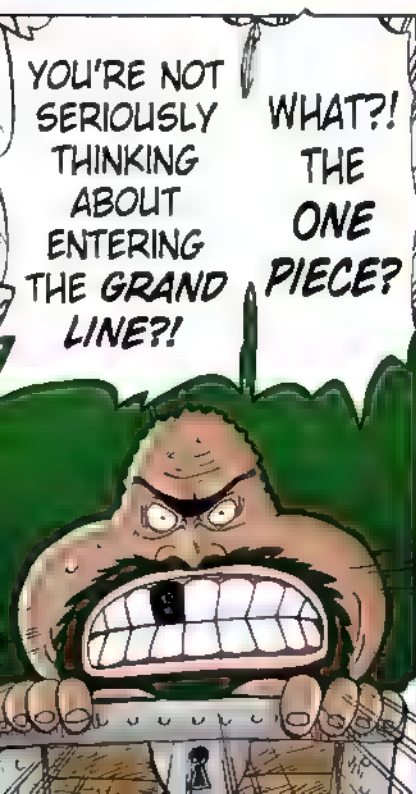
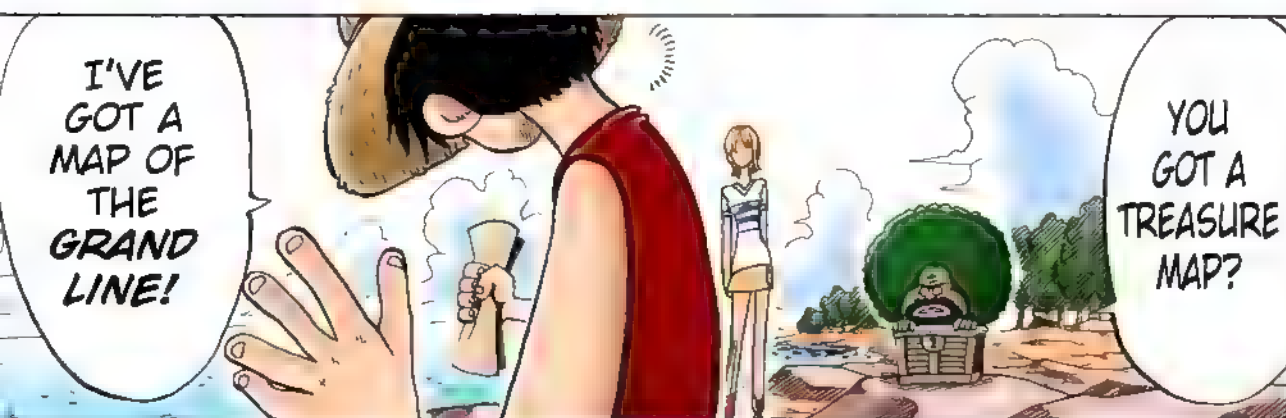
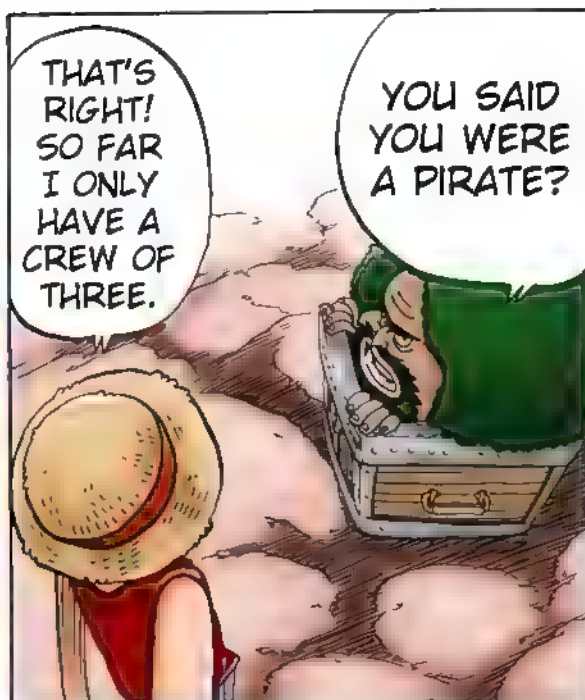
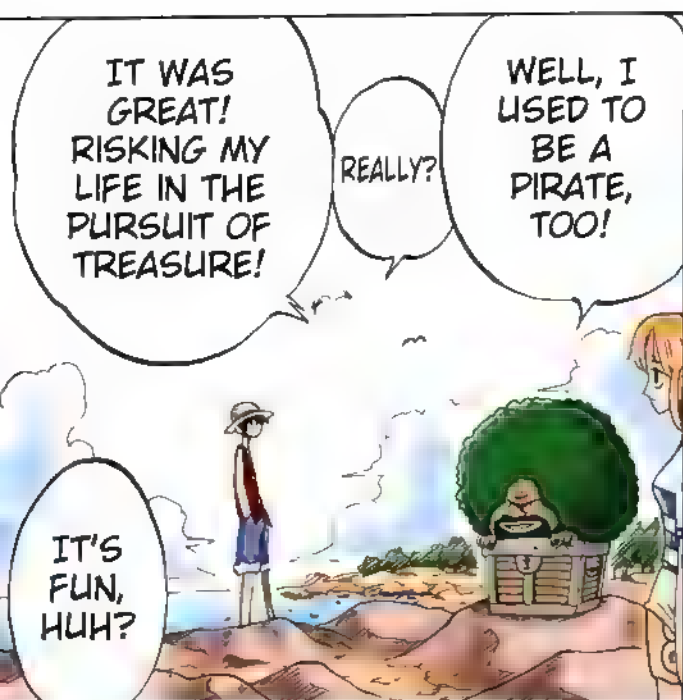


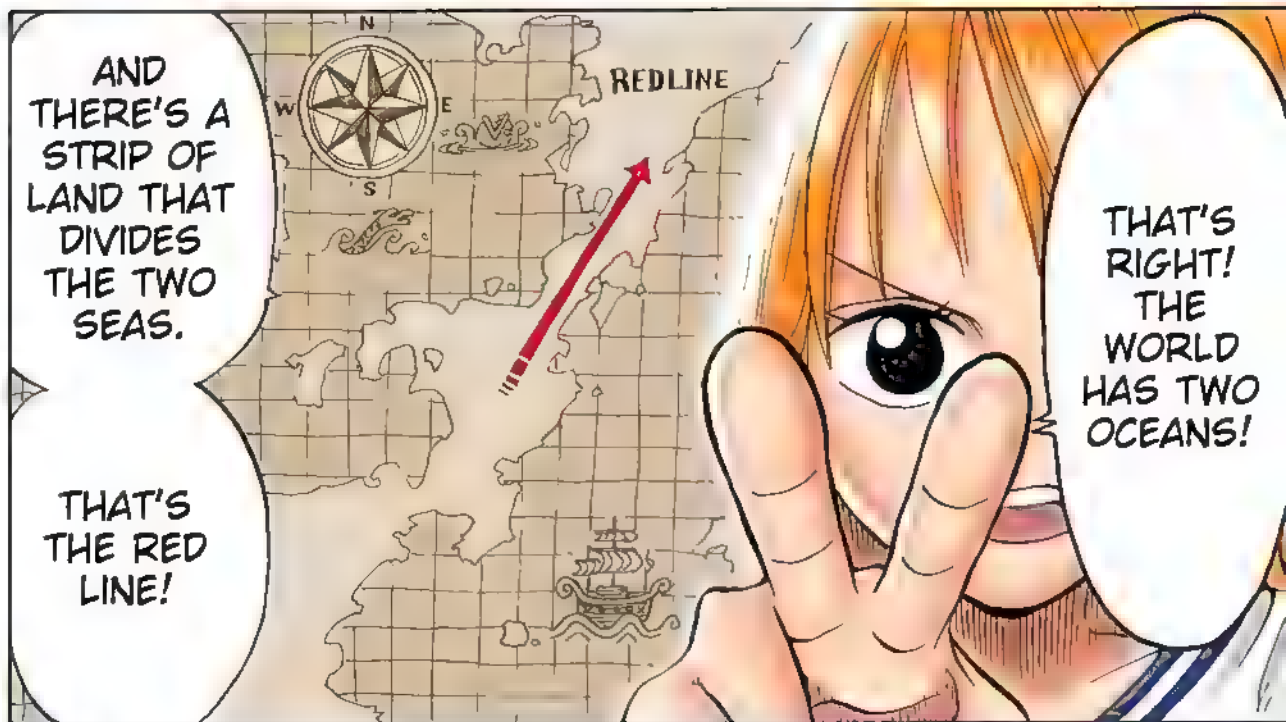
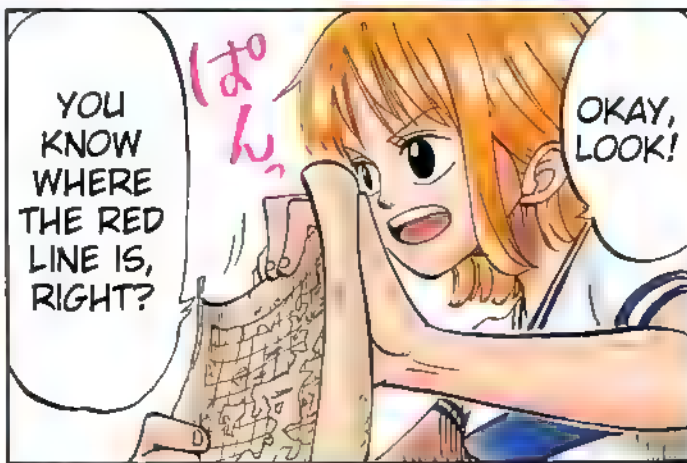
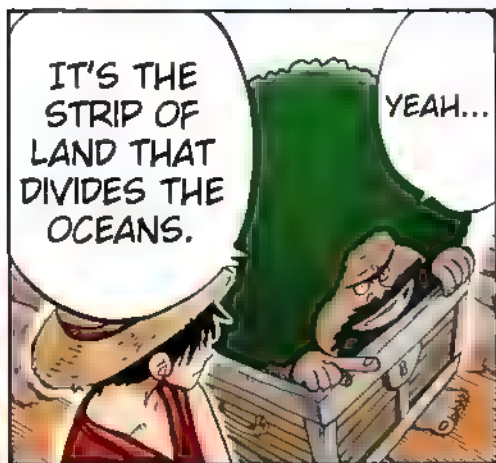
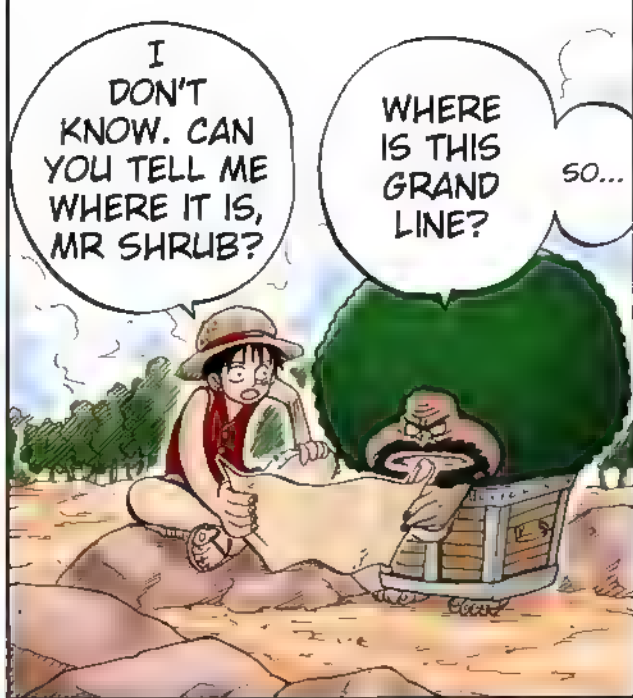
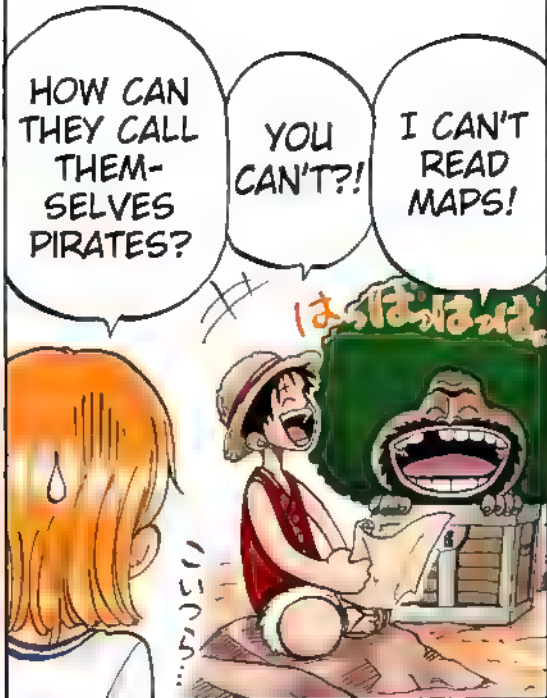


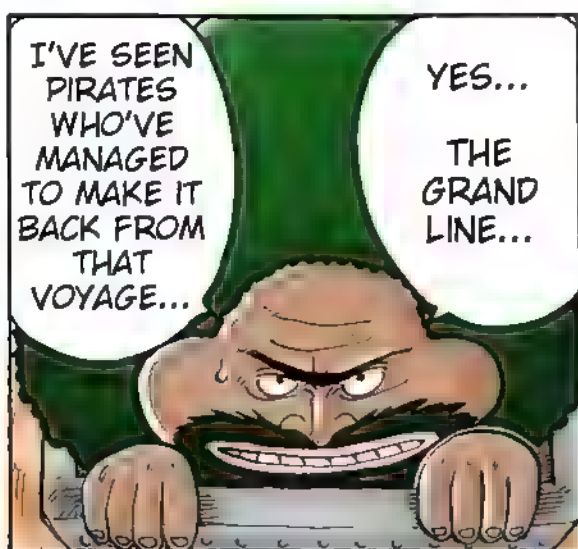
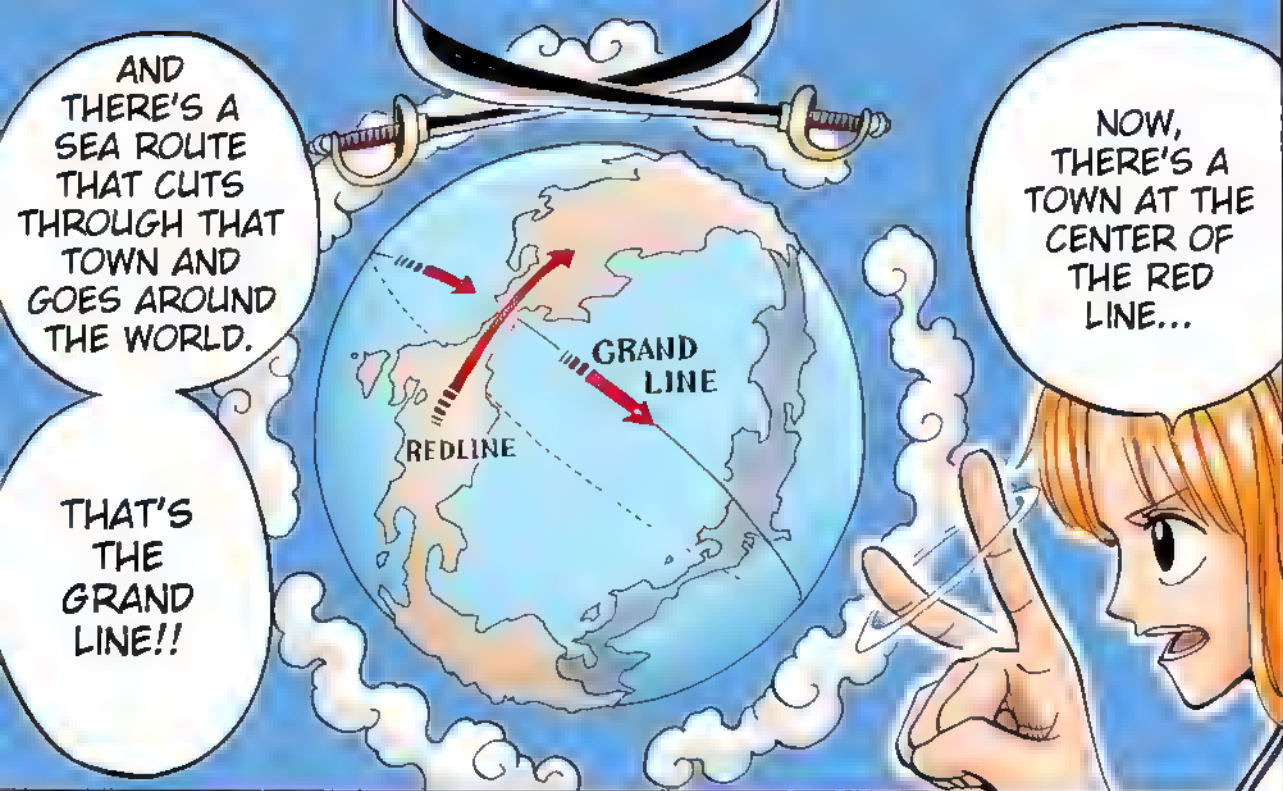


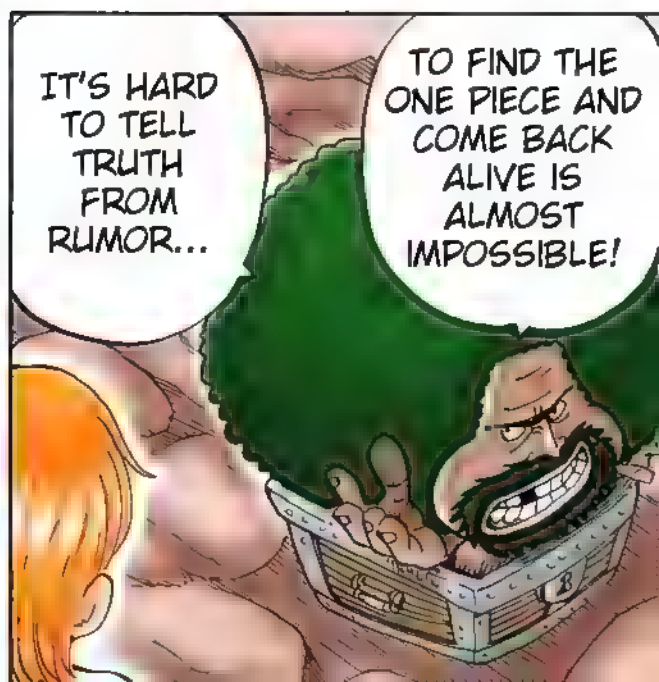
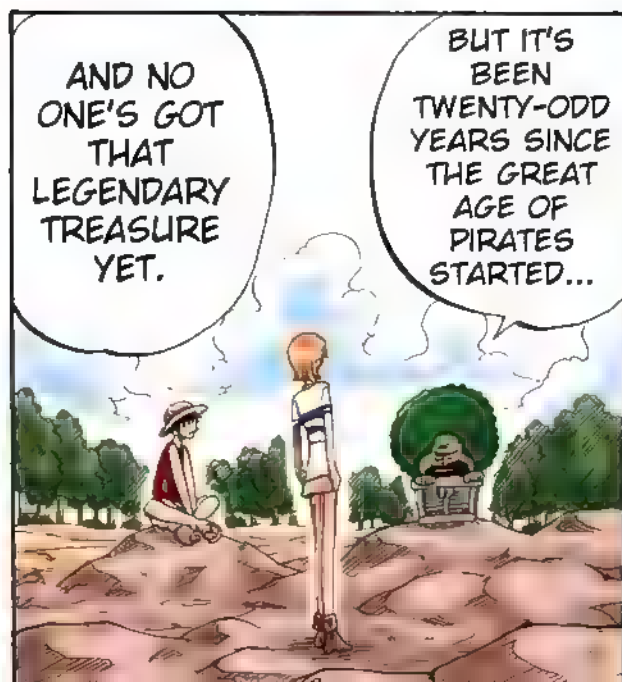
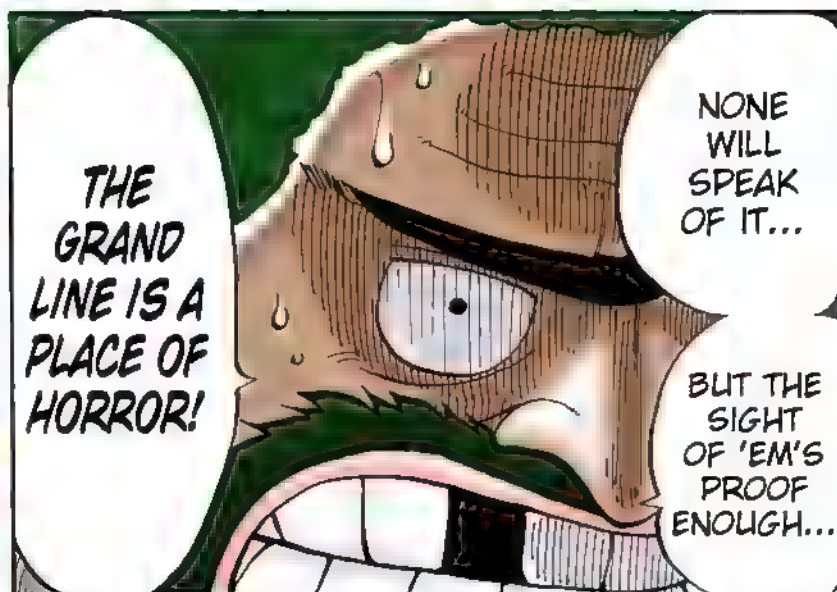
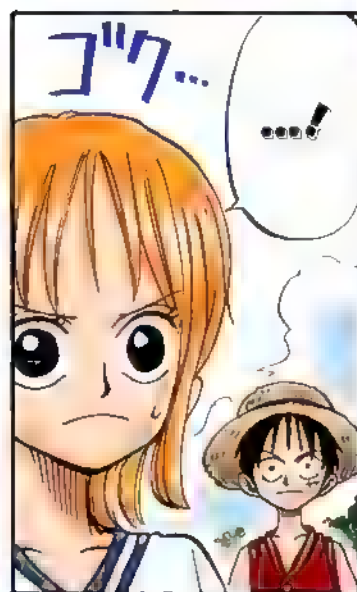
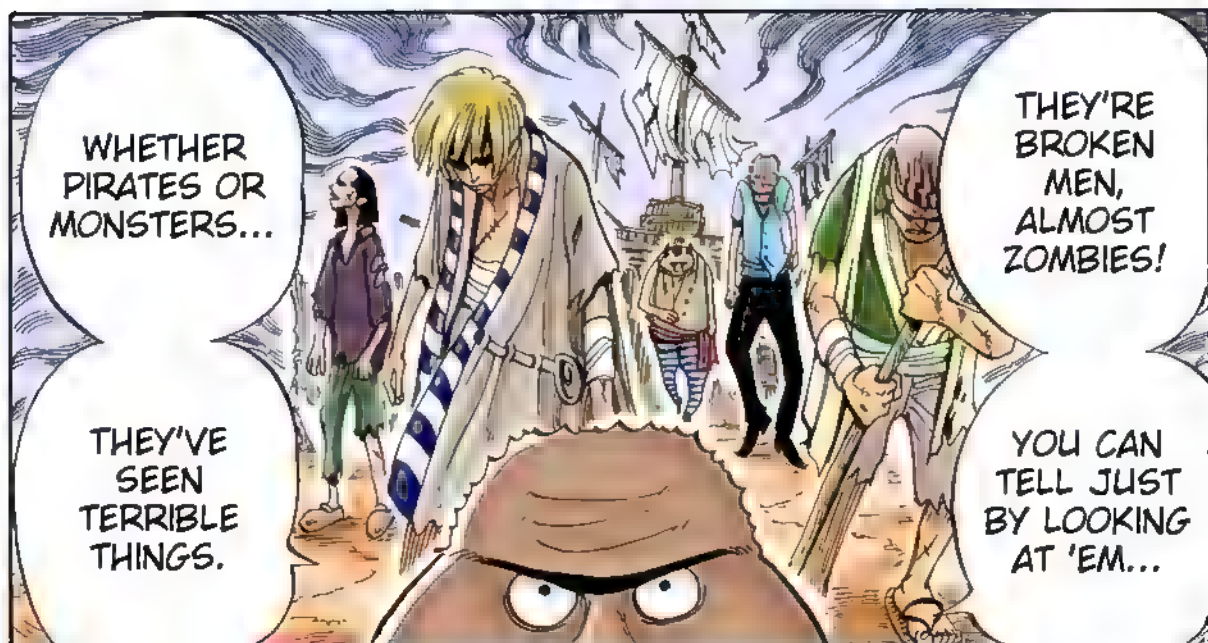


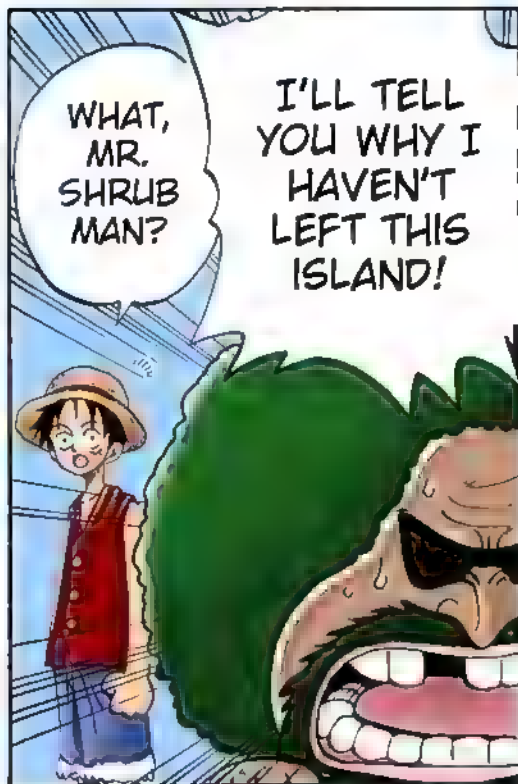
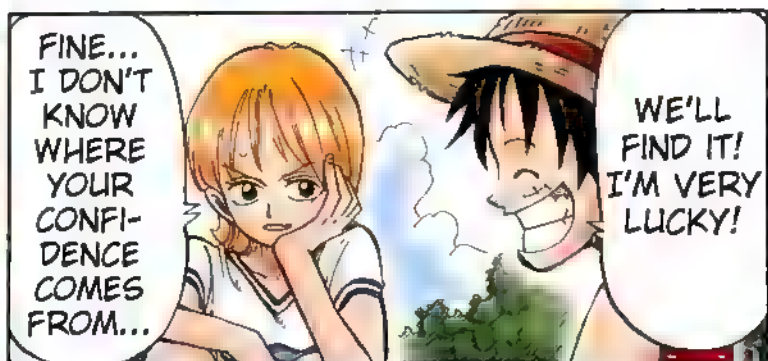
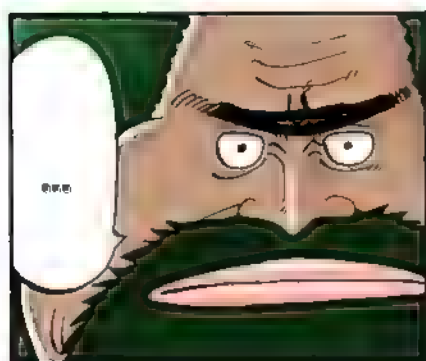
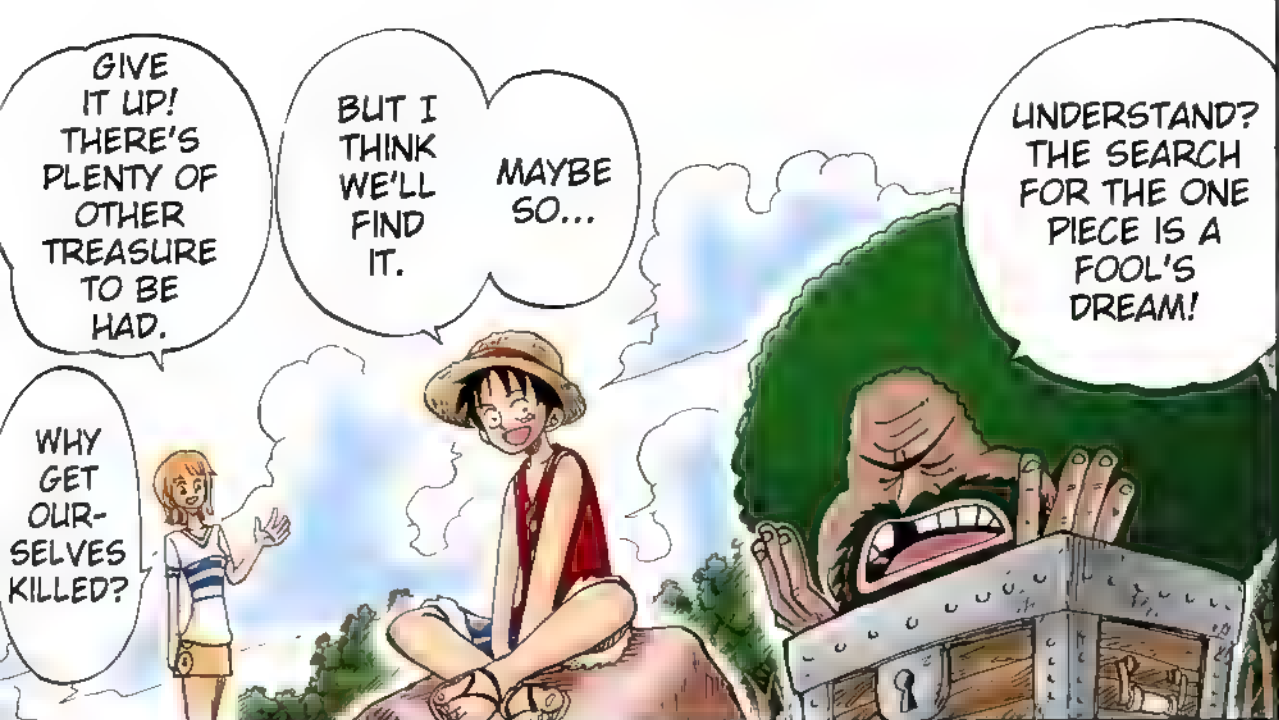


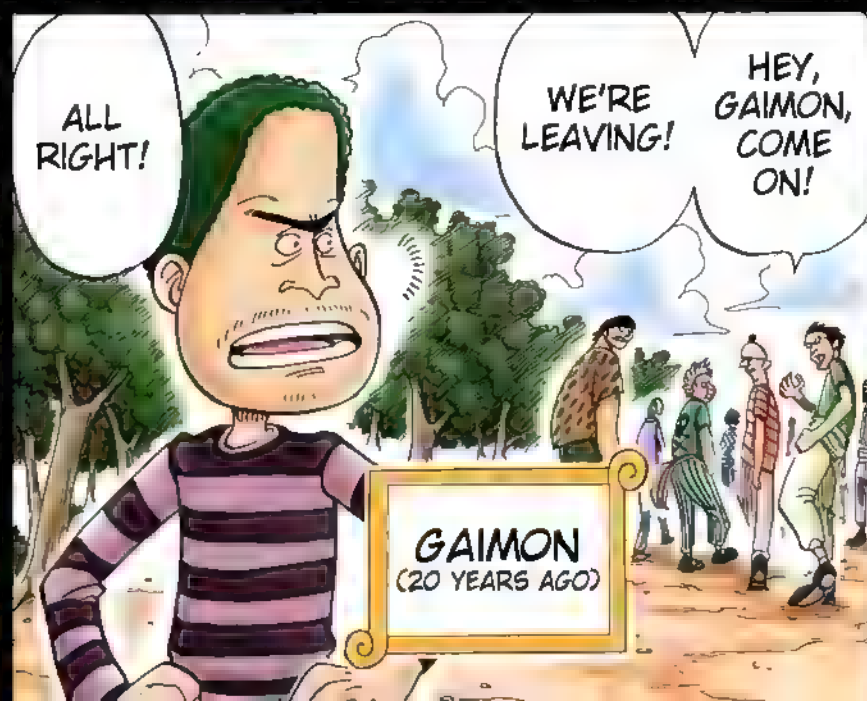
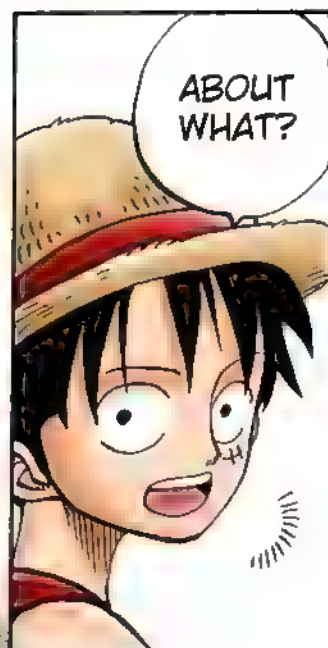
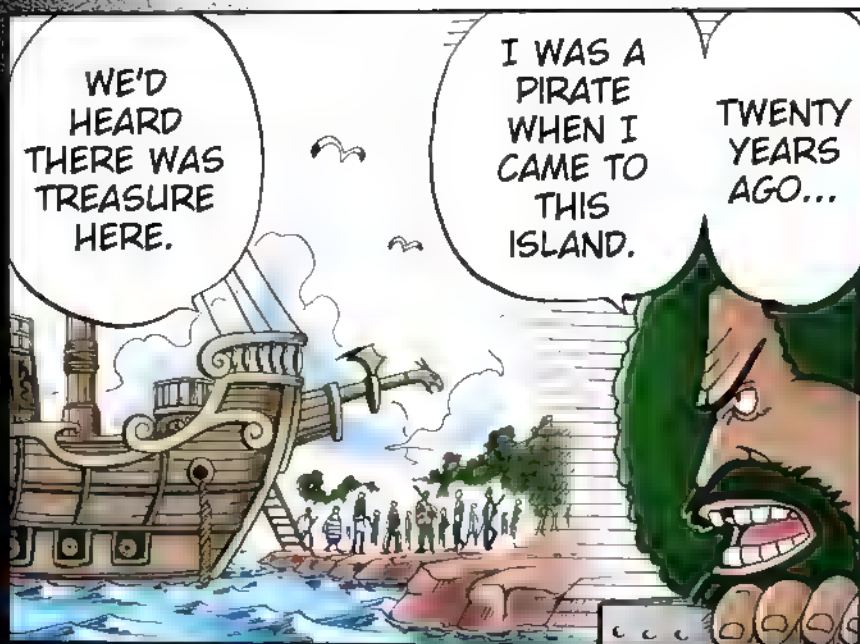


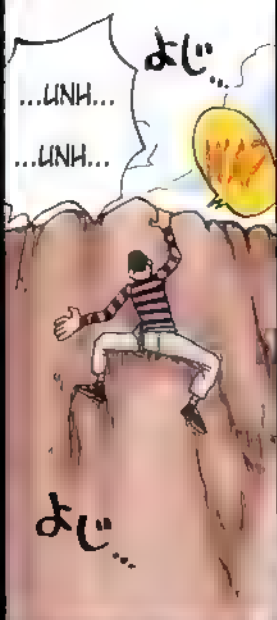








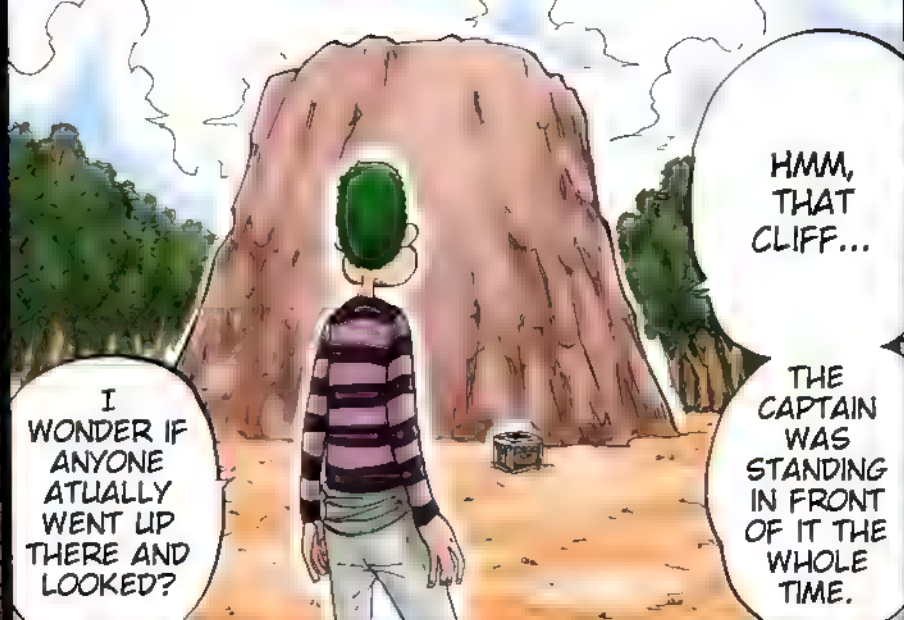




...UNH...
...UNH...

よじ...

よじ...



I
WONDER IF
ANYONE
ACTUALLY
WENT UP
THERE AND
LOOKED?

HMM,
THAT
CLIFF...

THE
CAPTAIN
WAS
STANDING
IN FRONT
OF IT THE
WHOLE
TIME.



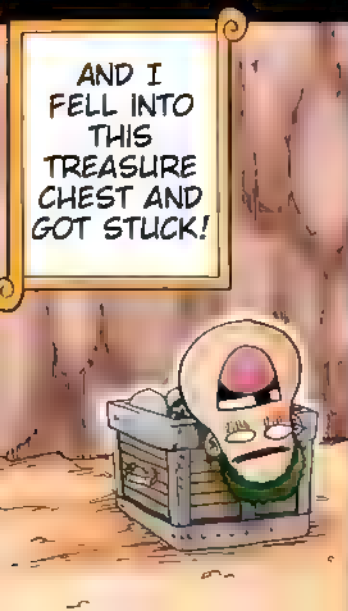
I
COULDN'T
BELIEVE
MY EYES!

!!!



I
FOUND
IT!

IT'S
UP
HERE!!!



AND I
FELL INTO
THIS
TREASURE
CHEST AND
GOT STUCK!

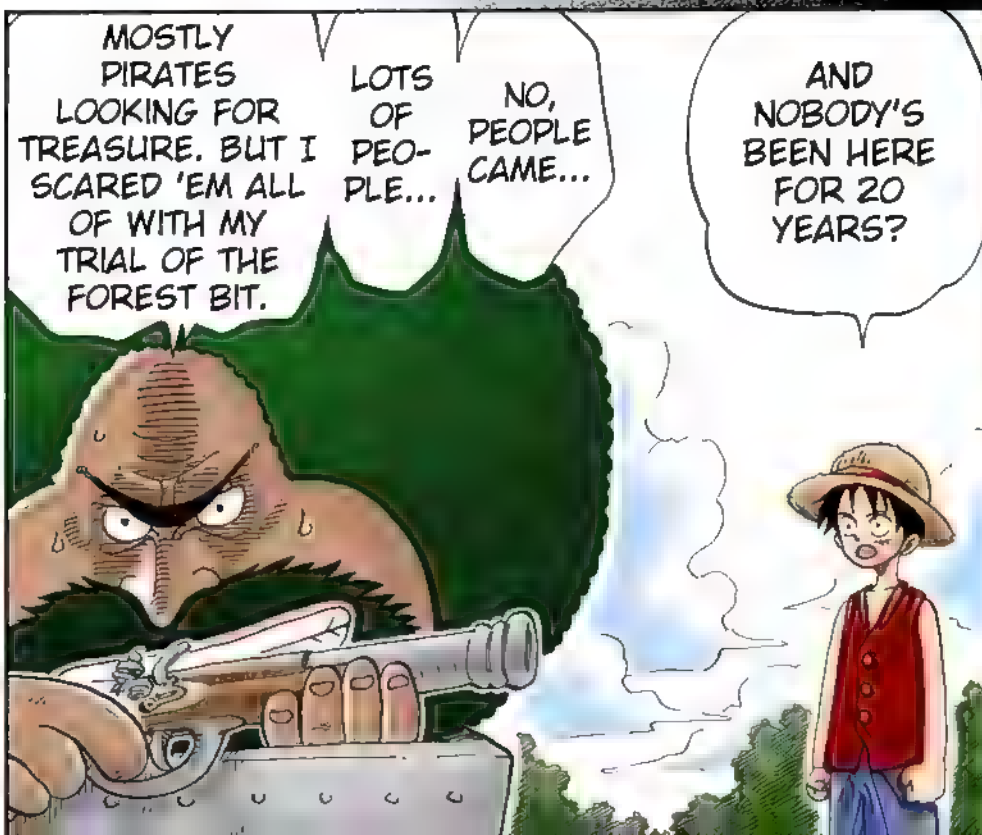
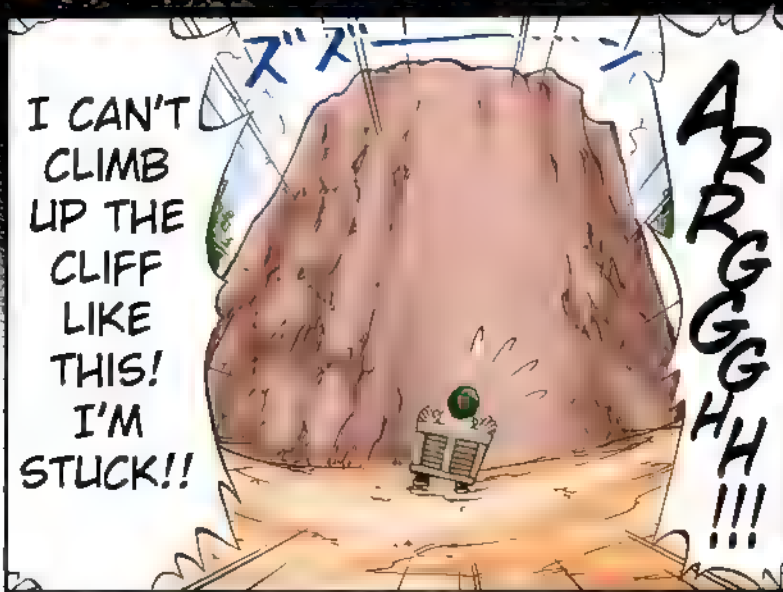
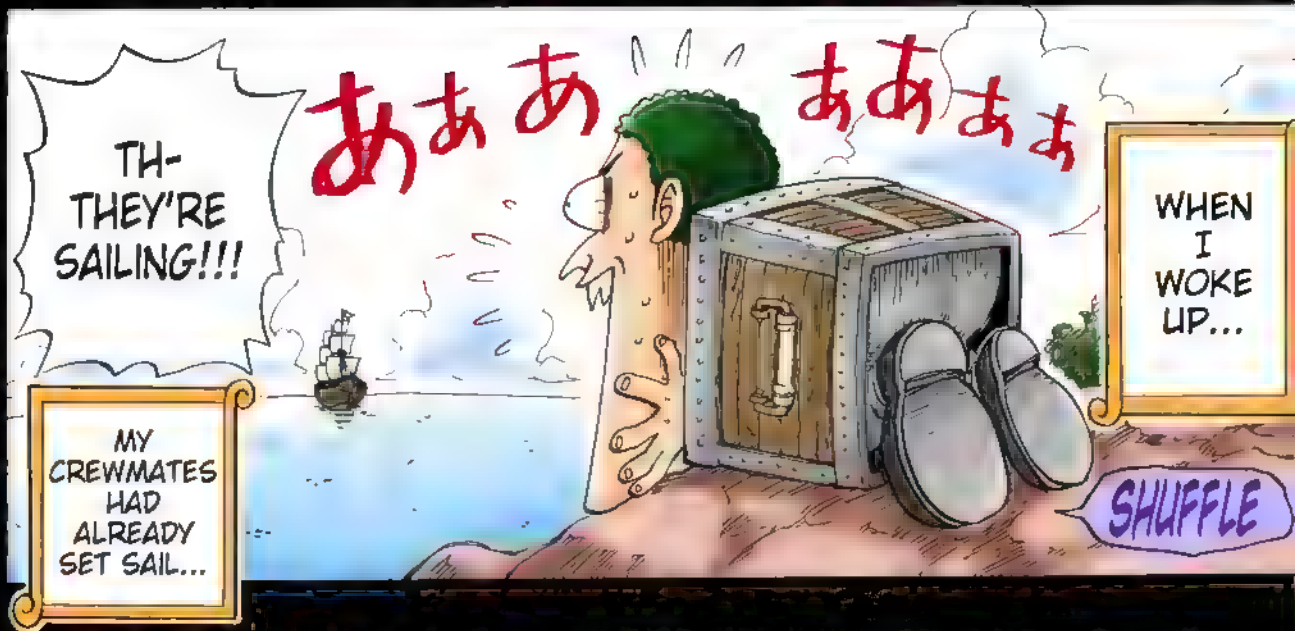


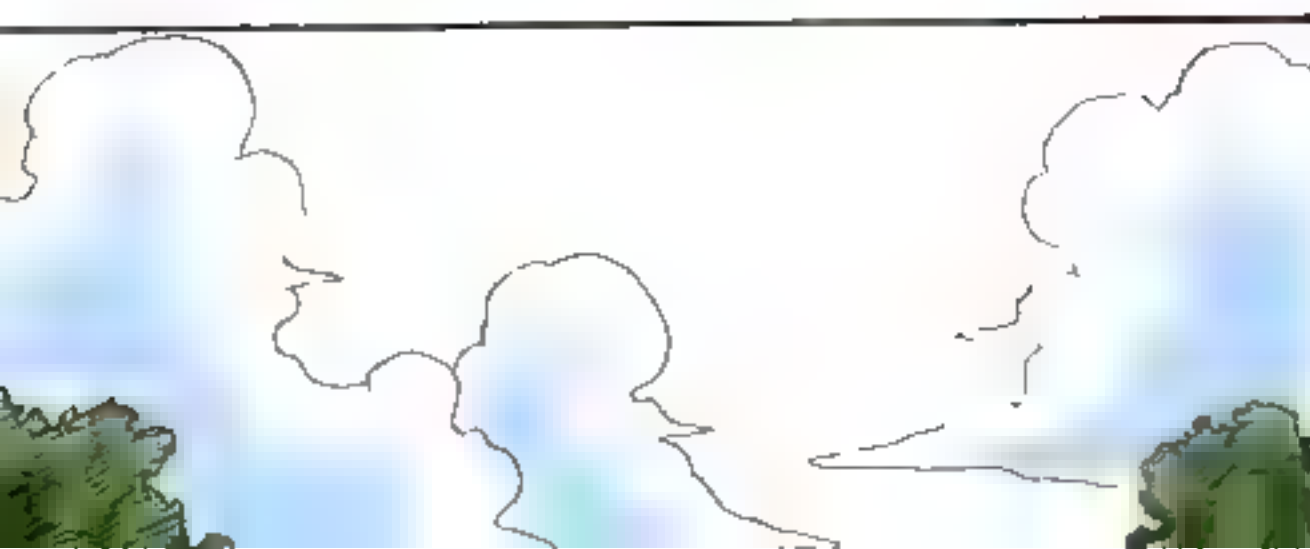
GAAAAA!!!

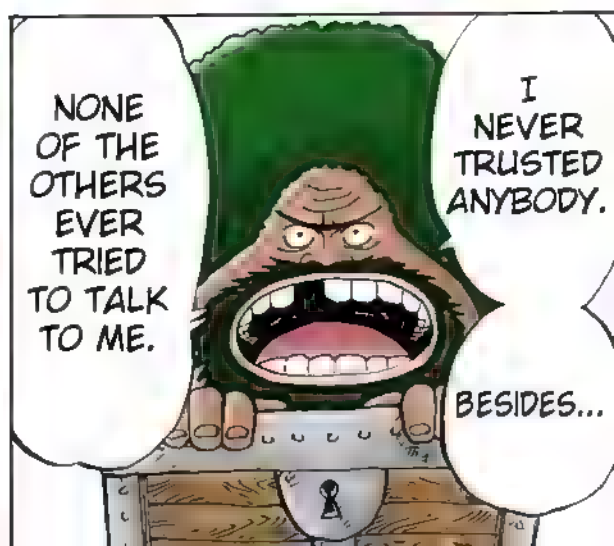
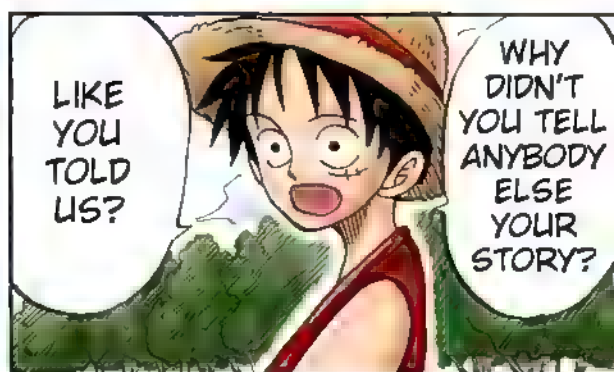
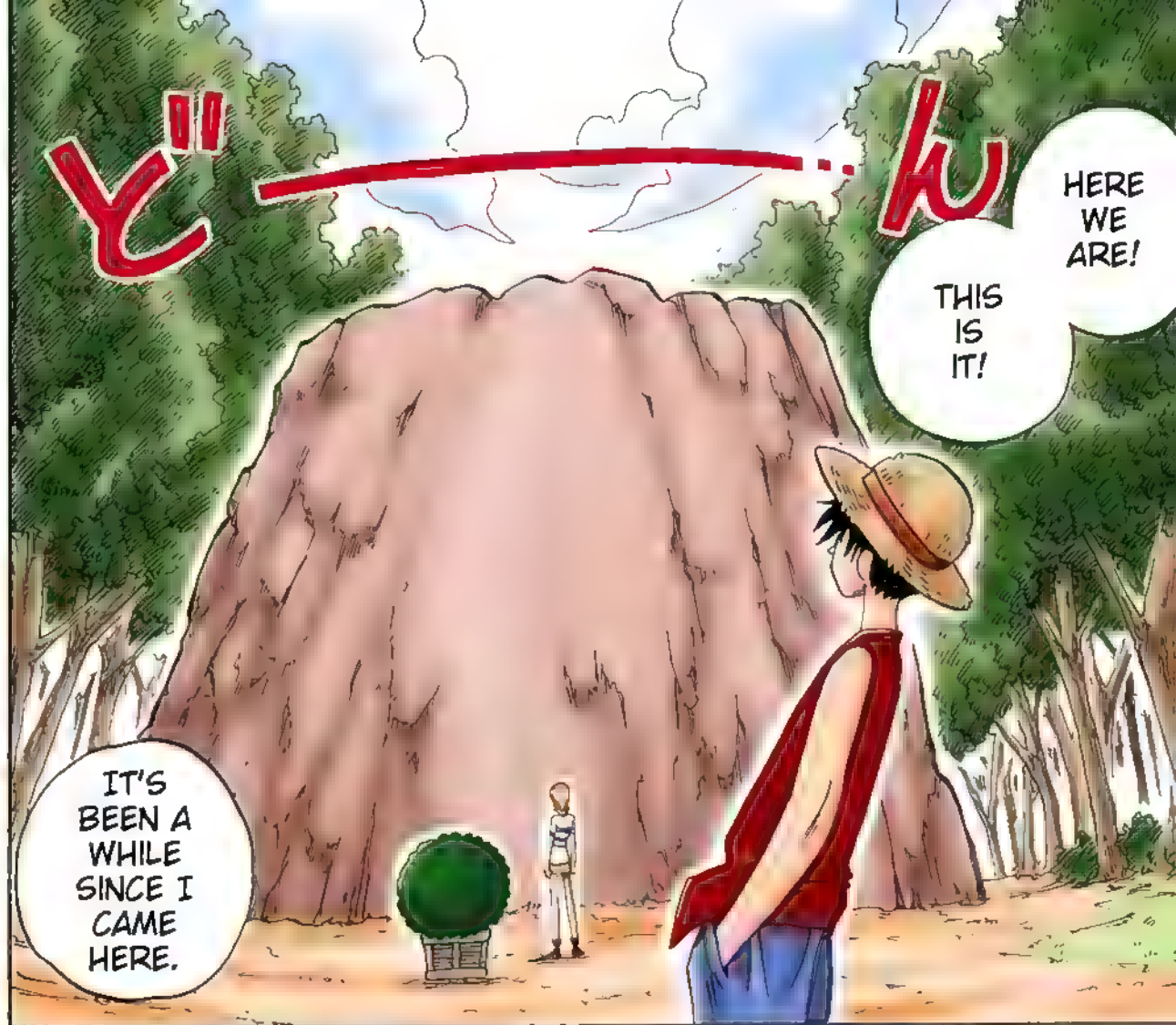


HEY,
EVERY-
BODY!!

??!

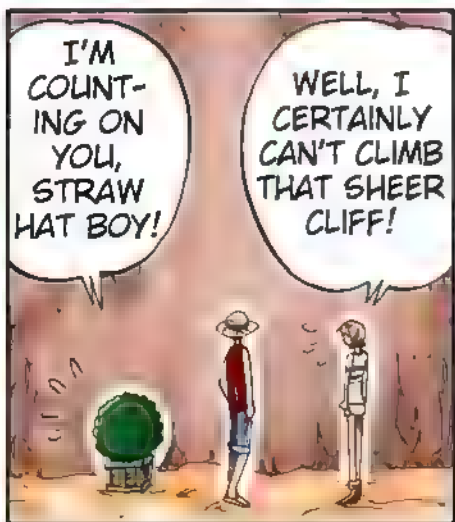






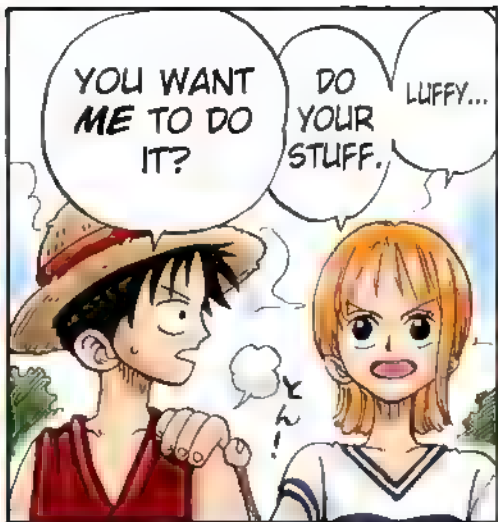


OKAY...



I'M COUNTING ON YOU, STRAW HAT BOY!

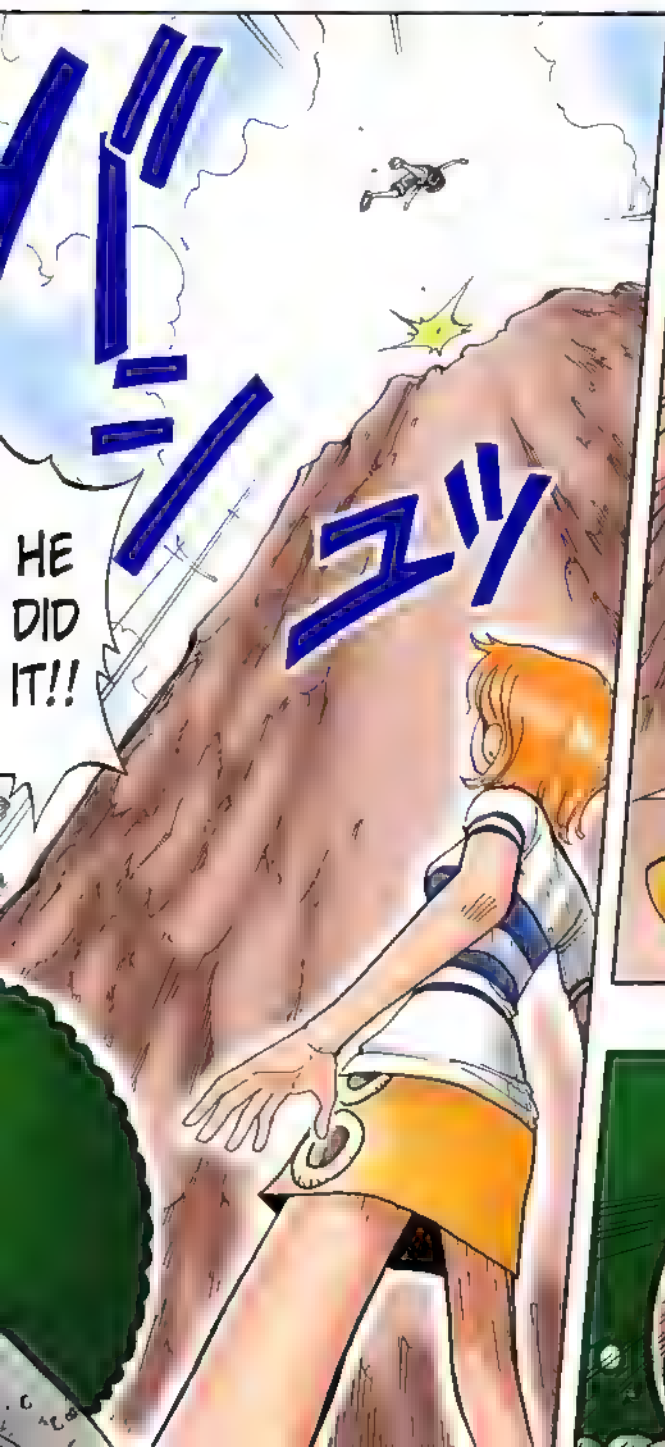
WELL, I CERTAINLY CAN'T CLIMB THAT SHEER CLIFF!



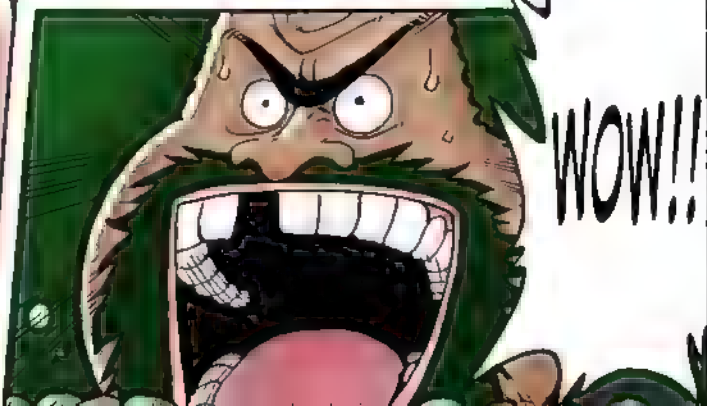
YOU WANT ME TO DO IT?

DO YOUR STUFF.

LUFFY...



HE DID IT!!



WOW!!



THROW 'EM
DOWN
HERE!

YIPPEE!!

HA HA
HA HA
HA!

BUT
DON'T
DROP
THEM
ON US!

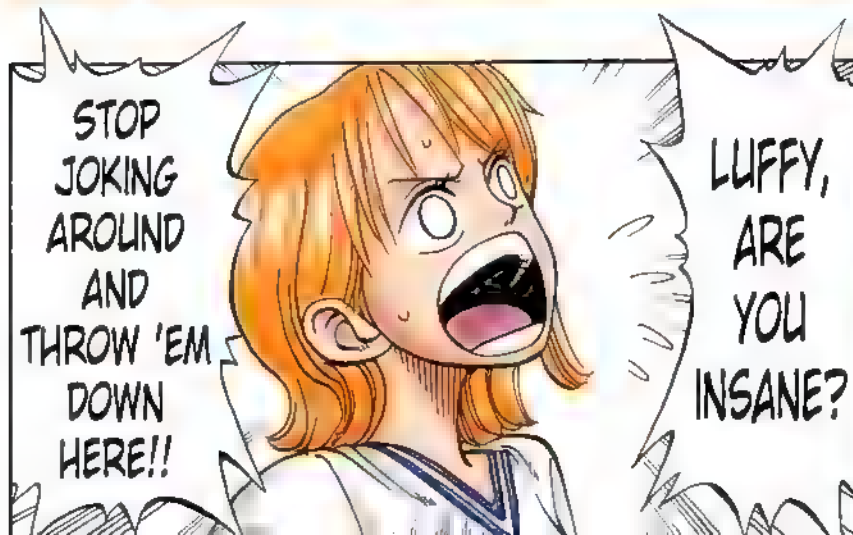


FIVE
TREASURE
CHESTS!!!

I
SEE
THEM!!!

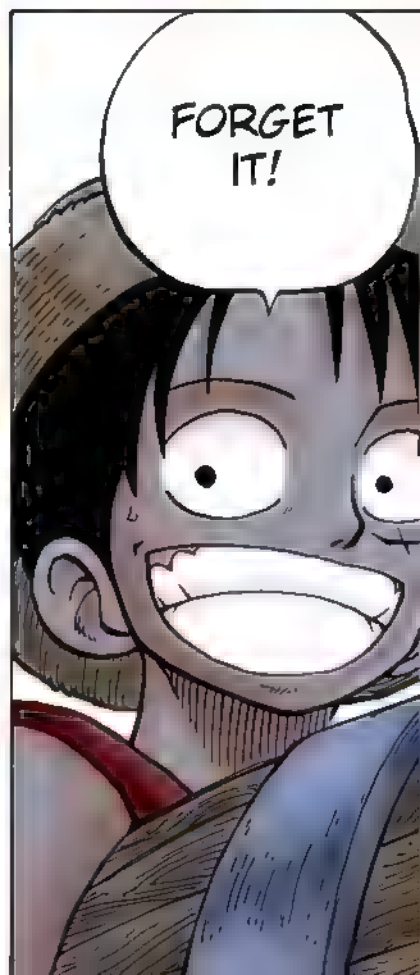


HUH?!

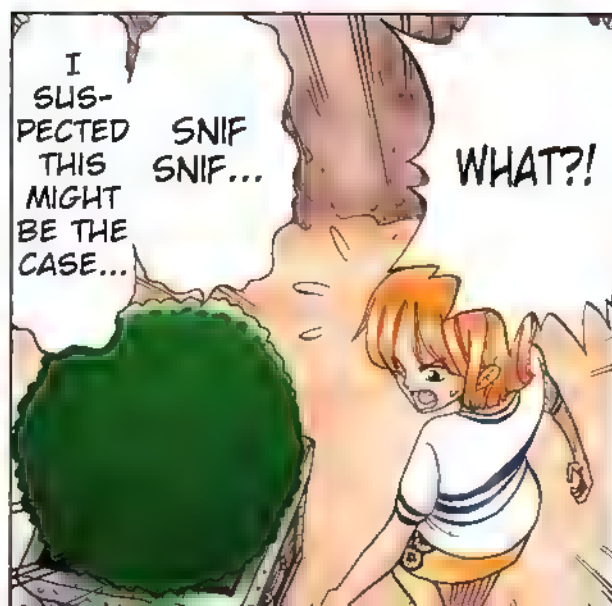
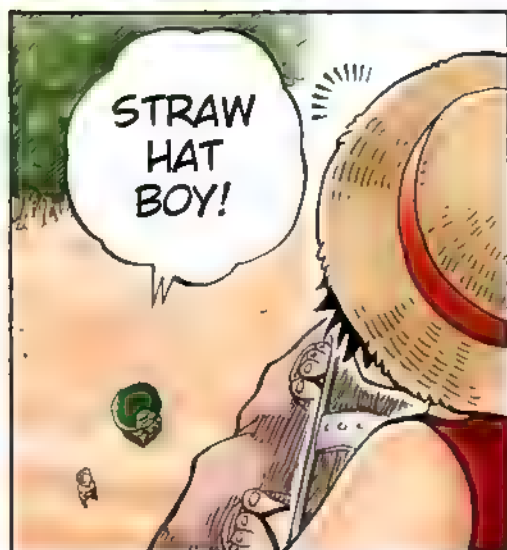
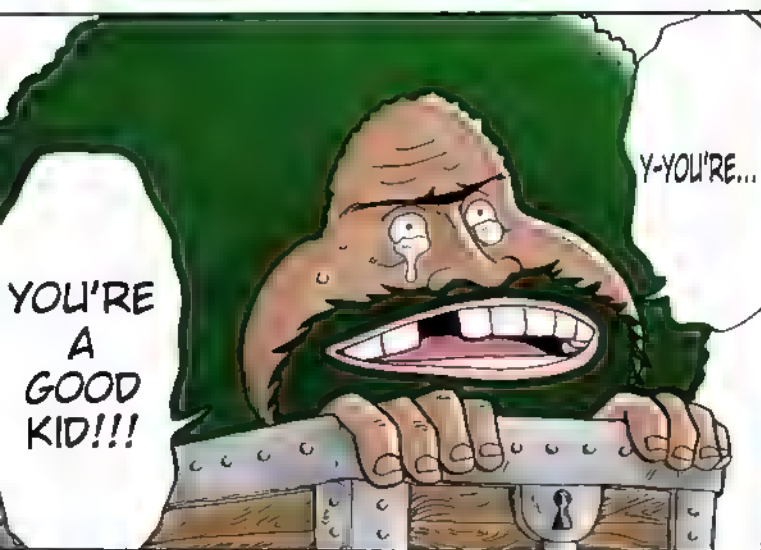


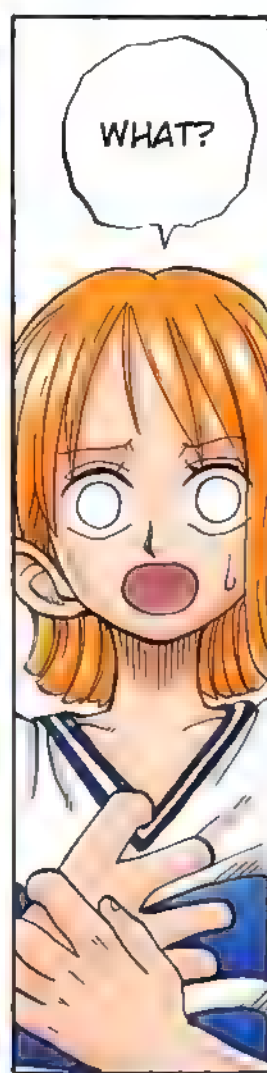
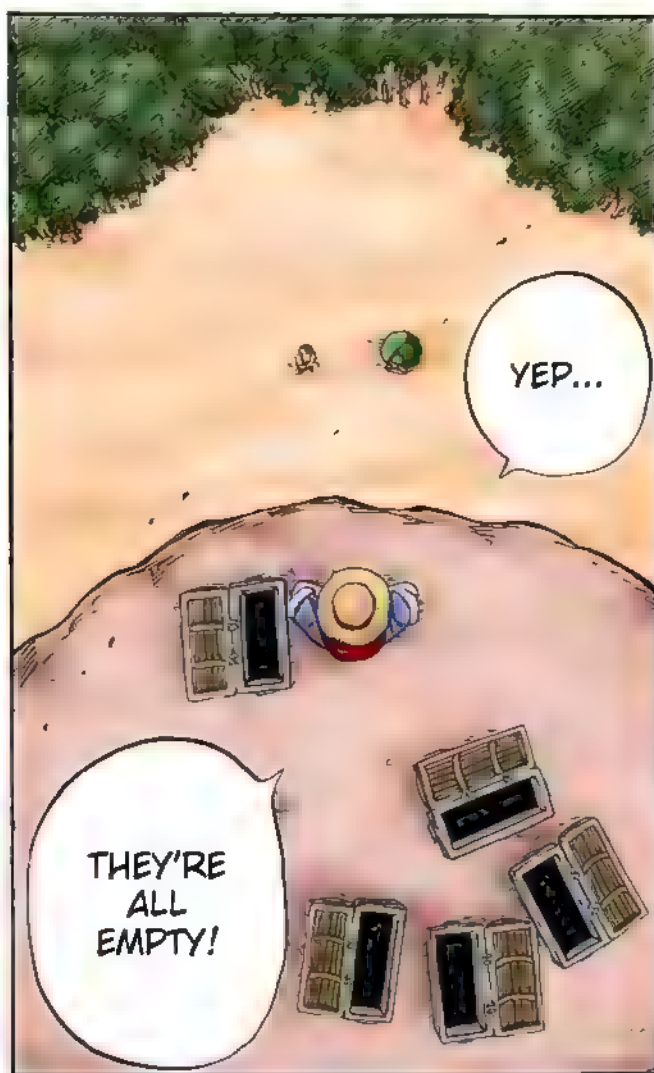
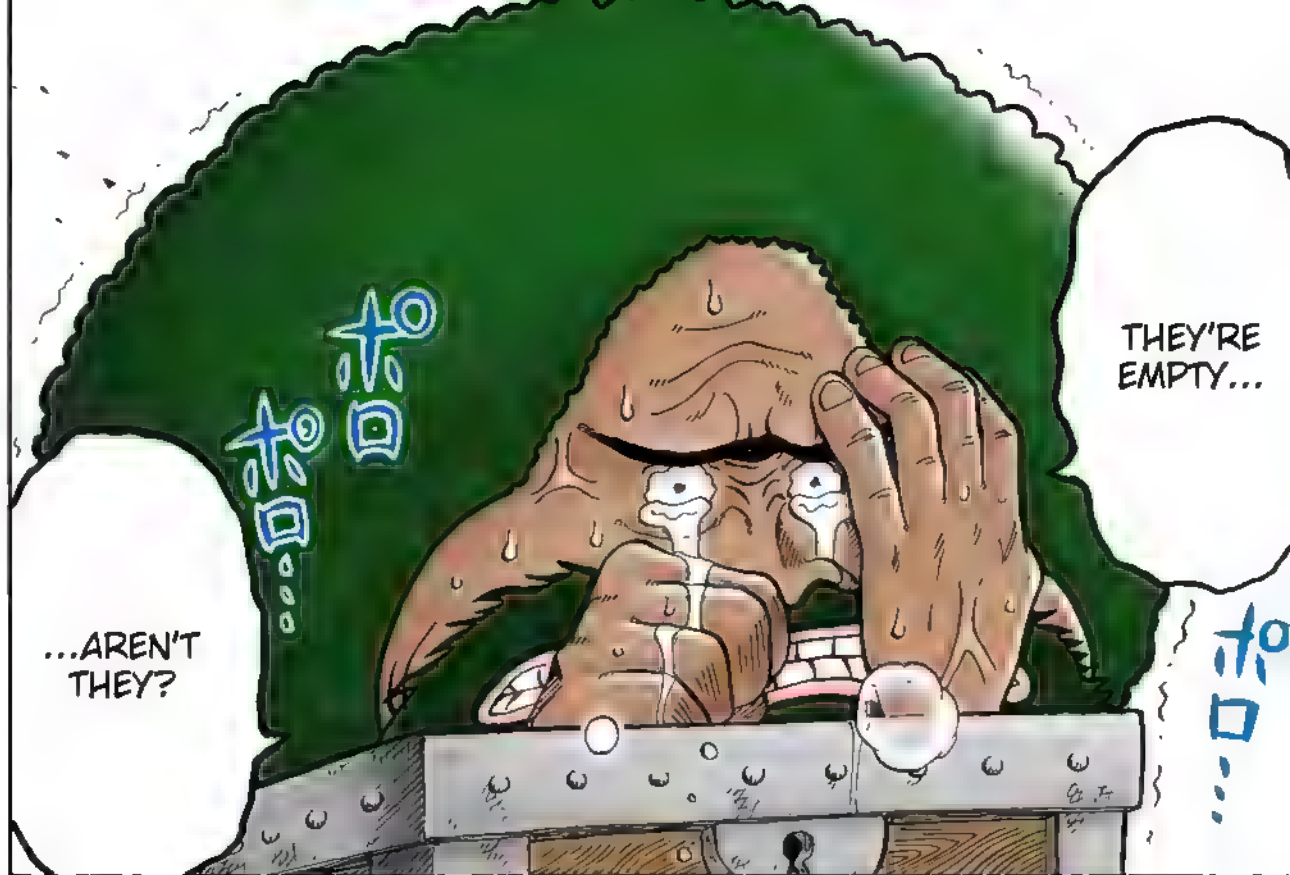
STOP
JOKING
AROUND
AND
THROW 'EM
DOWN
HERE!!

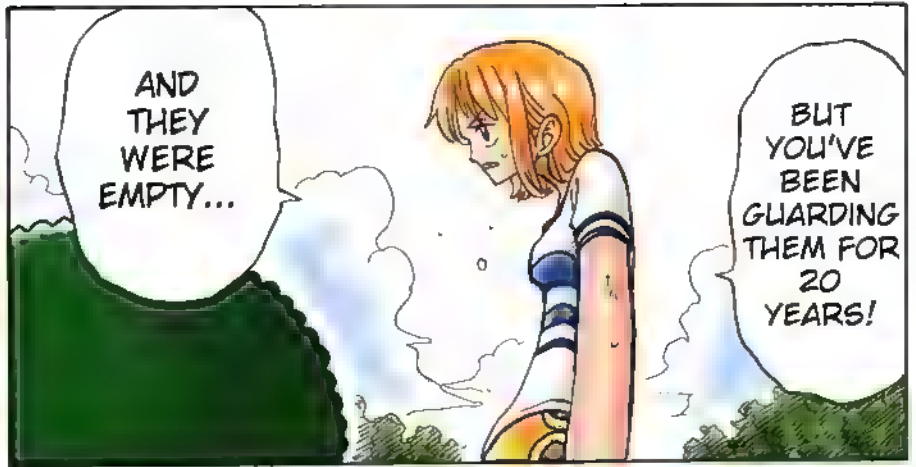
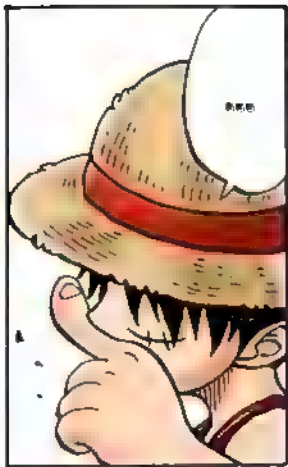
LUFFY,
ARE
YOU
INSANE?



FORGET
IT!

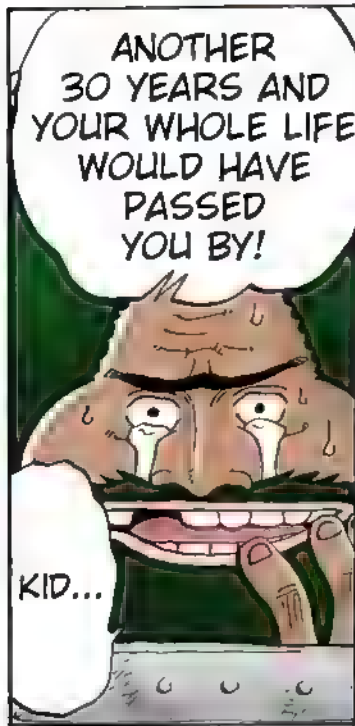






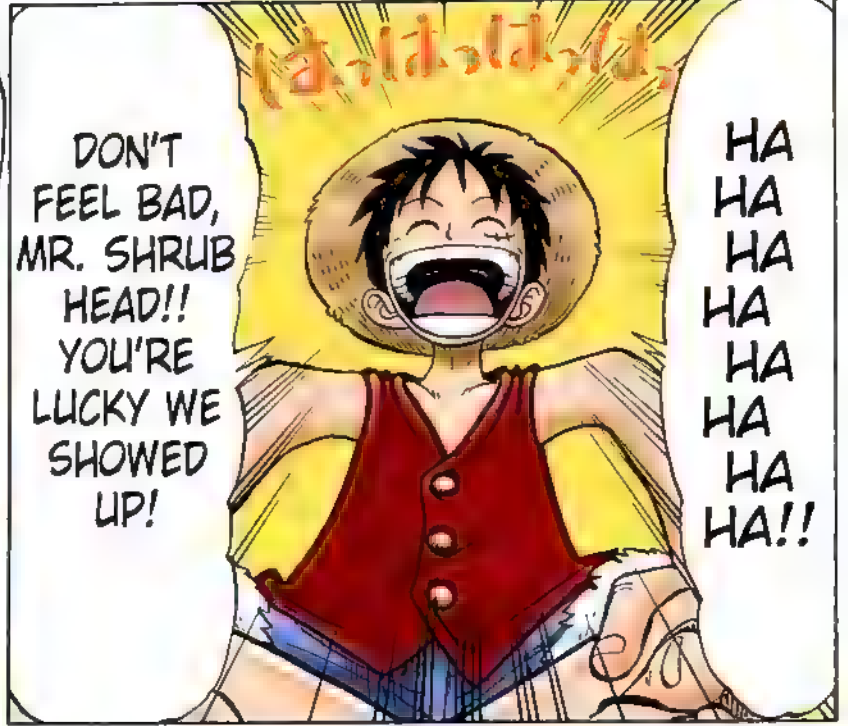
AND
THEY
WERE
EMPTY...

BUT
YOU'VE
BEEN
GUARDING
THEM FOR
20
YEARS!



ANOTHER
30 YEARS AND
YOUR WHOLE LIFE
WOULD HAVE
PASSED
YOU BY!

KID...



DON'T
FEEL BAD,
MR. SHRUB
HEAD!!
YOU'RE
LUCKY WE
SHOWED
UP!

HA
HA
HA
HA
HA
HA
HA!!



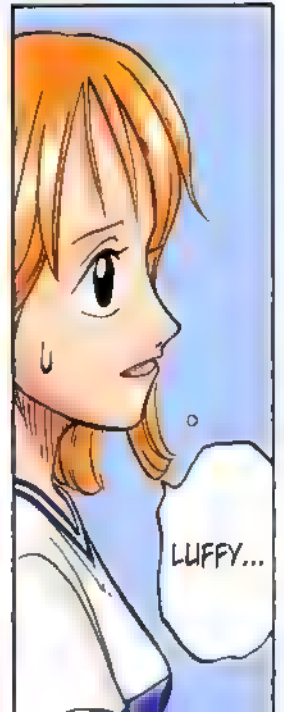
YOU
WANT ME
TO JOIN
YOUR
CREW?

YOU
WANT...

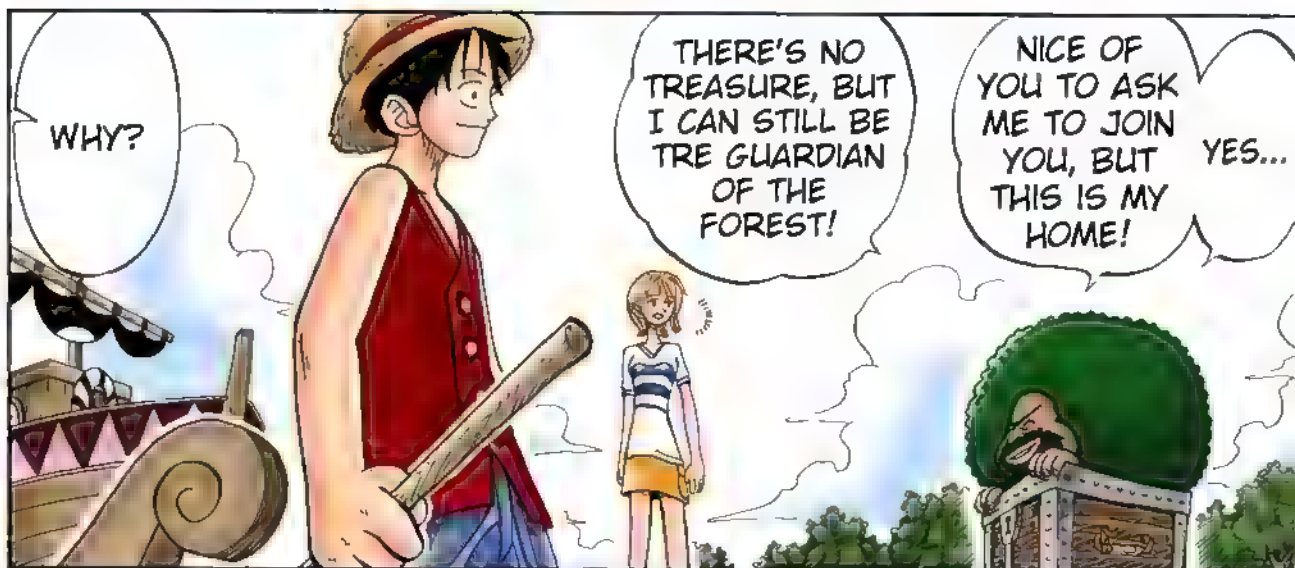
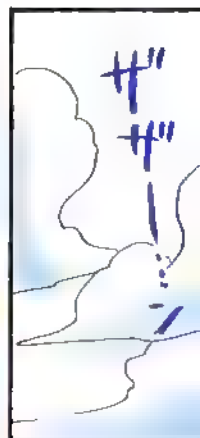
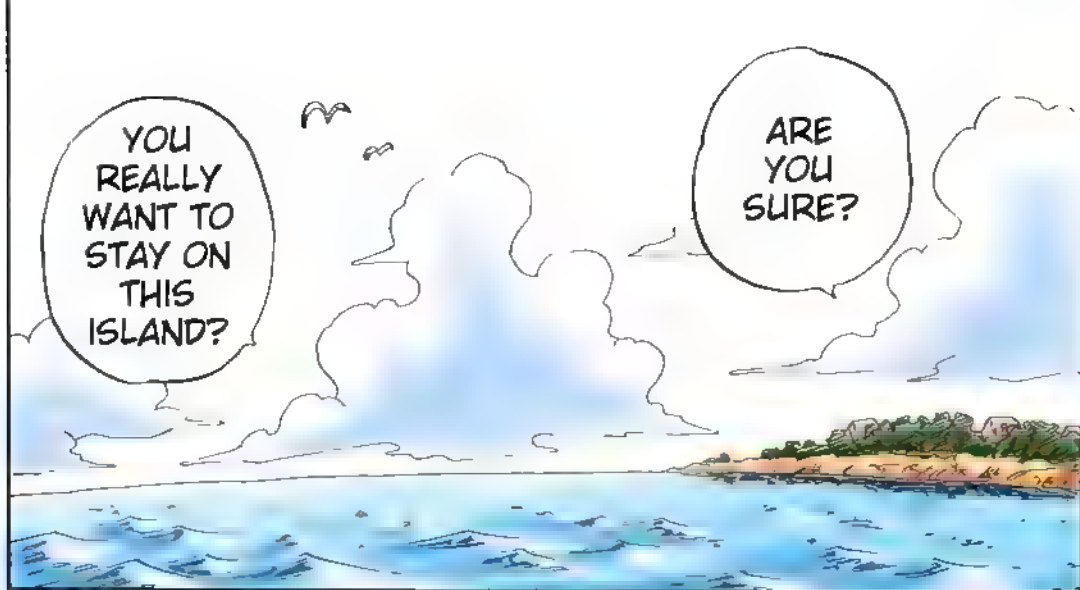


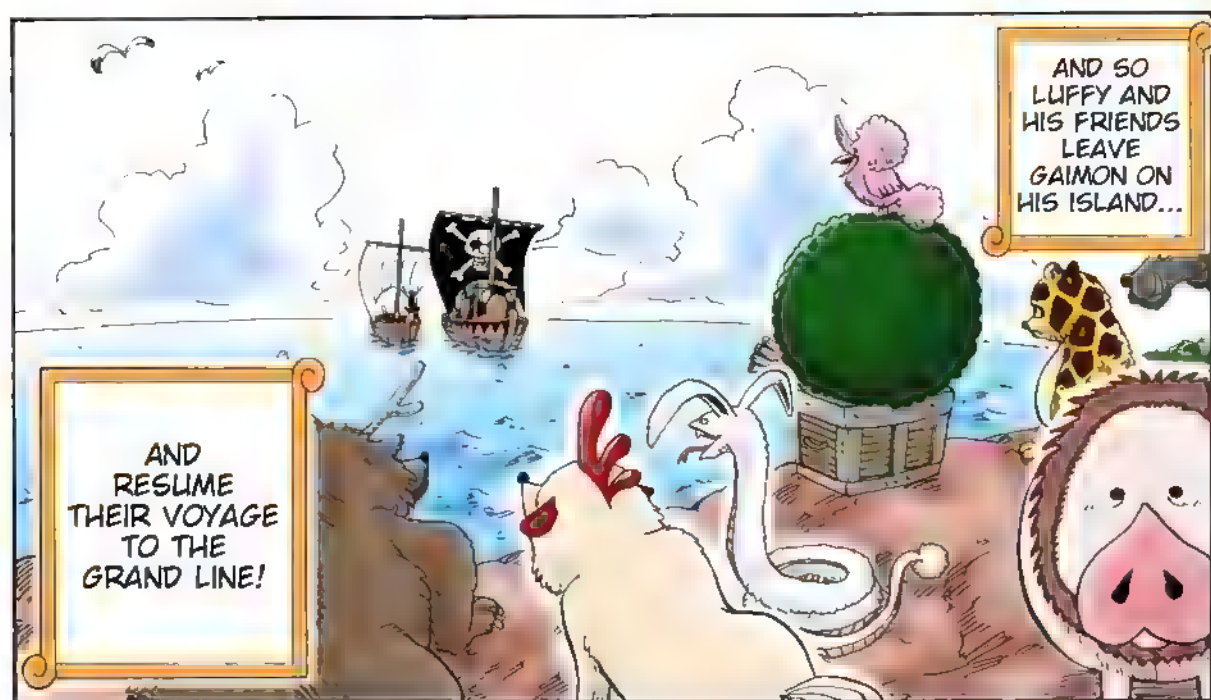
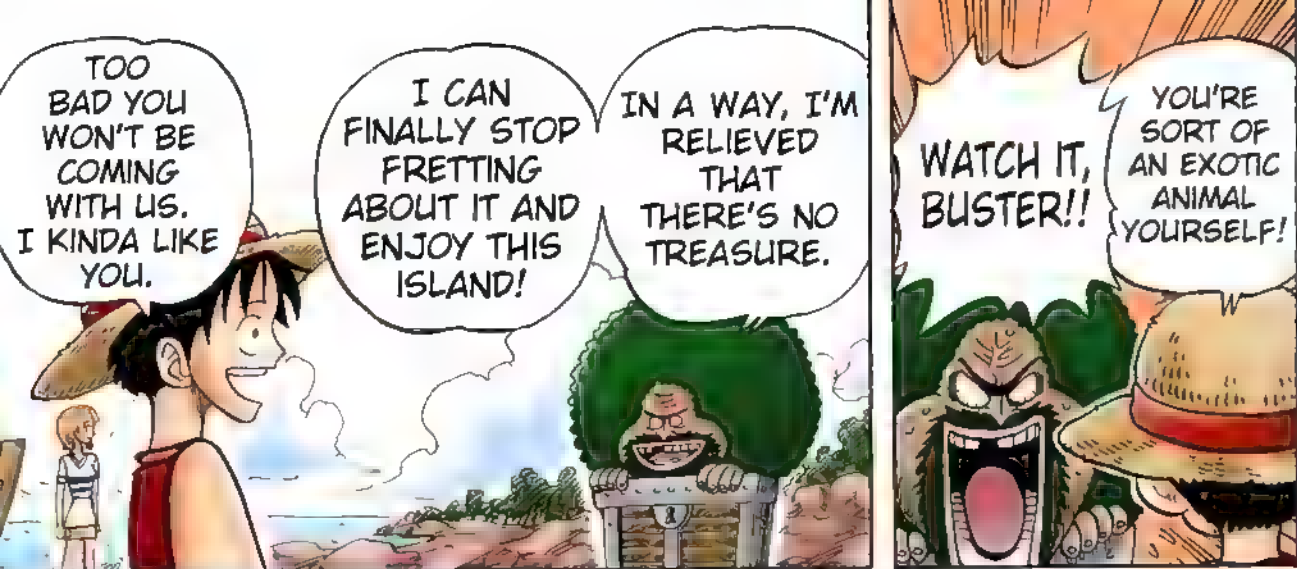
YOU'RE
GOING
AFTER THE
ONE PIECE
WITH ME.

WELL, ONLY ONE
THING WILL MAKE
UP FOR A
DISAPPOINTMENT
LIKE THIS...

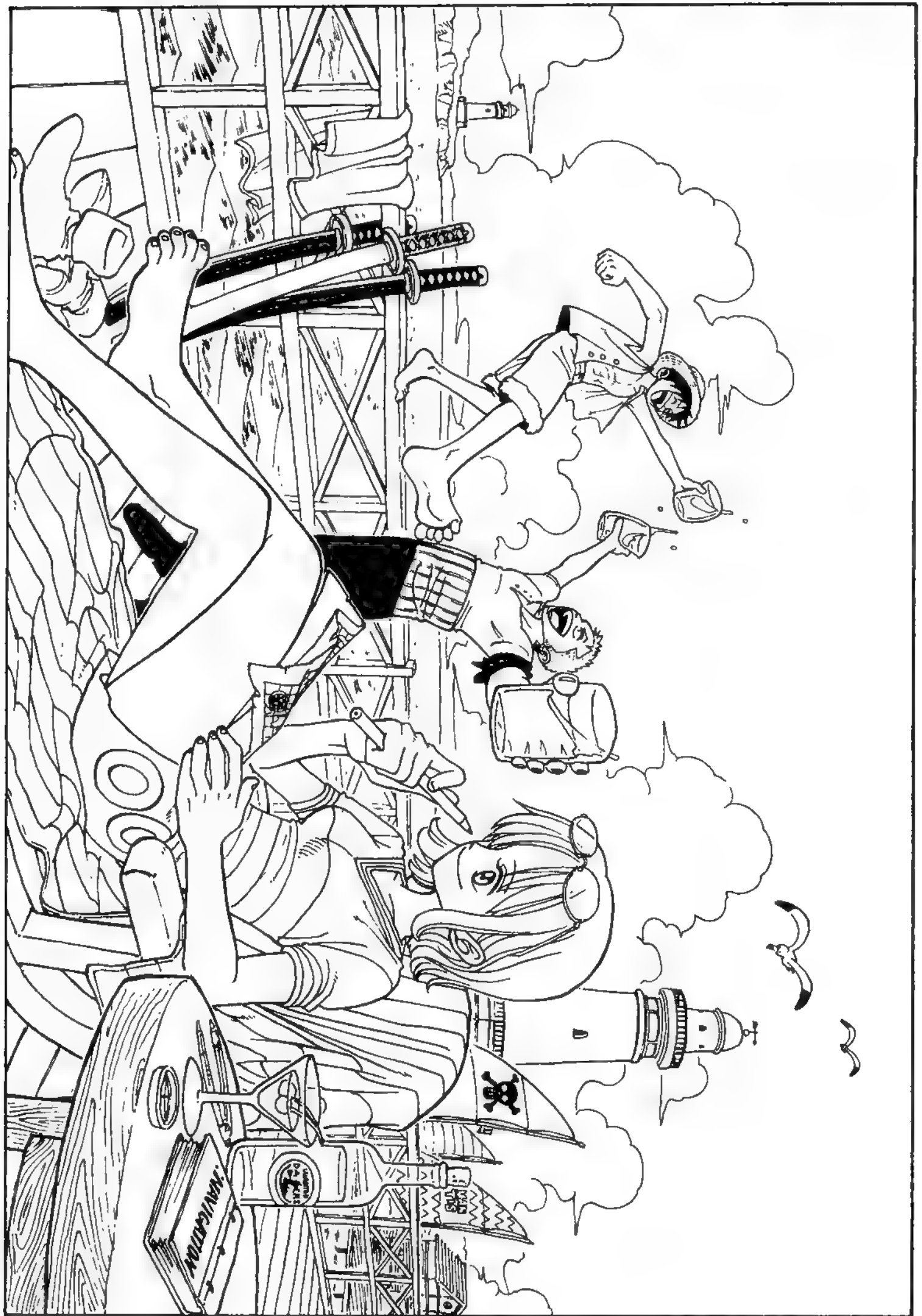


LUFFY...



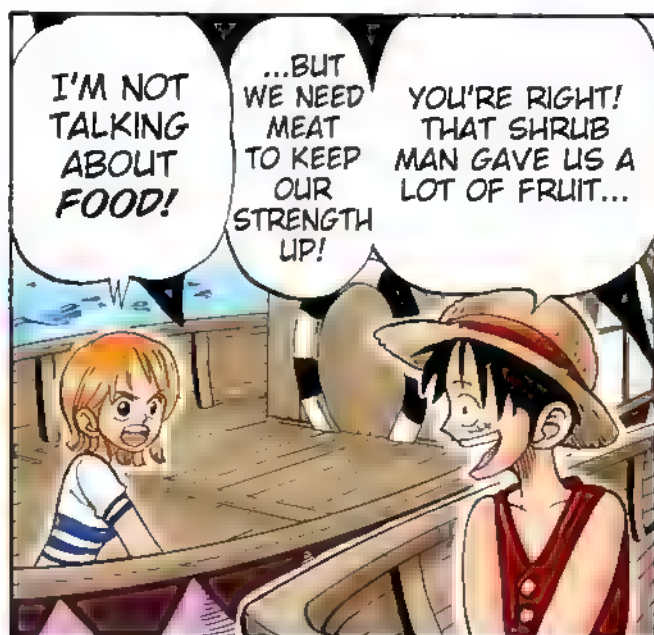
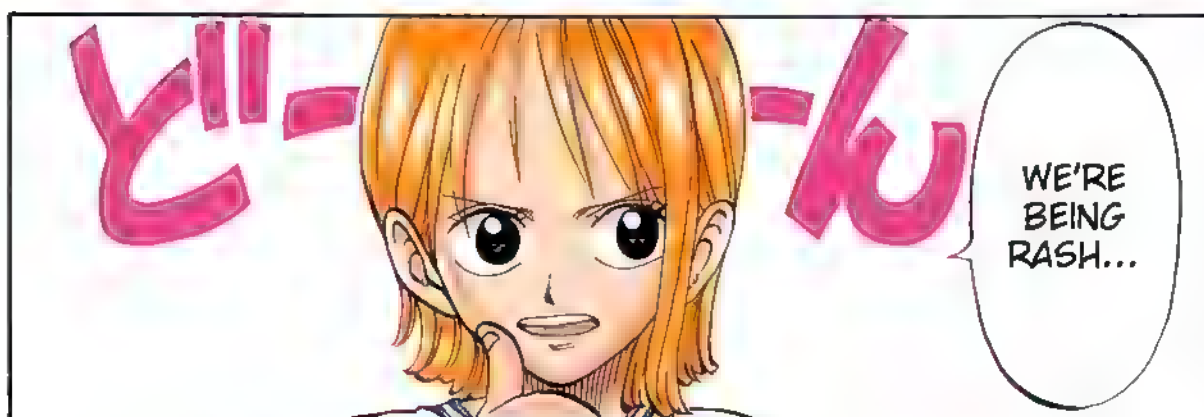
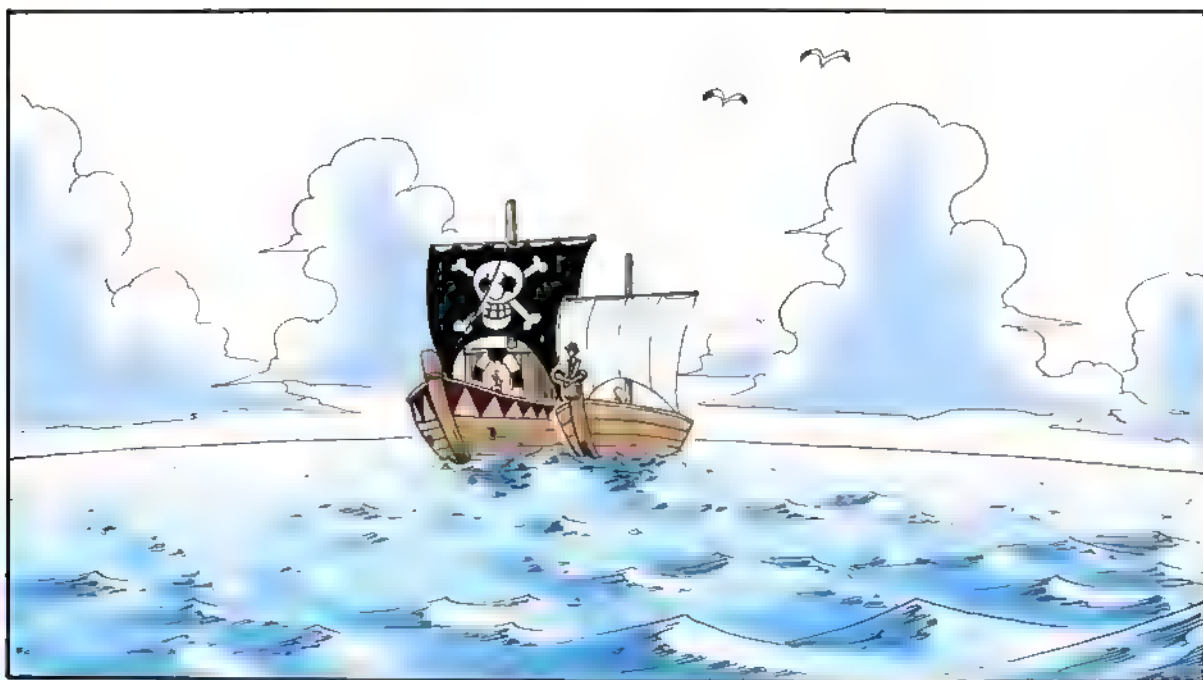


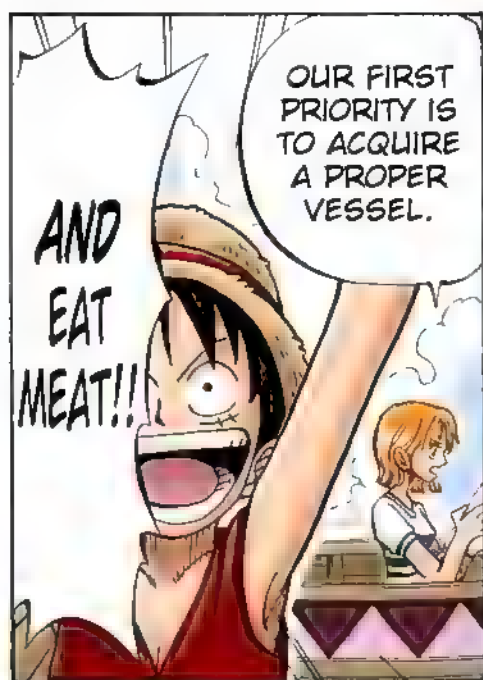
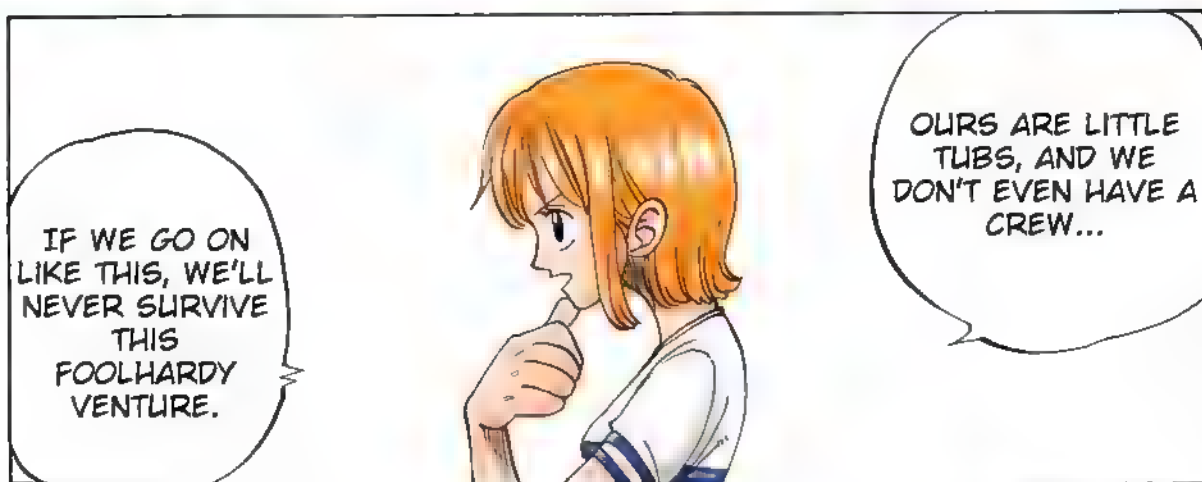
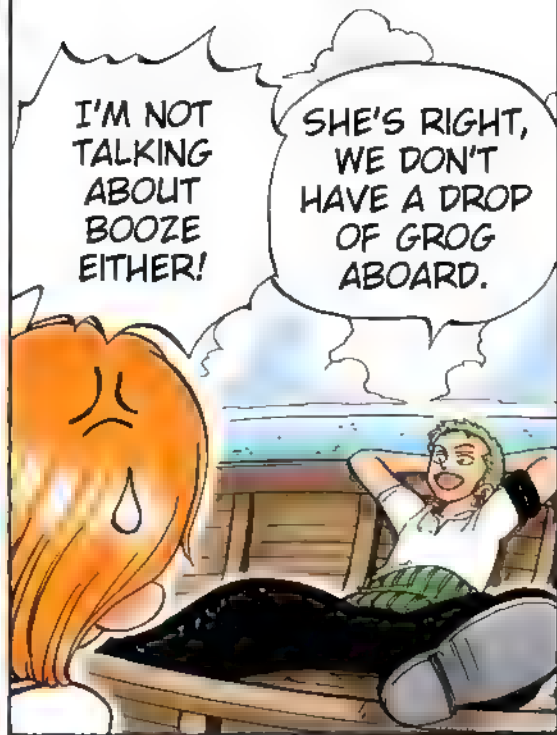
Coloring Page

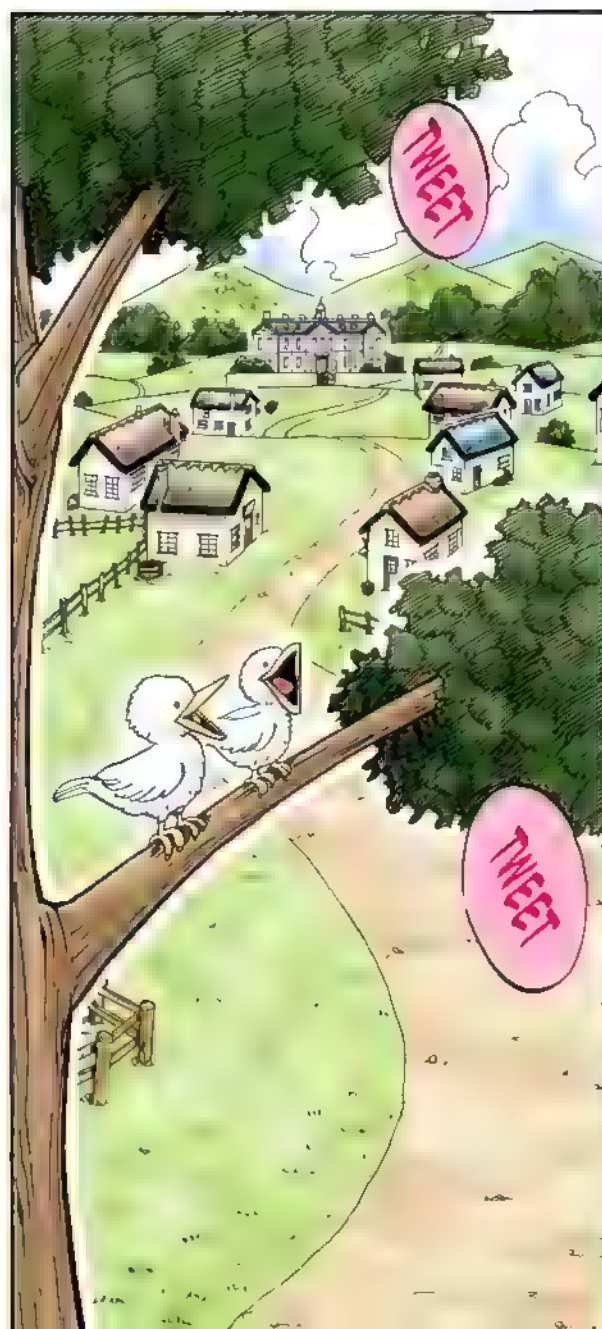
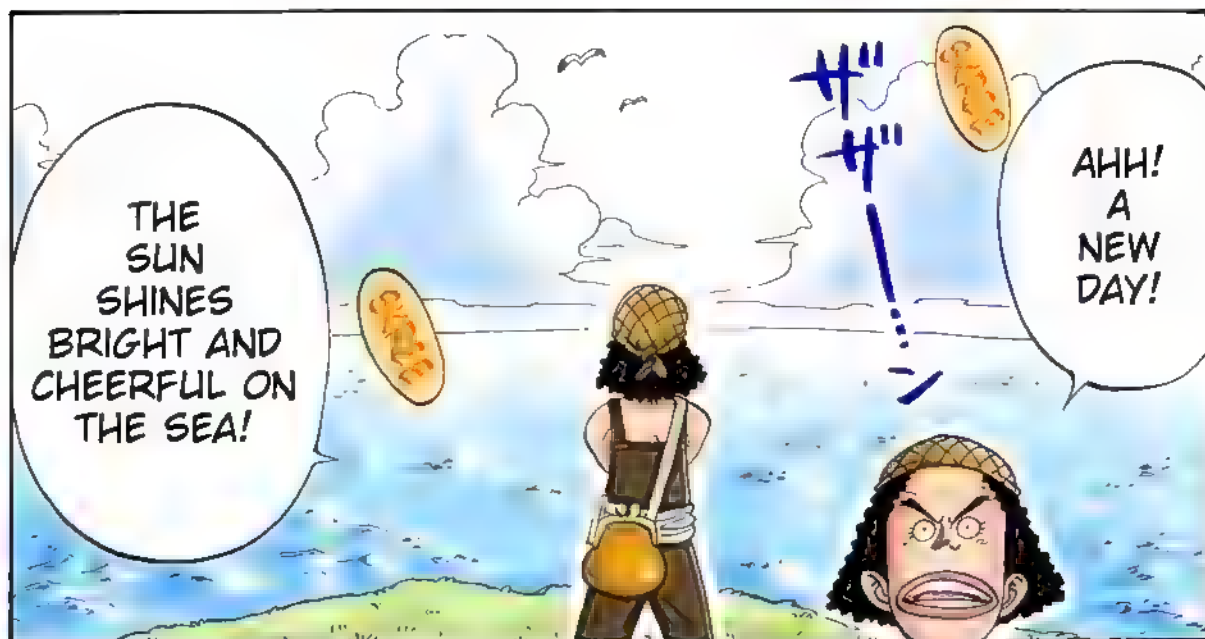


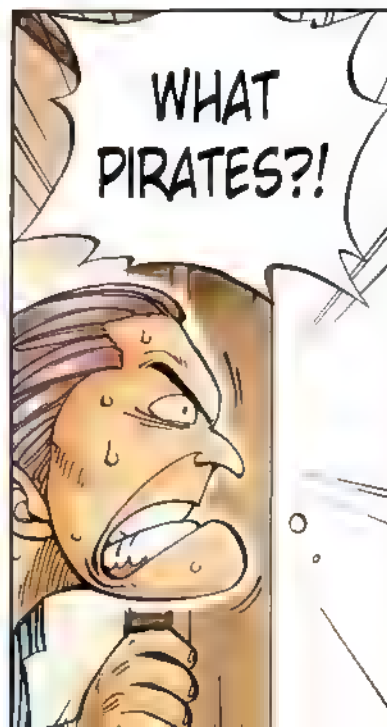
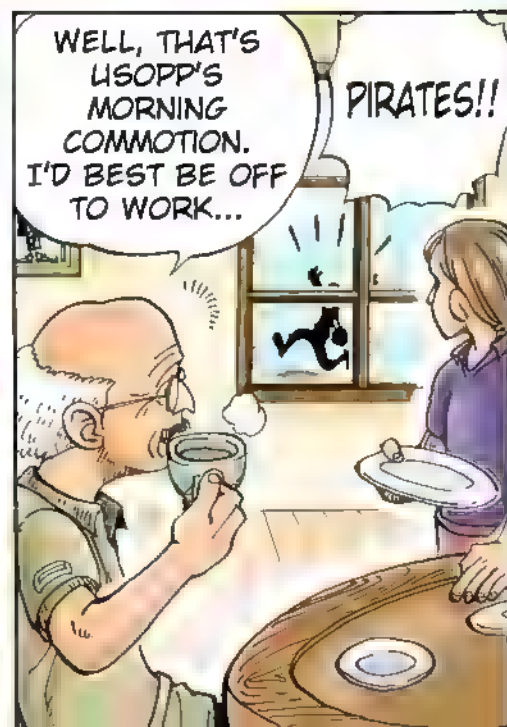
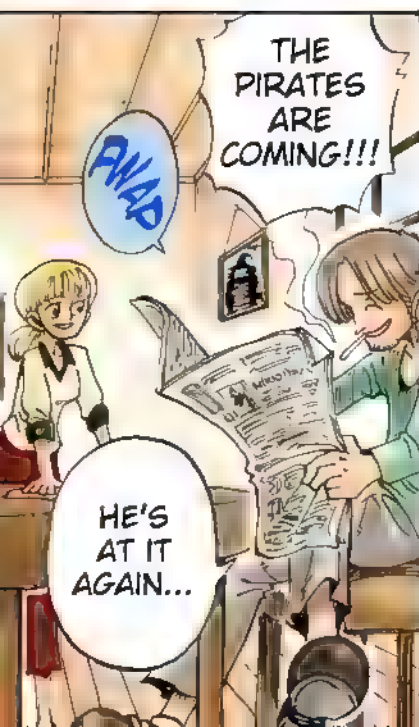
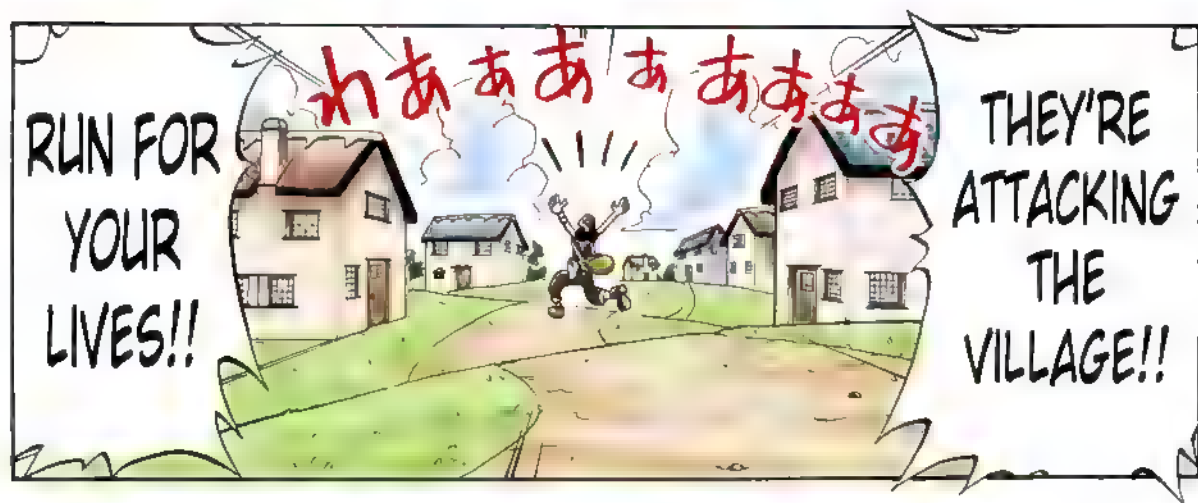
Chapter 23:
***THE DREAD
CAPTAIN USOPP***

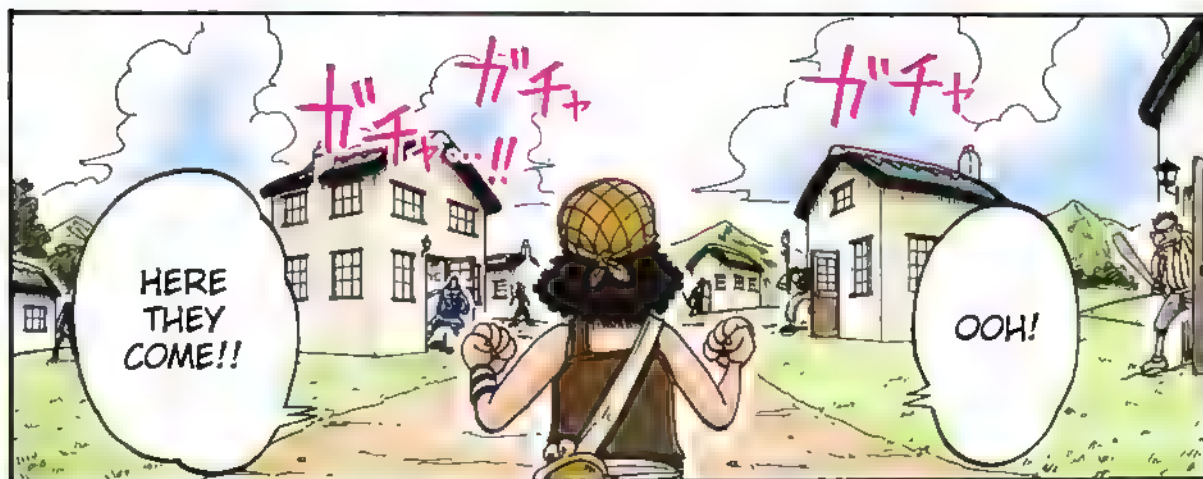
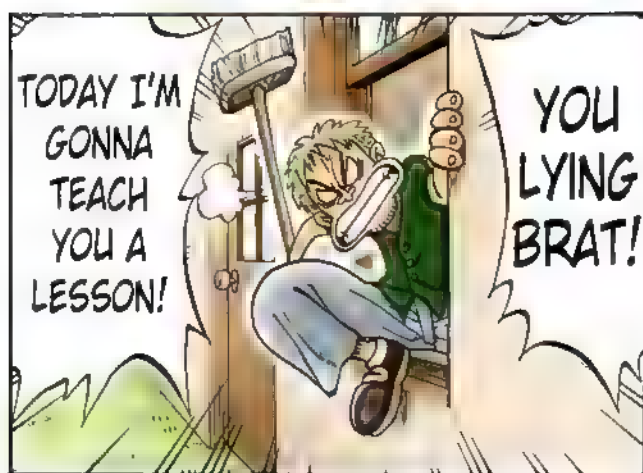


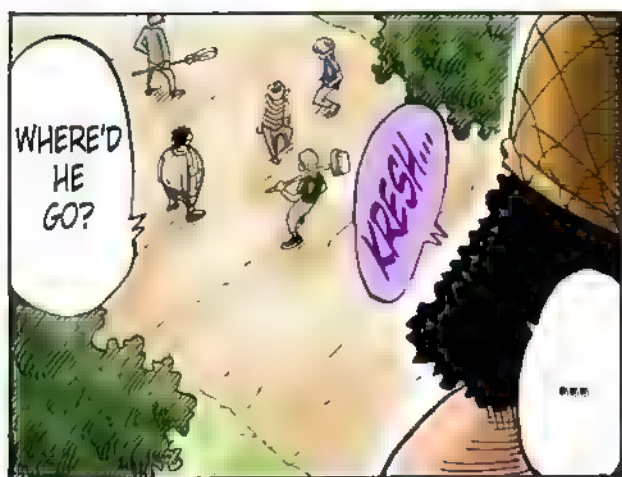
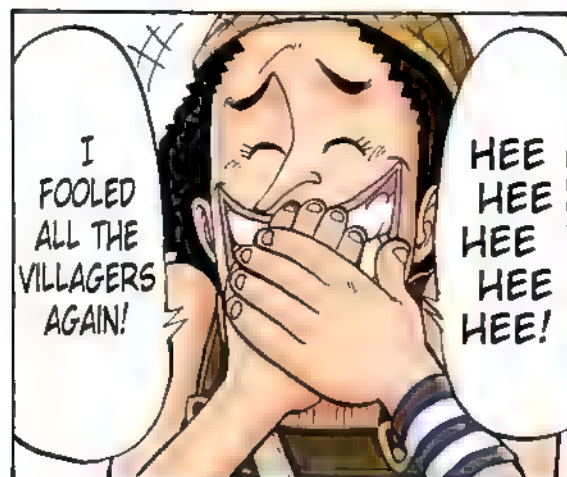
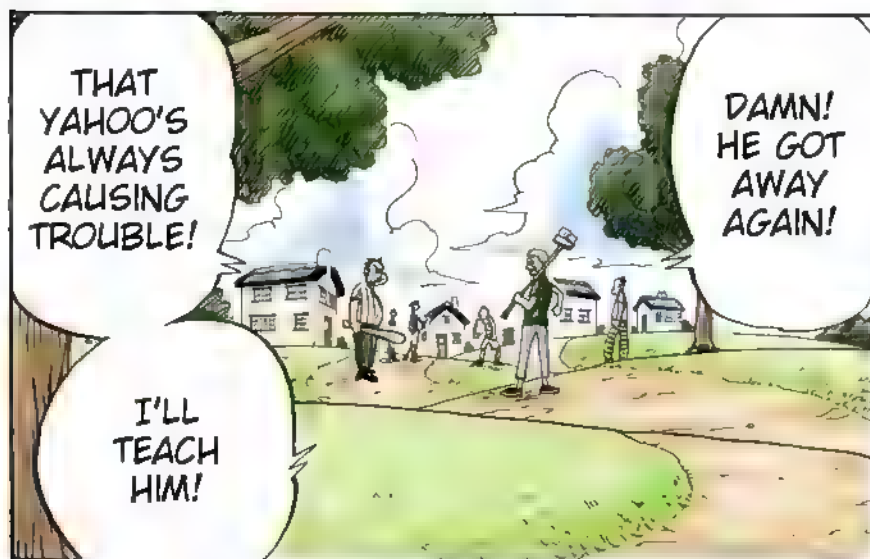


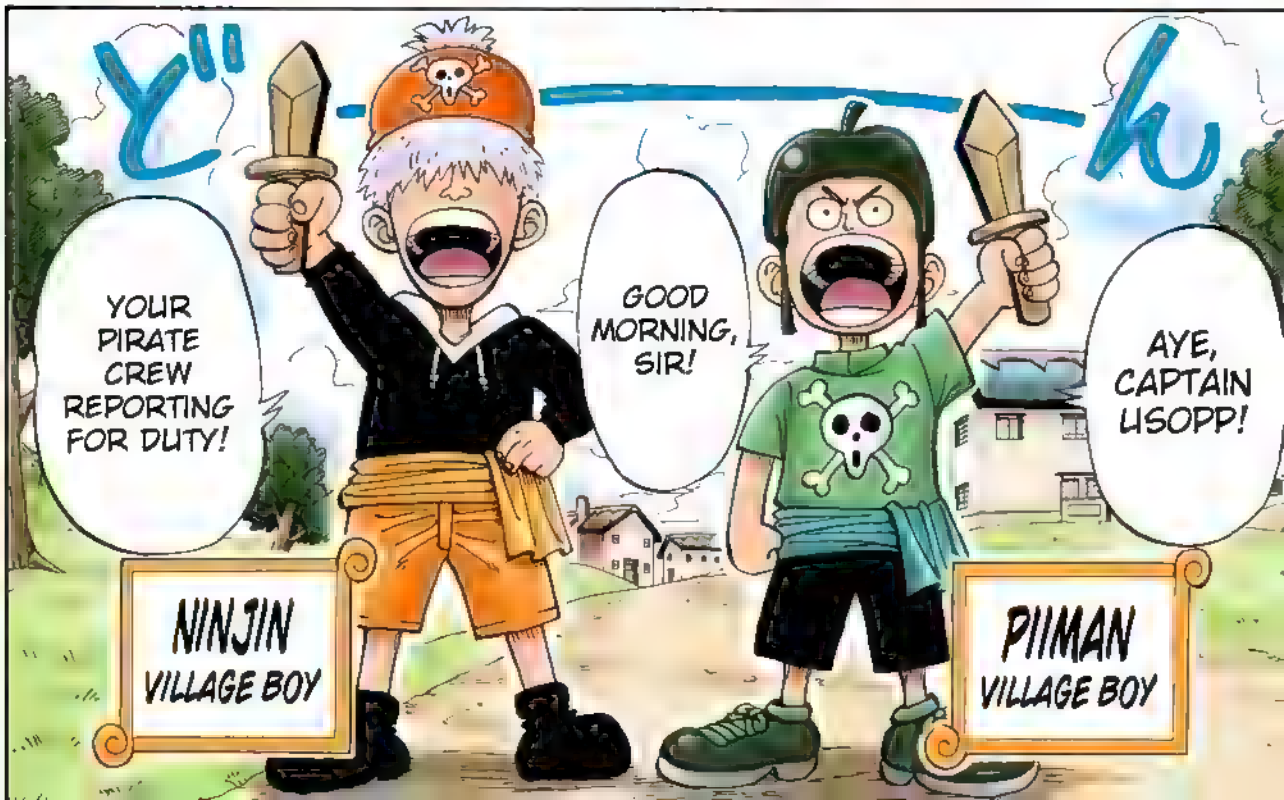
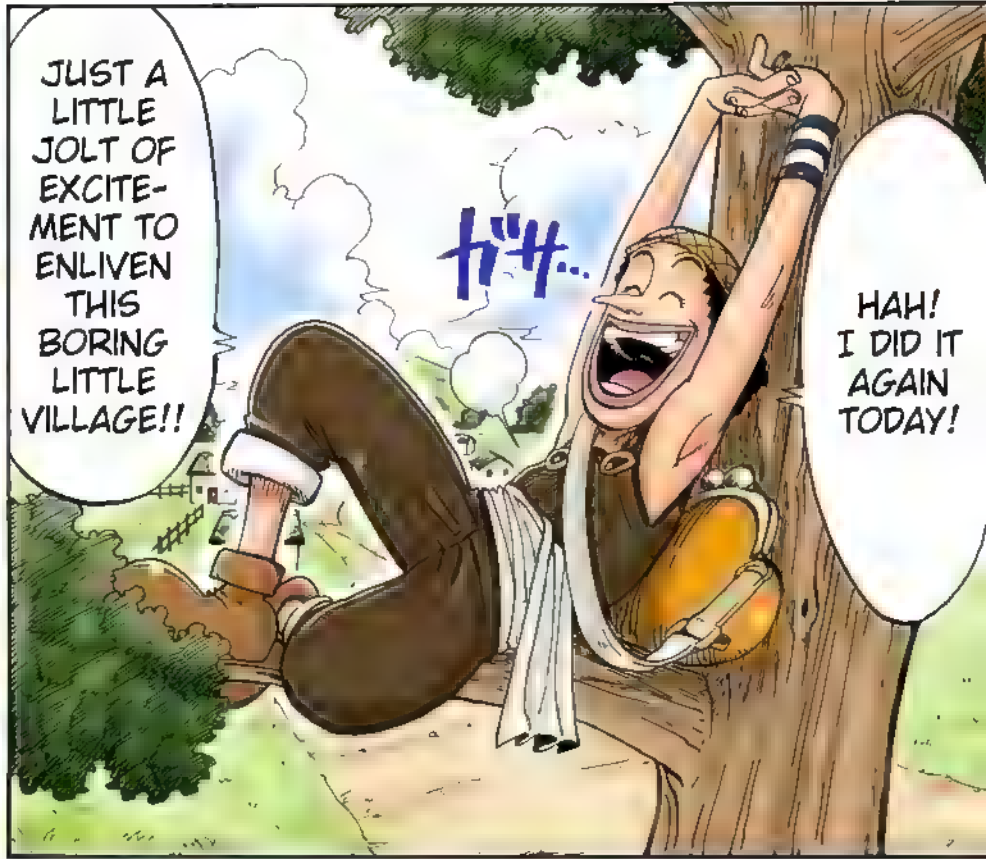
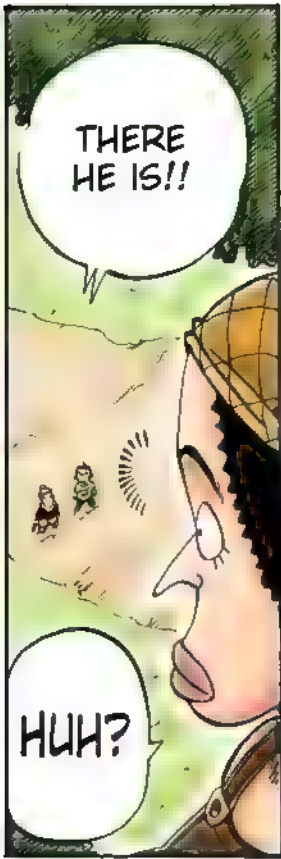


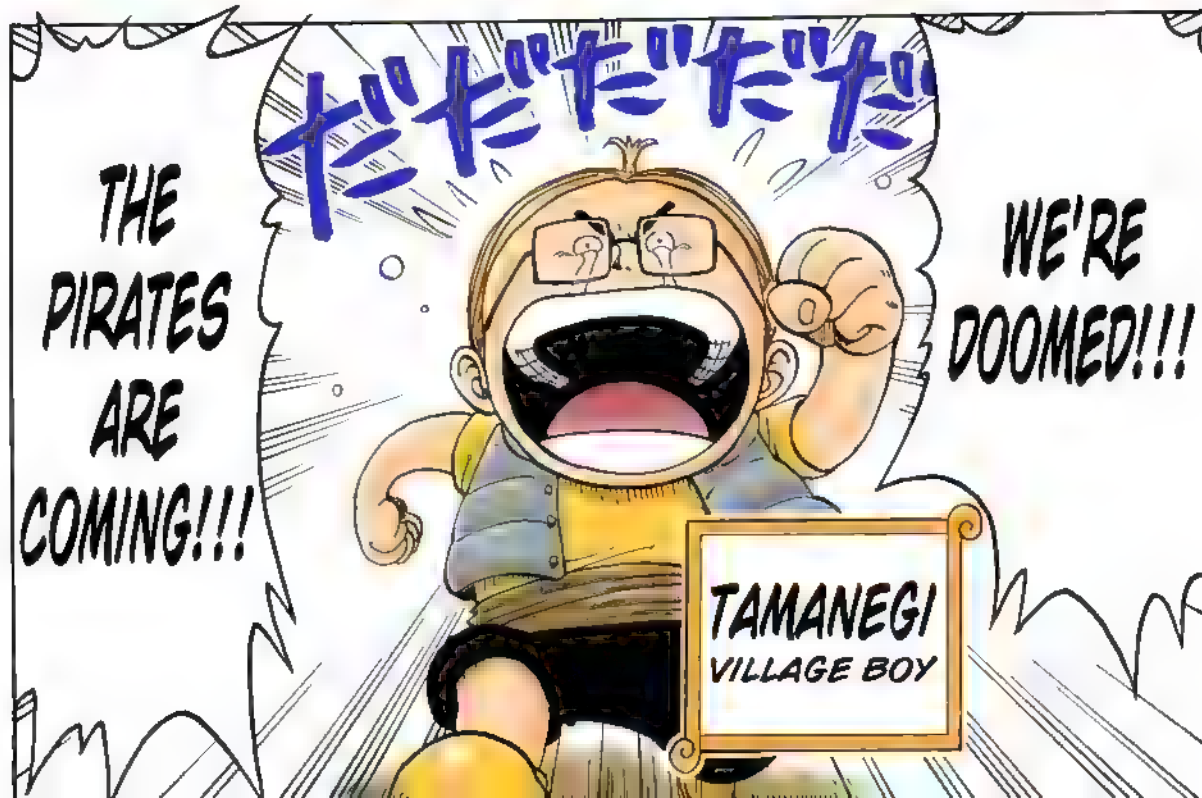
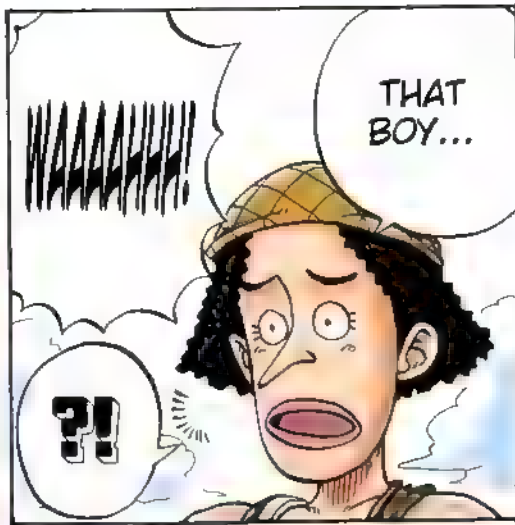
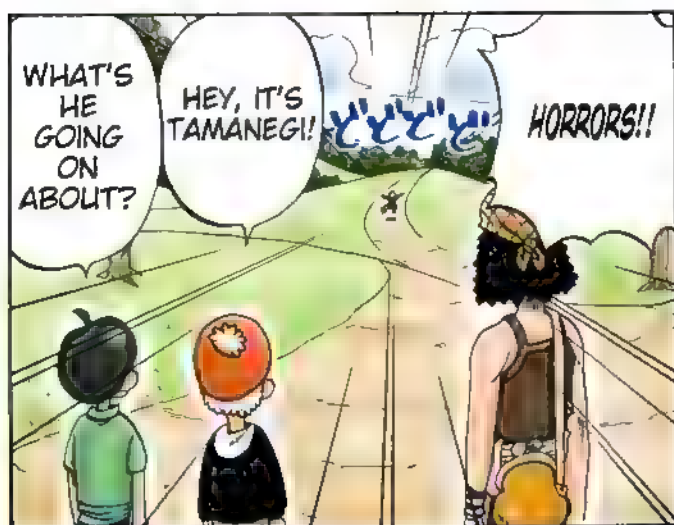
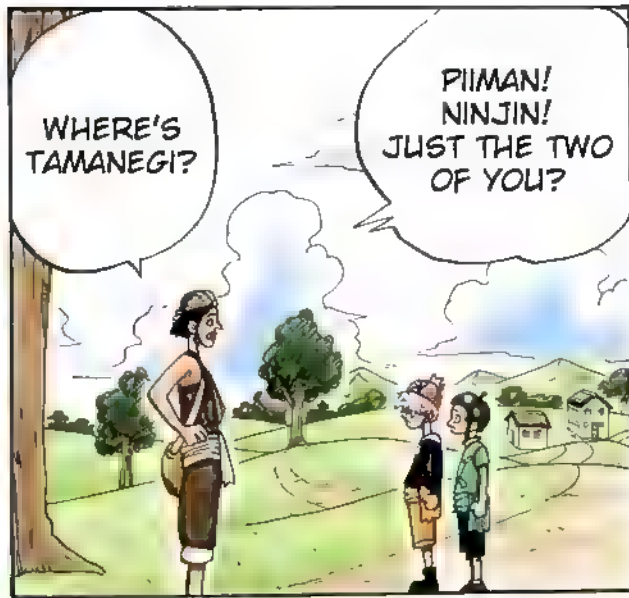


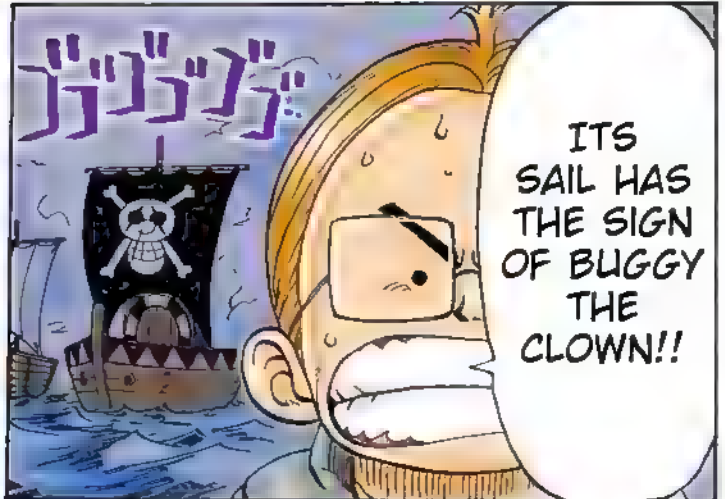
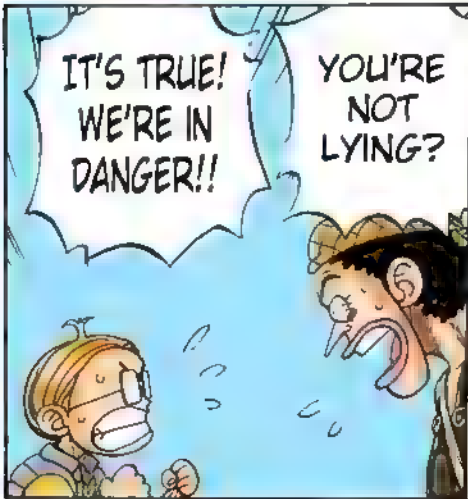
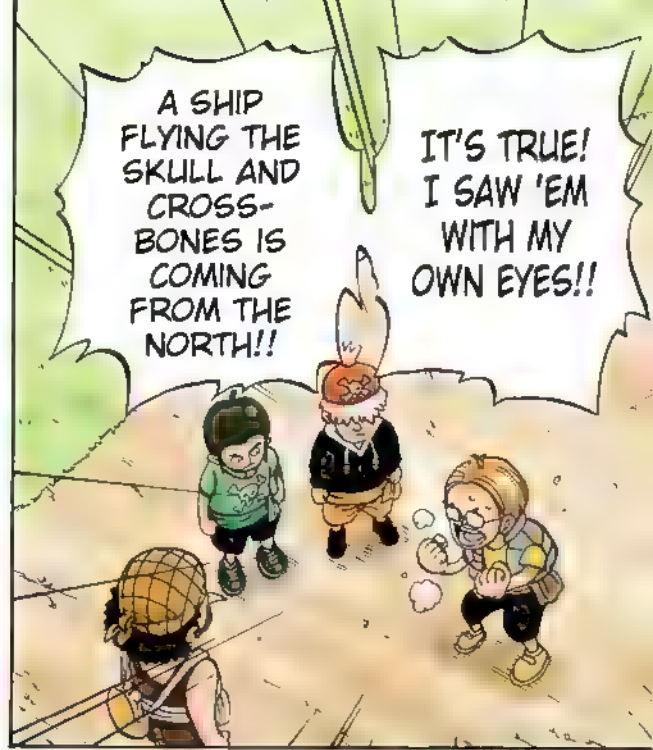
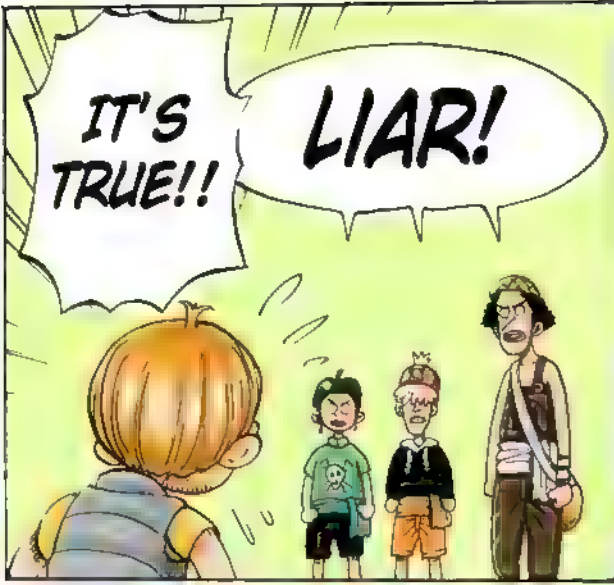


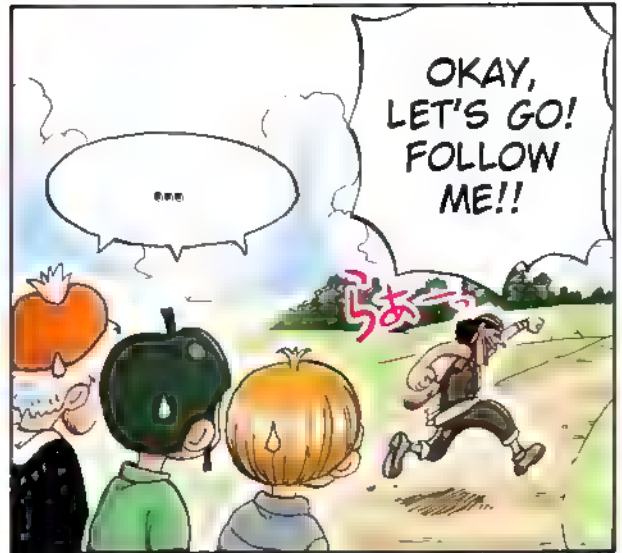
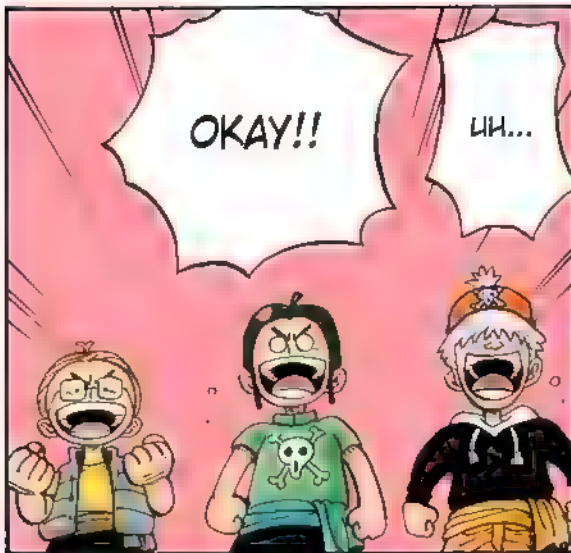


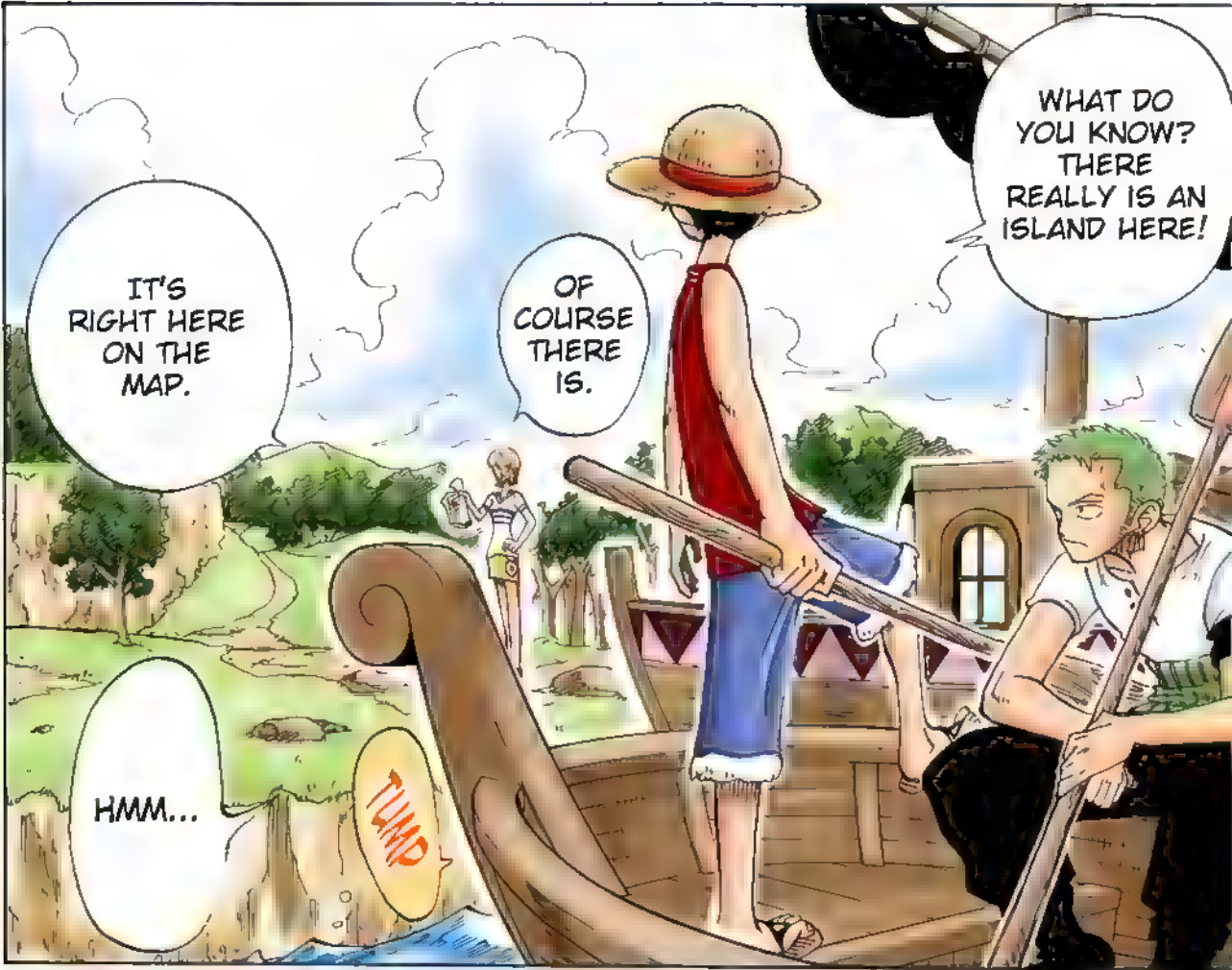


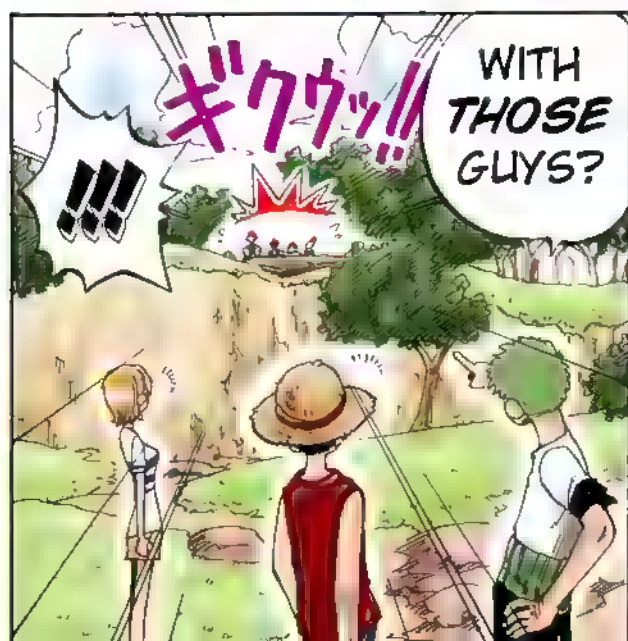
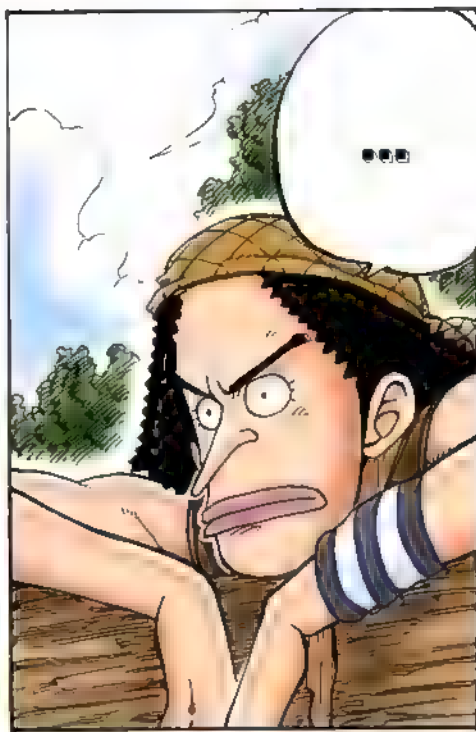
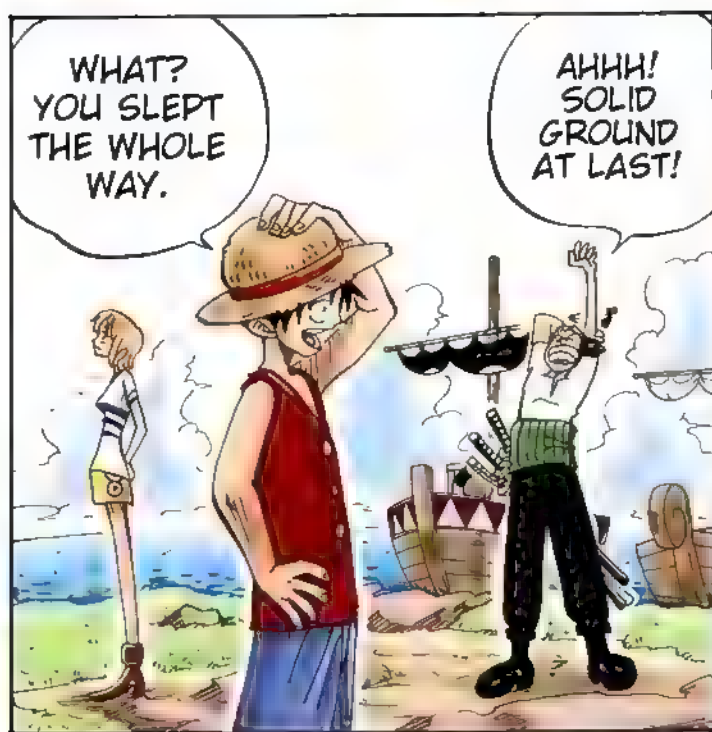
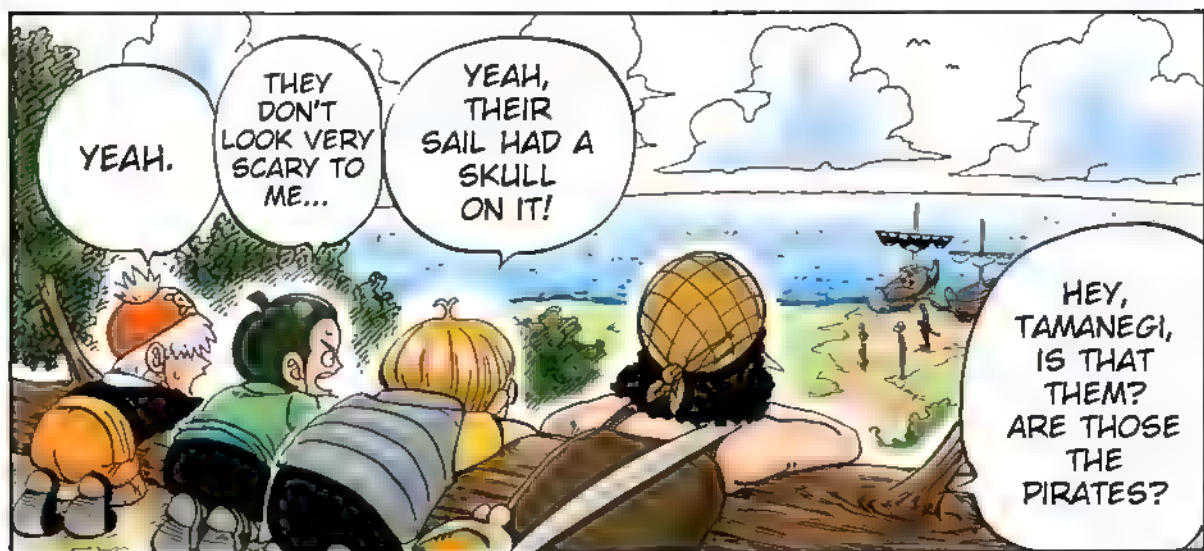


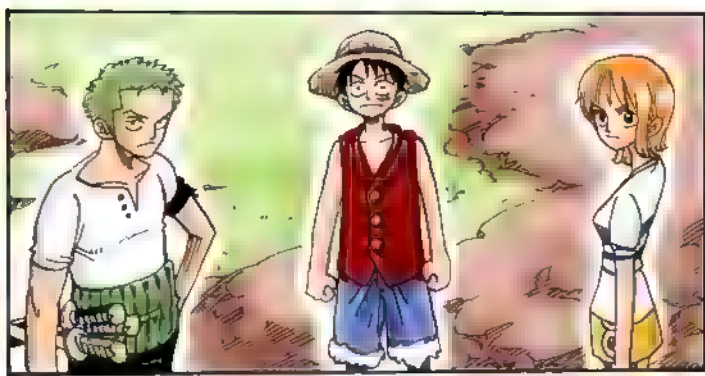
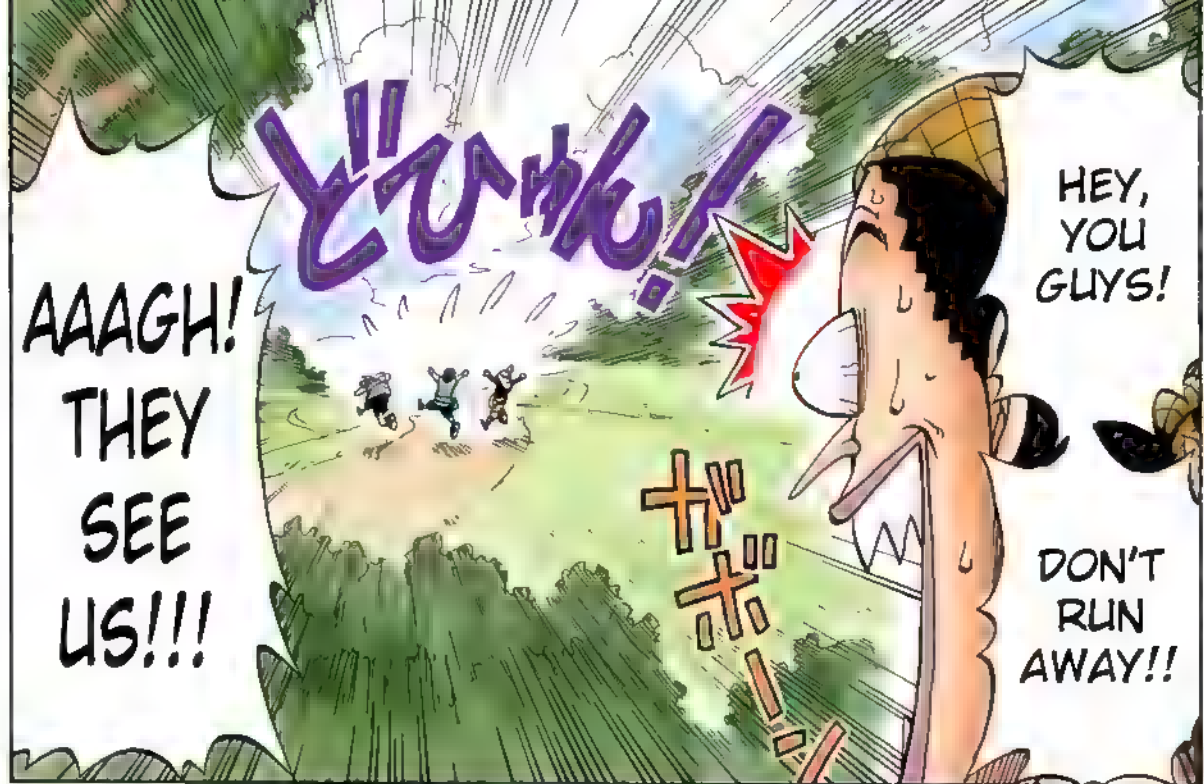


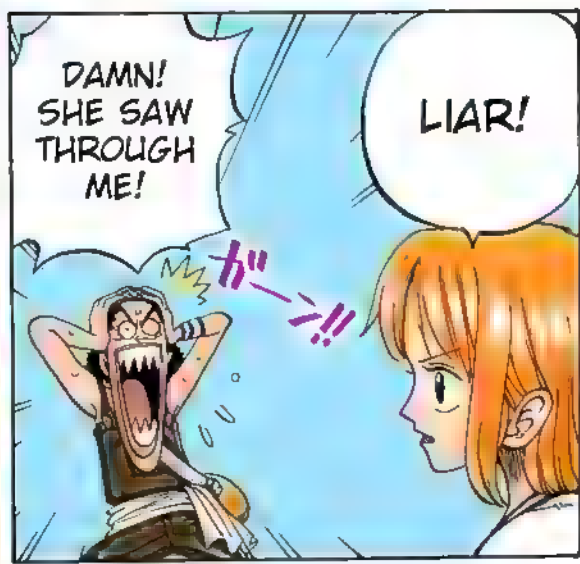
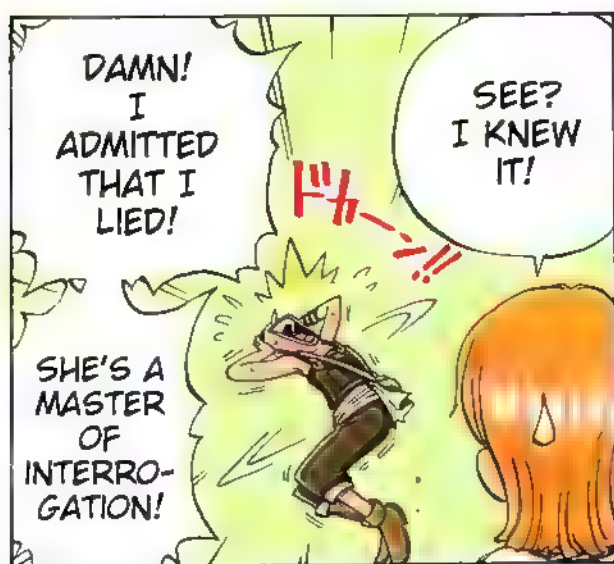
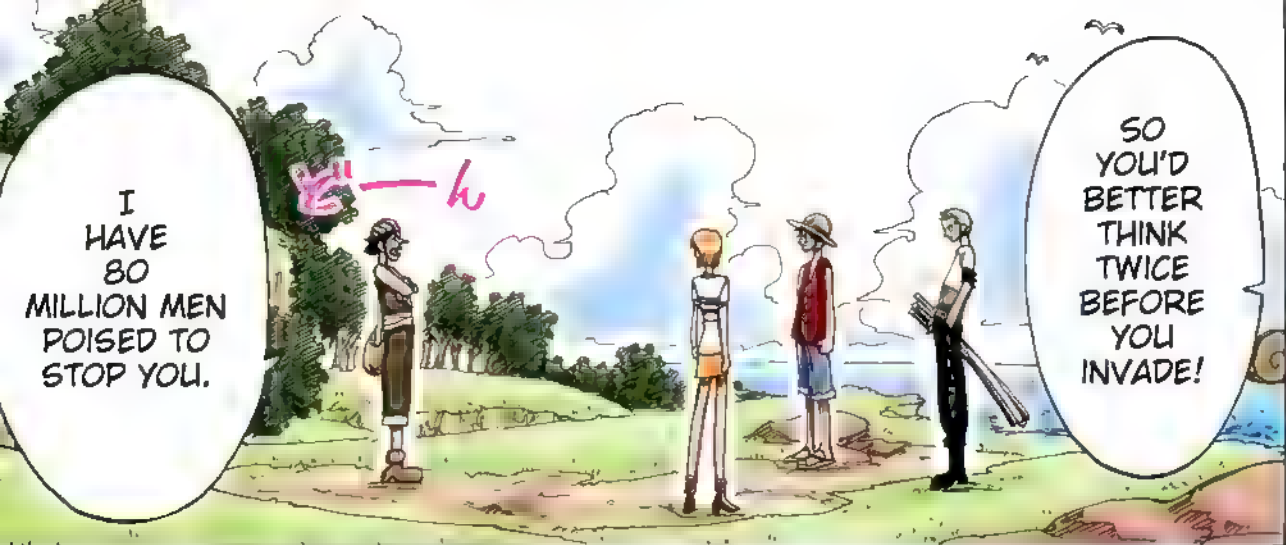


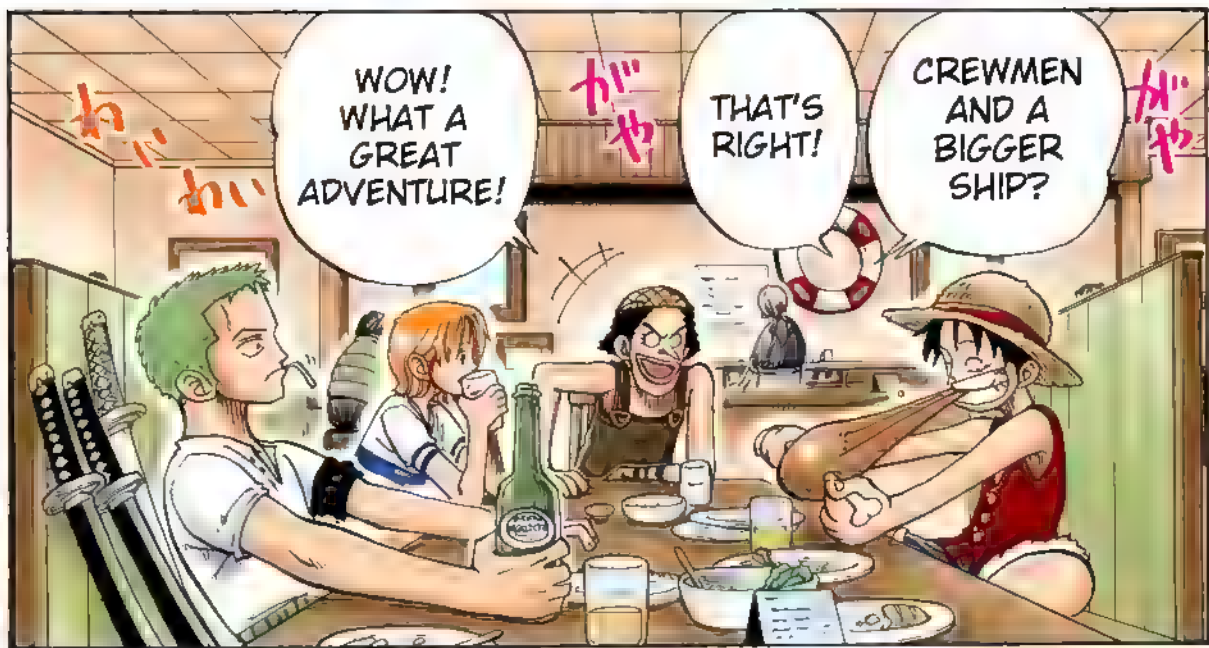
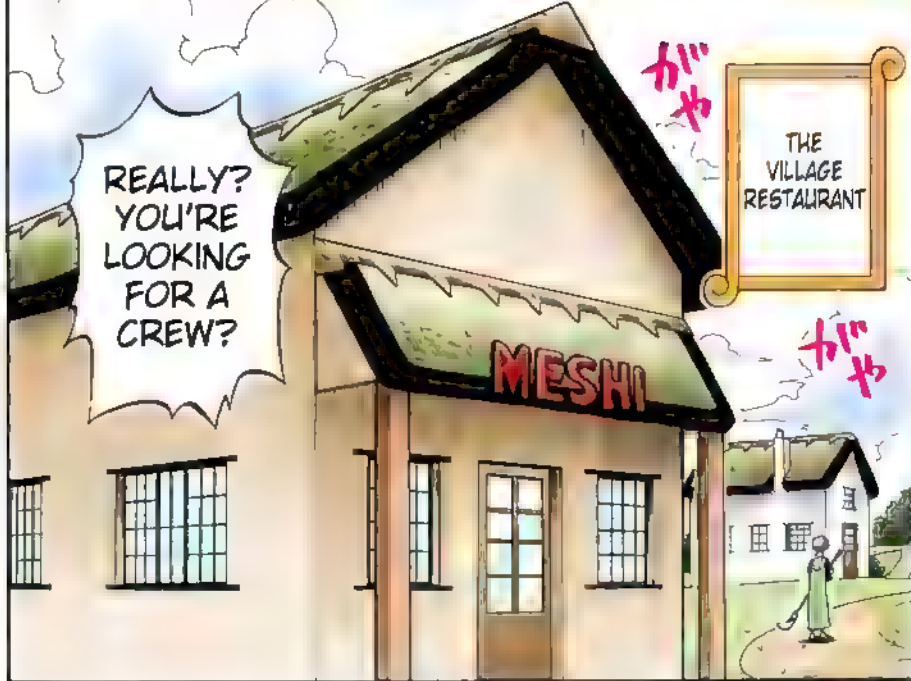


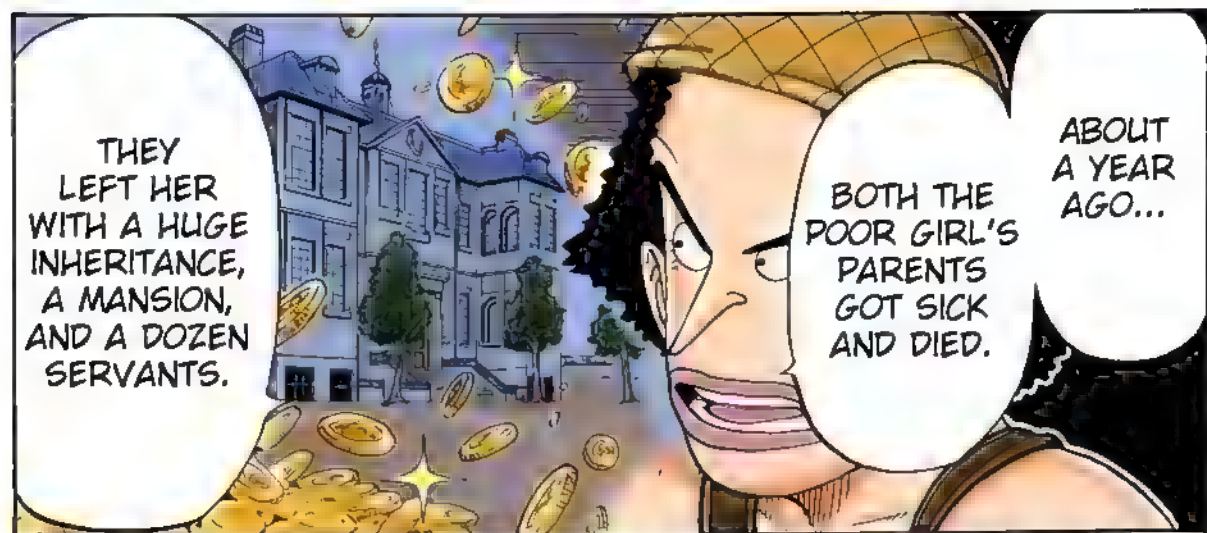
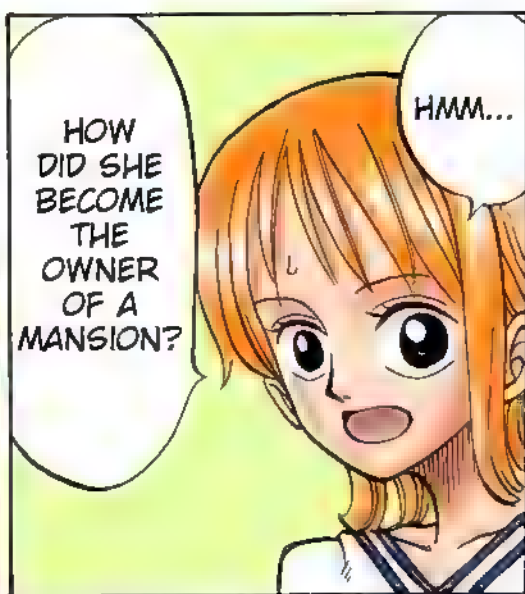
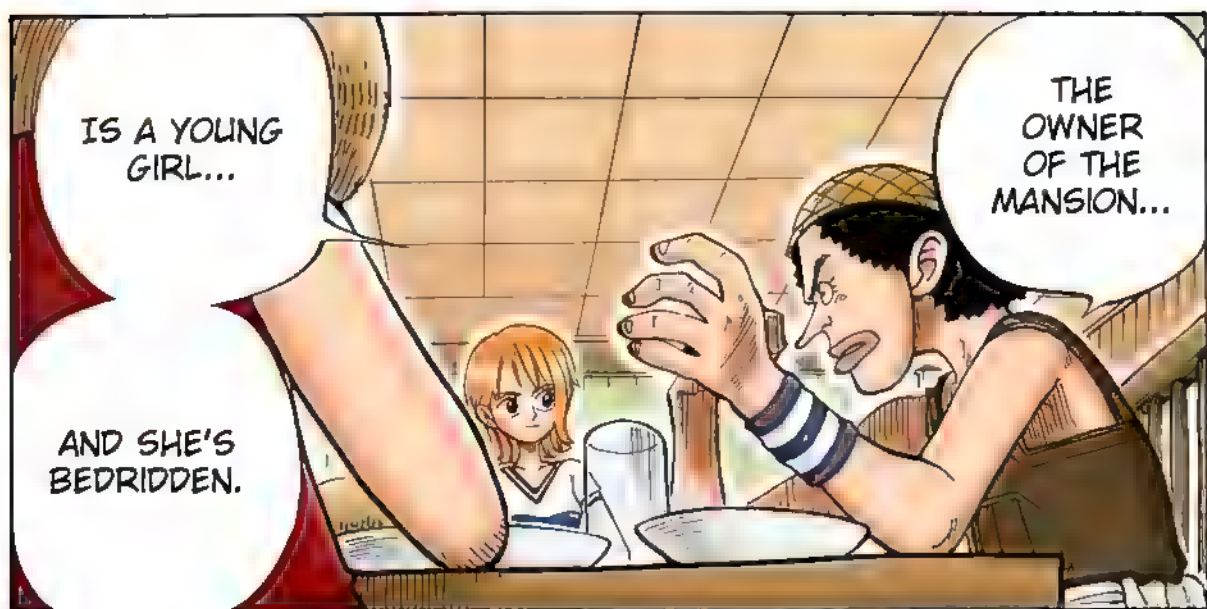


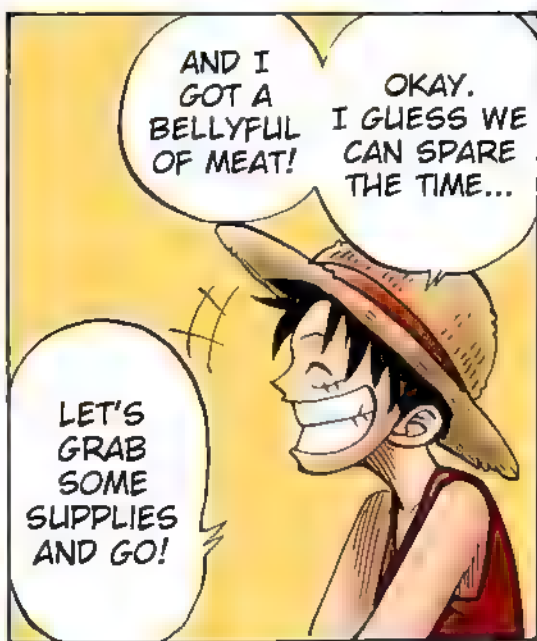
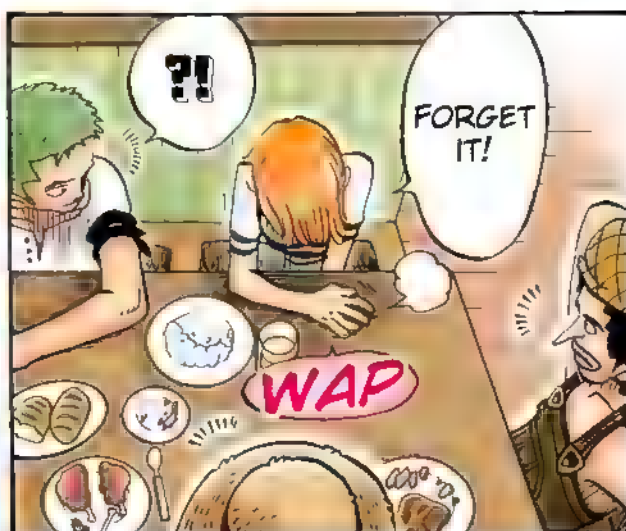
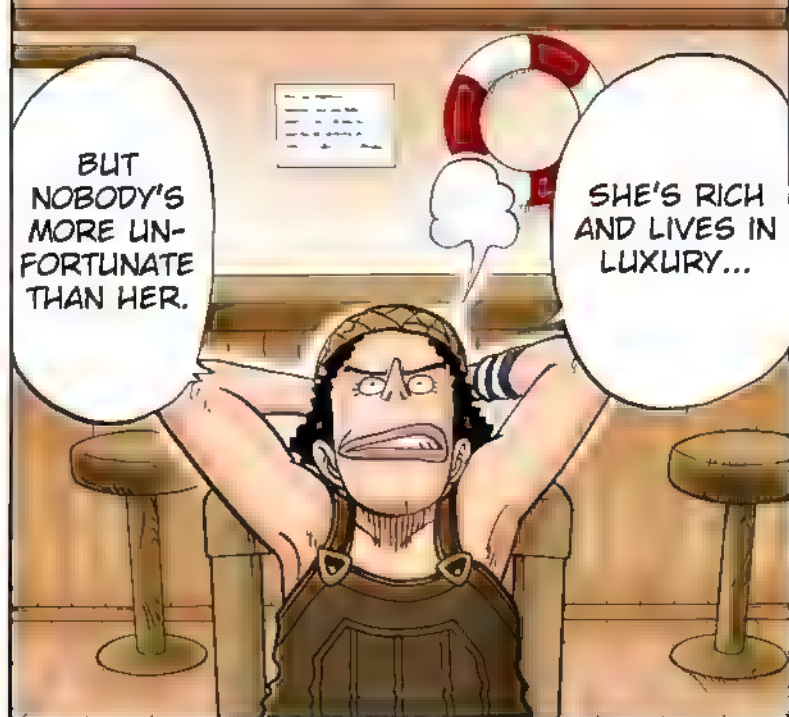
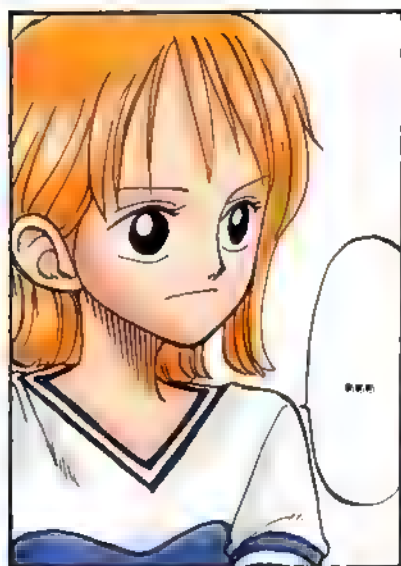


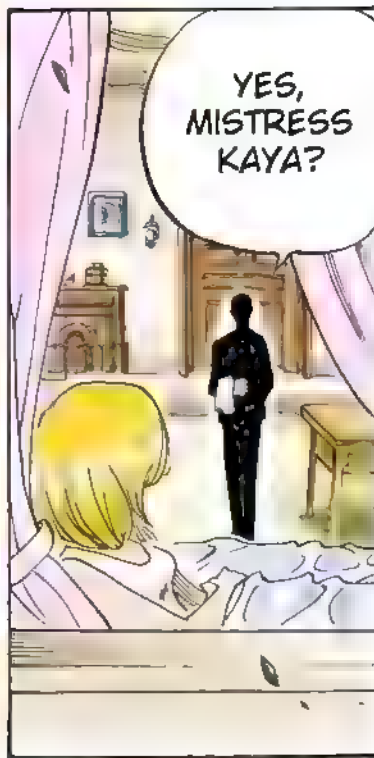
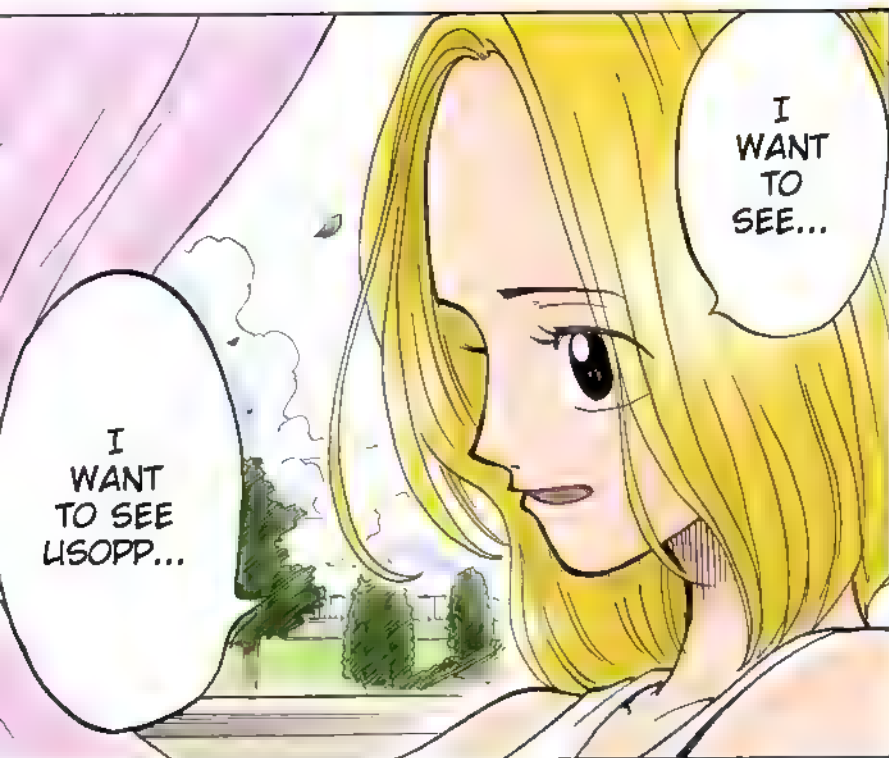
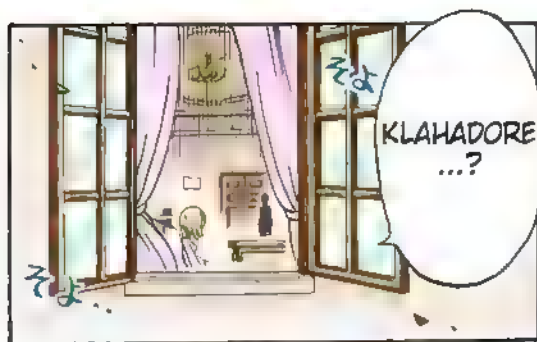
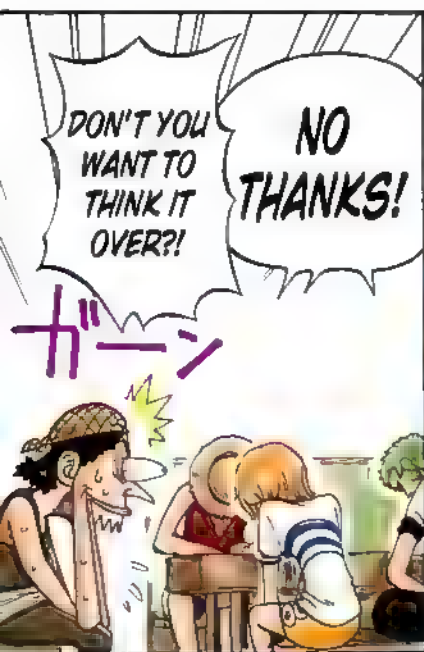












CABAJI
THE
ACROBAT

ZORO
THE
SWORDSMAN

HACHI
THE
MESSENGER

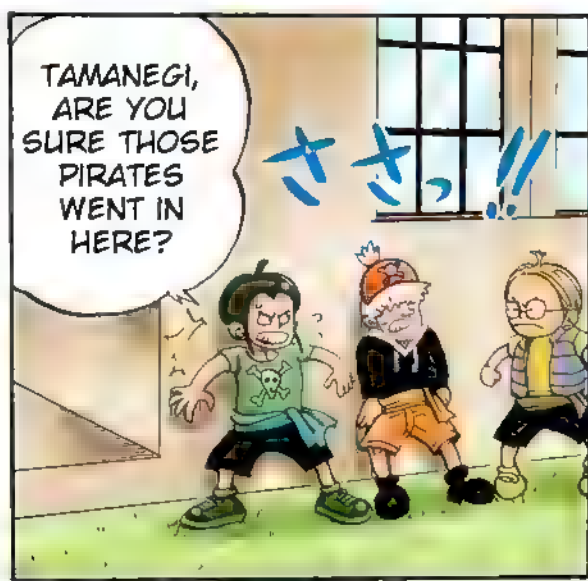
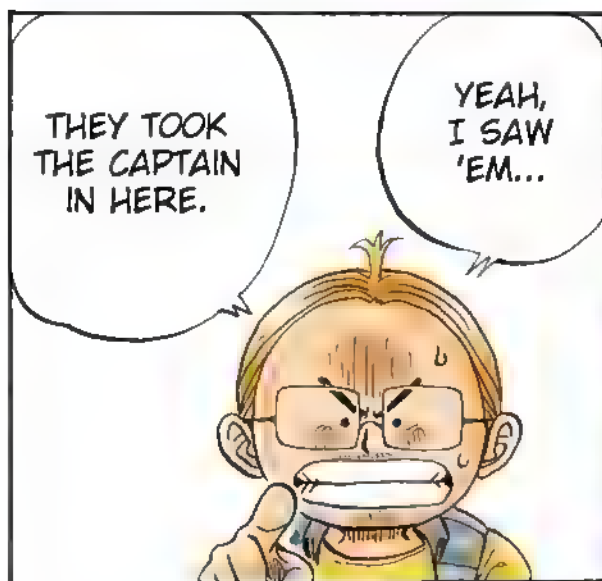
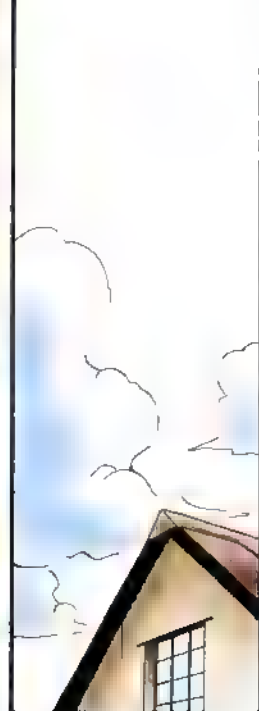
MOHJI
THE
BEAST TAMER

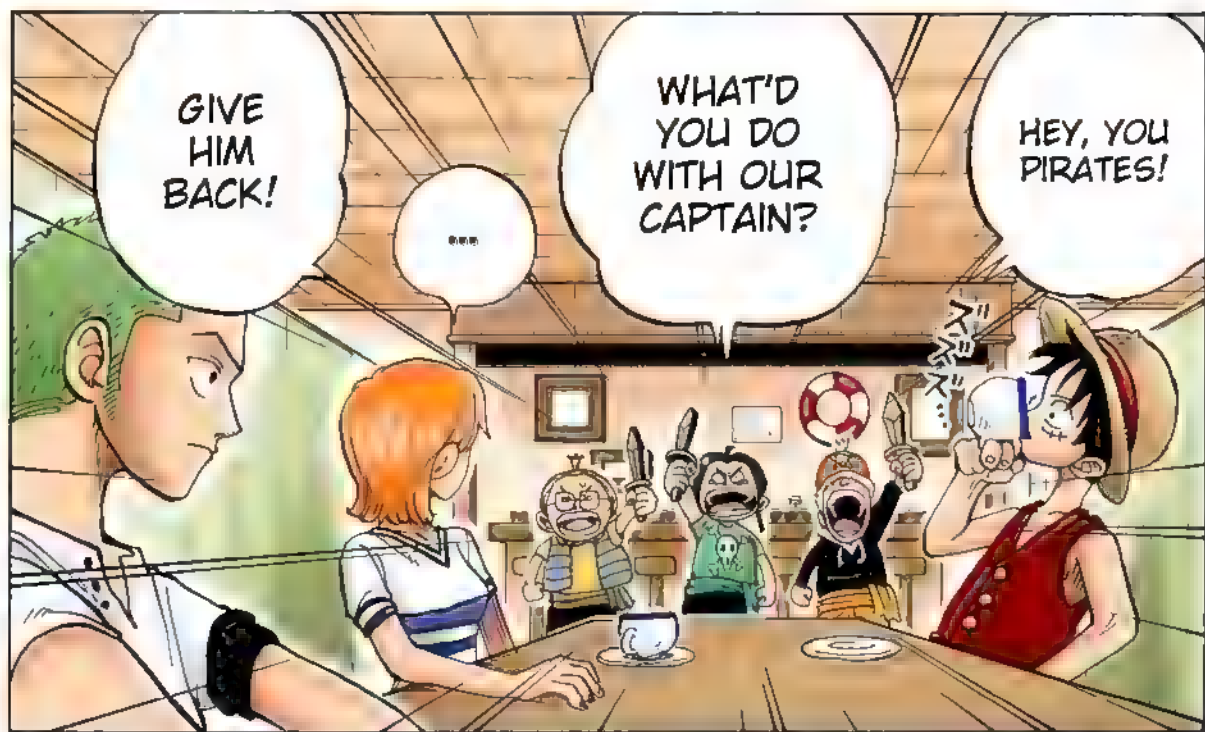
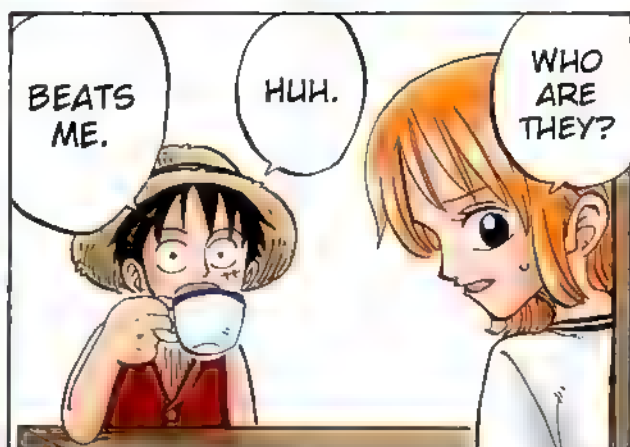
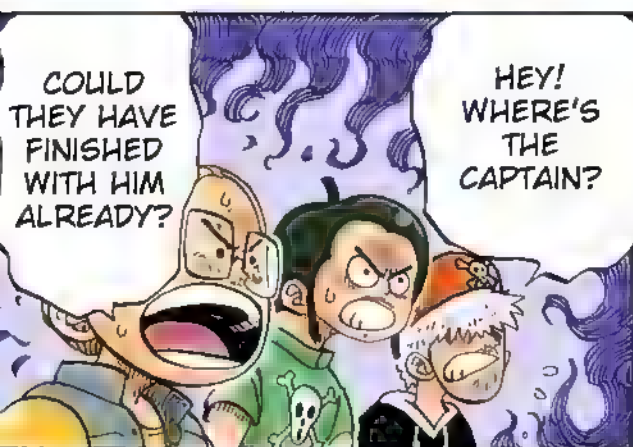


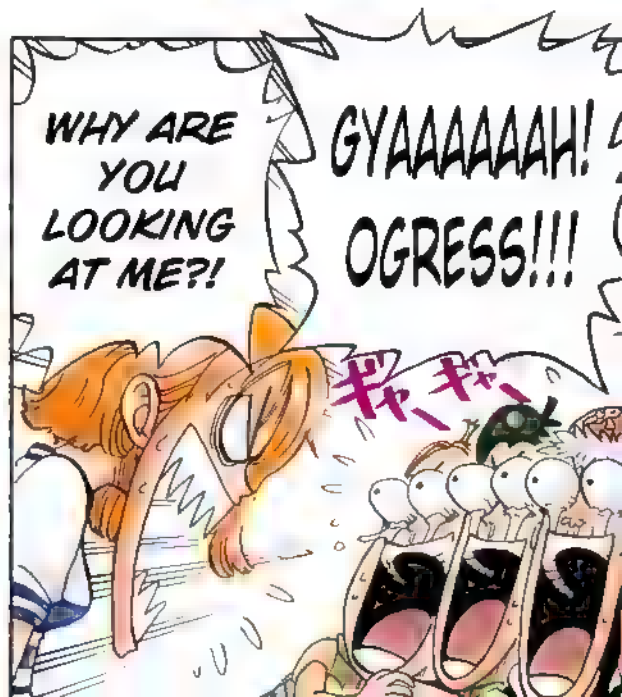
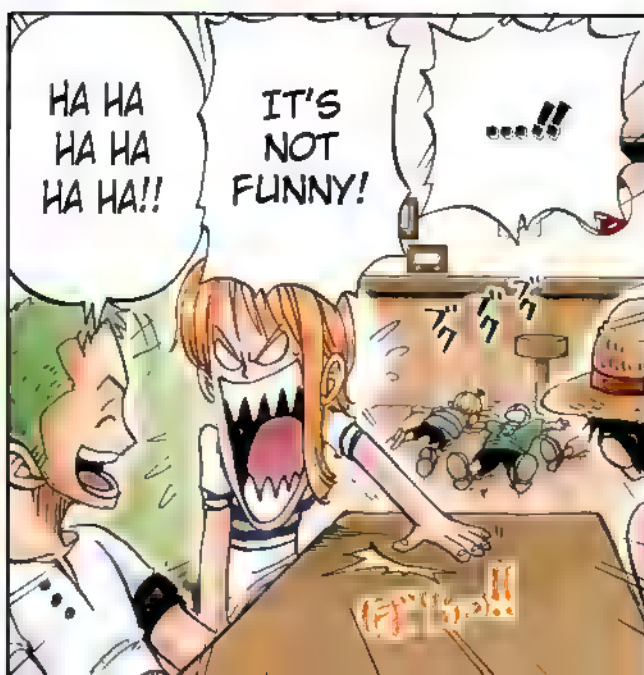
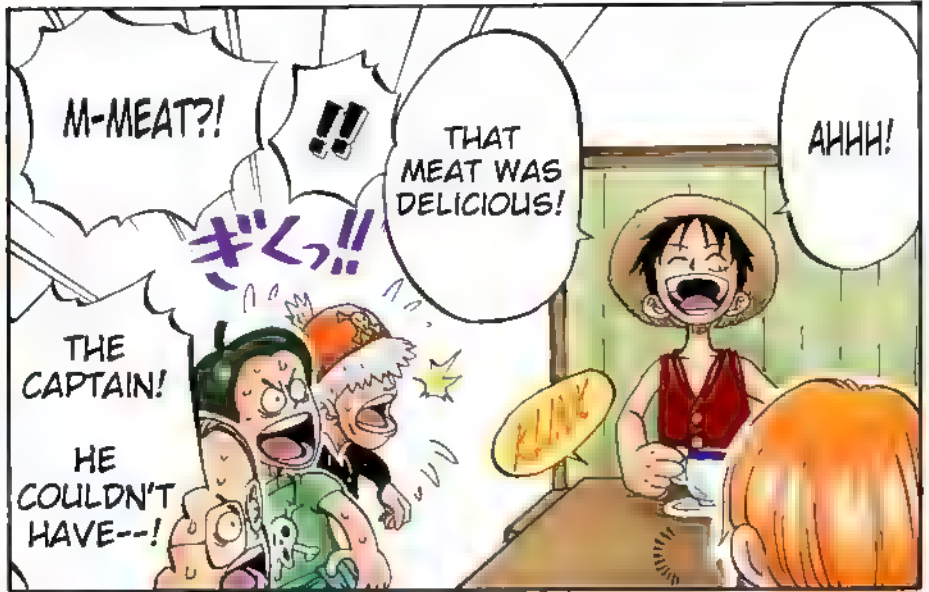
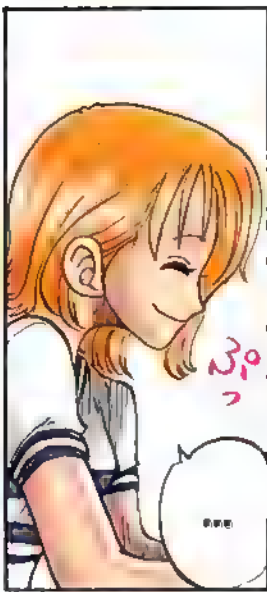
Chapter 24:

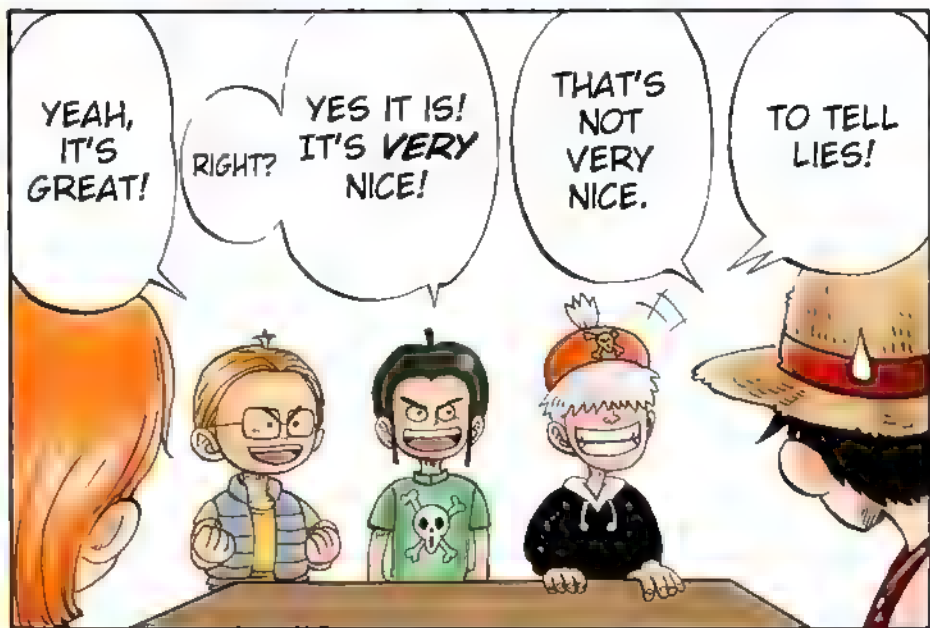
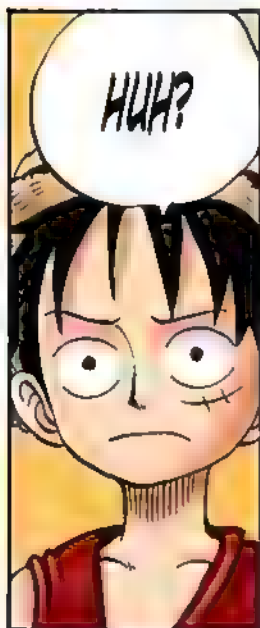
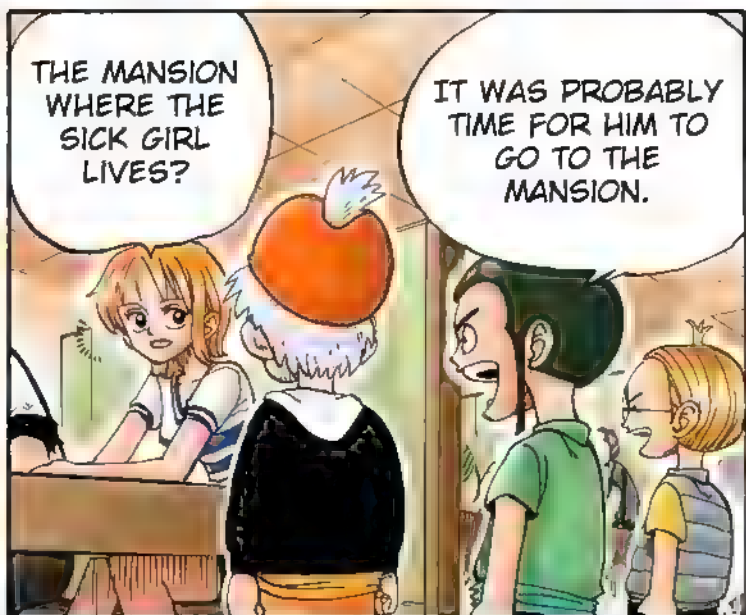
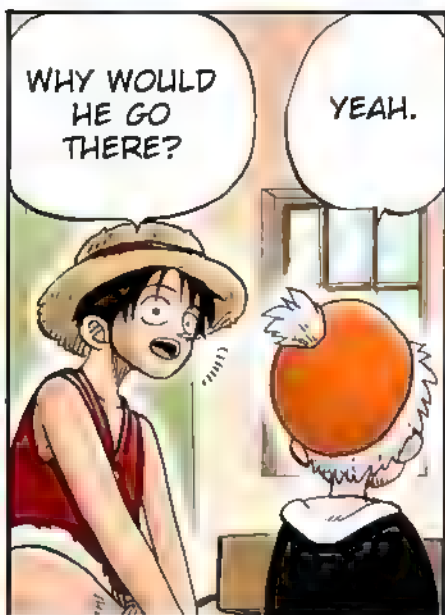
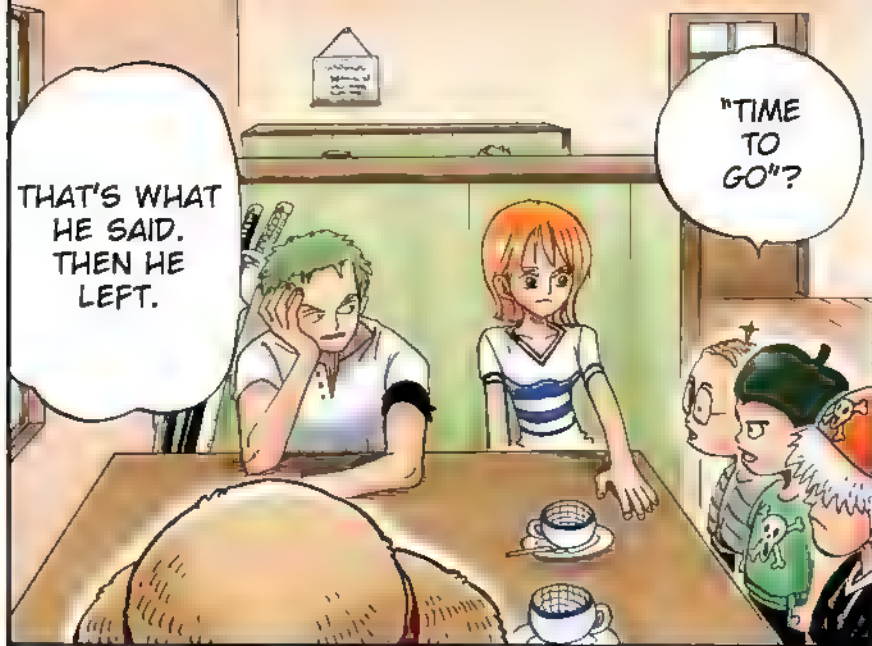
THE LIE REJECTER











YOU WISH
TO SEE
USOPP?

THE
MANSION

IMPOSSIBLE!

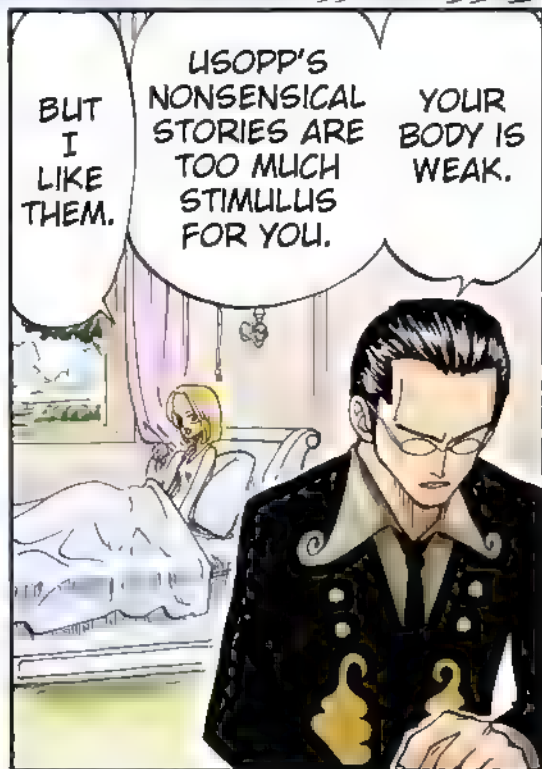
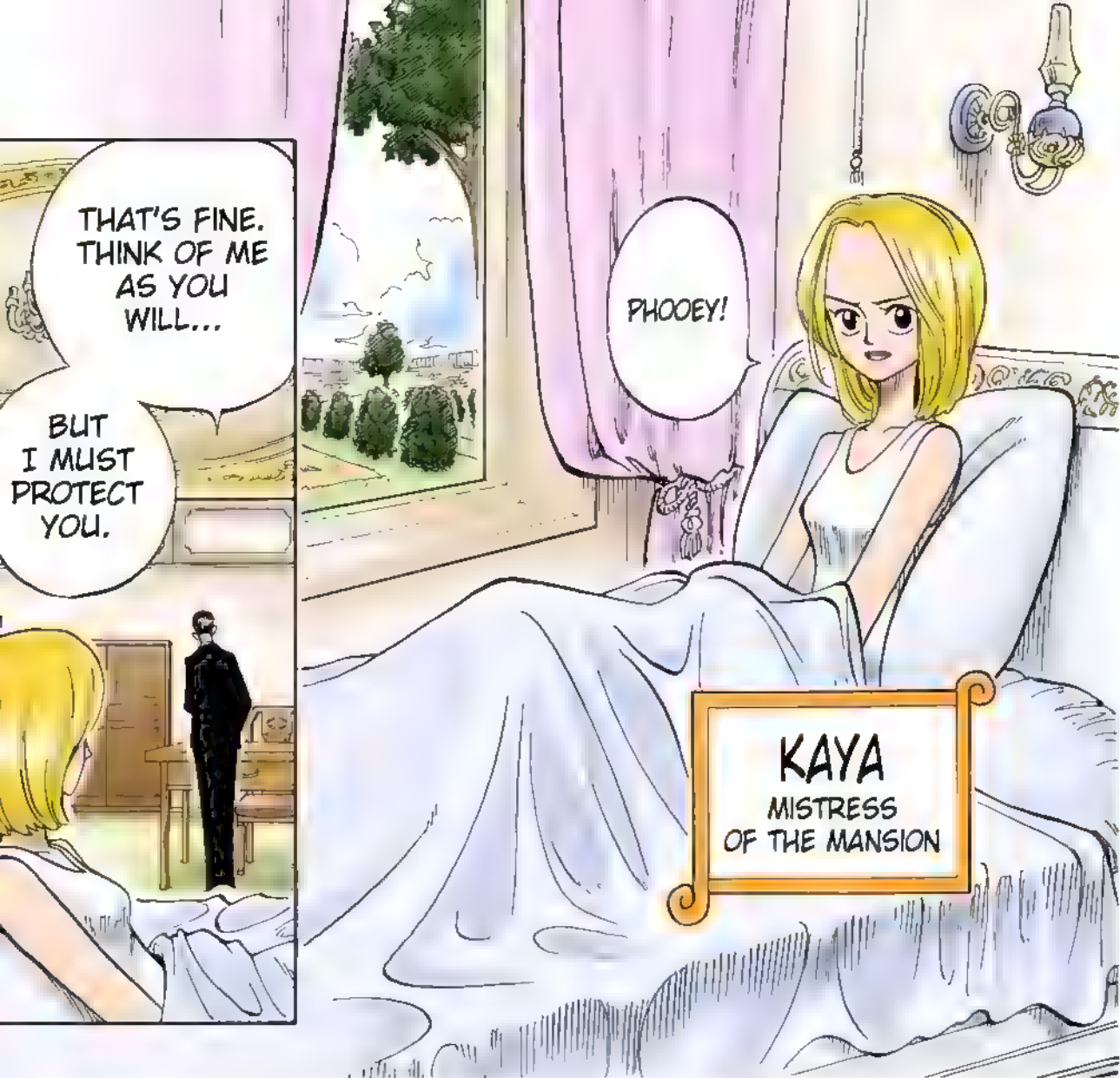
WHY?
I JUST
WANT TO
TALK WITH
HIM.

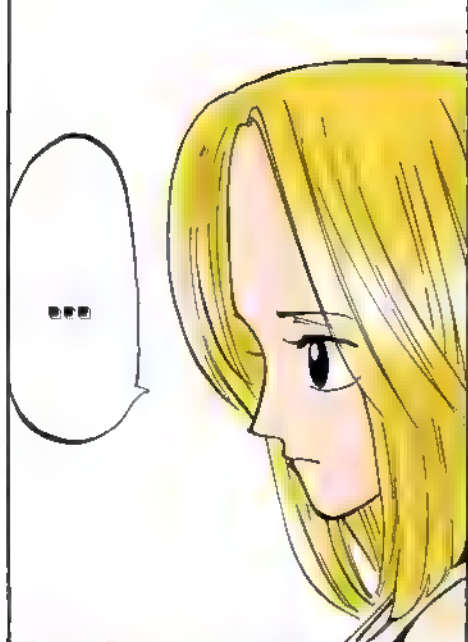
IT'S NOT PROPER
FOR A LADY TO
ASSOCIATE WITH
THE BIGGEST
LIAR IN THIS
VILLAGE.

MUST I
EXPLAIN
AGAIN?

HE'S A BAD
INFLUENCE.

KLAHADORE
THE BUTLER



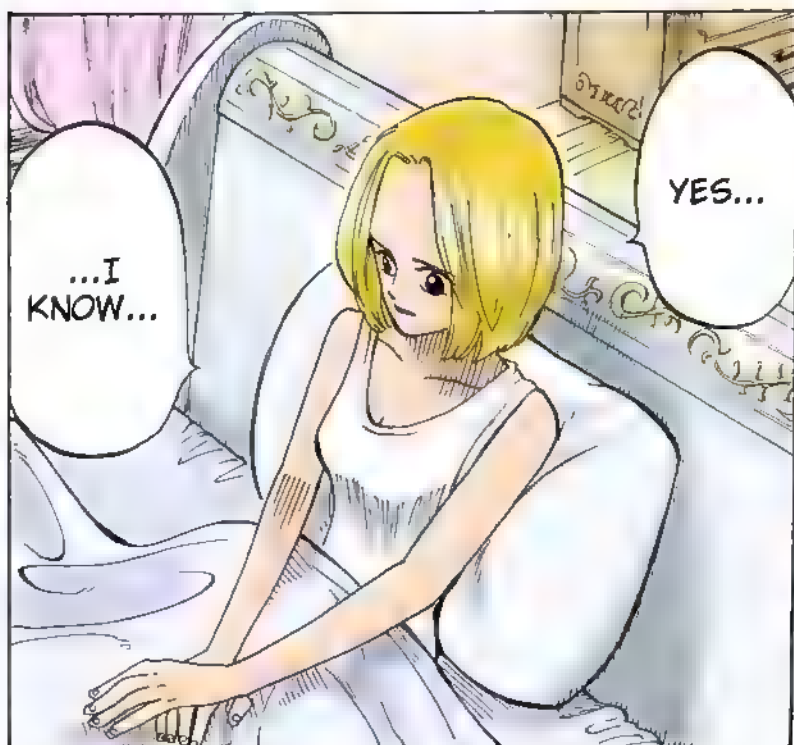


...



...AND
TAKE ALL
MANNER
OF PRE-
CAUTIONS...

THAT'S
WHY I
HIRED
GUARDS...



...I
KNOW...

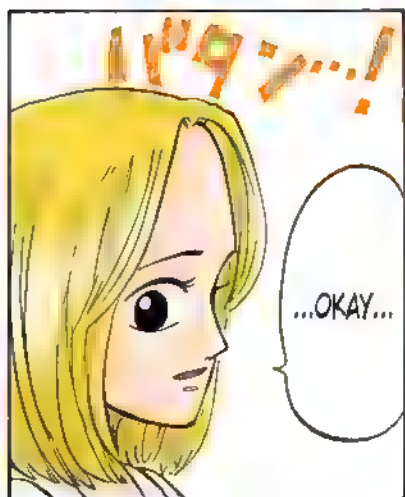
YES...



ALL FOR
YOUR BEST
INTEREST!!

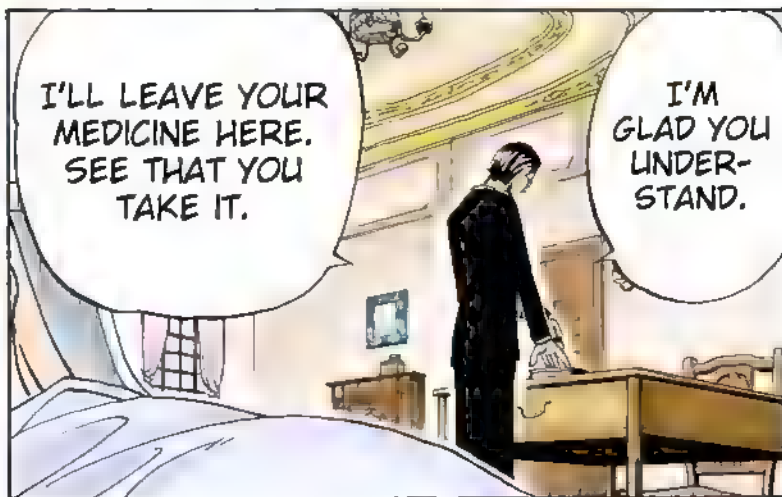
FWUP

FWUP



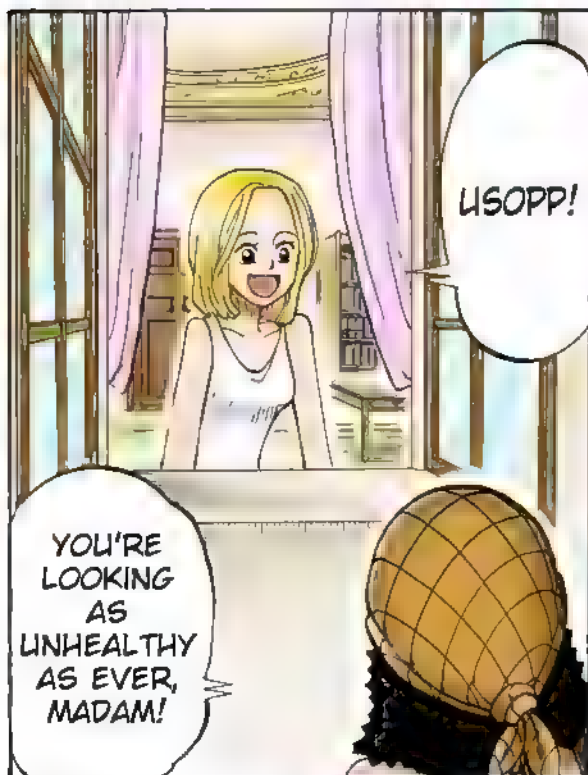
いざ...!!

...OKAY...

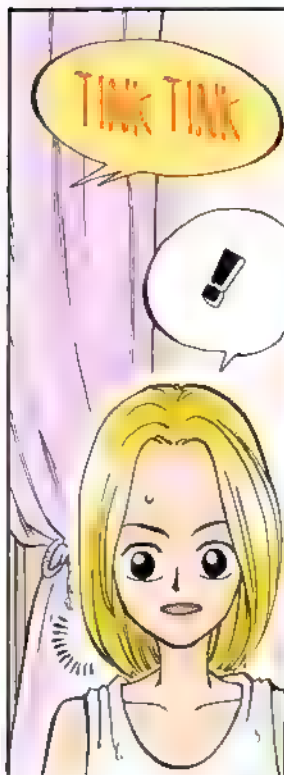


I'LL LEAVE YOUR
MEDICINE HERE.
SEE THAT YOU
TAKE IT.

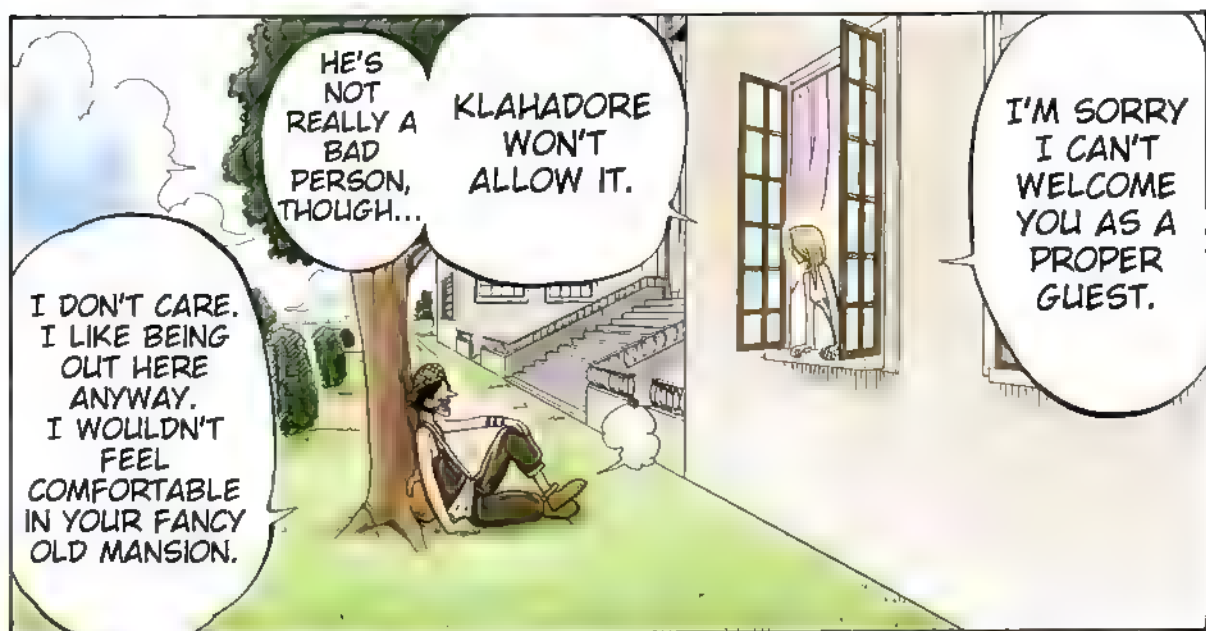
I'M
GLAD YOU
UNDER-
STAND.



YOU'RE
LOOKING
AS
UNHEALTHY
AS EVER,
MADAM!



TING TING



HE'S
NOT
REALLY A
BAD
PERSON,
THOUGH...

KLAHADORE
WON'T
ALLOW IT.

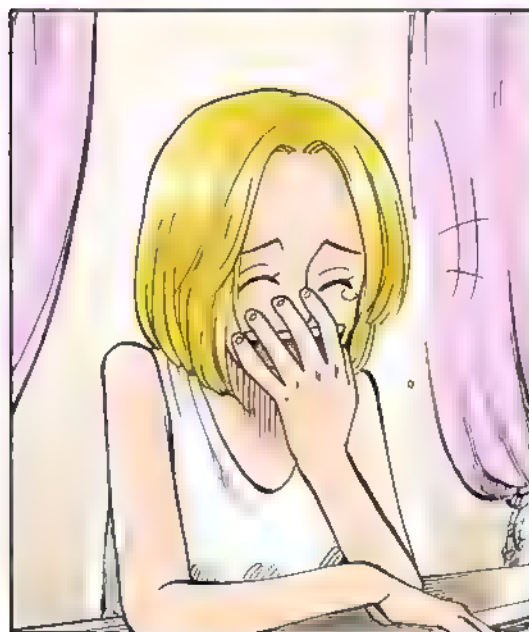
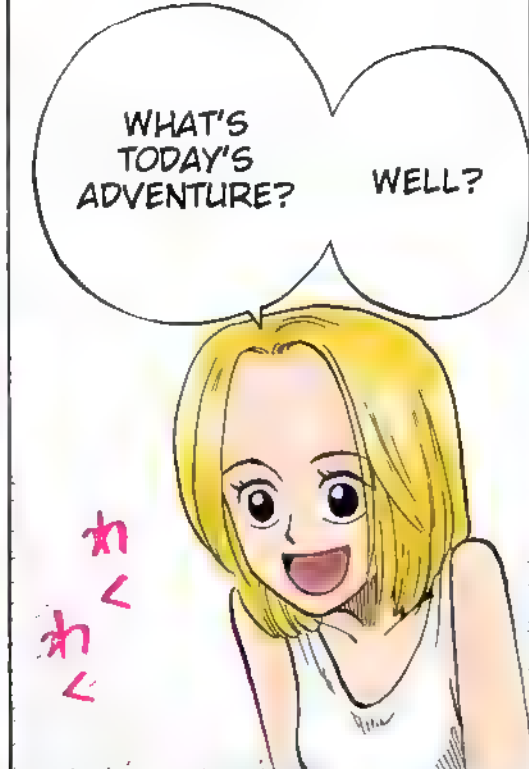
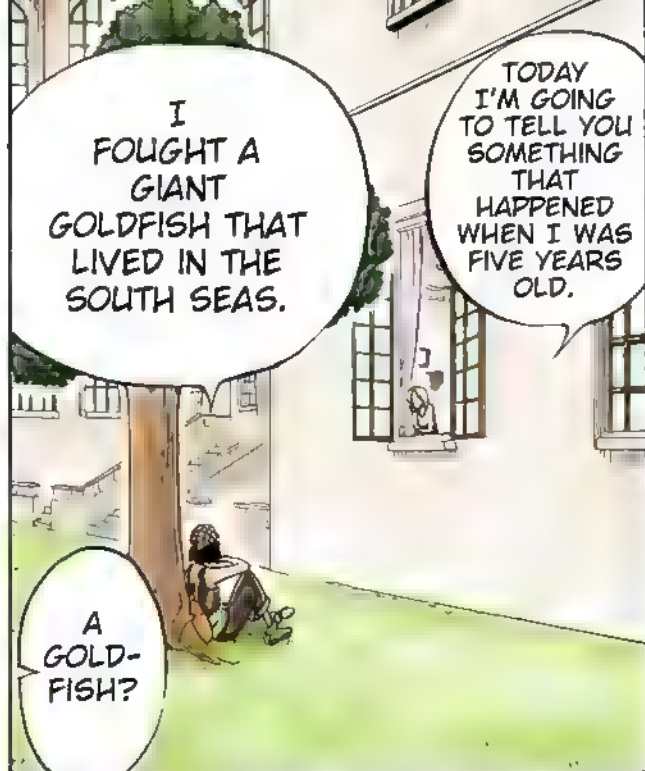
I DON'T CARE.
I LIKE BEING
OUT HERE
ANYWAY.
I WOULDN'T
FEEL
COMFORTABLE
IN YOUR FANCY
OLD MANSION.

I'M SORRY
I CAN'T
WELCOME
YOU AS A
PROPER
GUEST.

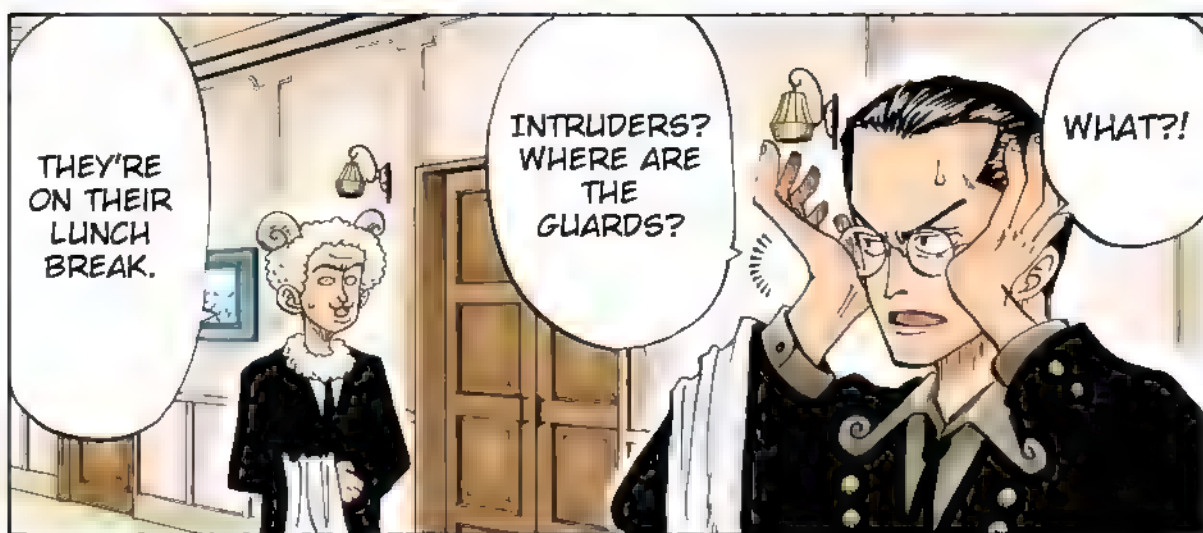
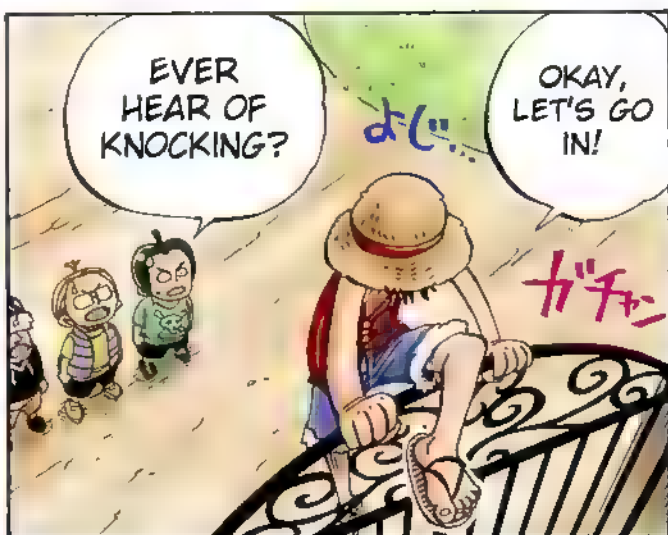
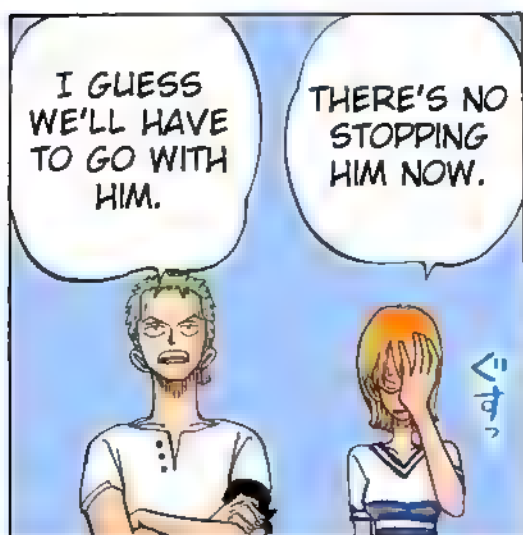


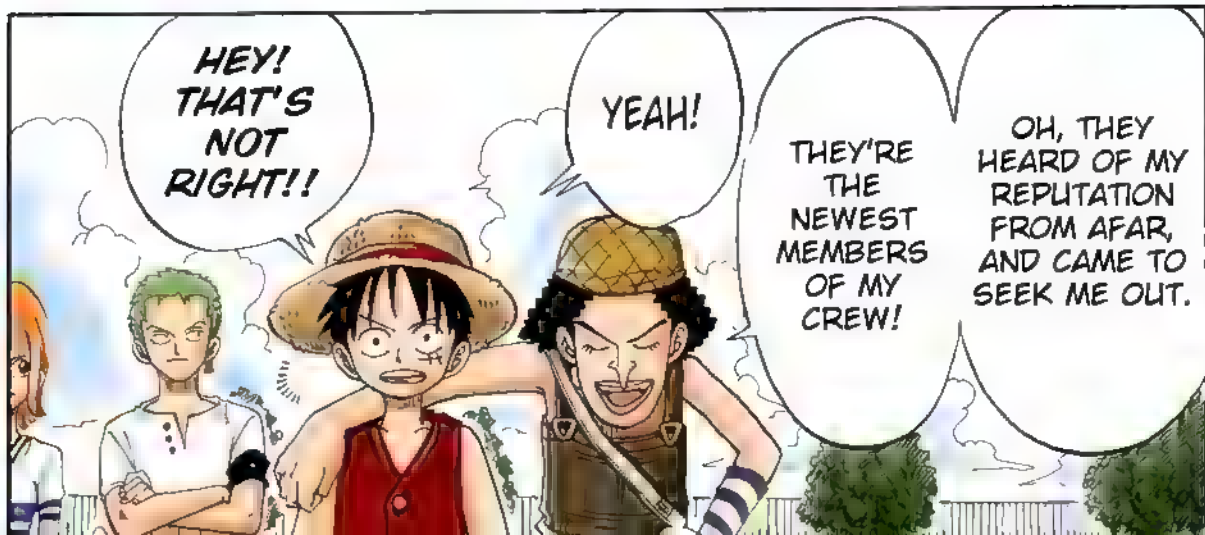
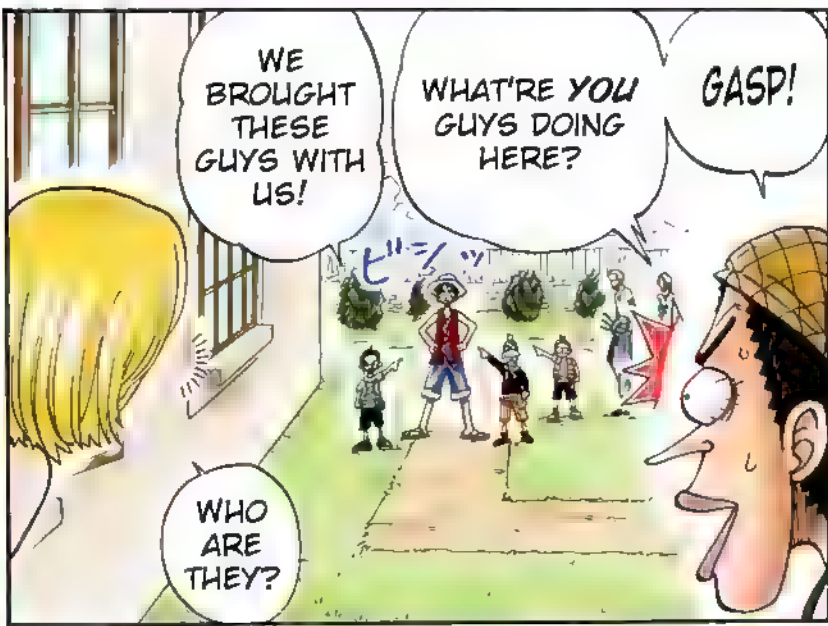
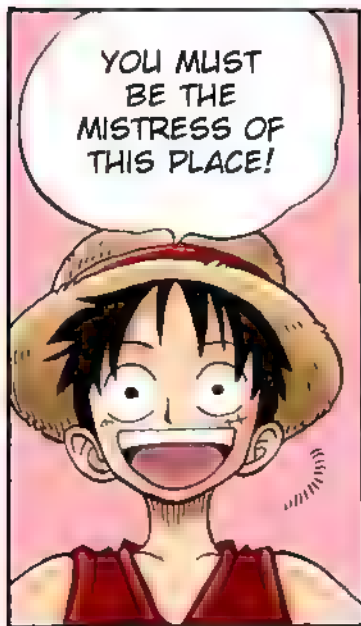
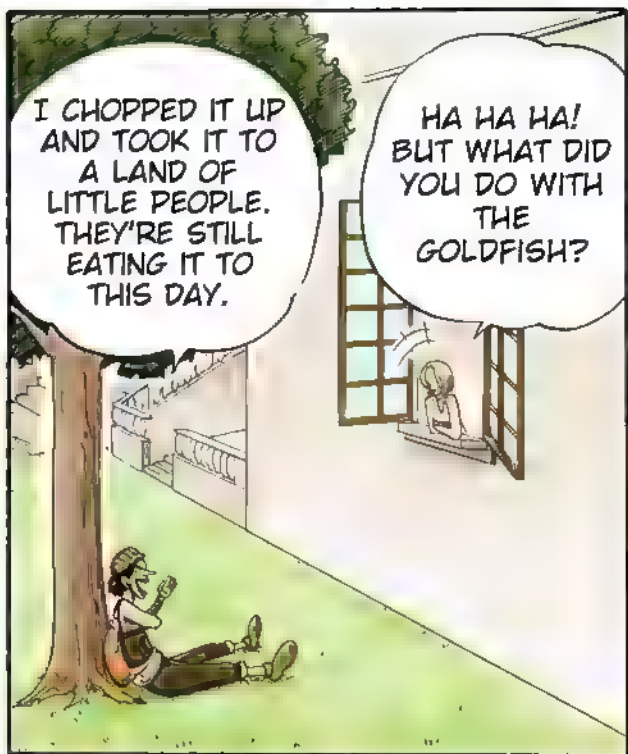
...I'M A
BRAVE AND
GALLANT
PIRATE!

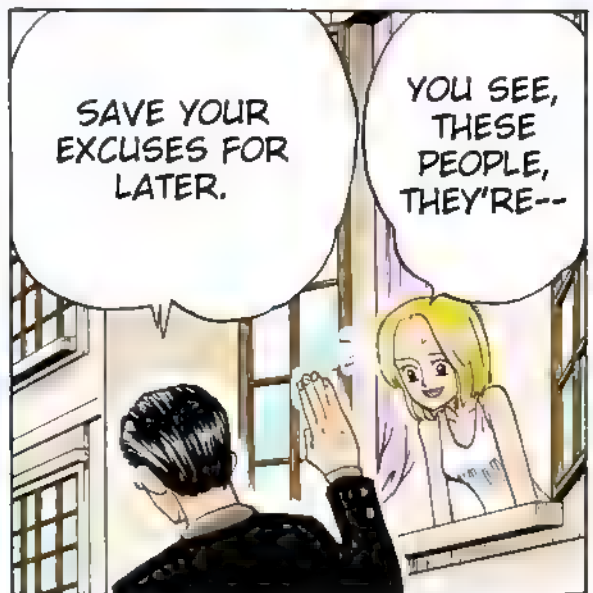
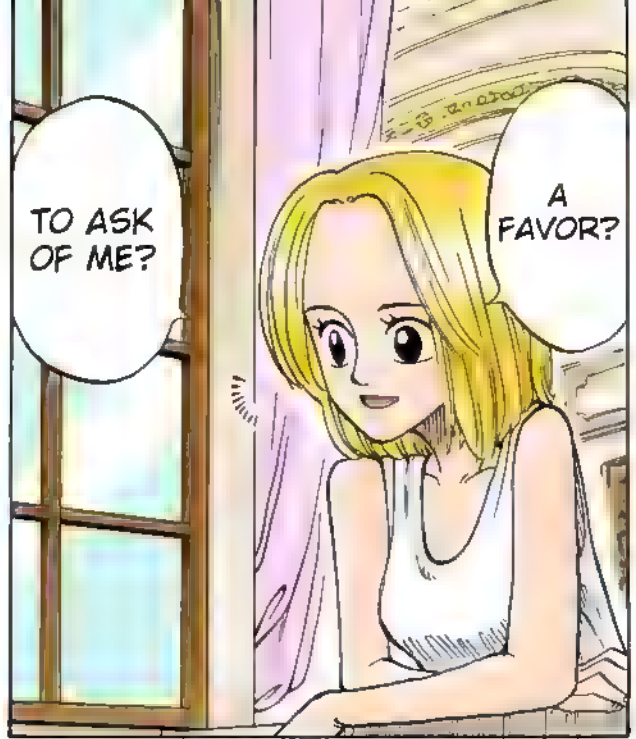
AFTER
ALL...

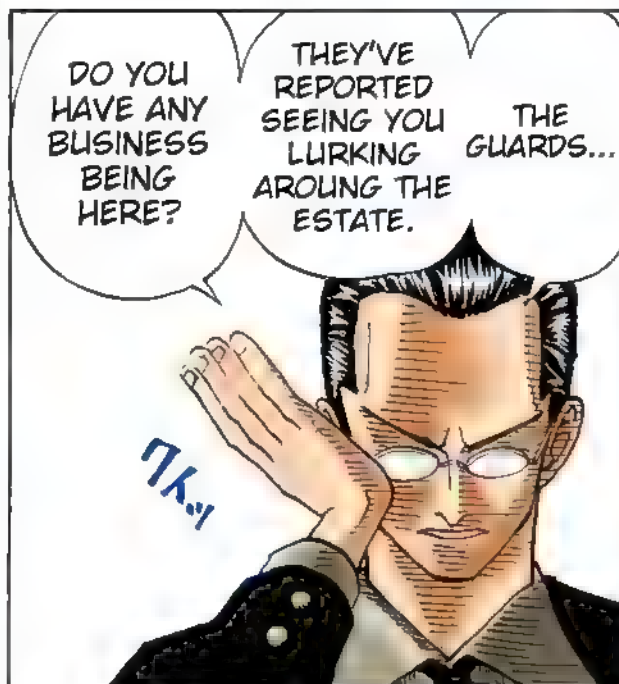
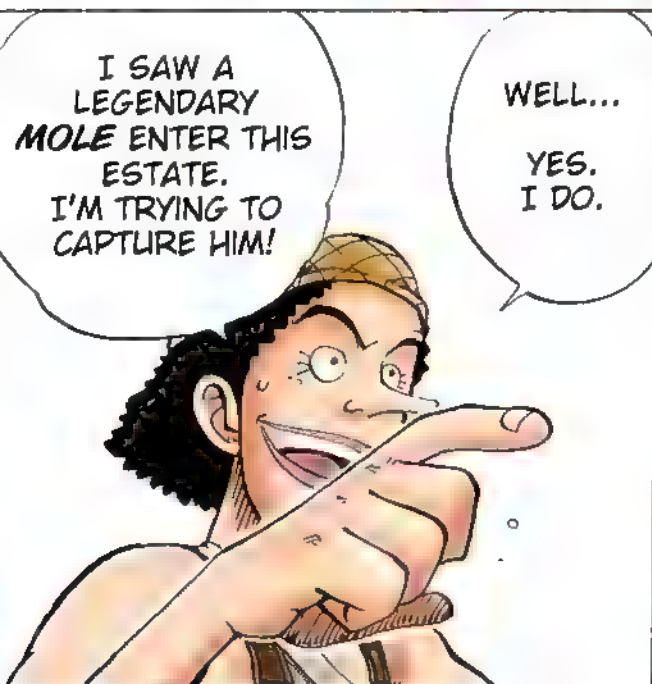
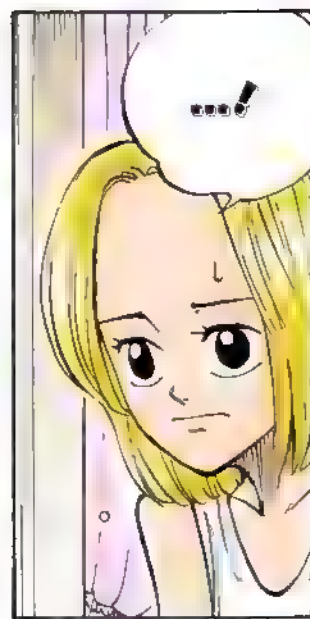
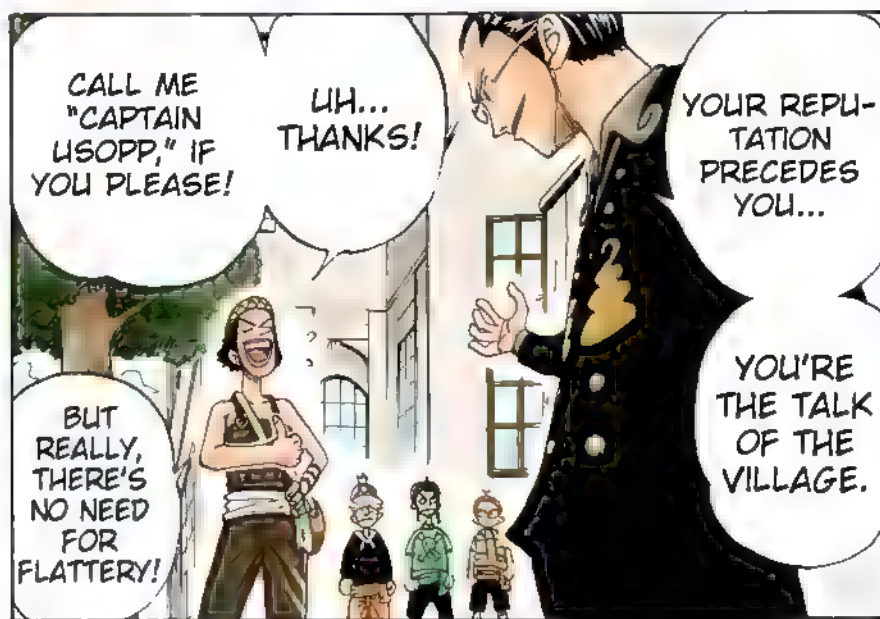
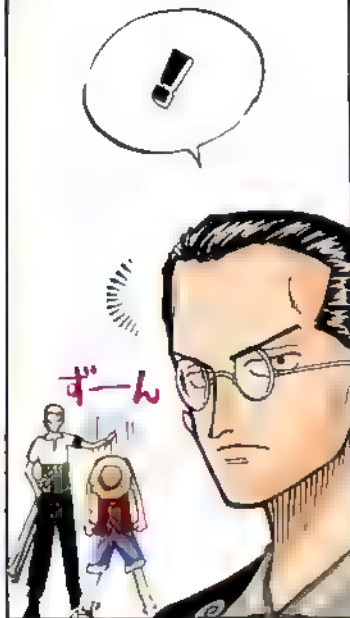


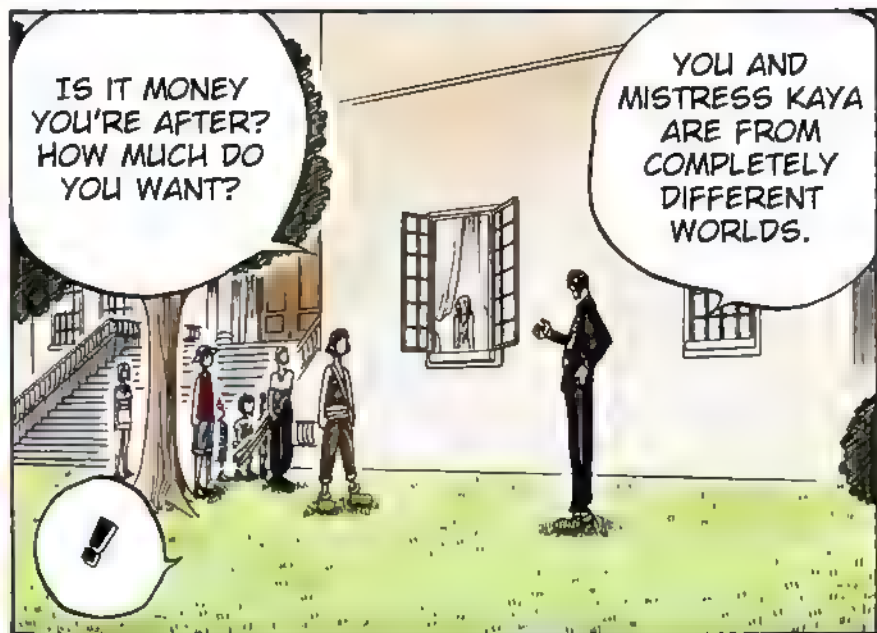
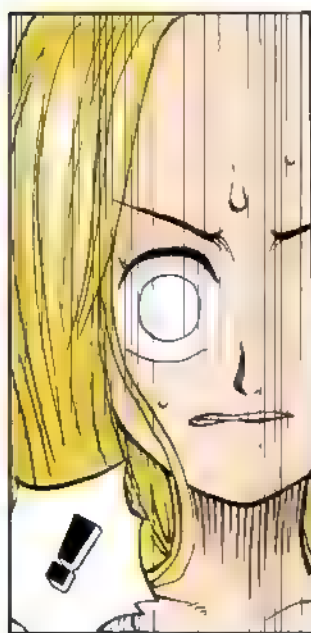
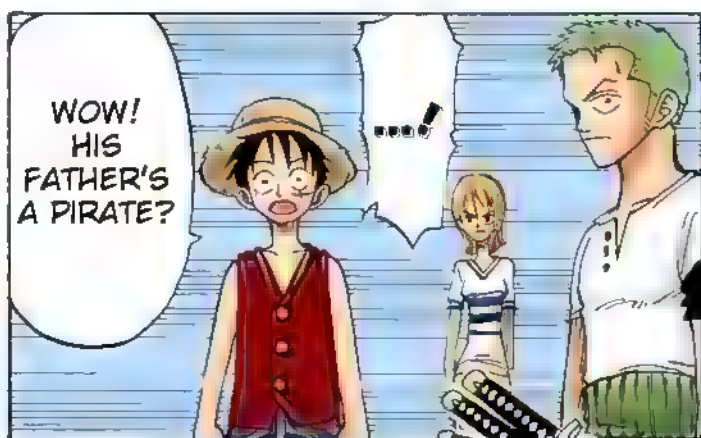
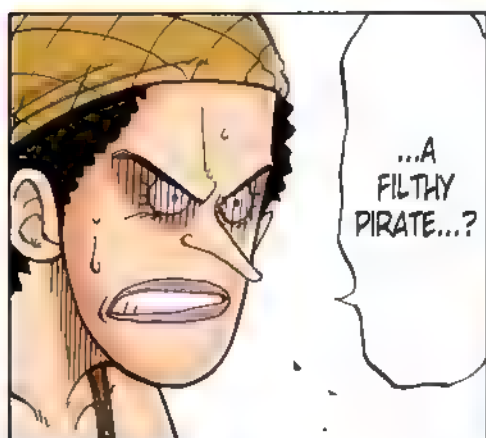














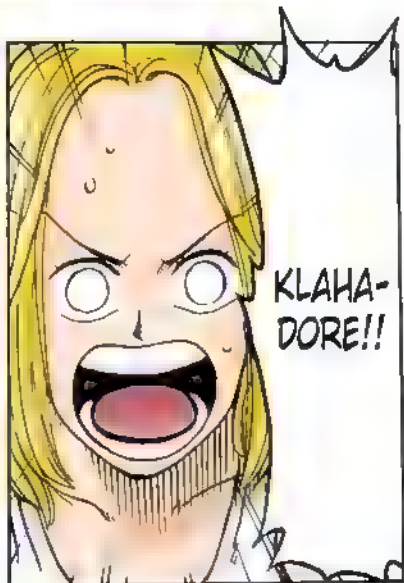
I'M ONLY SPEAKING THE TRUTH!

MISTRESS KAYA, WHY SHOULD I APOLOGIZE TO THIS TRASH?



YOU OWE USOPP AN APOLOGY!!

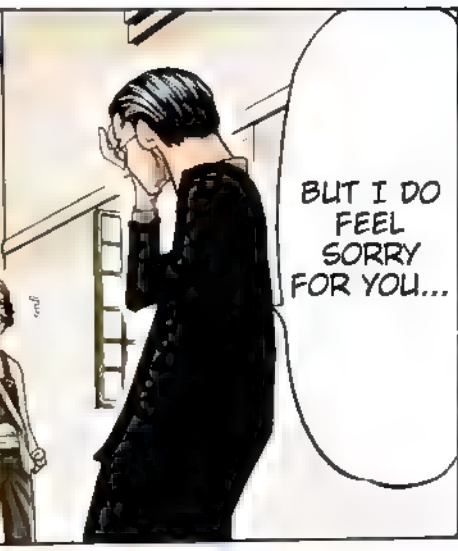
YOU'VE GONE TOO FAR, KLAHA-DORE!



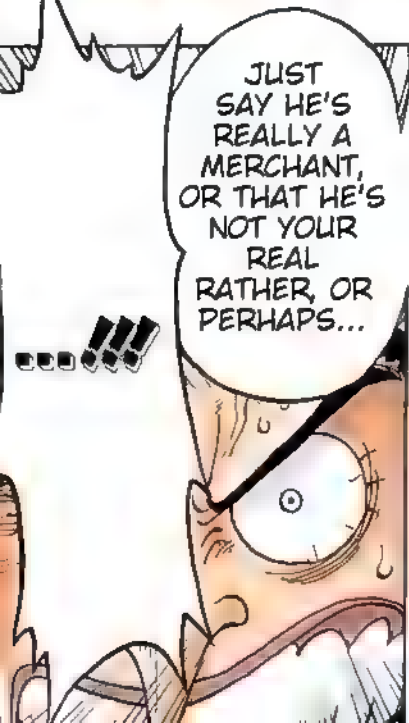
KLAHA-DORE!!



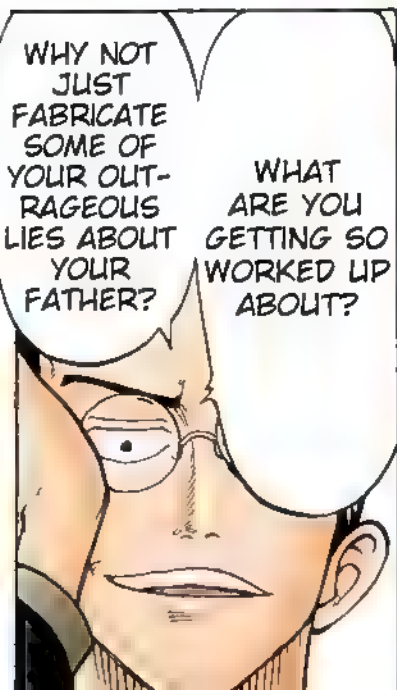
YOUR TREASURE-CRAZED IDIOT FATHER DID ABANDON YOU.



BUT I DO FEEL SORRY FOR YOU...

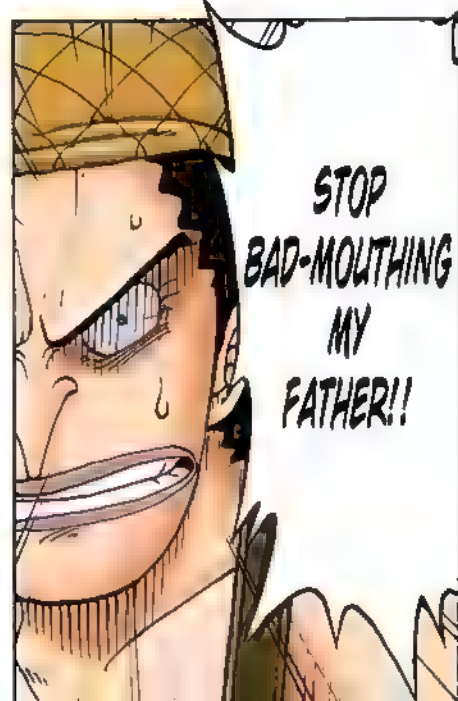


JUST SAY HE'S REALLY A MERCHANT, OR THAT HE'S NOT YOUR REAL FATHER, OR PERHAPS...



WHY NOT JUST FABRICATE SOME OF YOUR OUTRAGEOUS LIES ABOUT YOUR FATHER?

WHAT ARE YOU GETTING SO WORKED UP ABOUT?

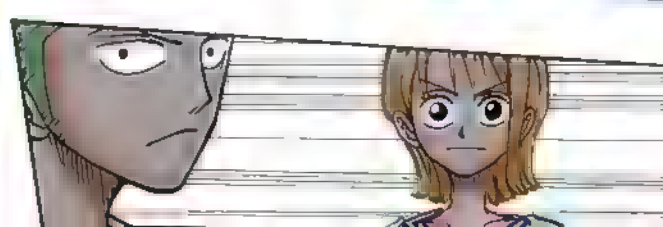
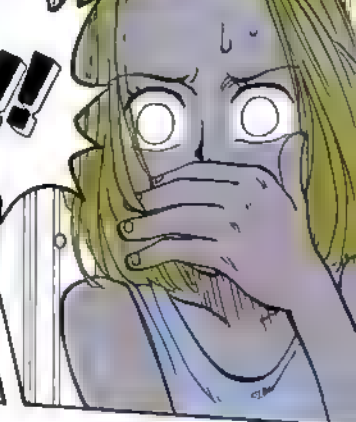
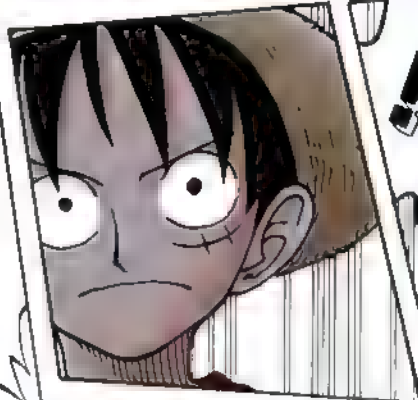
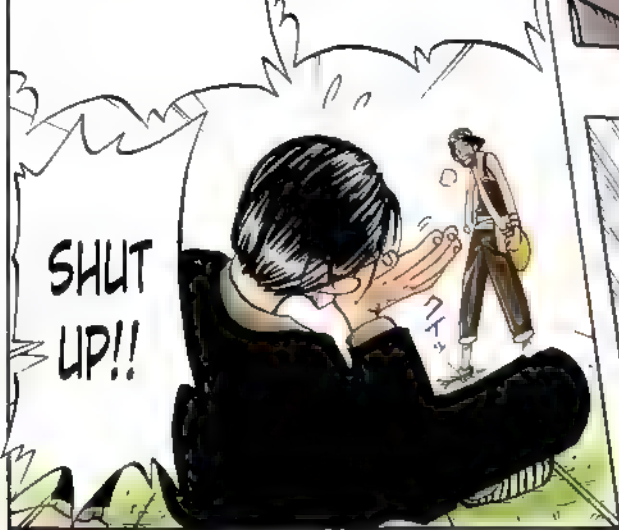


STOP BAD-MOULTHING MY FATHER!!

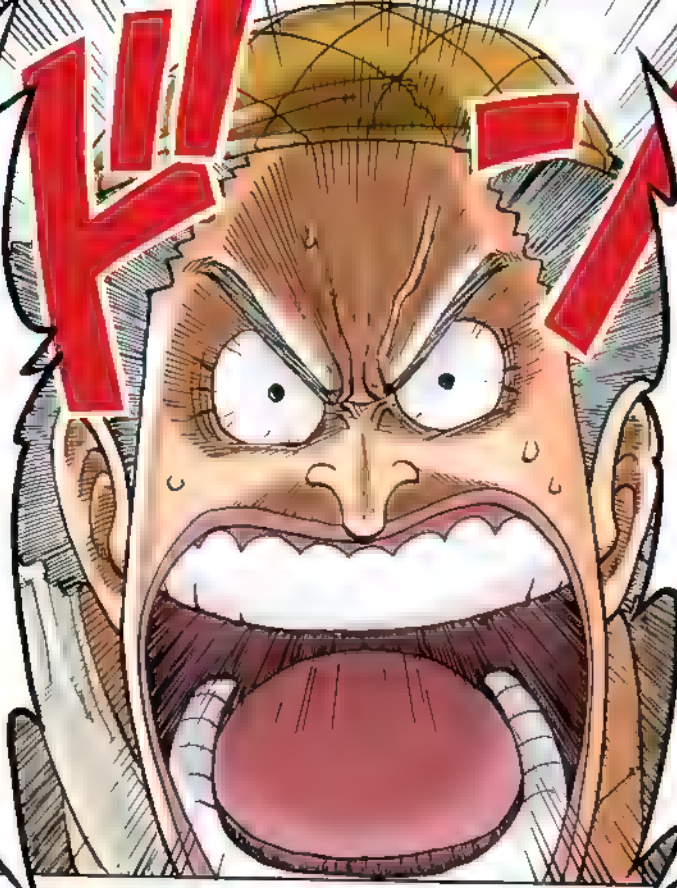


HE'S AN ANIMAL--
LIKE HIS FATHER!

SEE HOW HE IS?
HIS FIRST INSTINCT IS VIOLENCE!



**I'M
PROUD
THAT
HE'S A
BRAVE
WARRIOR
OF THE
SEA!!!**



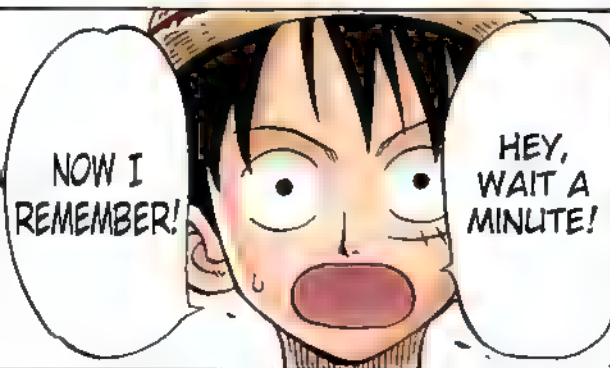
**I'M
PROUD
THAT MY
FATHER
IS A
PIRATE!!!**

**I'LL
NEVER LIE
ABOUT MY
PIRATE
HERITAGE!!**



**BUT
THERE'S
ONE
THING
I'LL
NEVER
LIE
ABOUT!**

**YOU'RE RIGHT.
I DO MAKE UP
STORIES!**



**NOW I
REMEMBER!**

**HEY,
WAIT A
MINUTE!**



**I'M THE
SON OF A
PIRATE!!!**

The Path To Becoming a Manga Character!

Part 2



Regarding the drawings on page 136:

This was the second draft of sketches I drew of Buggy's pirate crew. At this point I didn't make any changes to Buggy's appearance, so he's not included on this page.

Why is Zolo there?

In the early versions of the story, Zolo was a bodyguard on Buggy's ship before he joined Luffy. After a lot of thought, I decided not to do it that way.

Hachi the Messenger

Hachi the Messenger is a carrier pigeon. He relays messages between Buggy and his crew. He is an Opo bird, and his natural habitat appears to be the Grand Line.

Mohji Design Ideas

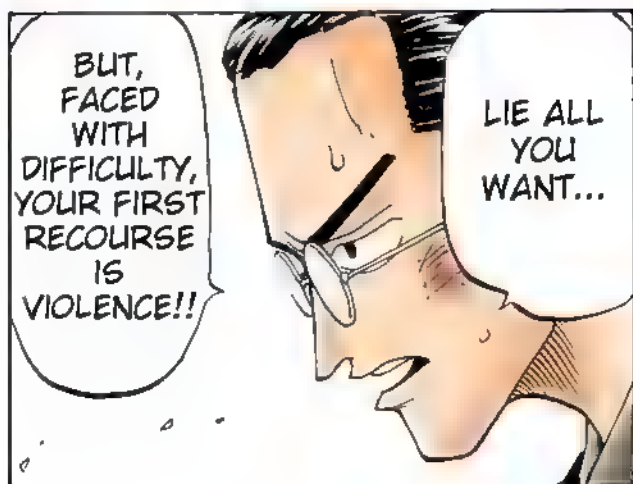
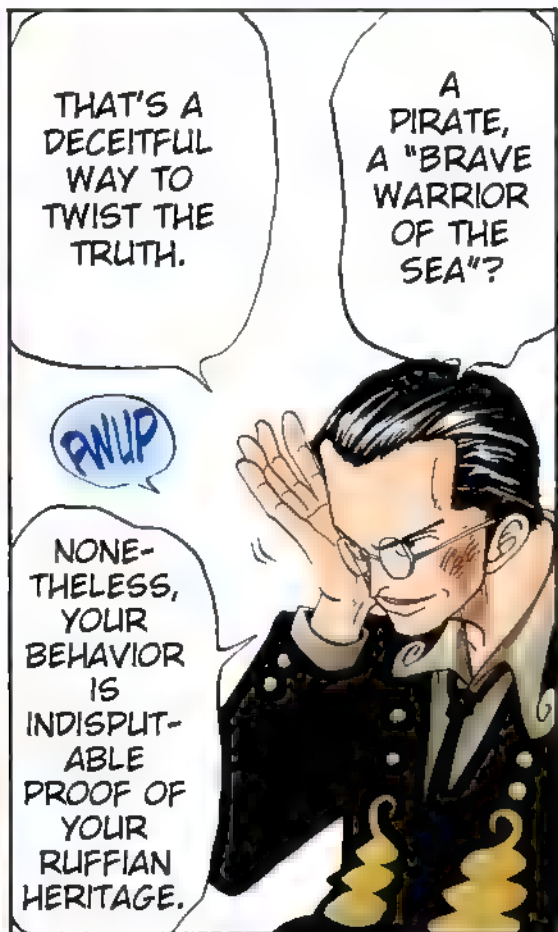
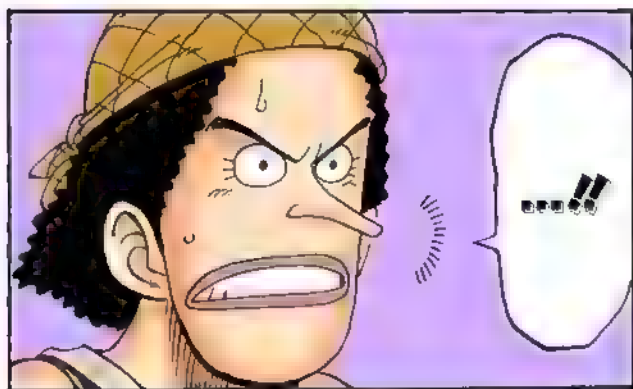
I found these sketches in my book of doodles, so I've included them here. They look pretty cool, too!



Chapter 25:

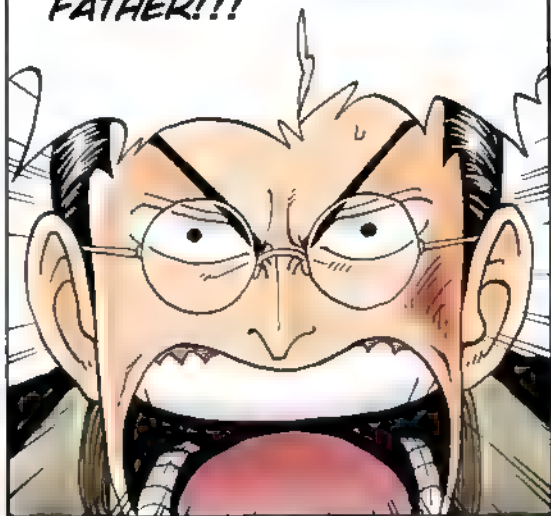
LIES





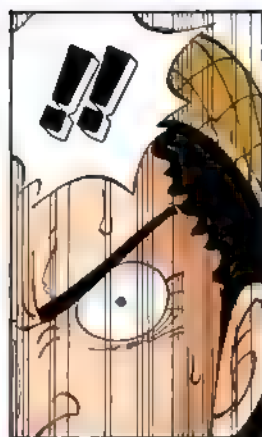
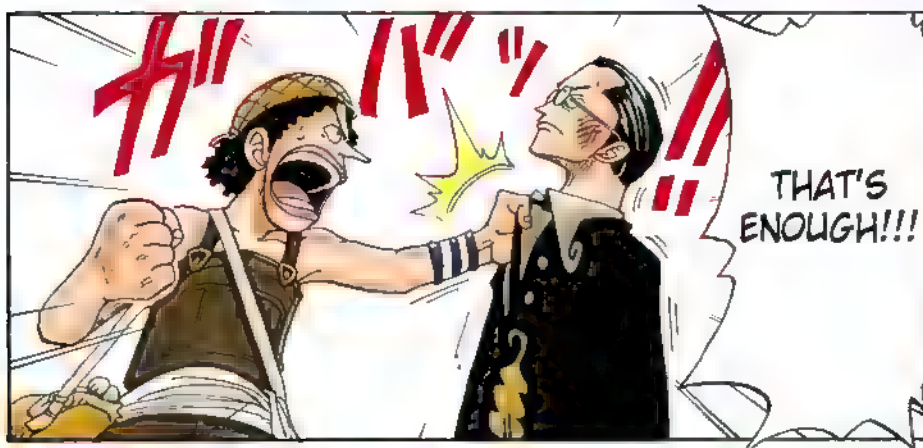
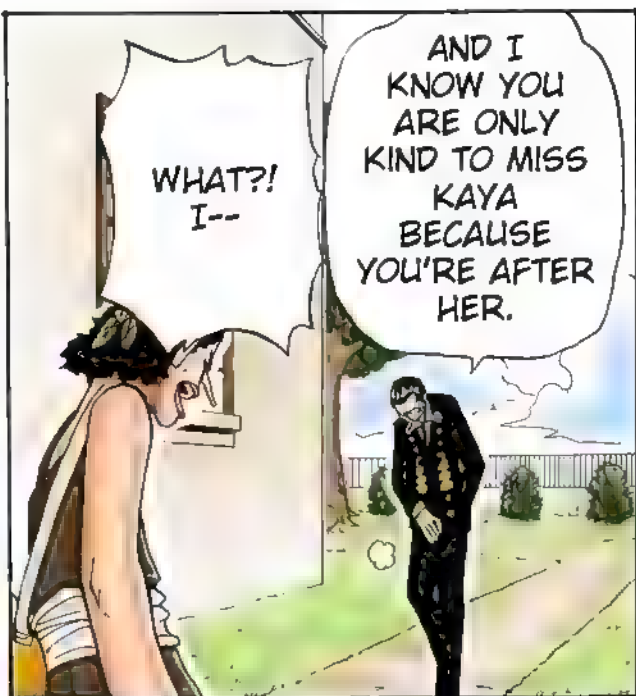
**YOU'RE
TRASH,
LIKE
YOUR
PIRATE
FATHER!!!**

**I'M ONTO
YOUR
SCHEME,
YOU
SCALAWAG!**



**WHAT?!
I--**

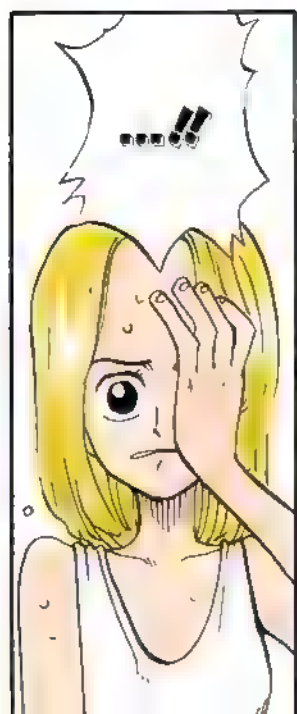
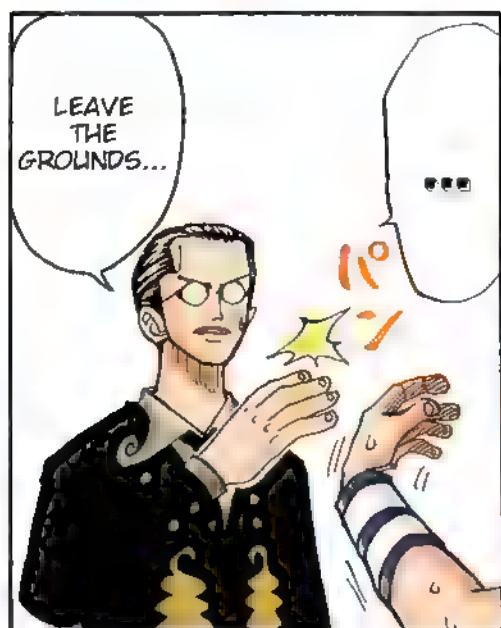
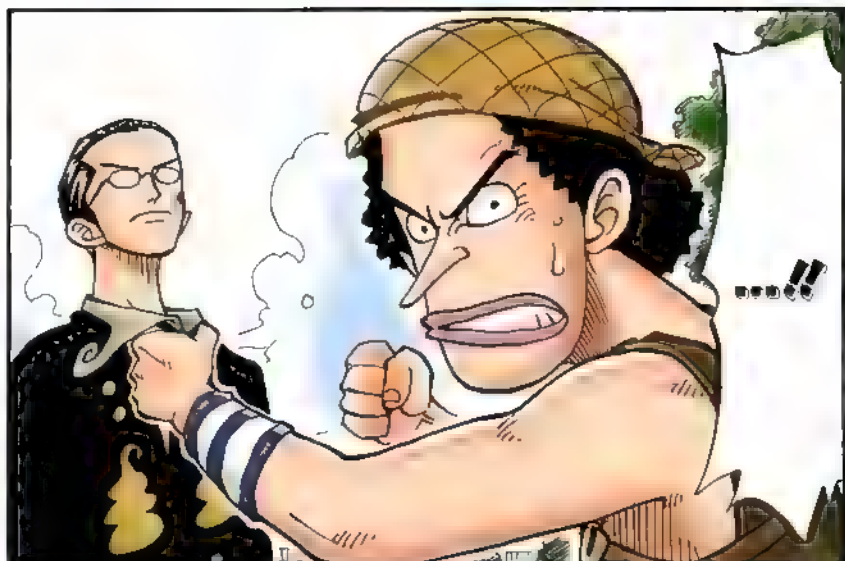
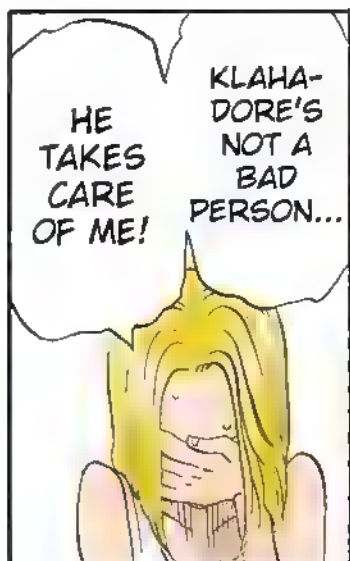
**AND I
KNOW YOU
ARE ONLY
KIND TO MISS
KAYA
BECAUSE
YOU'RE AFTER
HER.**

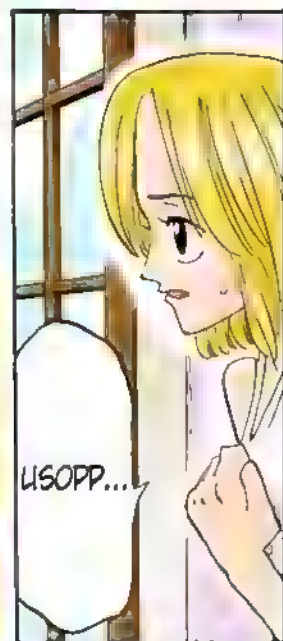
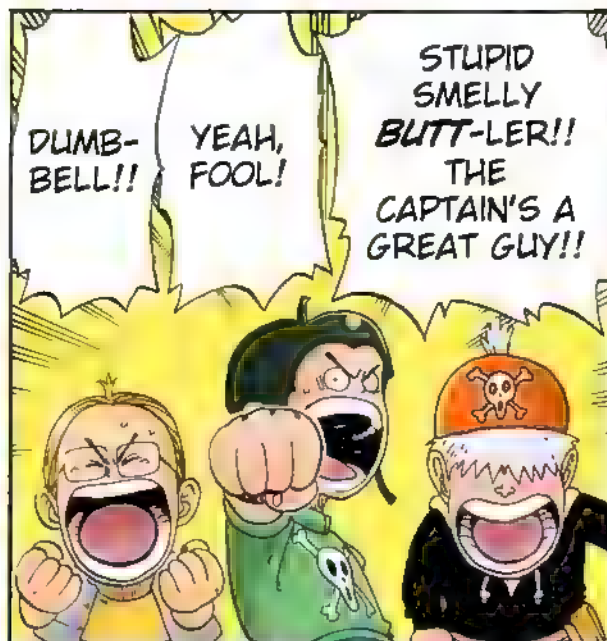
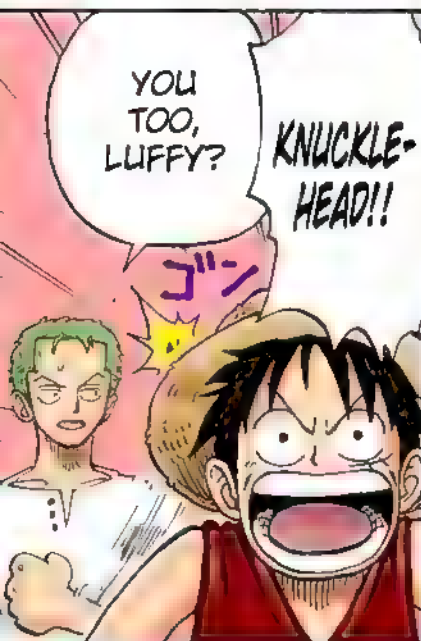
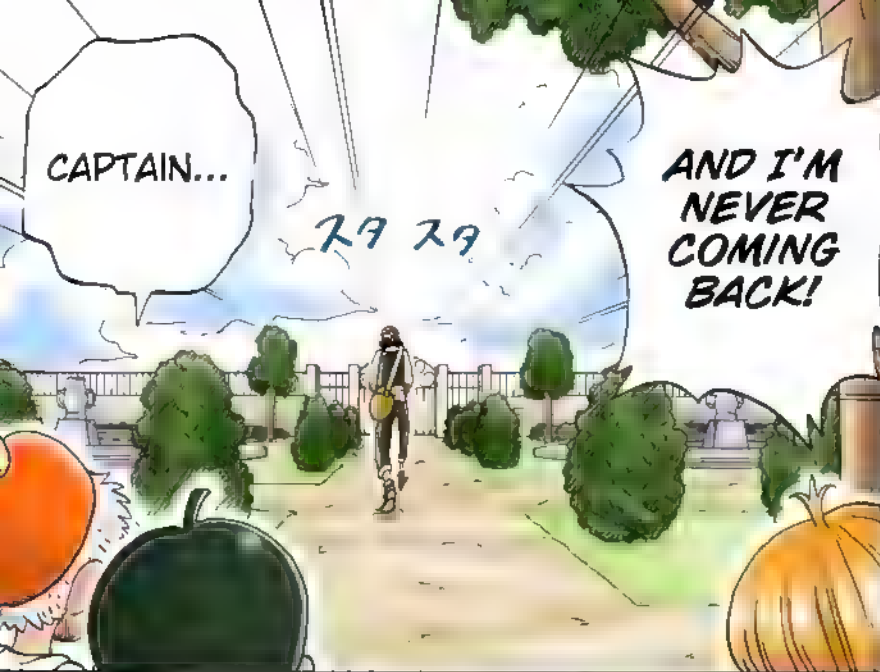


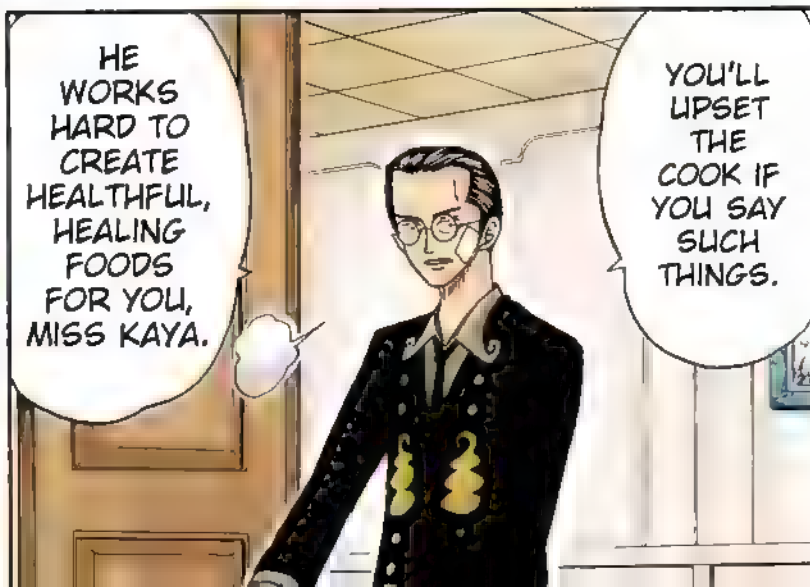
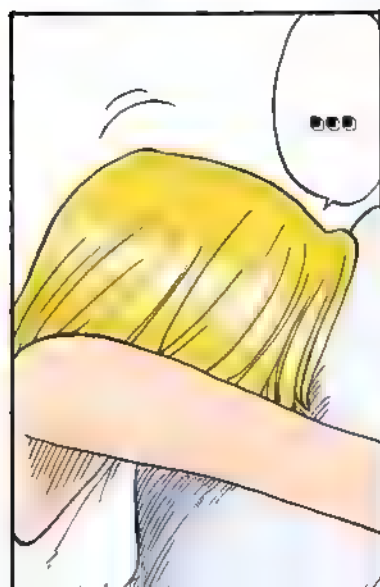
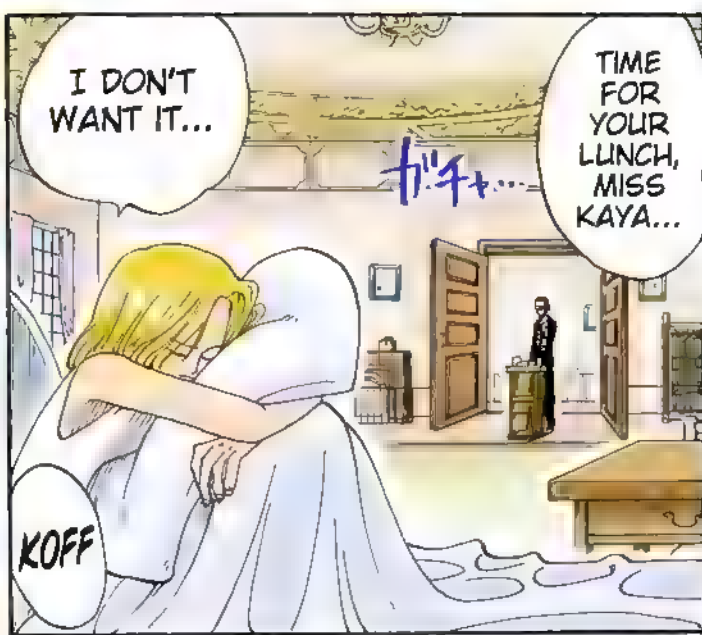
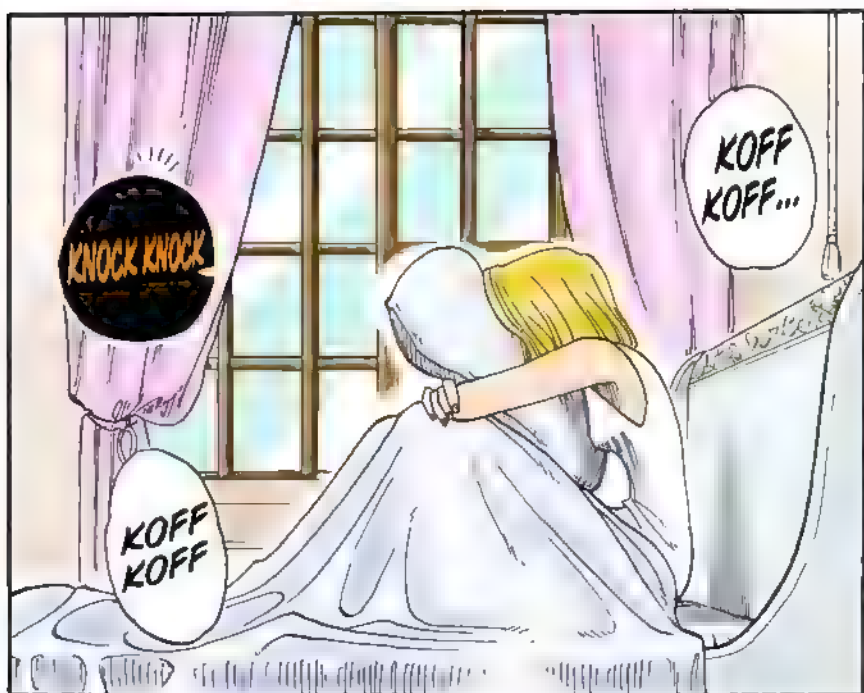
**PLEASE,
NO
MORE
VIOLENCE!**

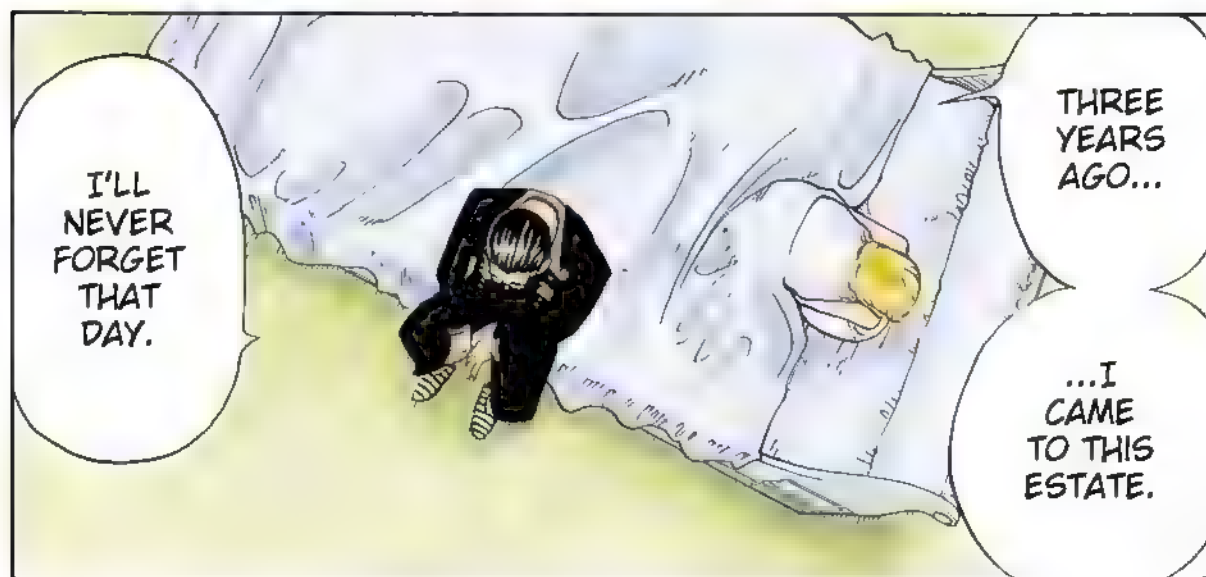
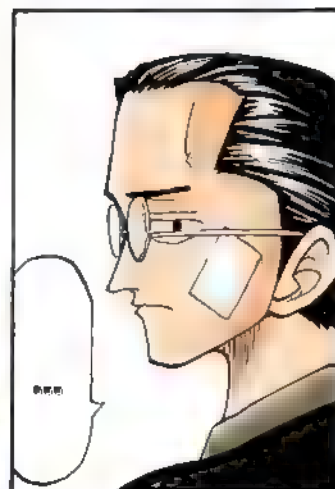
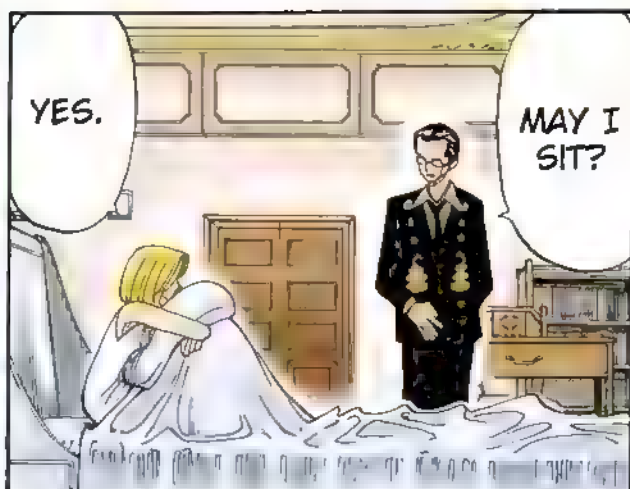
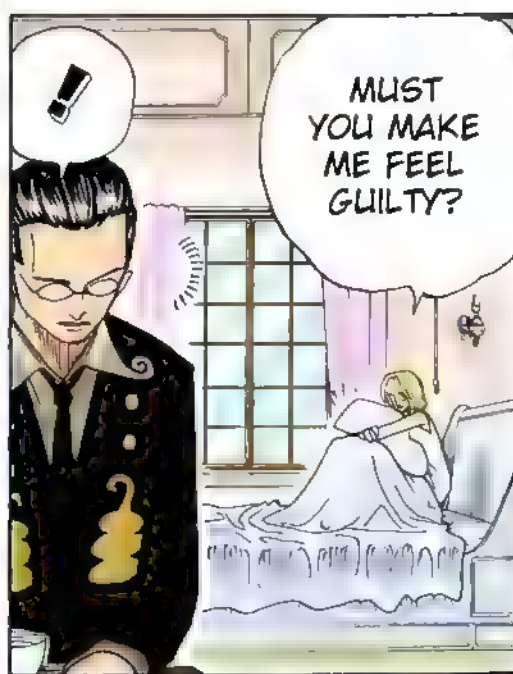
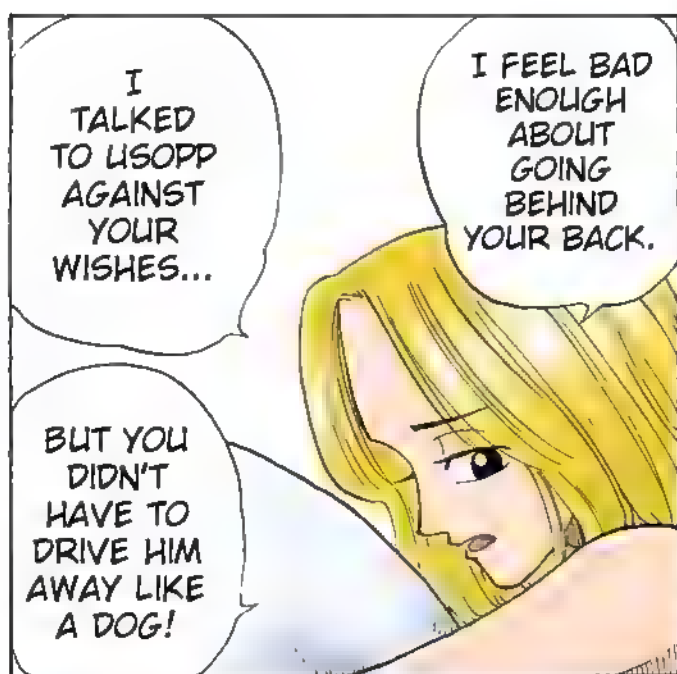
**STOP,
USOPP!!!**

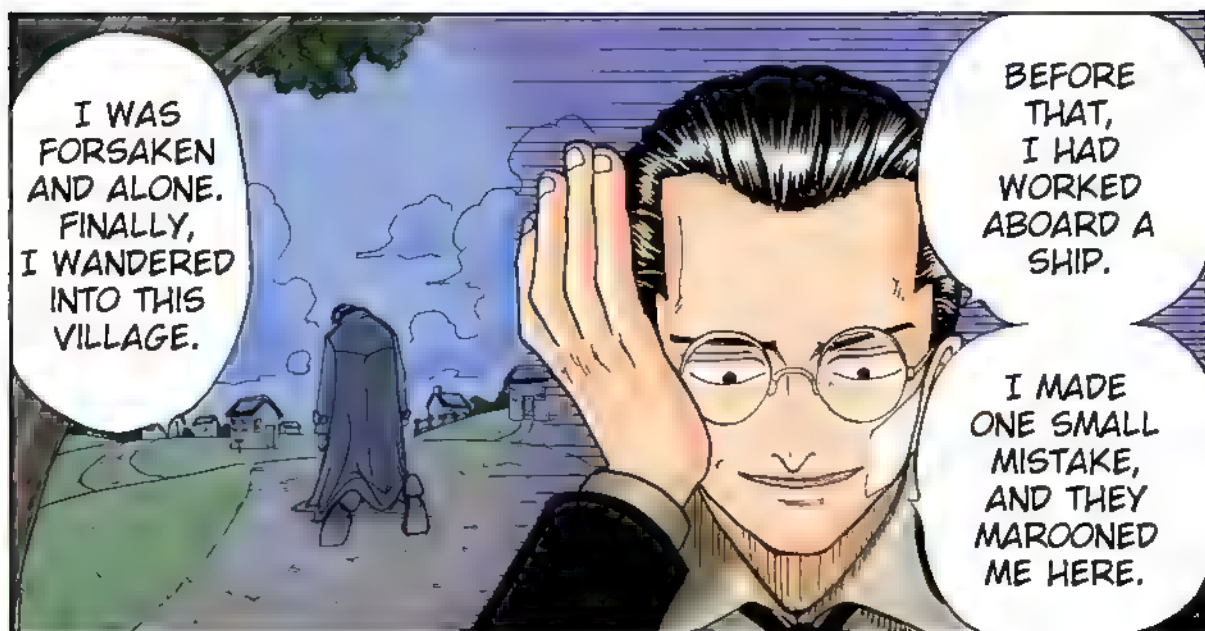








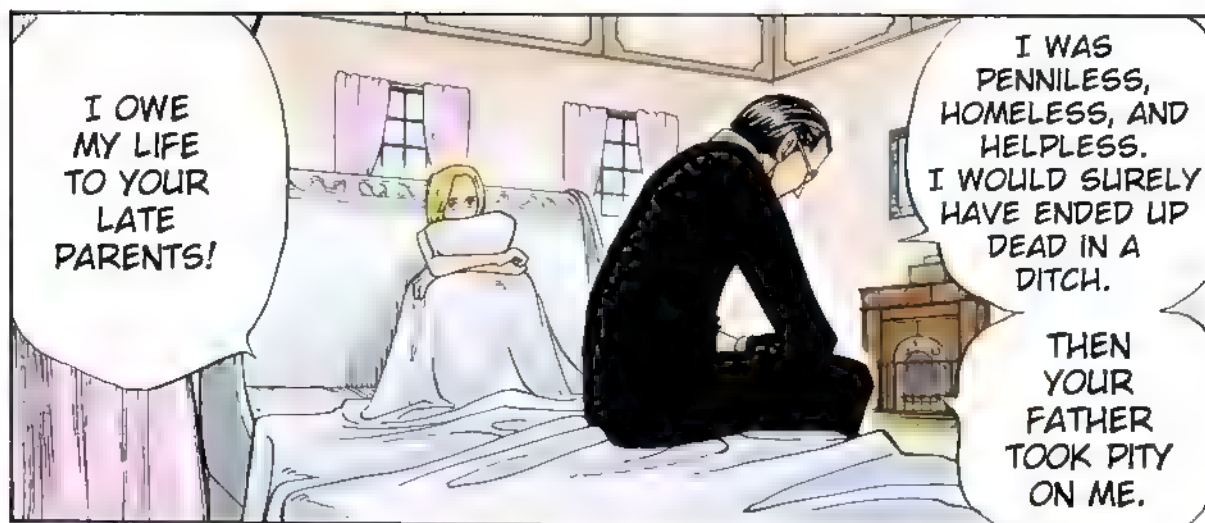




I WAS FORSAKEN AND ALONE. FINALLY, I WANDERED INTO THIS VILLAGE.

BEFORE THAT, I HAD WORKED ABOARD A SHIP.

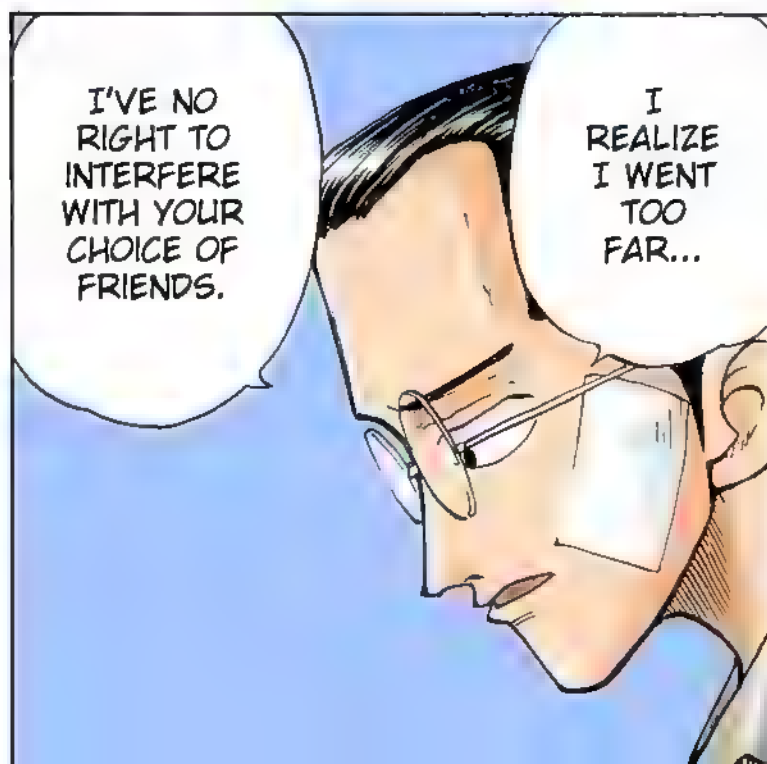
I MADE ONE SMALL MISTAKE, AND THEY MAROONED ME HERE.



I OWE MY LIFE TO YOUR LATE PARENTS!

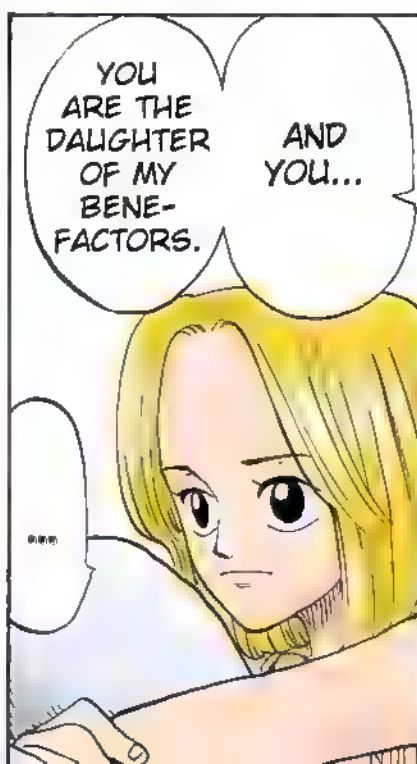
I WAS PENNILESS, HOMELESS, AND HELPLESS. I WOULD SURELY HAVE ENDED UP DEAD IN A DITCH.

THEN YOUR FATHER TOOK PITY ON ME.



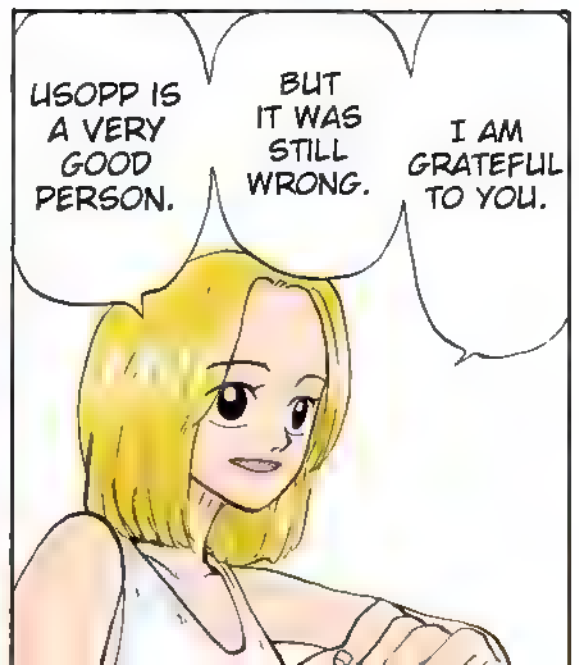
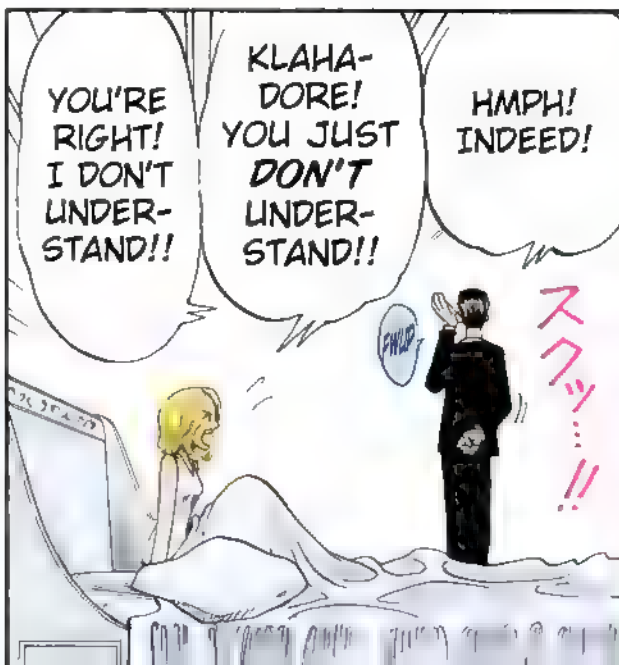
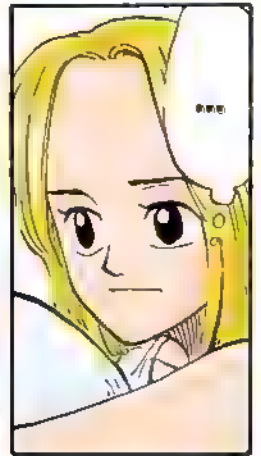
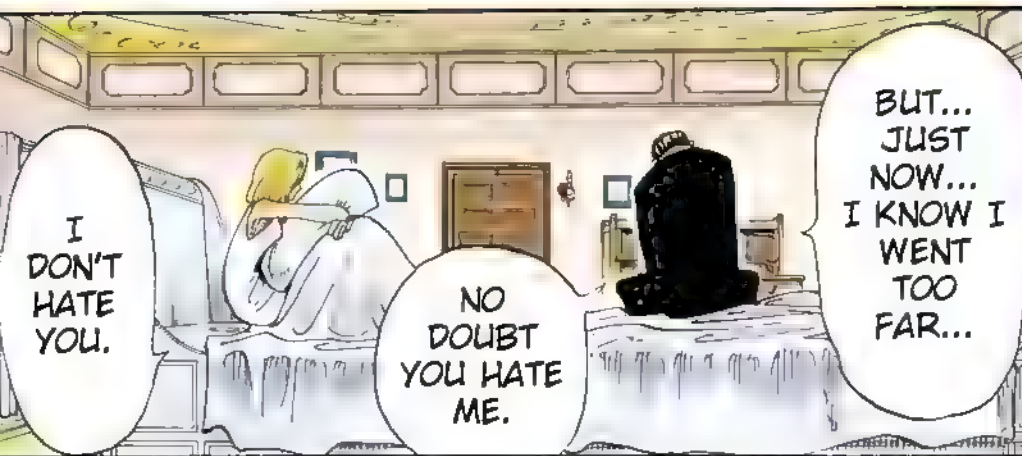
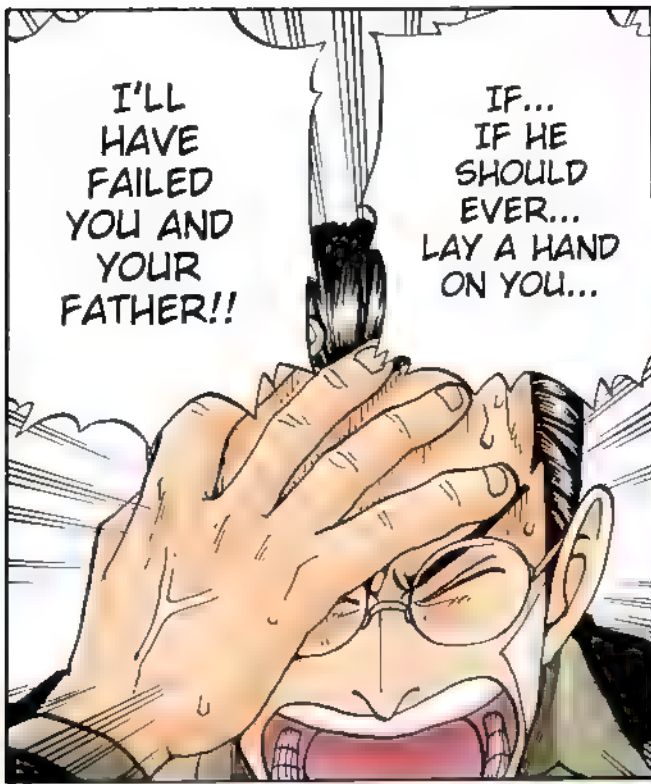
I'VE NO RIGHT TO INTERFERE WITH YOUR CHOICE OF FRIENDS.

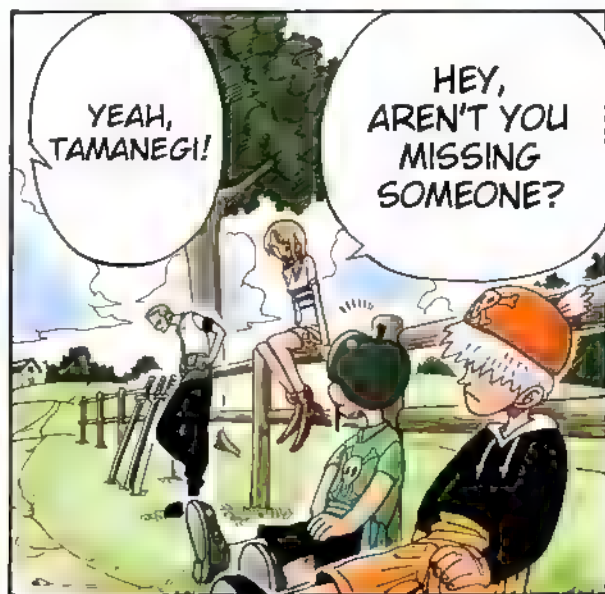
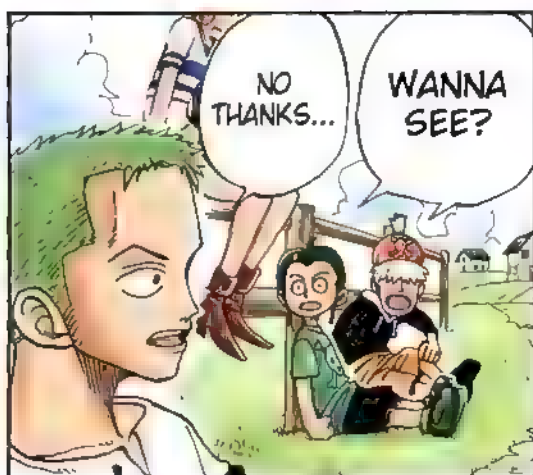
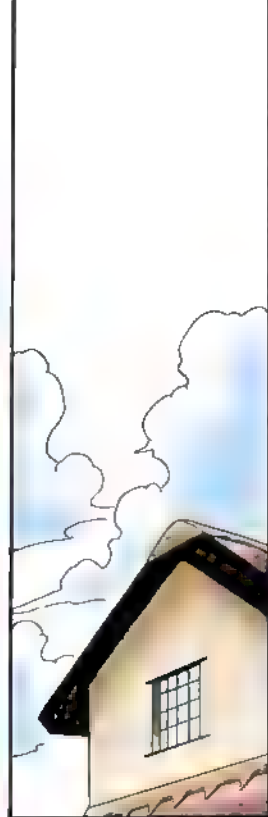
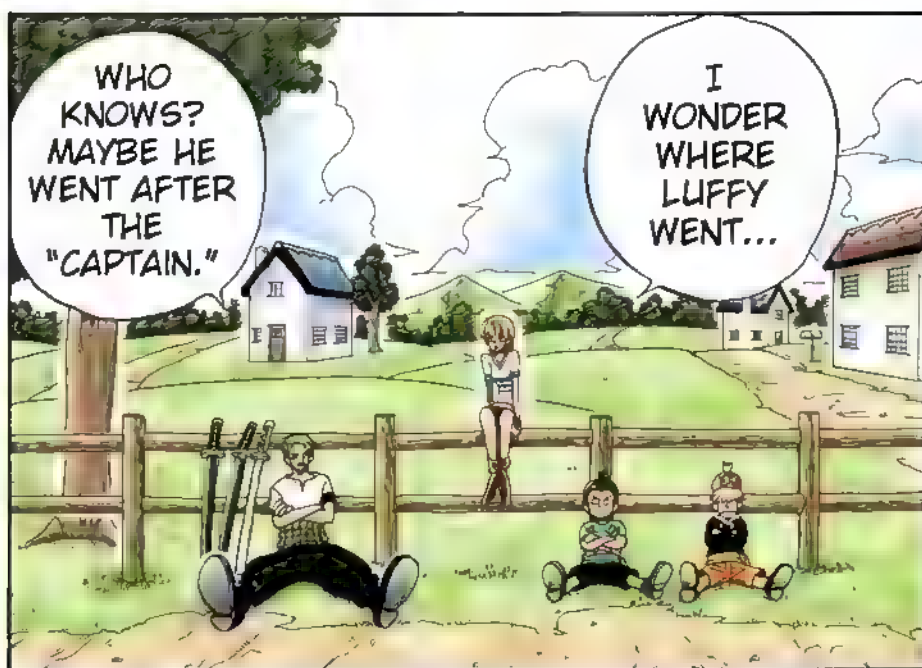
I REALIZE I WENT TOO FAR...

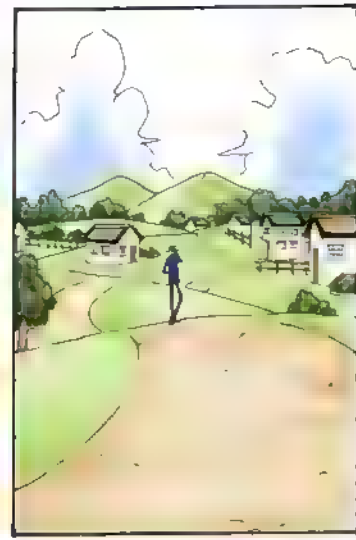
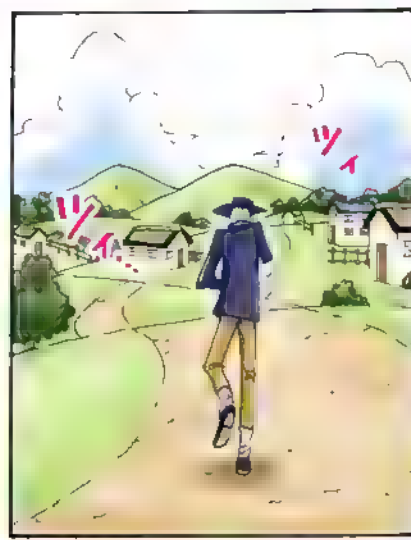
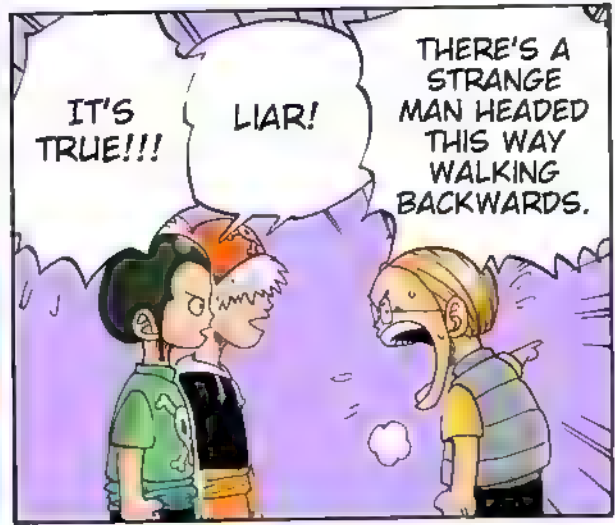
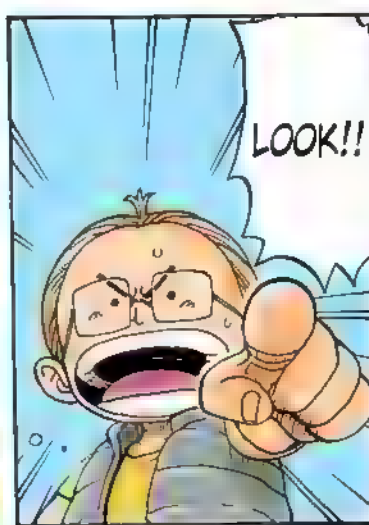
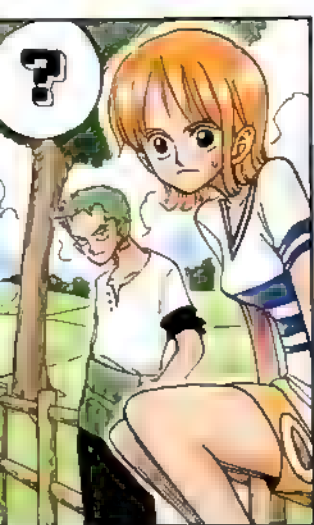
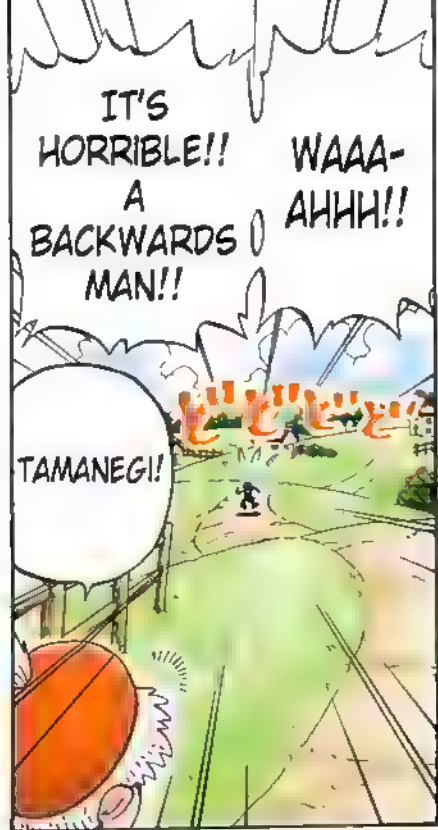
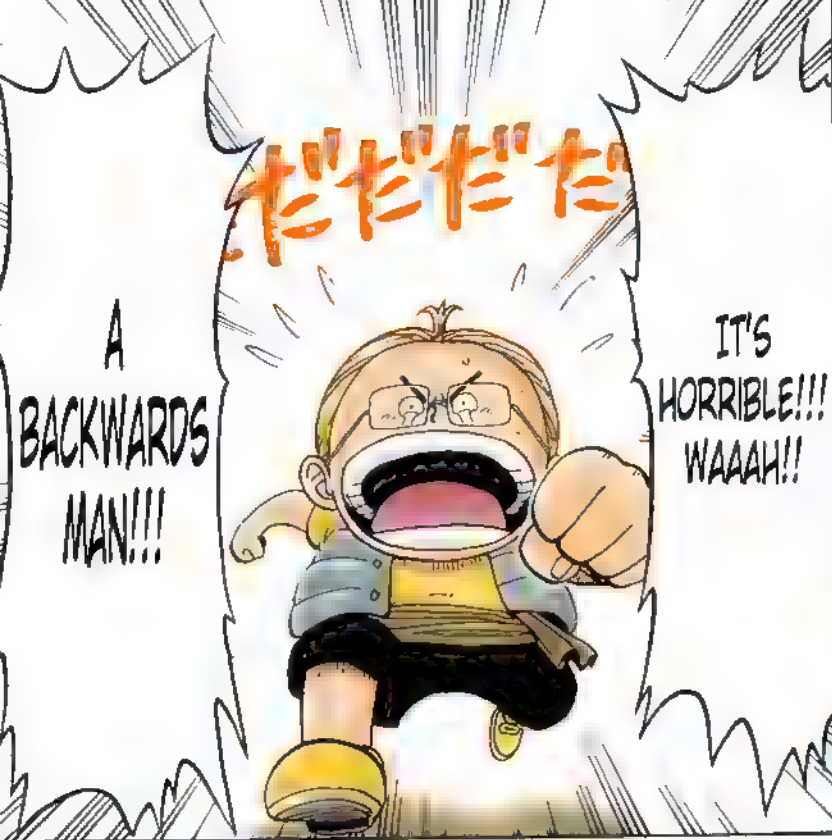


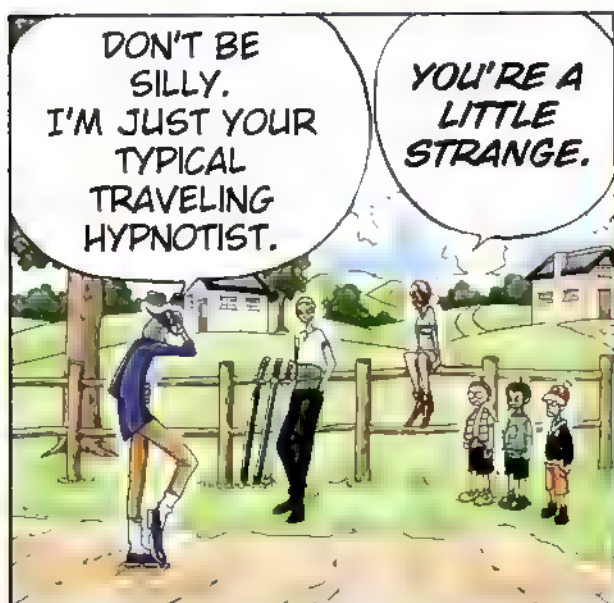
YOU ARE THE DAUGHTER OF MY BENEFACTORS.

AND YOU...





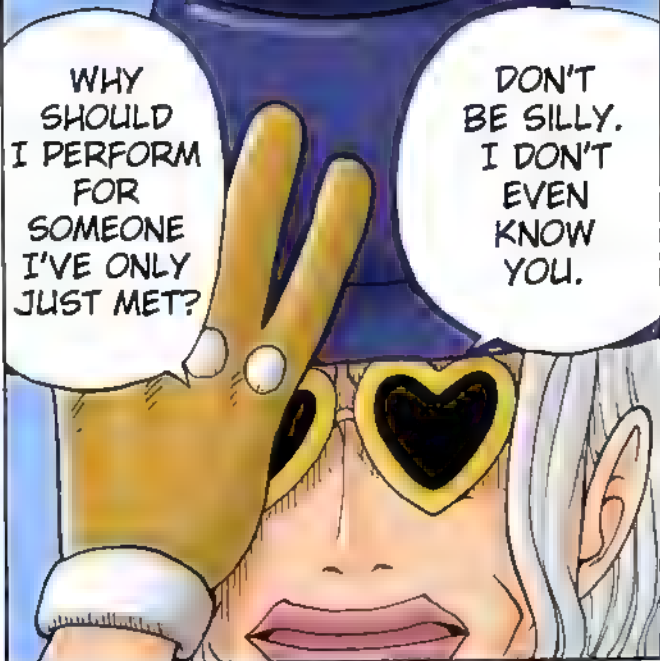






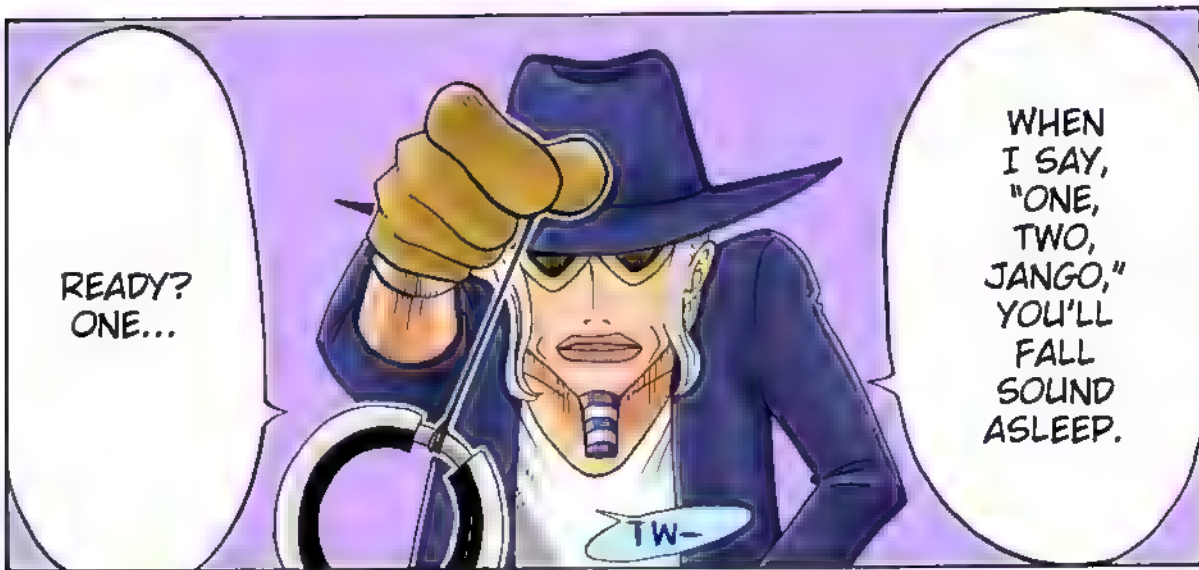
THEN
YOU ARE
GONNA
PERFORM?

OH,
WELL...
LOOK AT
THE
RING...



WHY
SHOULD
I PERFORM
FOR
SOMEONE
I'VE ONLY
JUST MET?

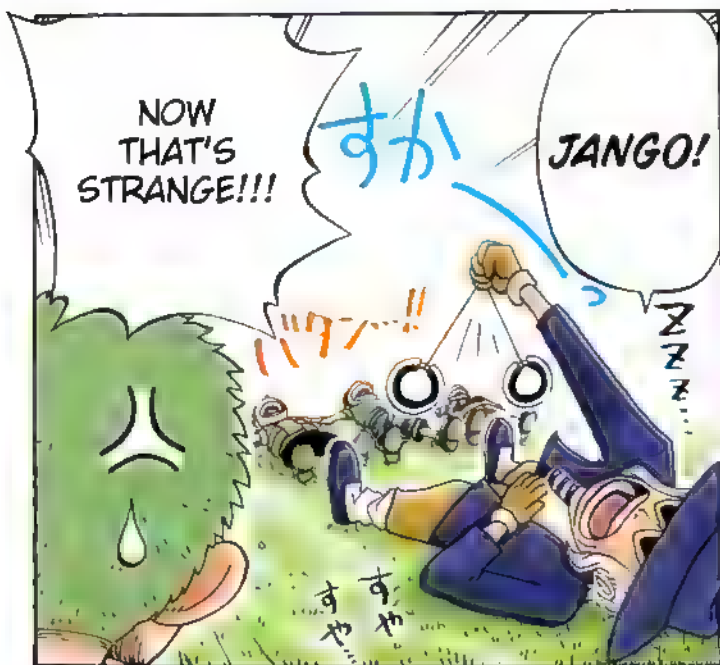
DON'T
BE SILLY.
I DON'T
EVEN
KNOW
YOU.



READY?
ONE...

WHEN
I SAY,
"ONE,
TWO,
JANGO,"
YOU'LL
FALL
SOUND
ASLEEP.

TW-



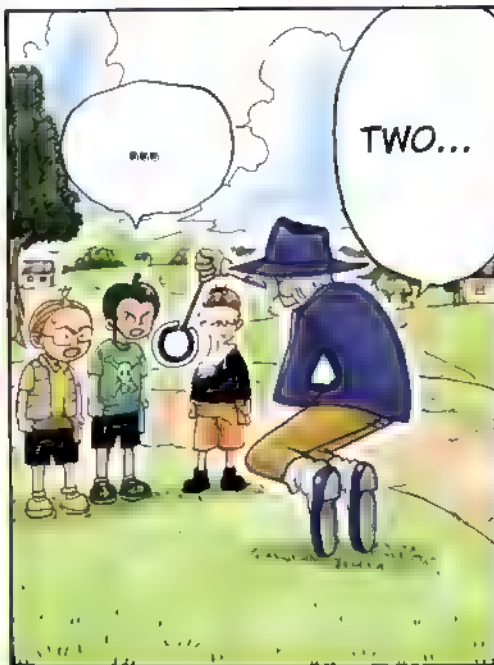
NOW
THAT'S
STRANGE!!!

すか

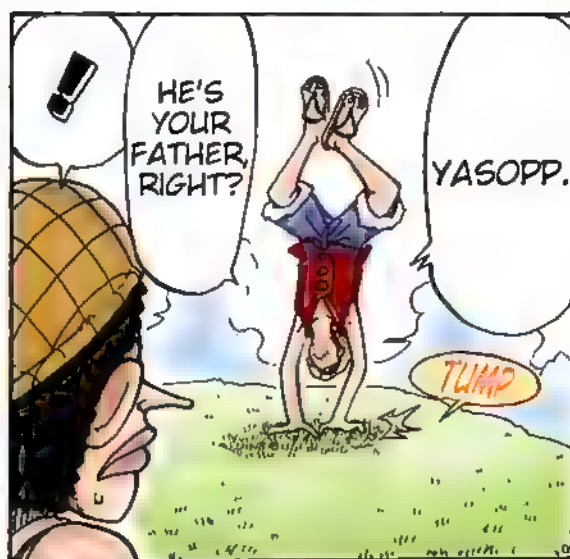
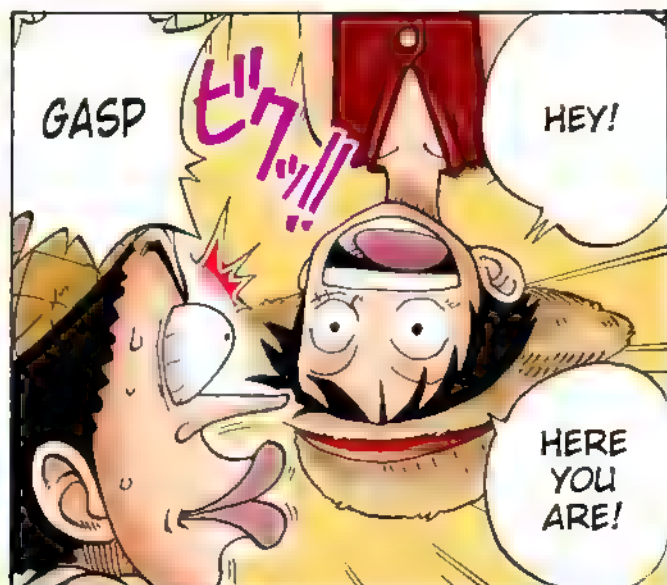
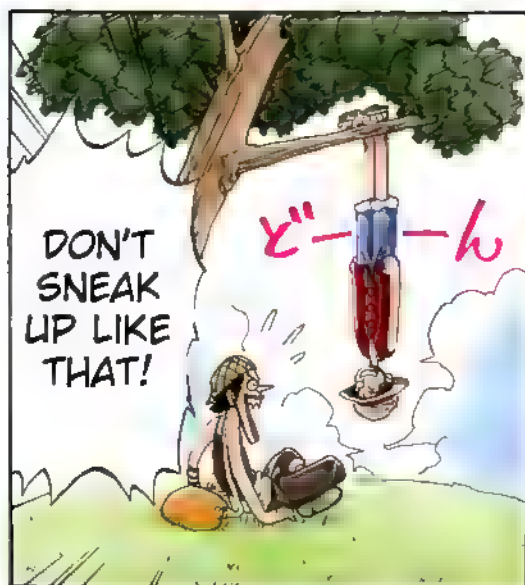
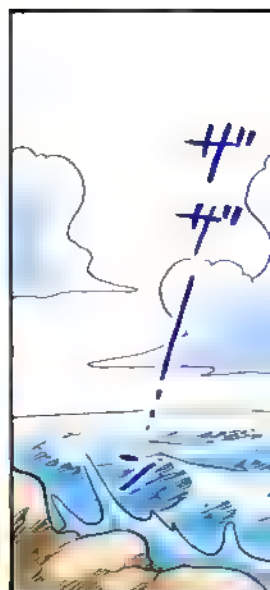
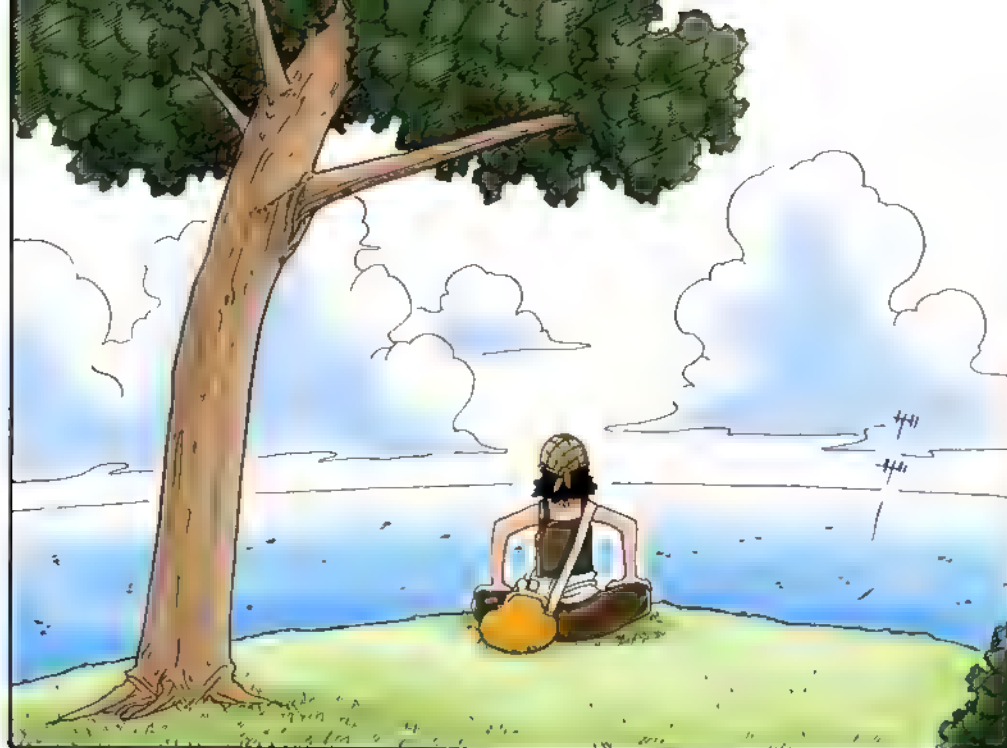
JANGO!

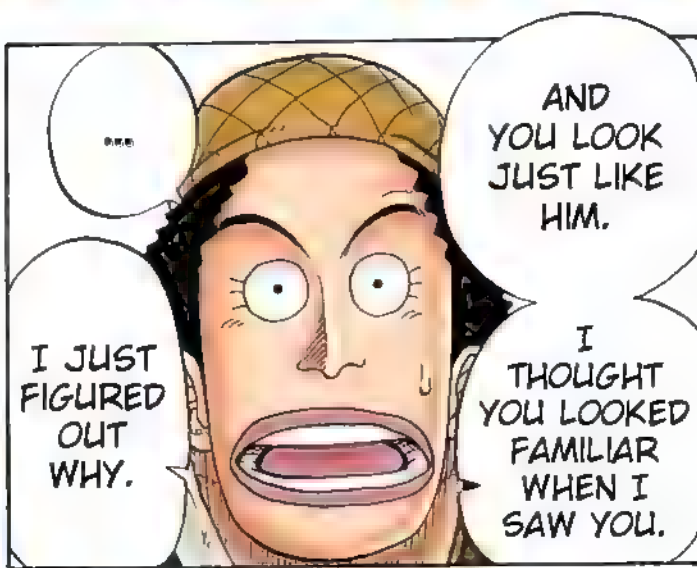
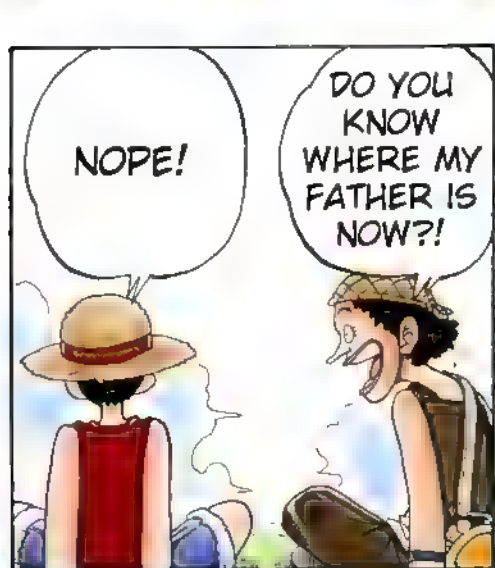
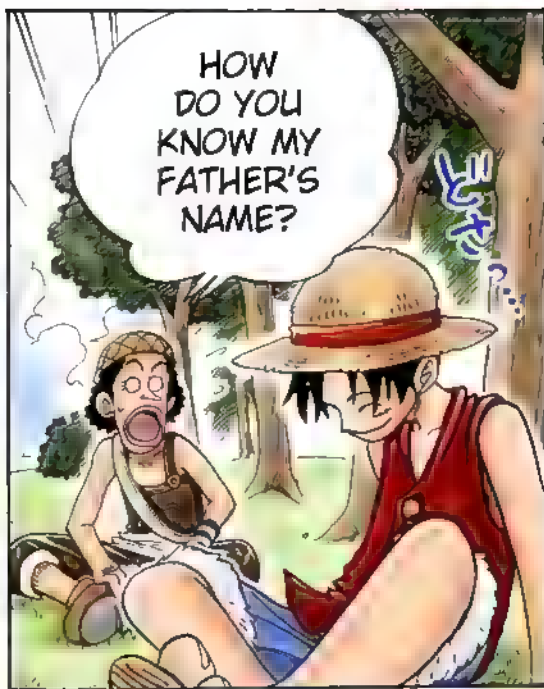
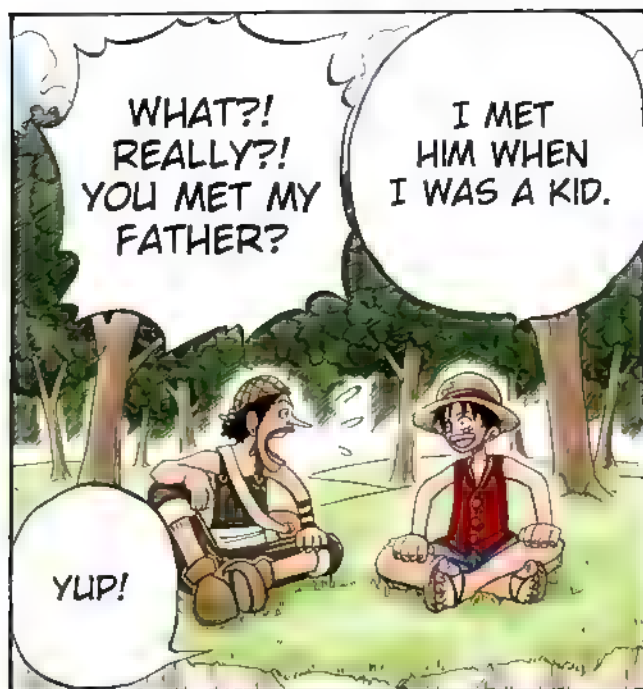
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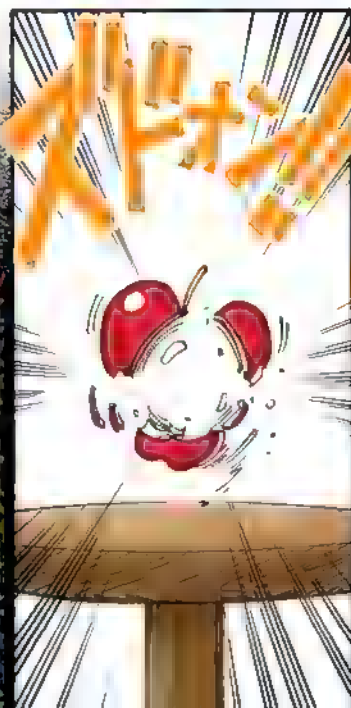
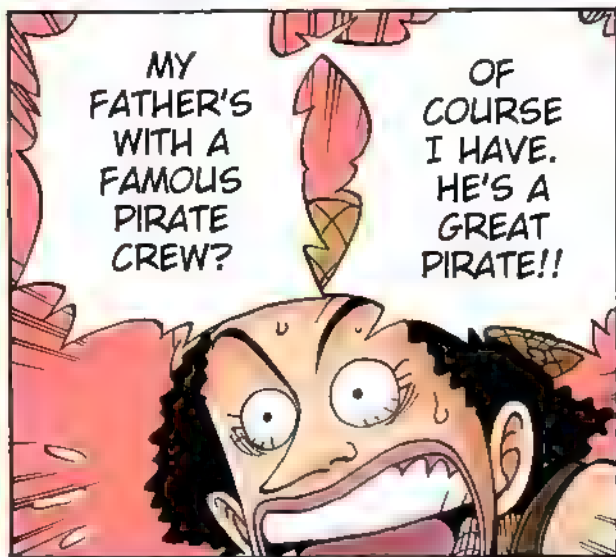
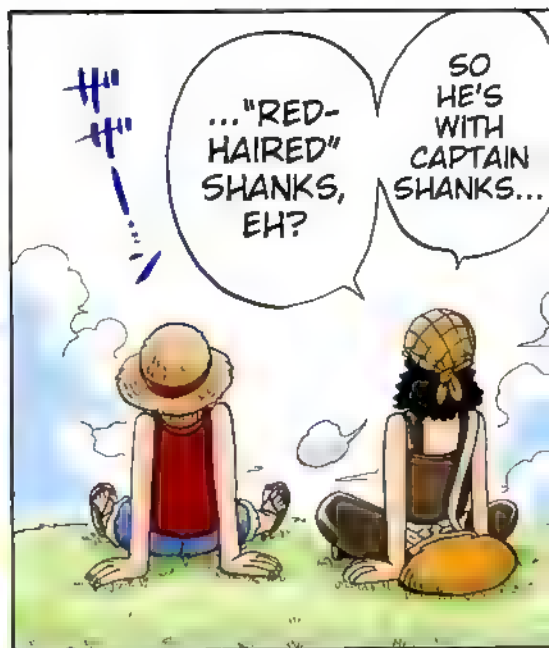
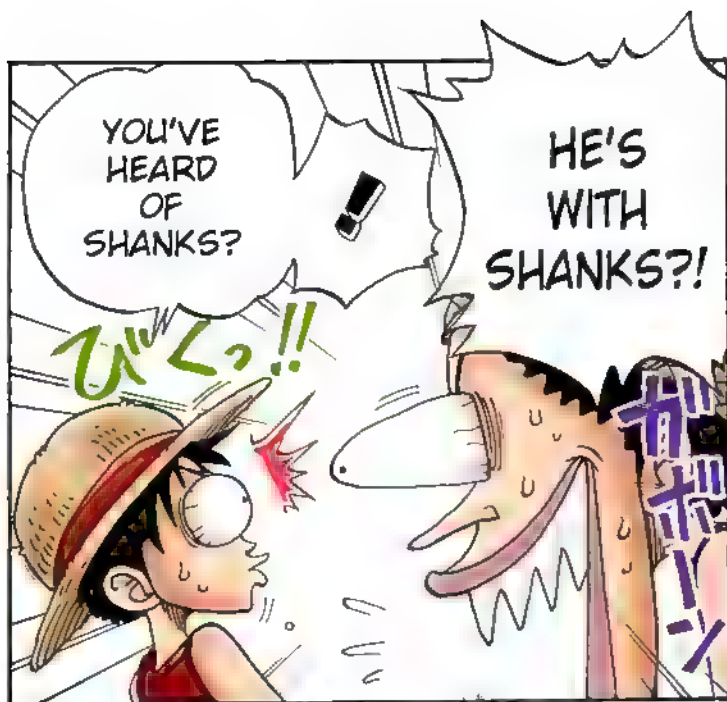
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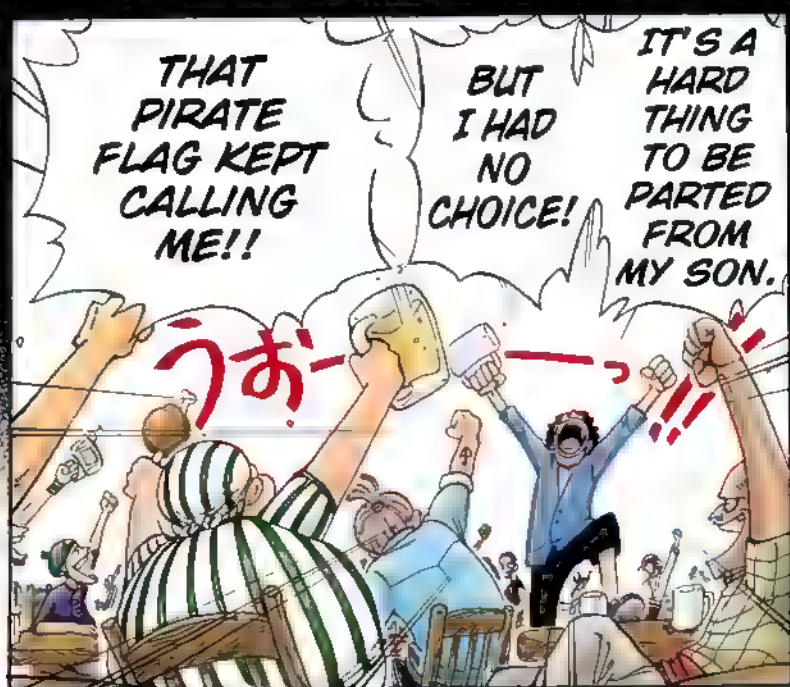
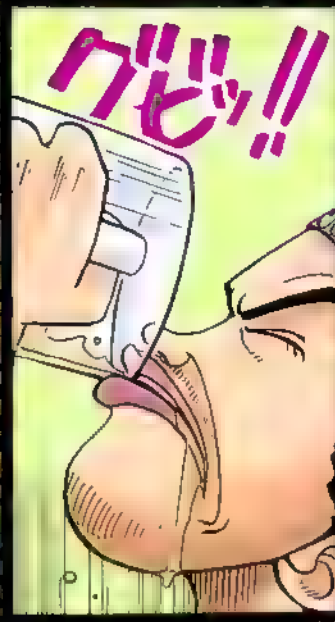
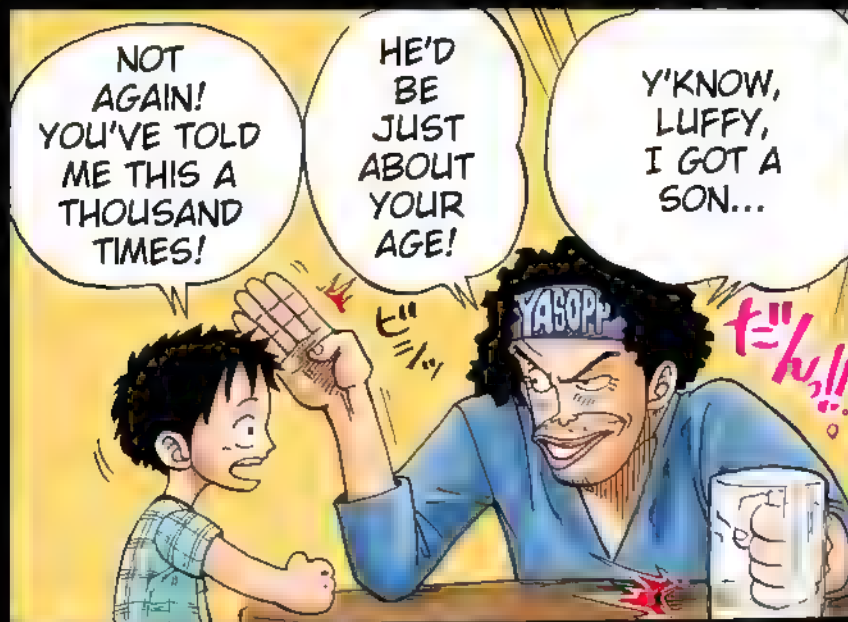


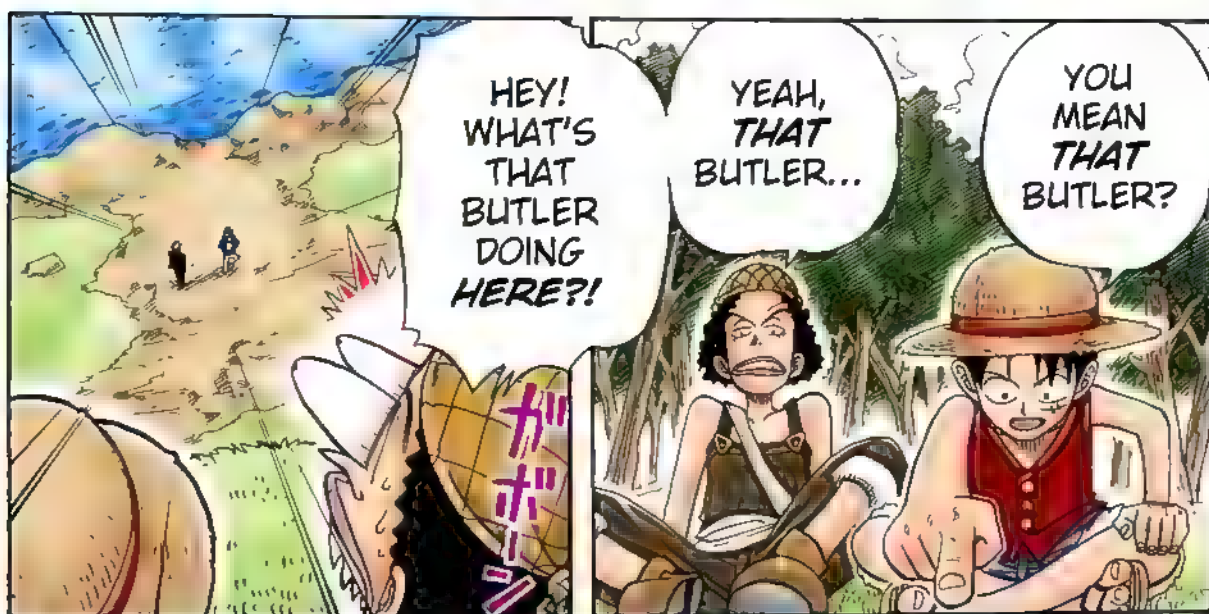
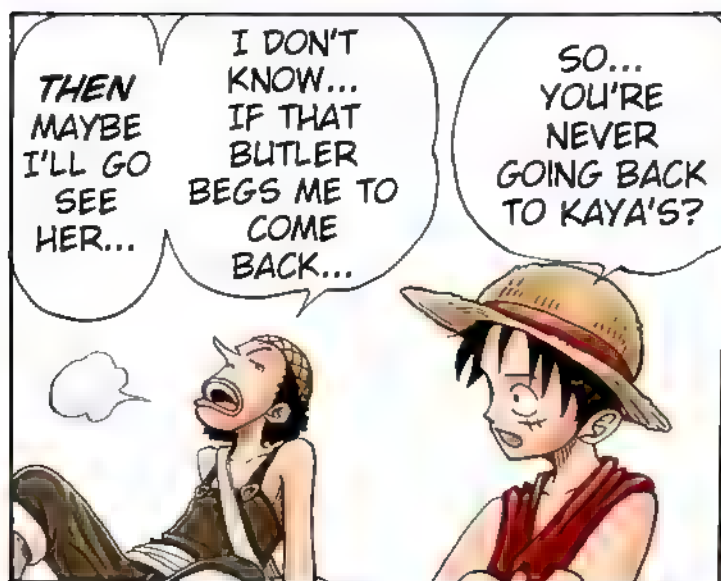
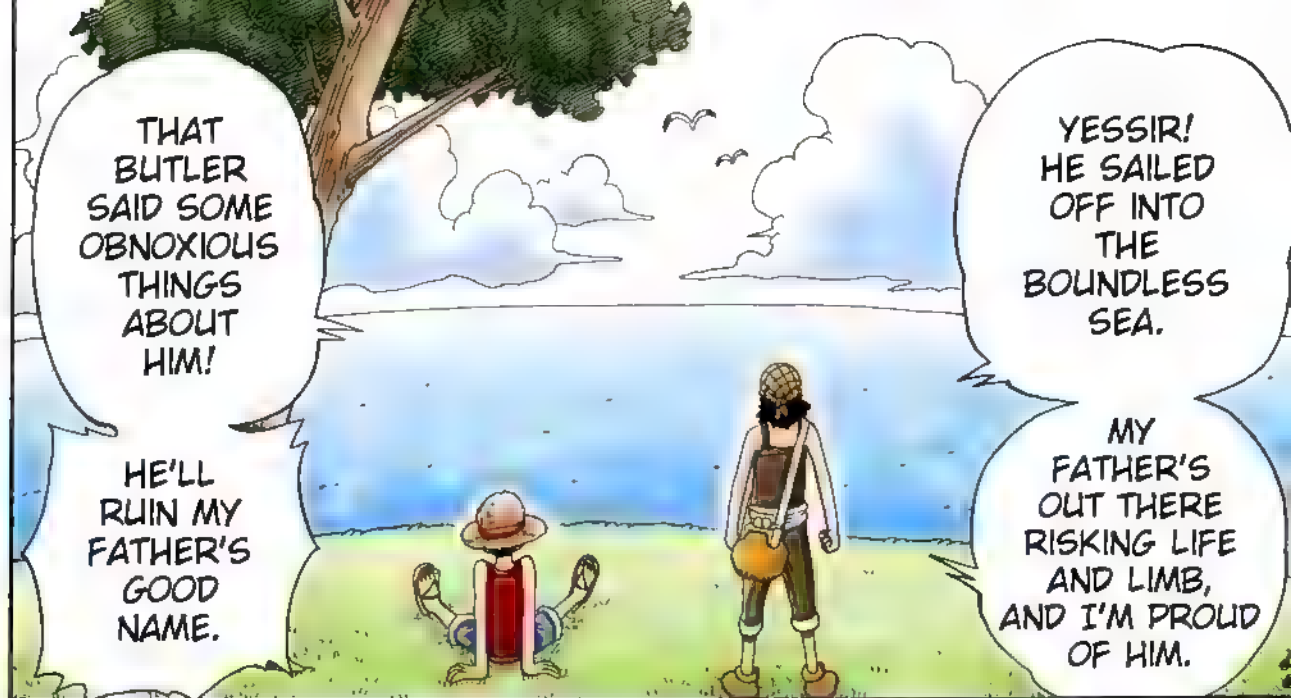
TWO...

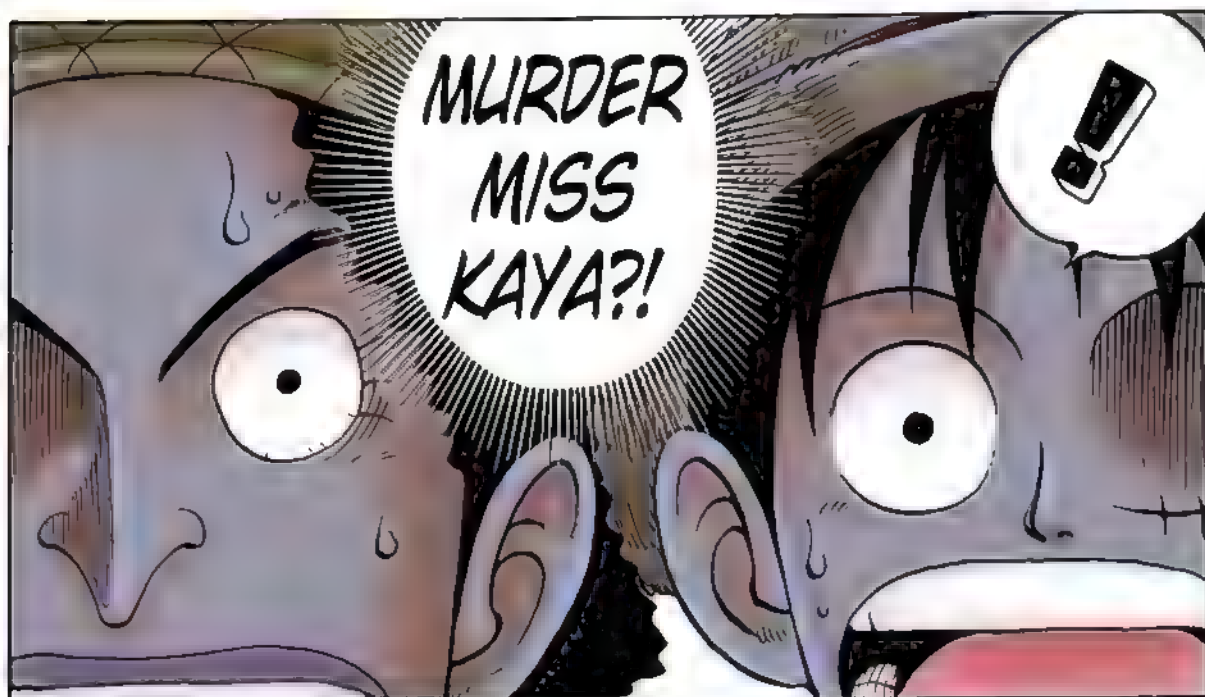
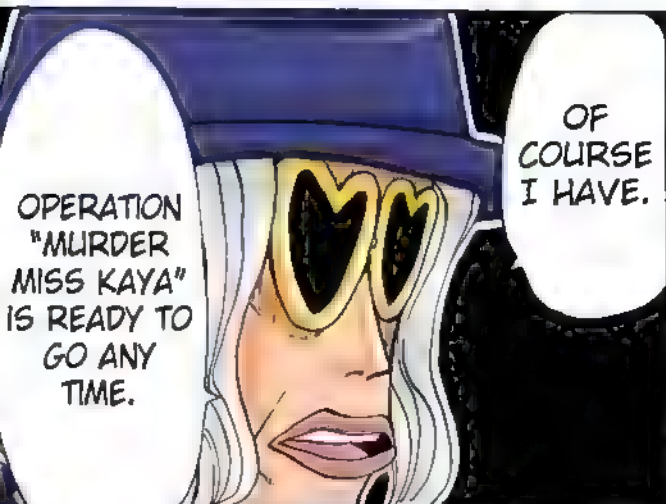




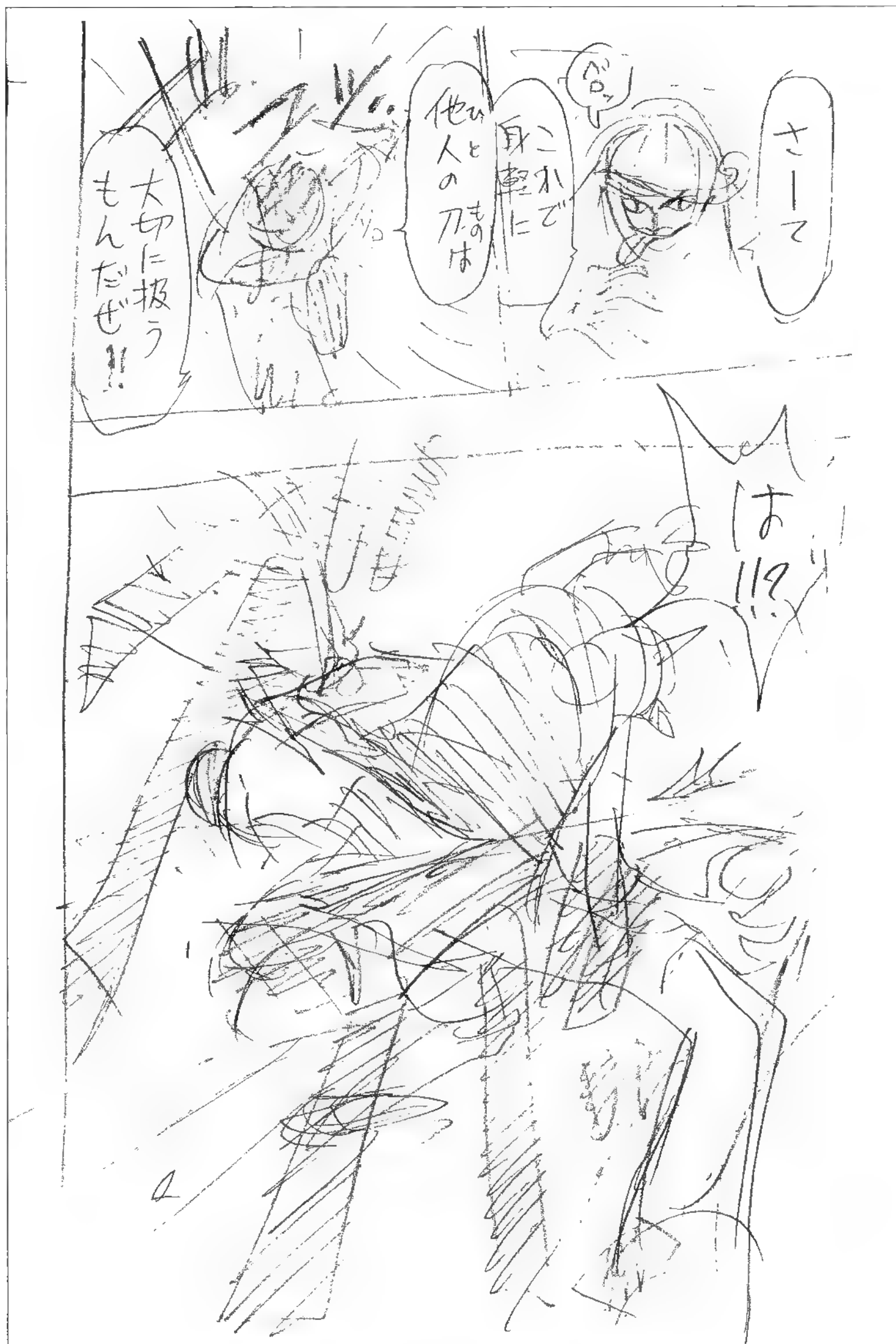






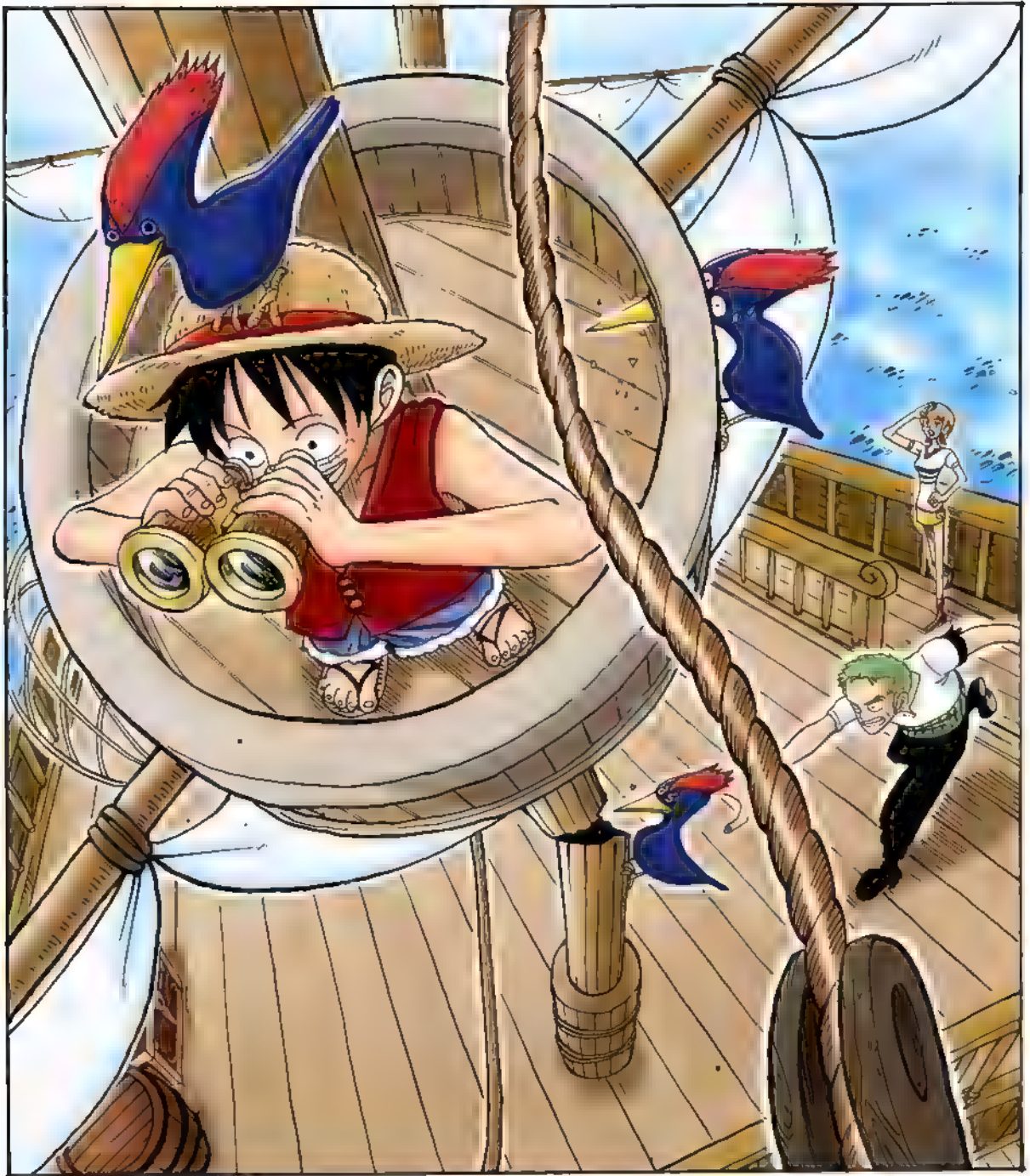


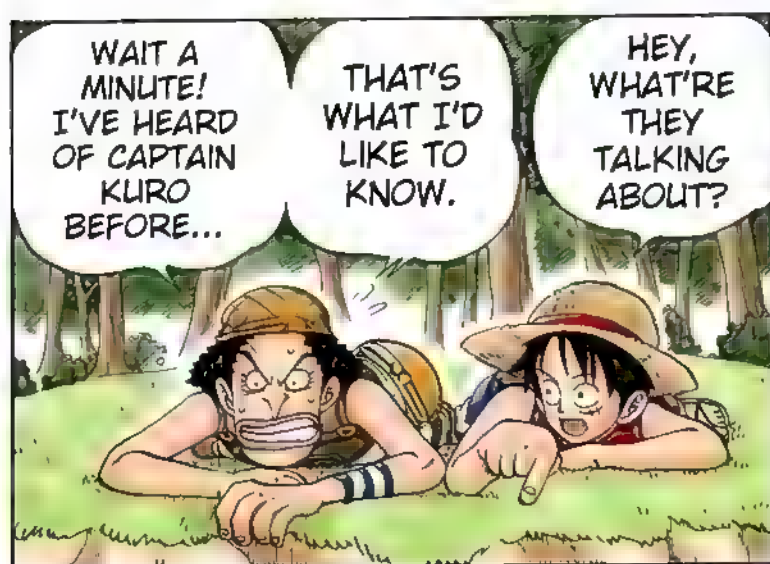
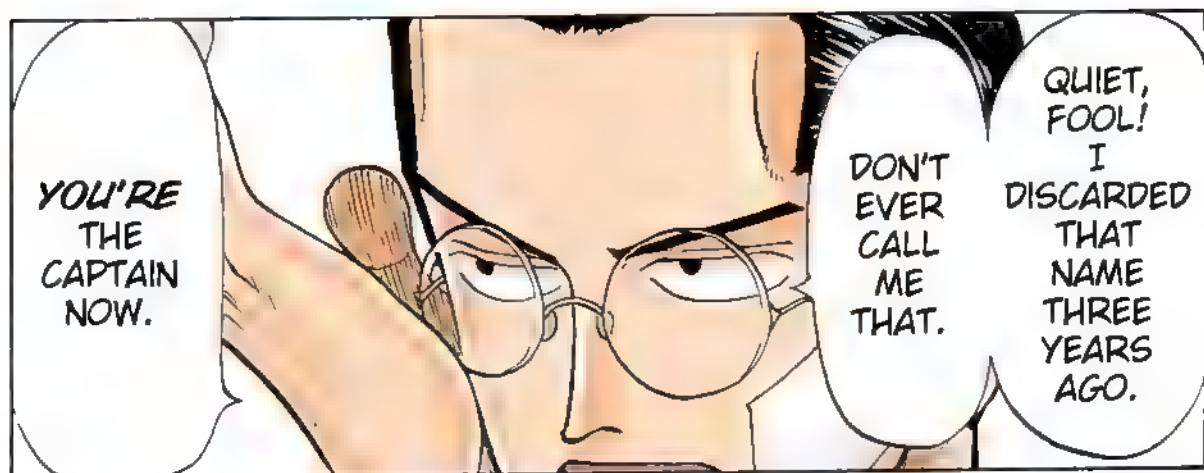
One Piece Storyboards #8

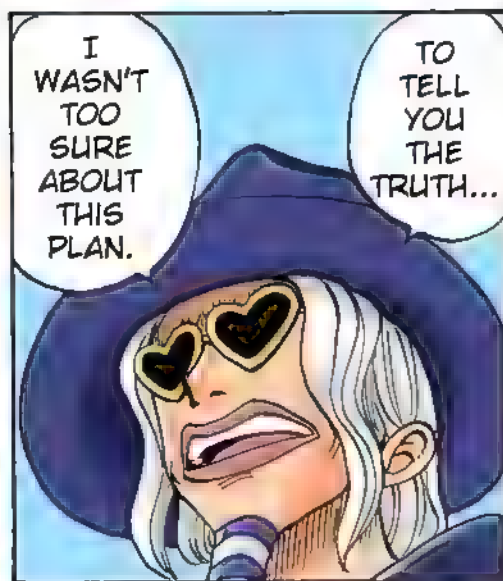
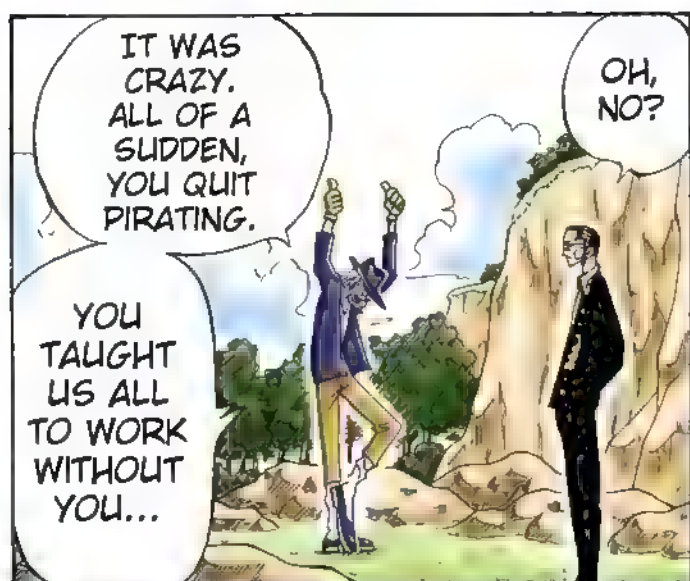
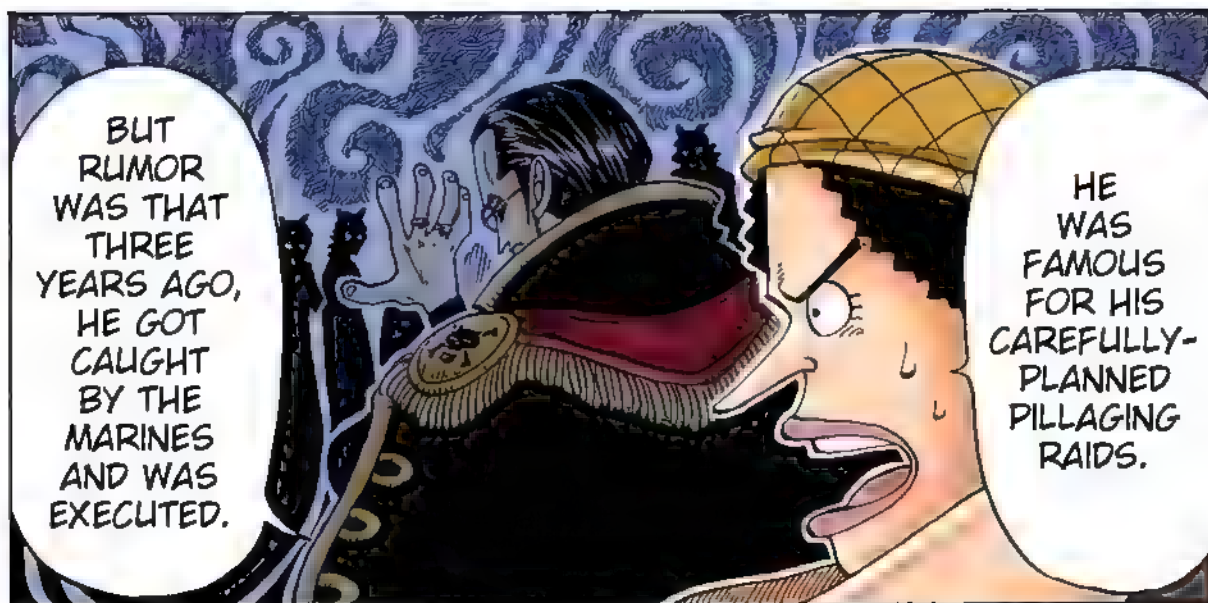


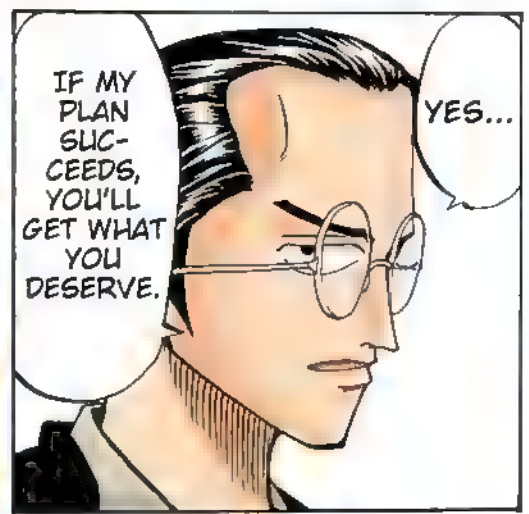
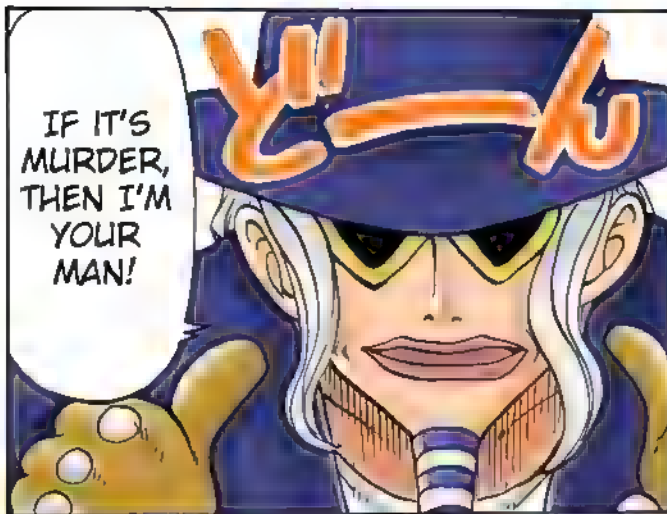
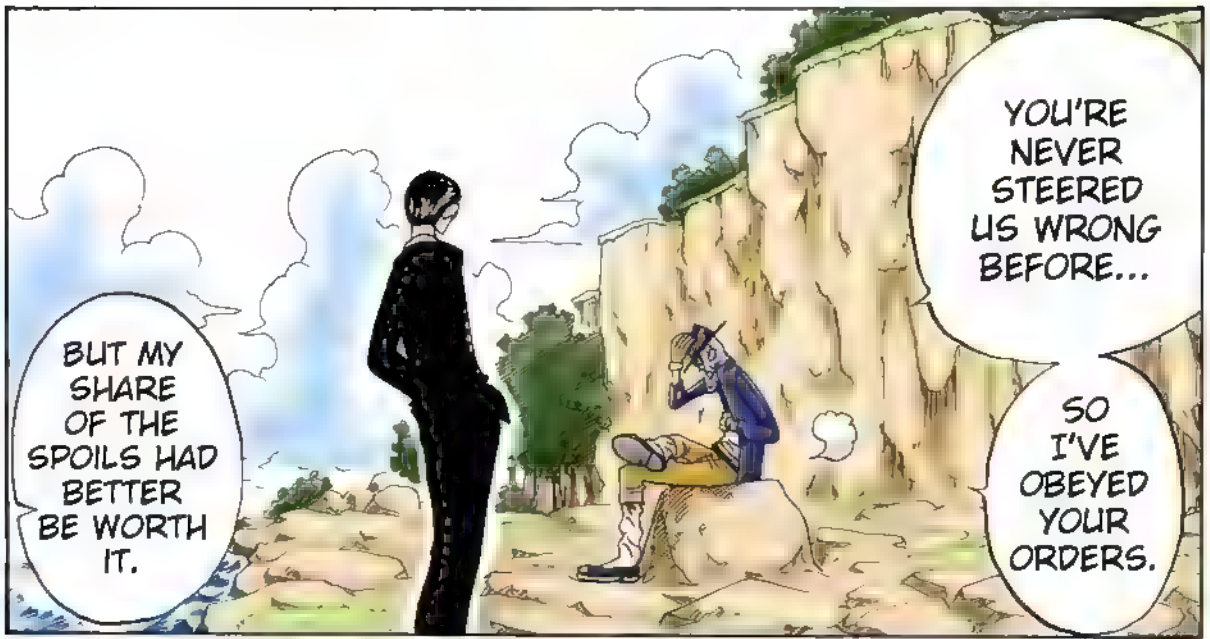
Chapter 26:

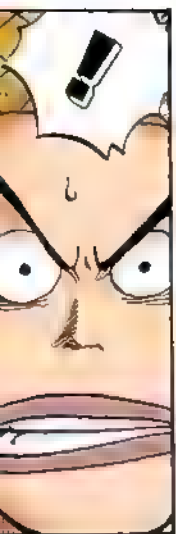
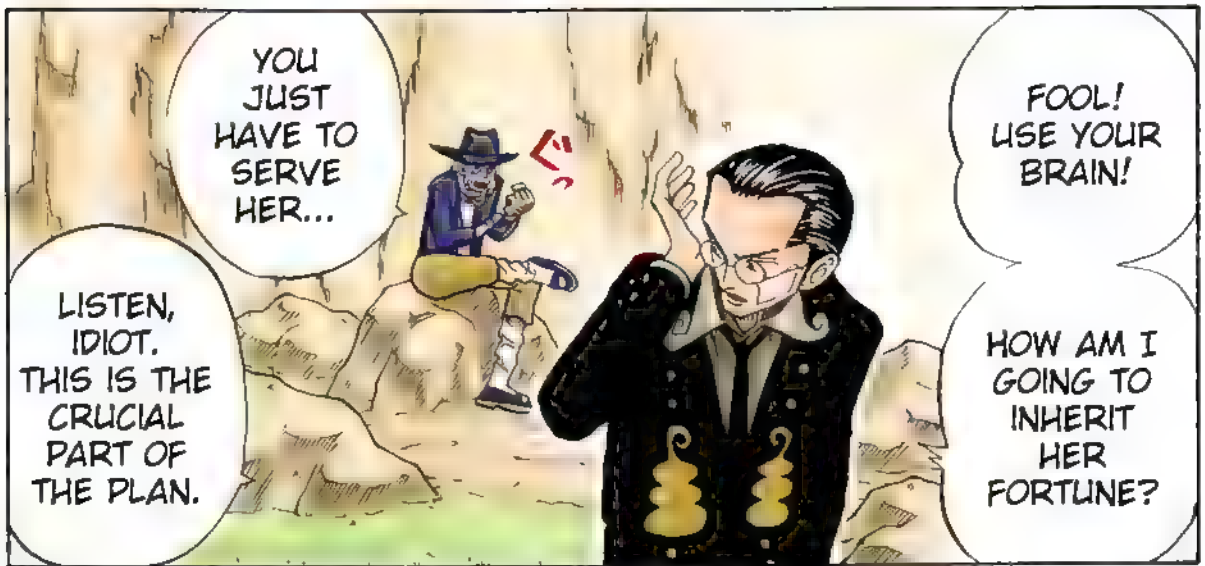
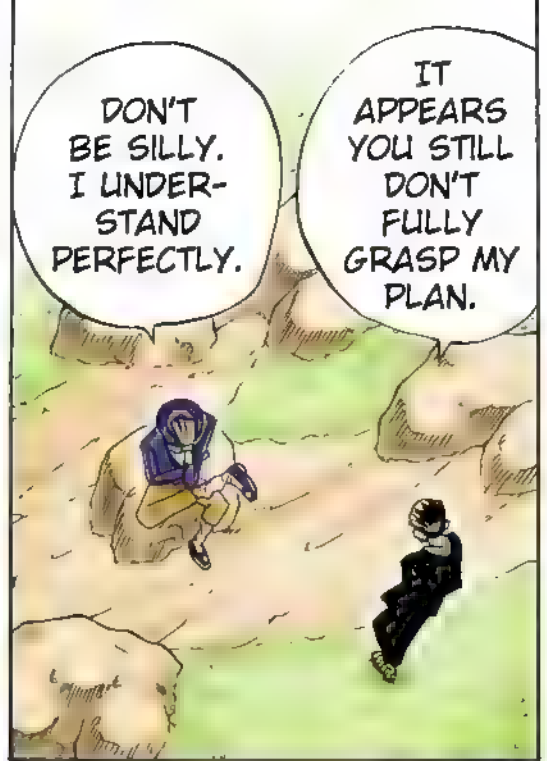
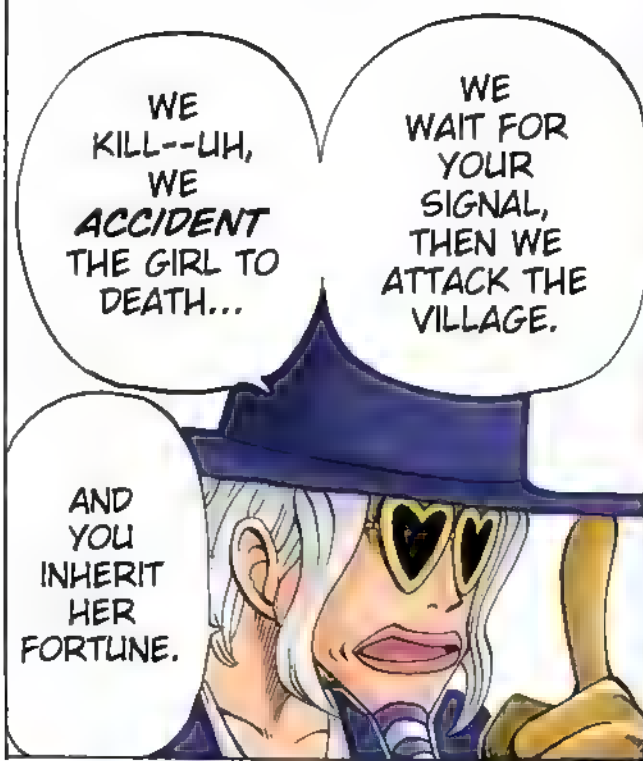
CAPTAIN KURO'S PLAN

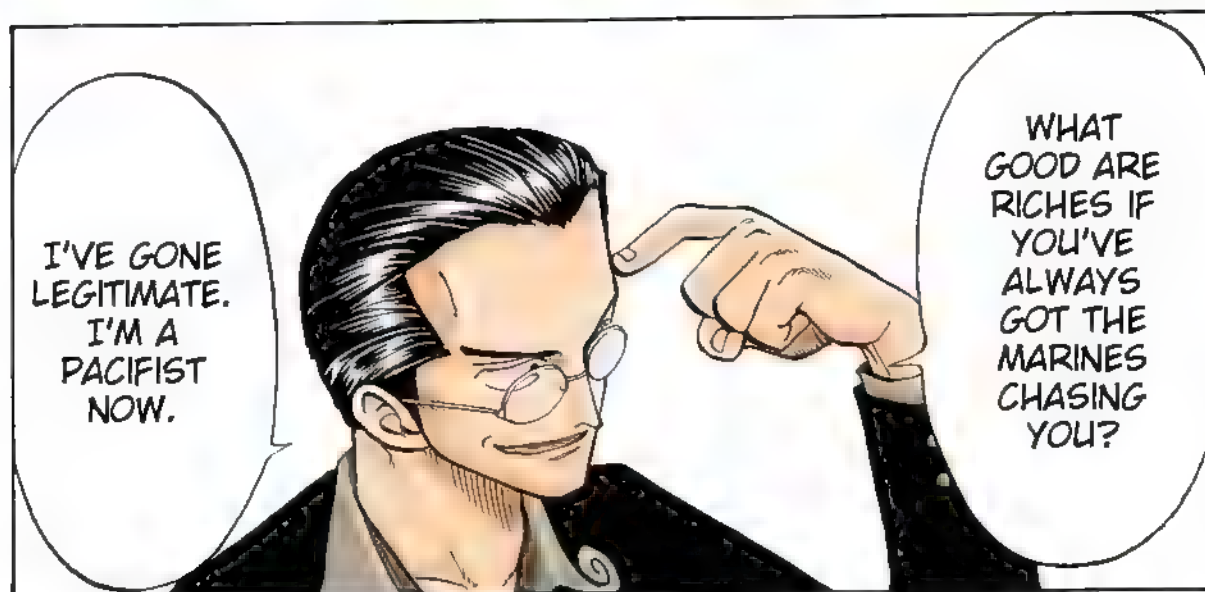
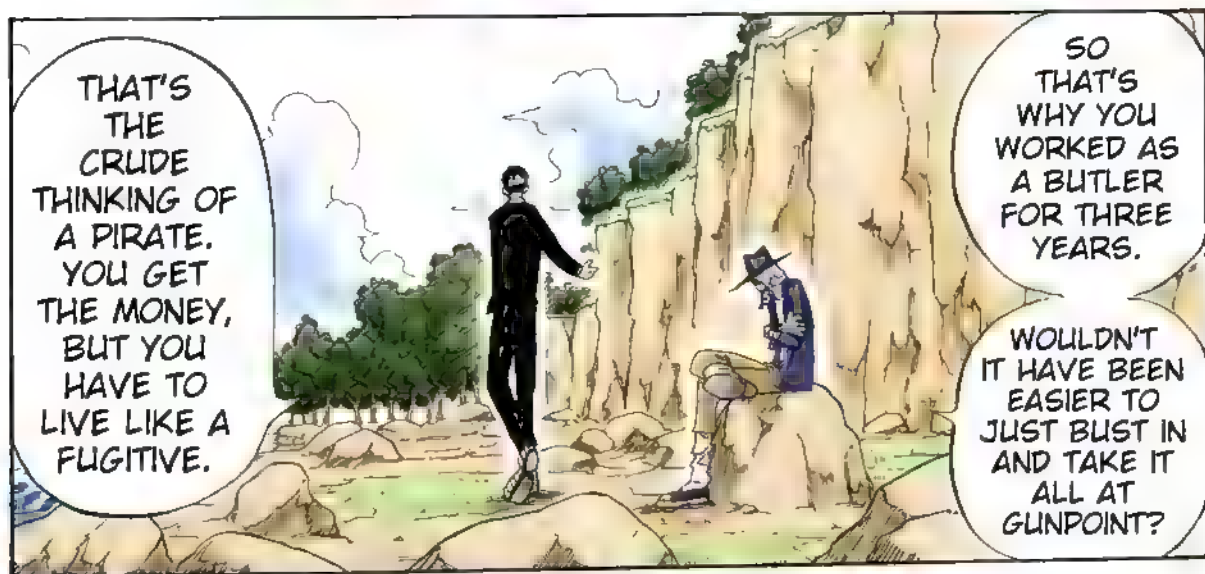


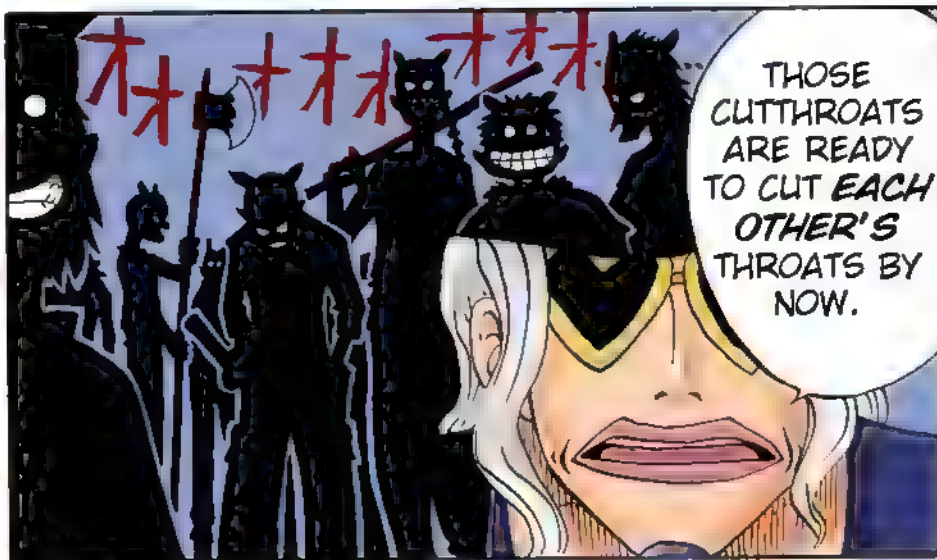
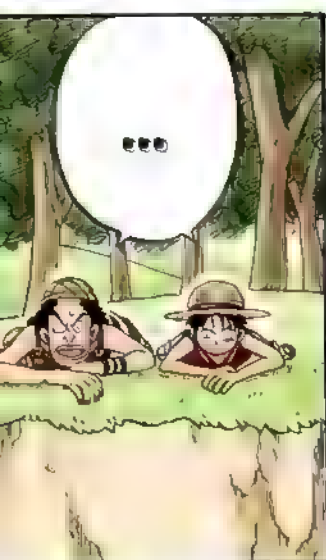
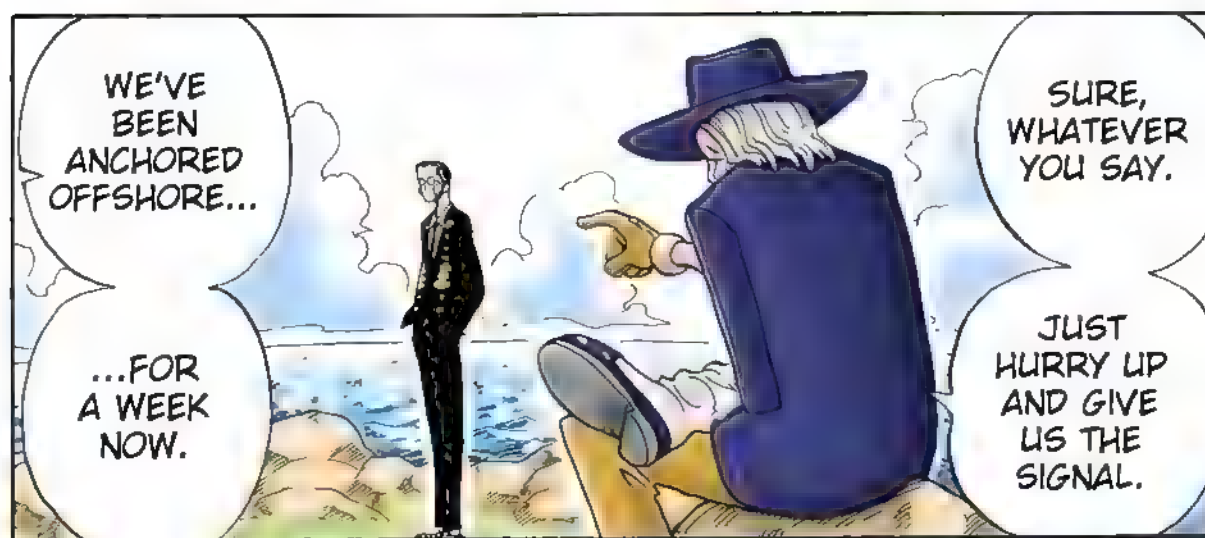
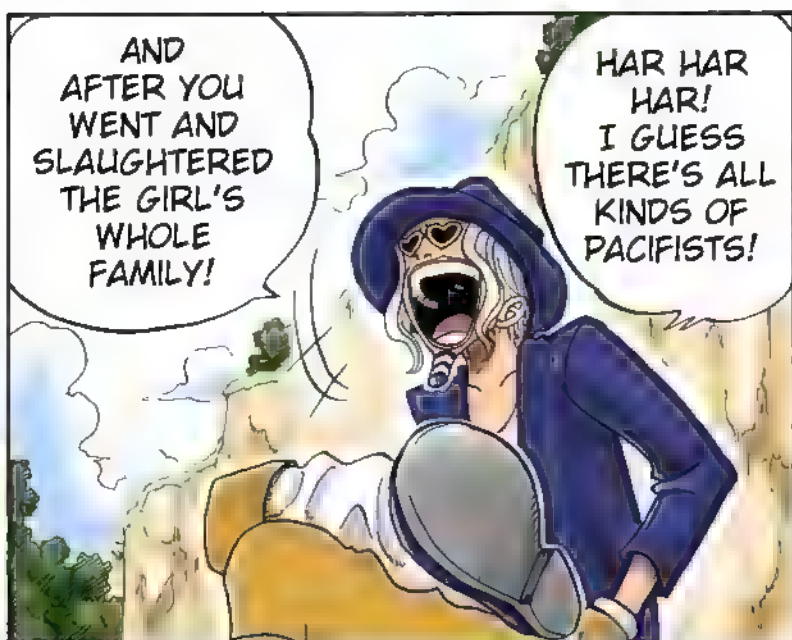
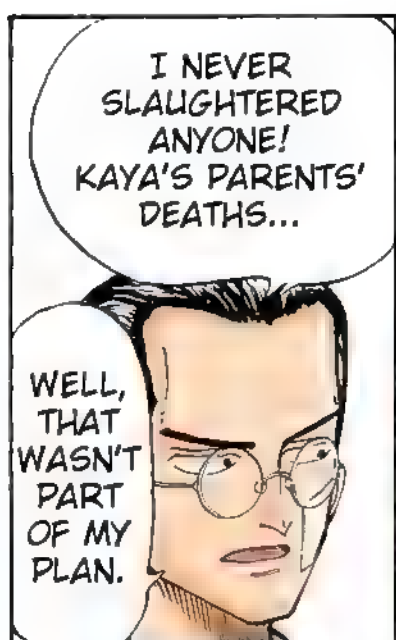


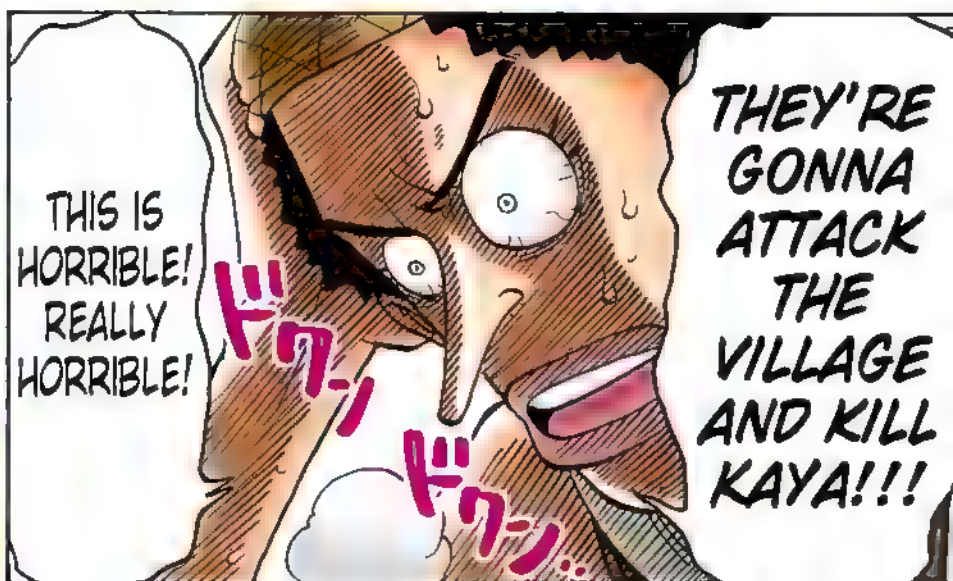
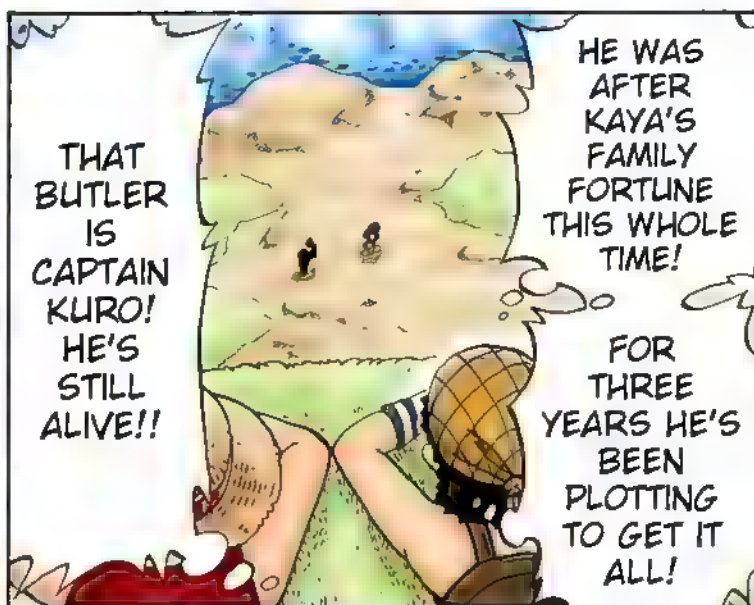
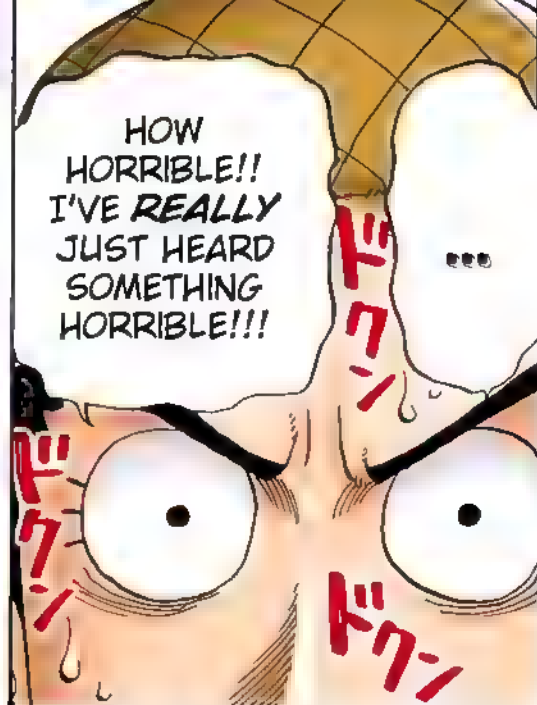
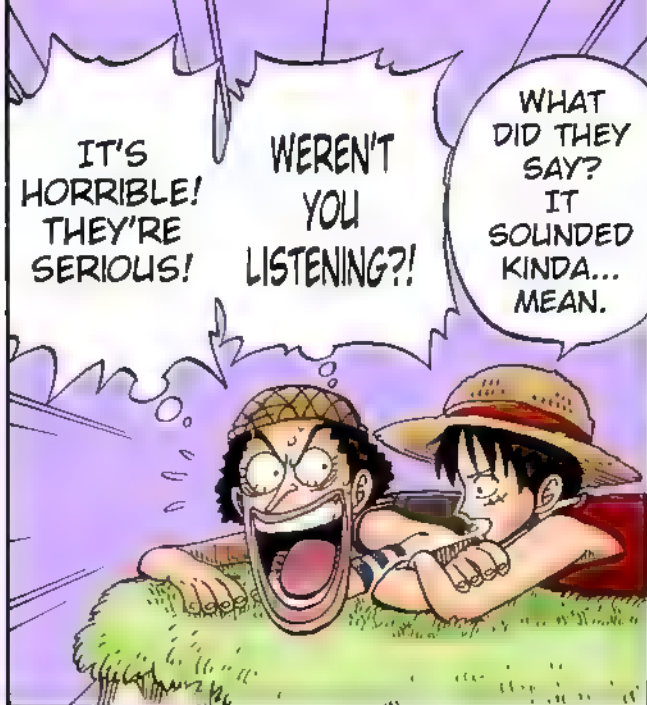


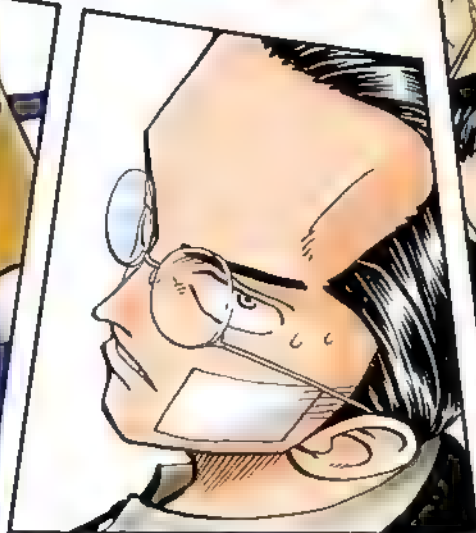
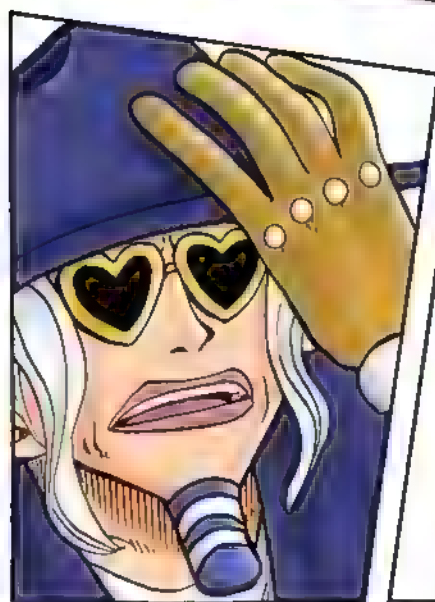
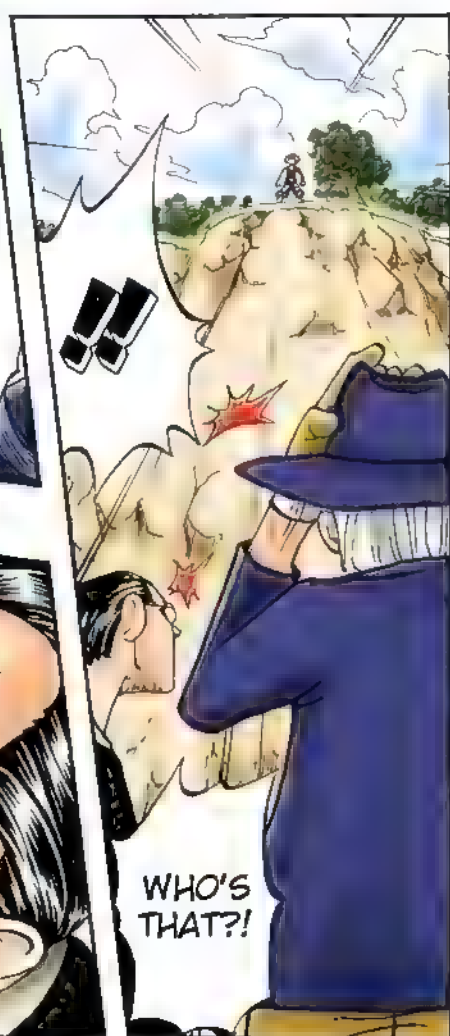


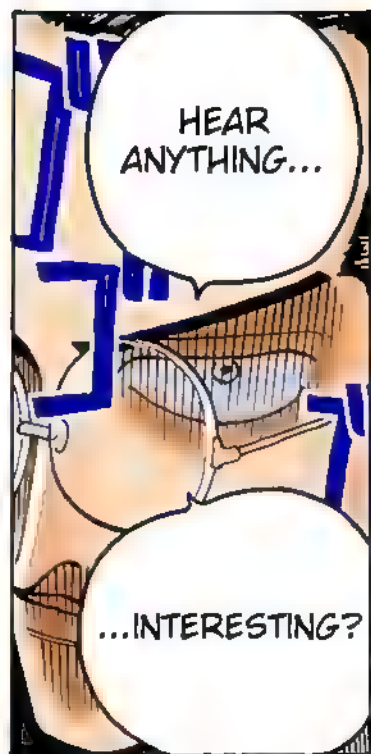
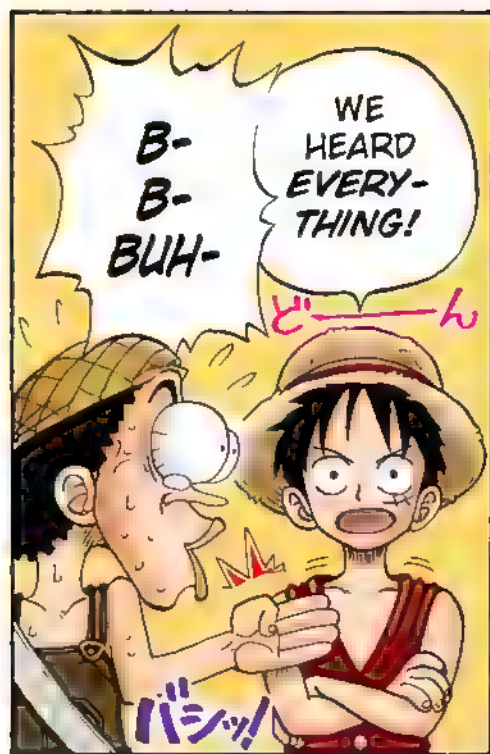
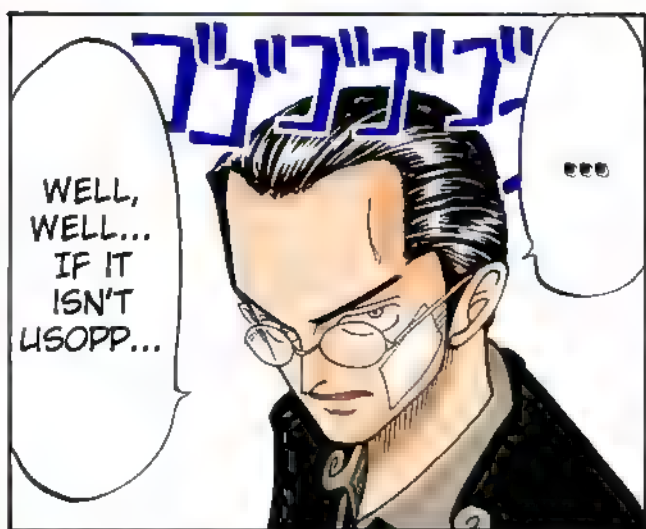
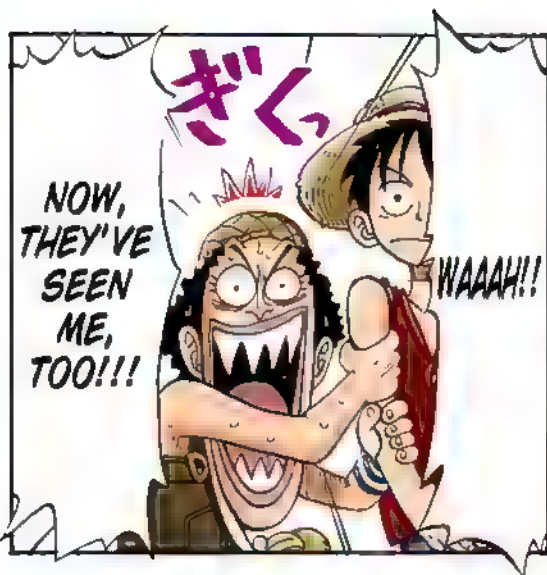
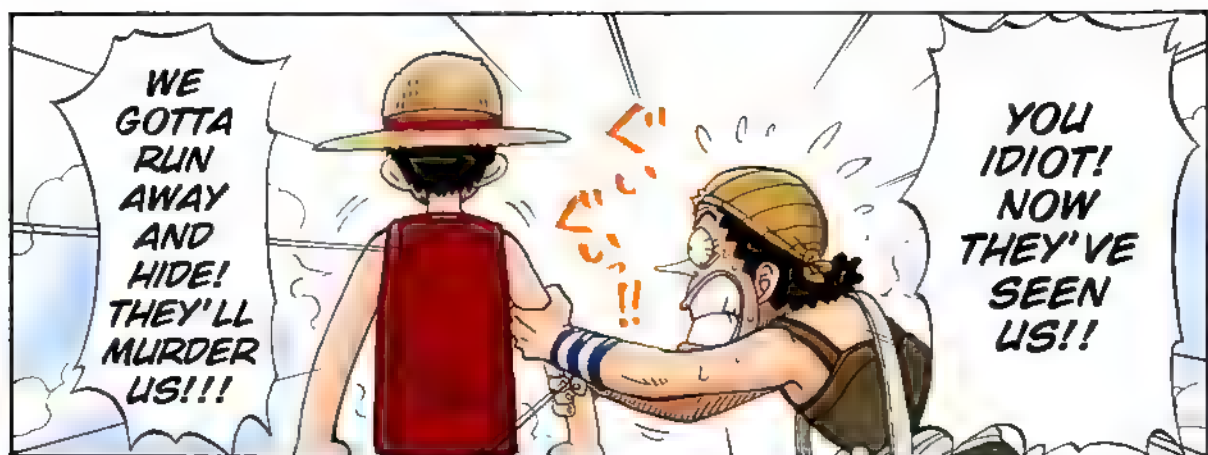


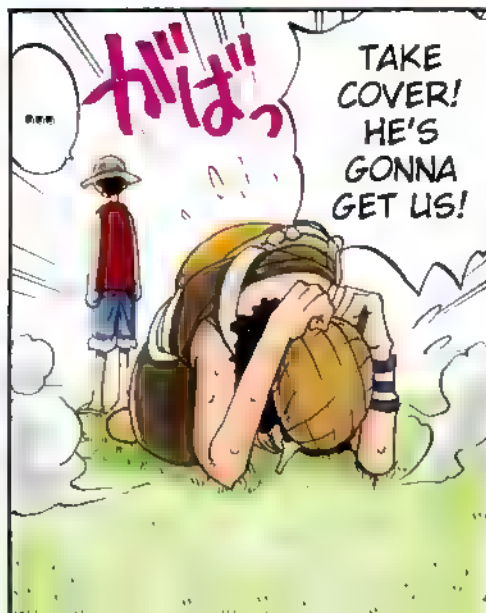
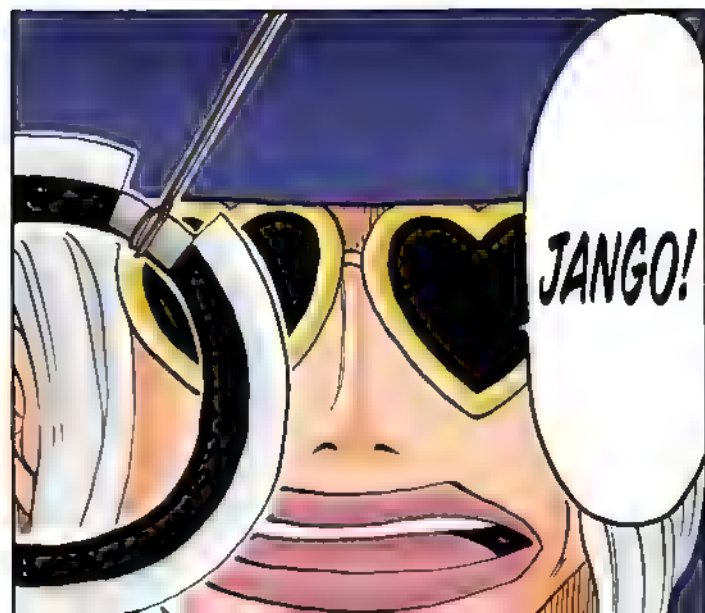
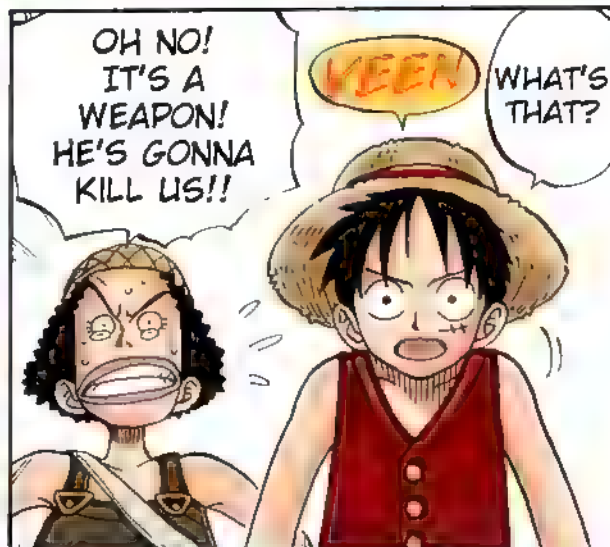
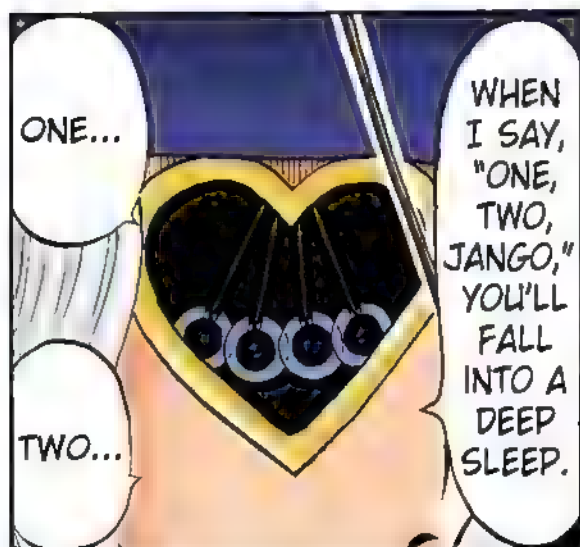
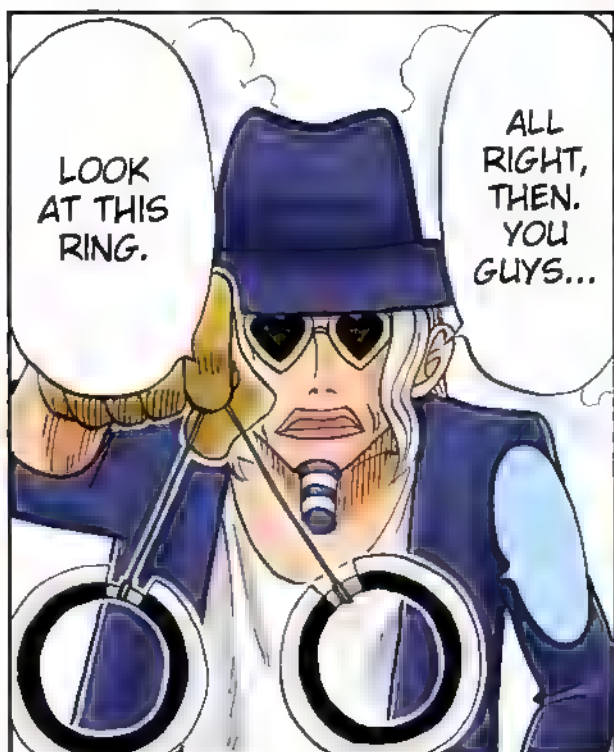


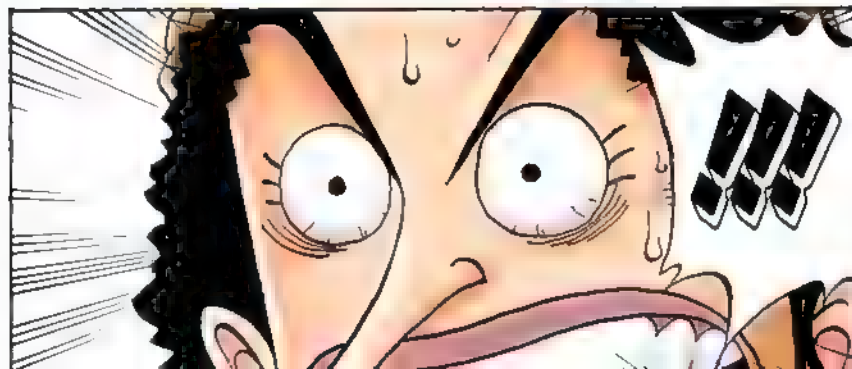
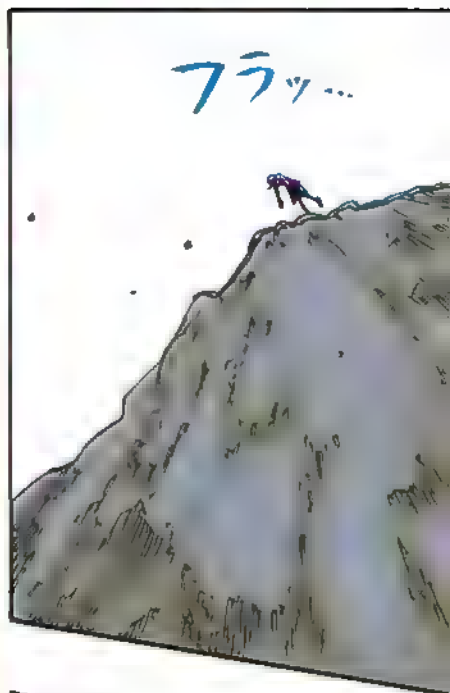
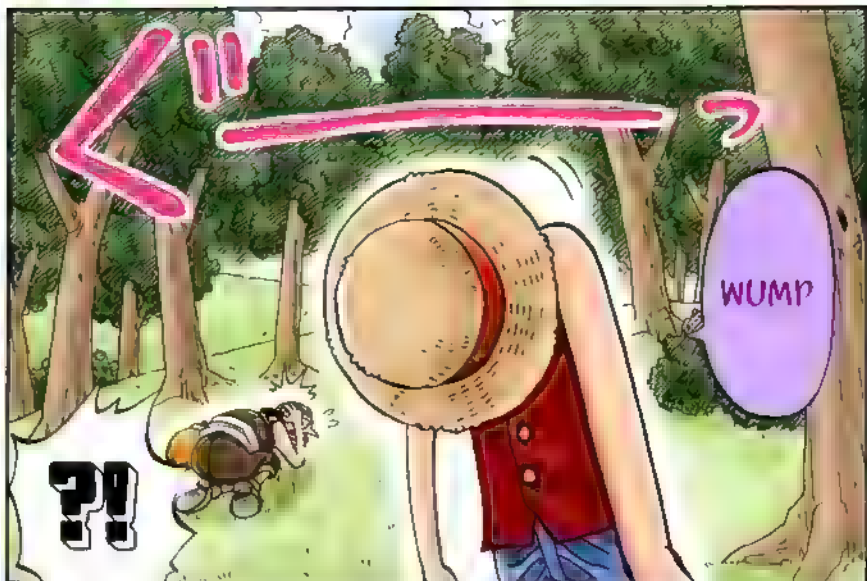


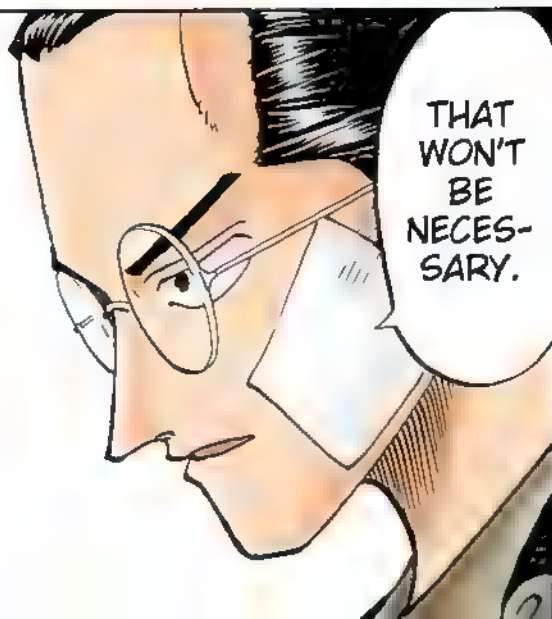
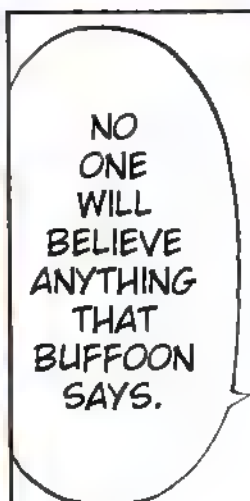
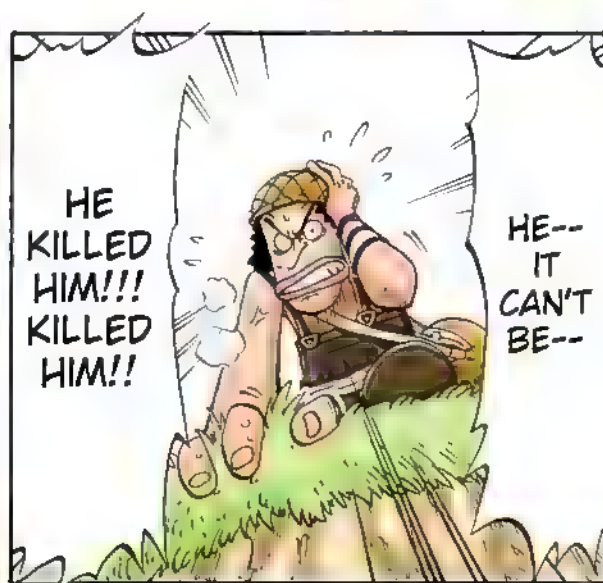
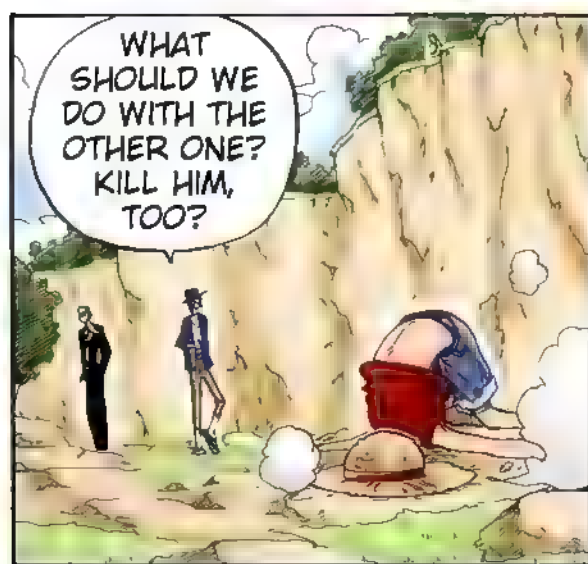
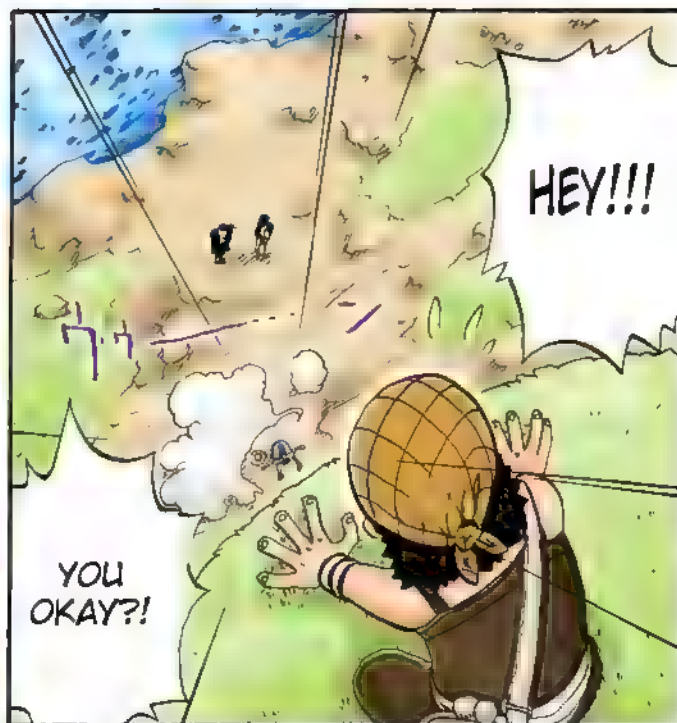
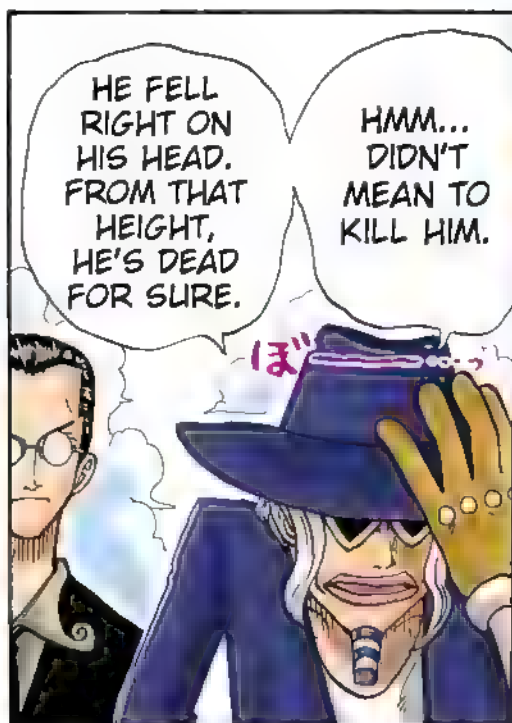


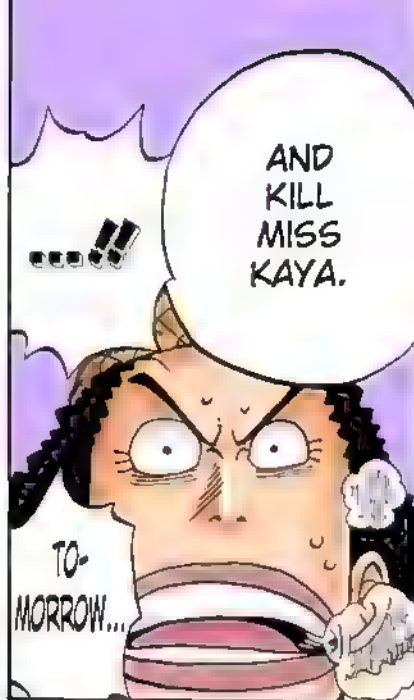












AND
KILL
MISS
KAYA.

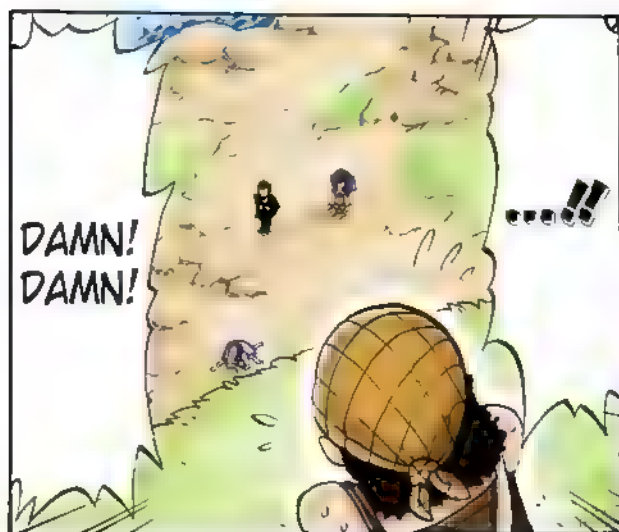
TO-
MORROW...



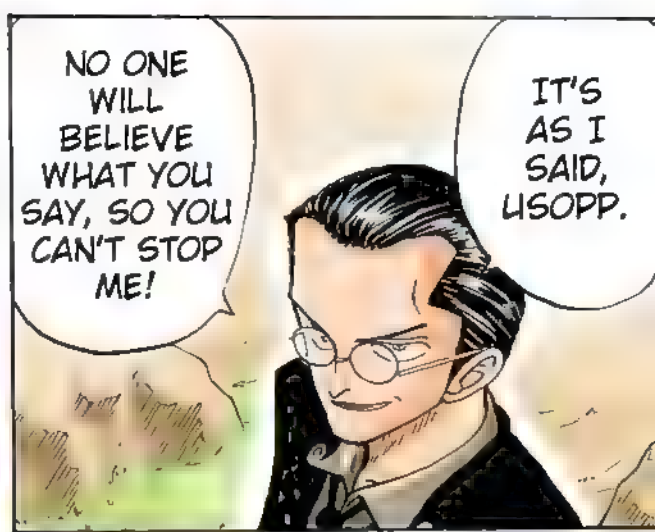
CREATE A
DISTRACTION,
ROUGH UP
SOME
VILLAGERS...

JANGO?
TOMORROW,
AT DAWN...

ATTACK
THE
VILLAGE.



DAMN!
DAMN!



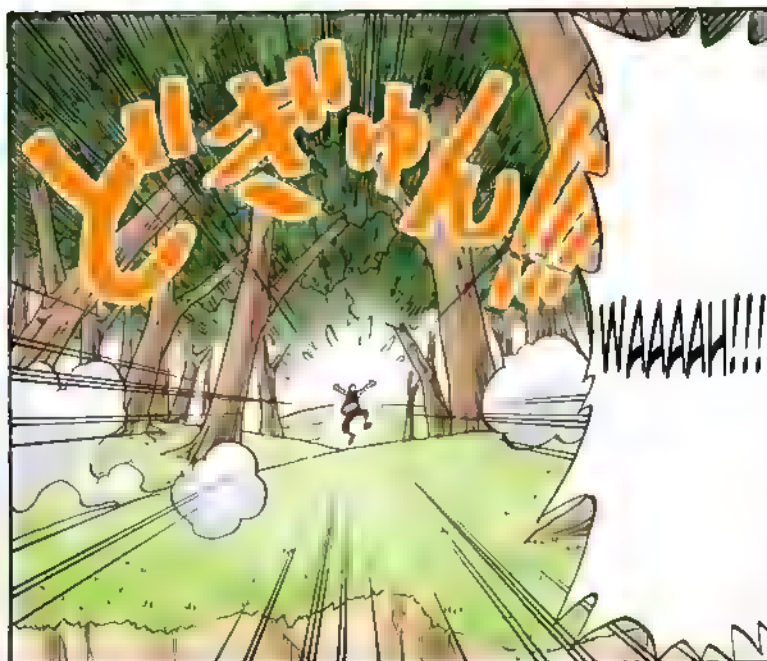
NO ONE
WILL
BELIEVE
WHAT YOU
SAY, SO YOU
CAN'T STOP
ME!

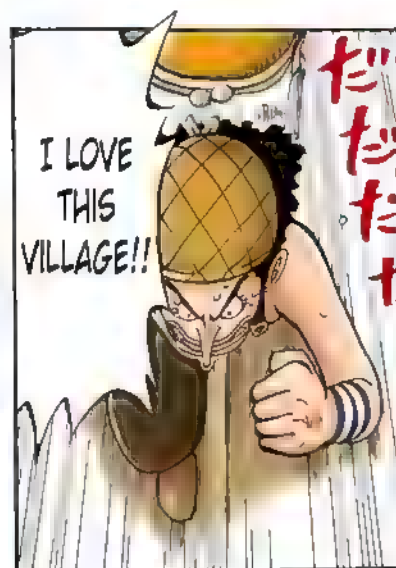
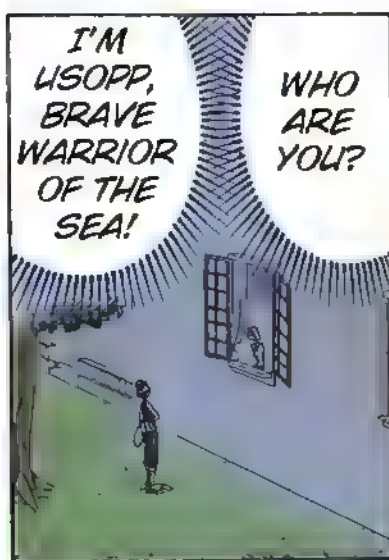
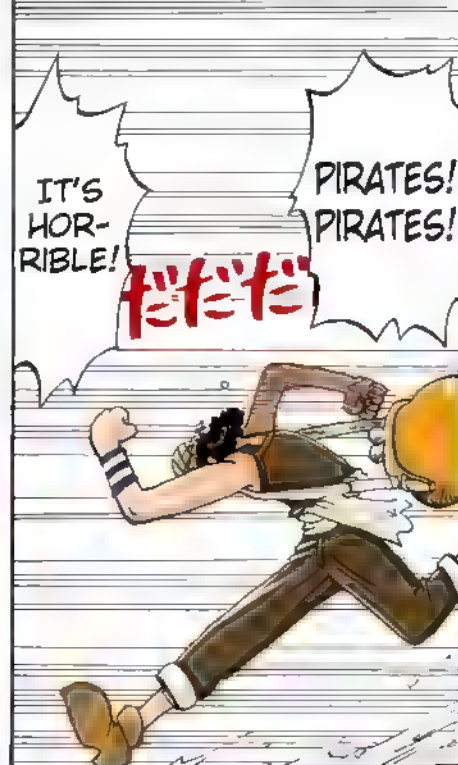
IT'S
AS I
SAID,
USOPP.

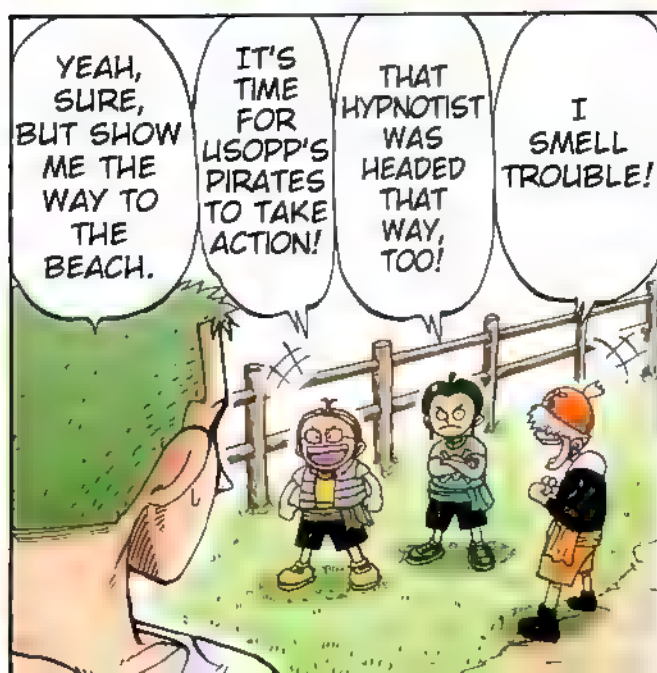
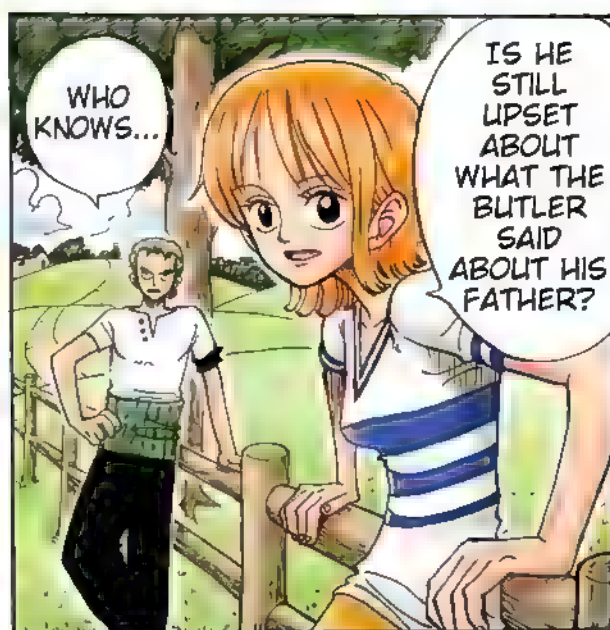
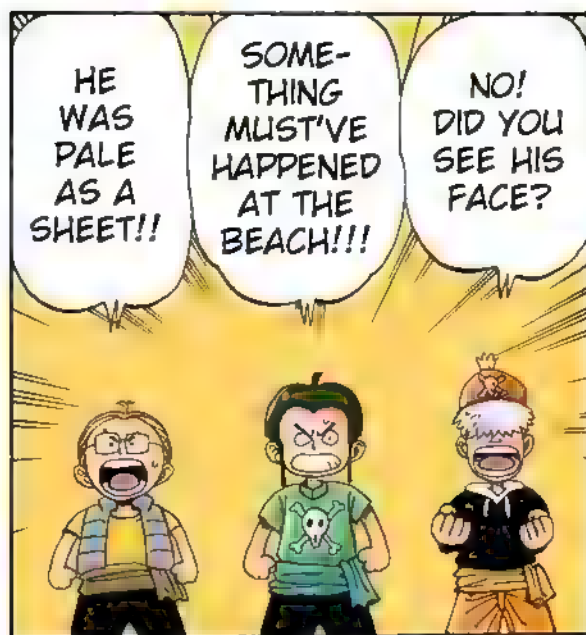
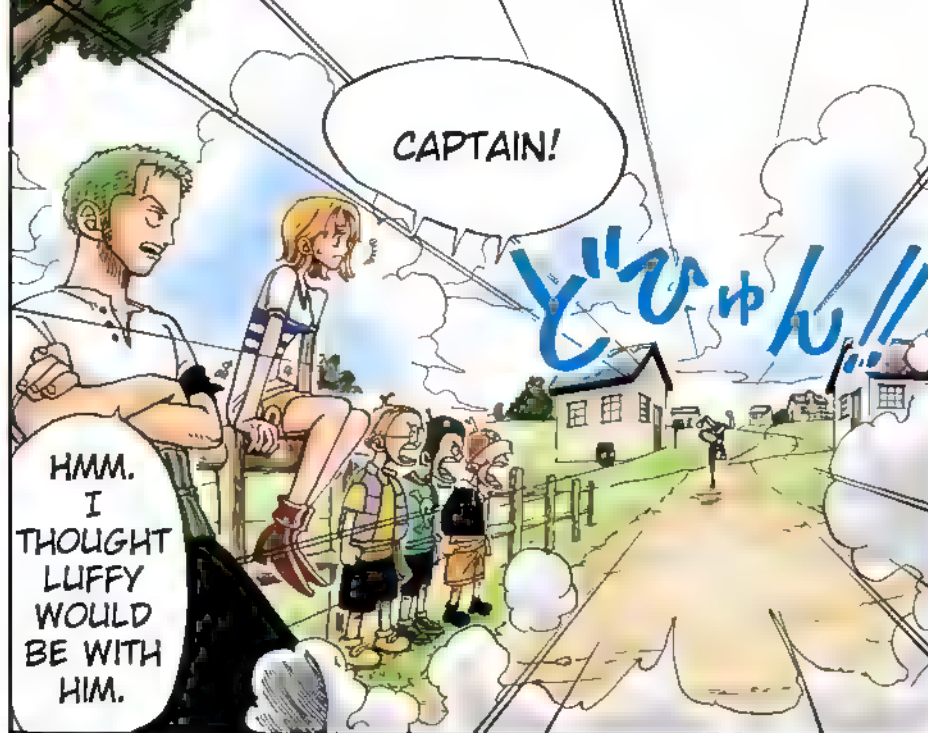


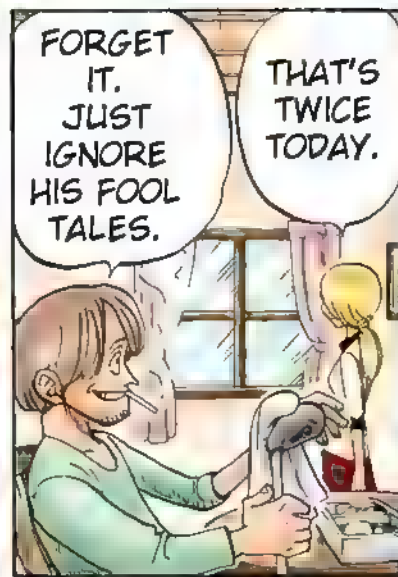
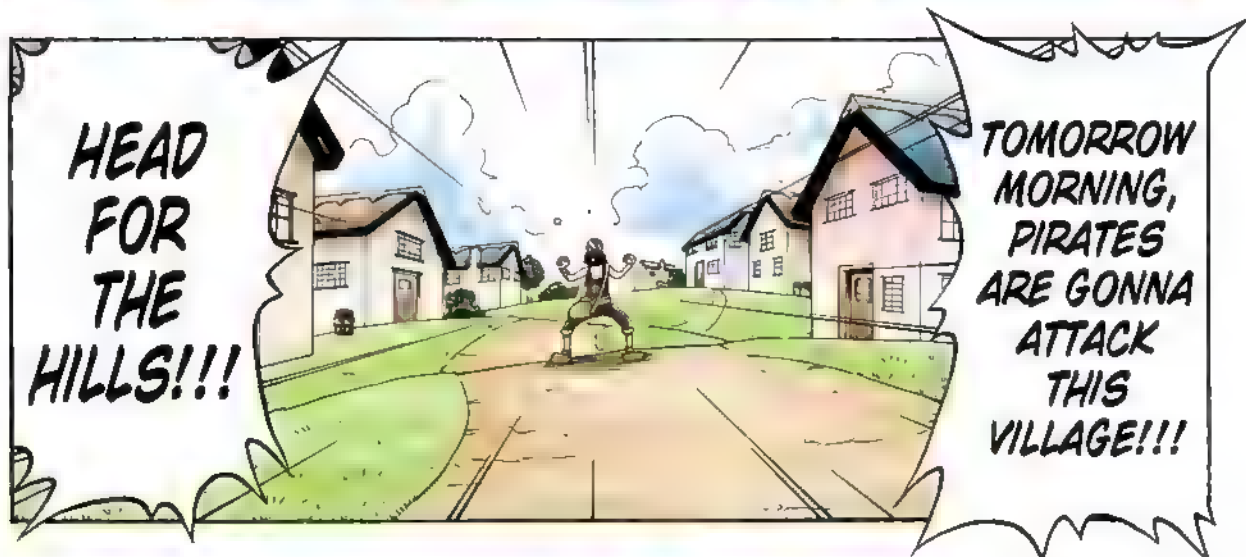
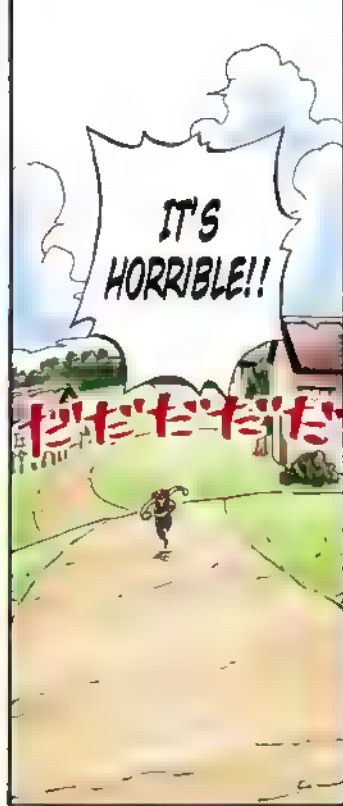
OF
COURSE.
MY PLAN
CAN'T
FAIL.

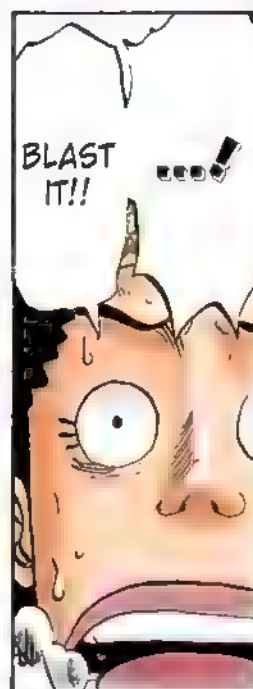
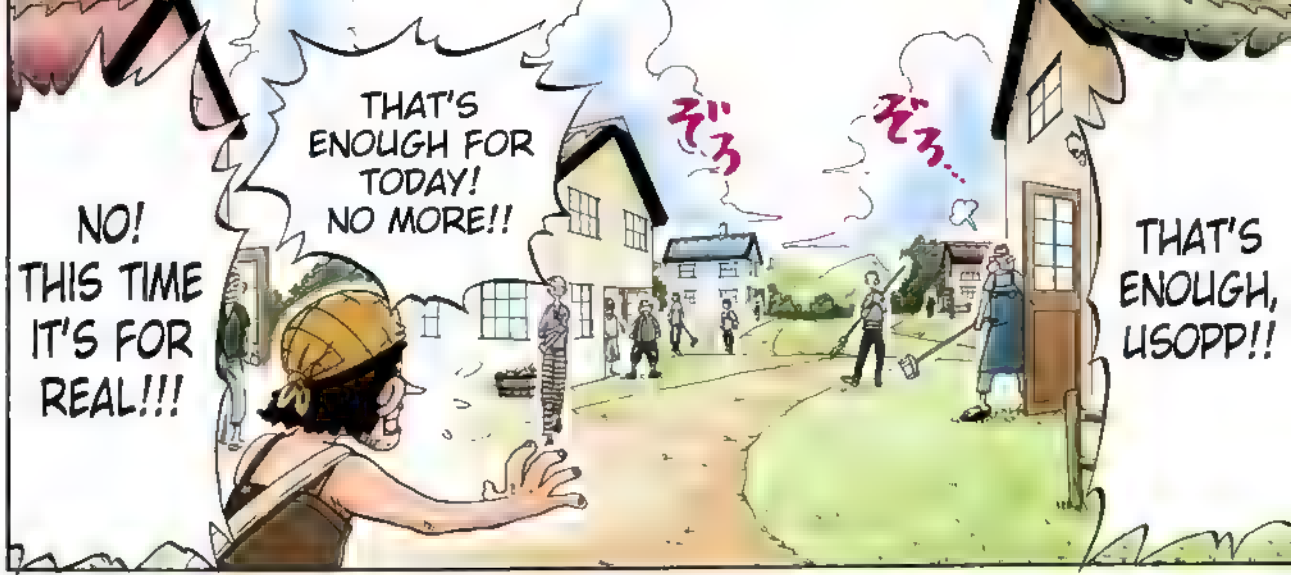
YOU
SURE
IT'S
OKAY?

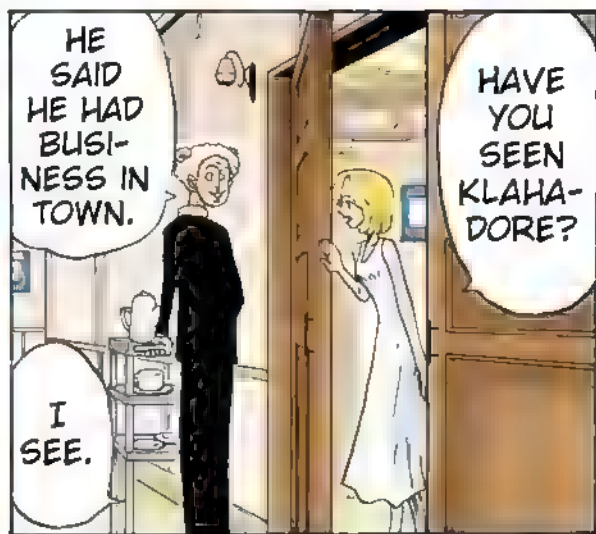
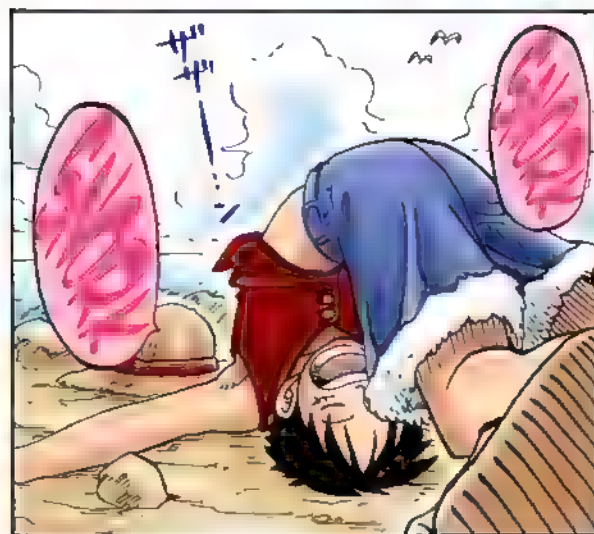






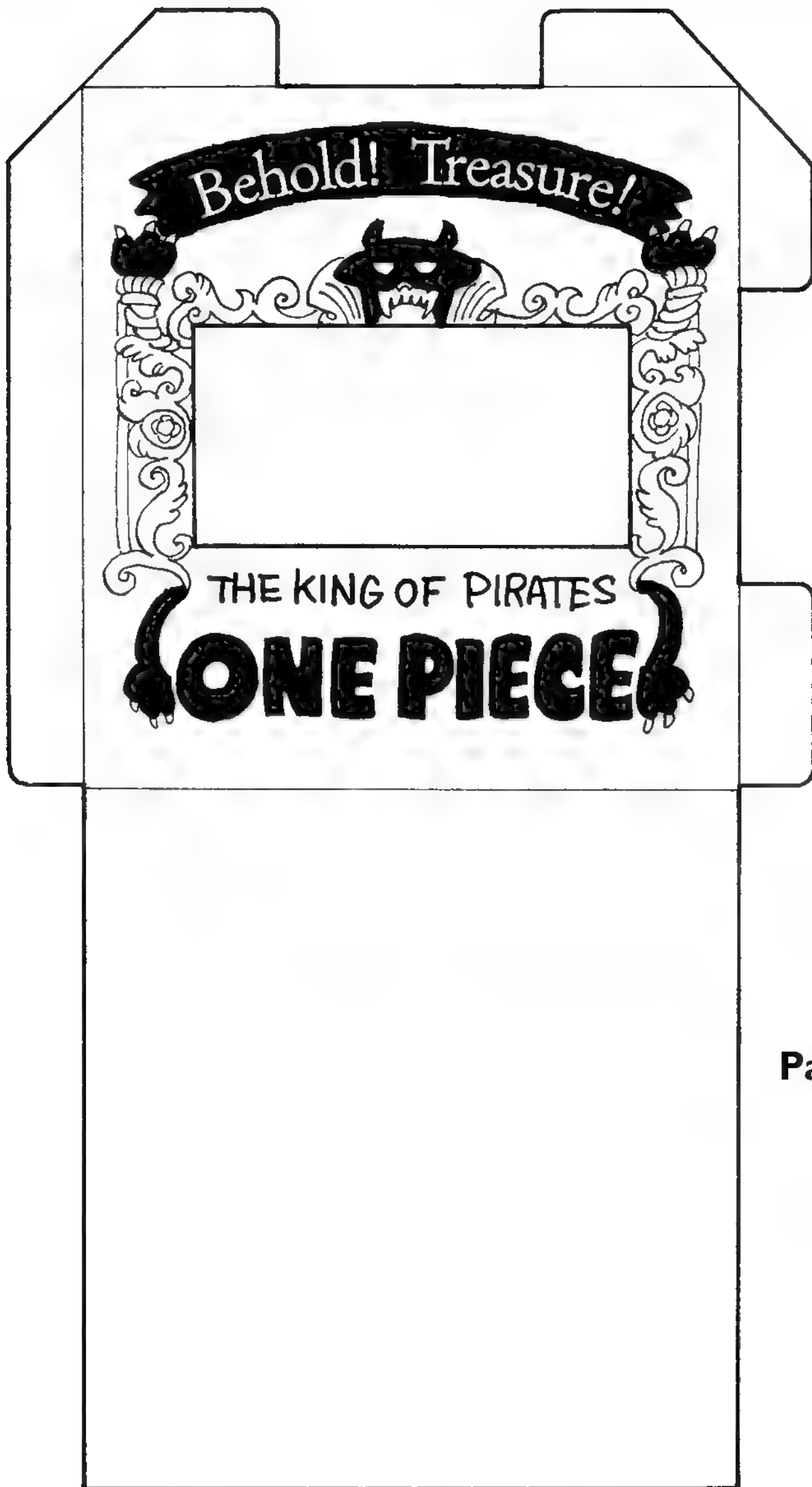






TO BE CONTINUED IN ONE PIECE, VOL. 4!

Let's Make a Treasure Theater!



Part I



Part II

Cut away

Cut away

Cut away

Part III

← See next page for assembly instructions!!

How To Make a Treasure Theater

✧ You'll need:

Scissors, cutter, glue or paste, a pen, stiff paper (on the thin side)

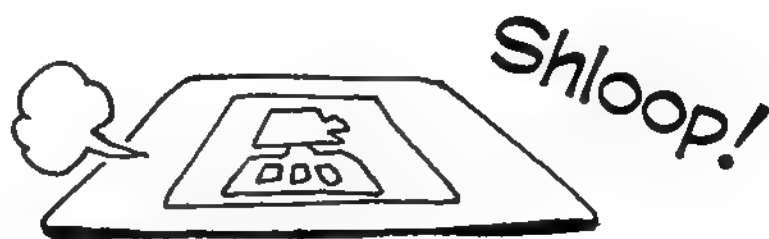
✧ You won't need:

Tea. (Please don't go to the trouble.)

✧ Instructions:

1. Glue. (To be cancelled in event of rain.)

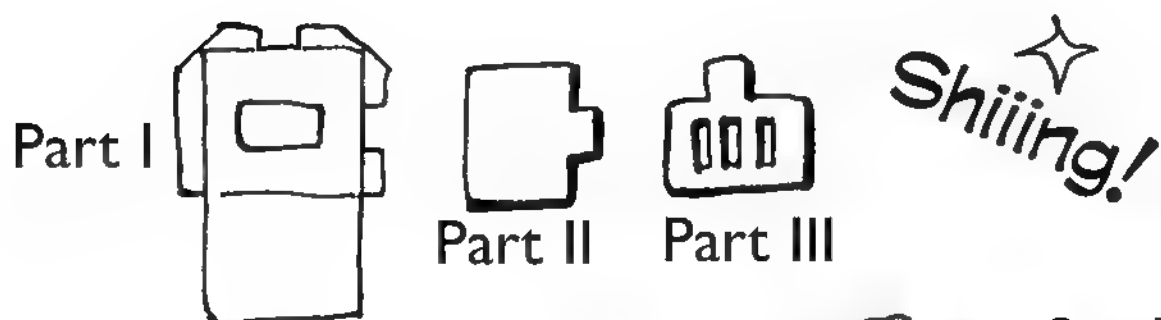
Glue the pages containing Part II and Part III to a piece of the stiff paper.



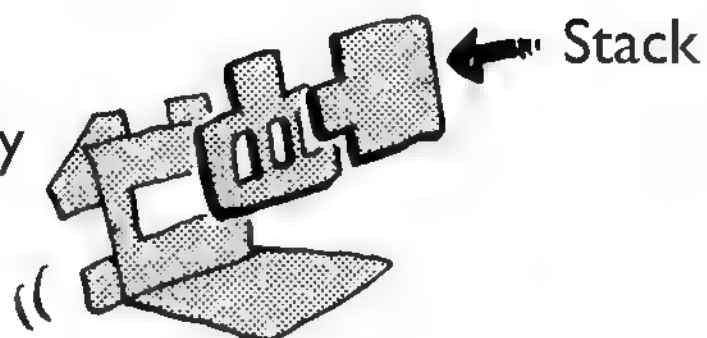
(Use a photocopy if you don't want to cut up your book.)

2. Cut.

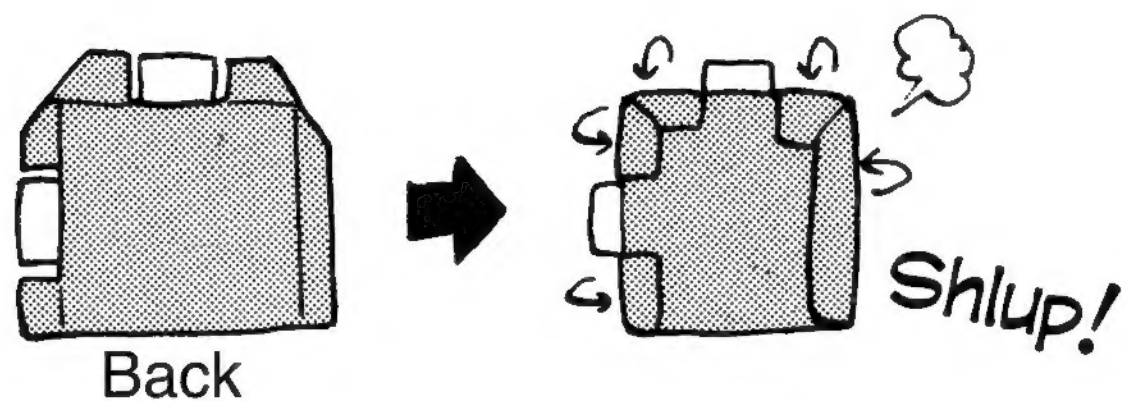
Cut out Part I, Part II, and Part III. Be careful when cutting out the slots.



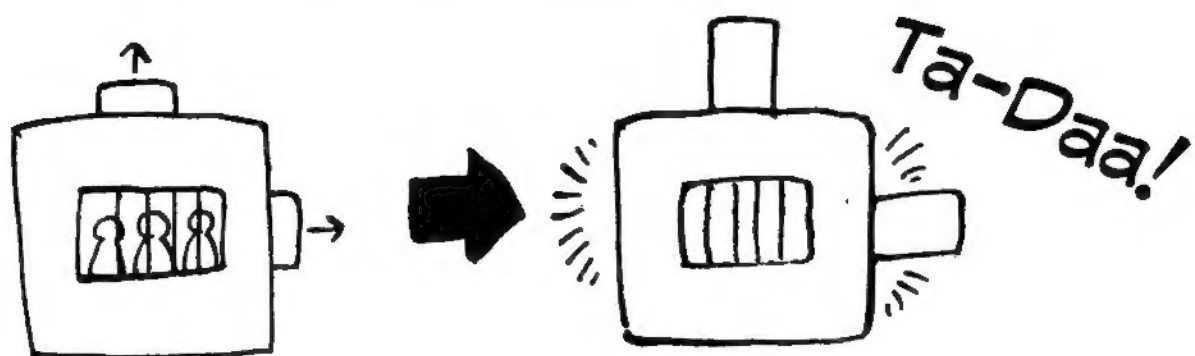
3. Assemble by placing II and III into I



4. More glue.
Fold over Part I and apply glue.



5. Draw in the "Treasure."



When you pull the tab...a white surface appears!
Draw in the picture or words that you'd like, and
your Treasure Theater is complete!!
(It'll be even nicer if you color it.)

**** L.A. Corner!! (Little Apology) ****

I'm sorry. About what? About the Q&A Corner that I promised would be in this volume. Due to the production timeline of the comics, it couldn't be done. Will you forgive me if I say it'll be in the next volume? Aw, don't get mad. Don't cry. Don't hit me. I'll do it. Really, I will. Just wait for volume 4!



デジタルカラー版

ONE PIECE

3 巻

尾田栄一郎

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ONE PIECE
ワンピース
巻三



尾田栄一郎

◆ 集英社



尾田栄一郎

● 週刊少年ジャンプ・H9年52号・
H10年10号掲載分収録

丸一年休みがあつたら
やりたい事がある。
いろんな絵の描き方や
画材を極めるのだ。
そしたらもっと
絵が楽しくなるだろう。
地球は狭いなんて
誰が言ったんだろう。



背表紙・カバー折り返し

※表記はコミックス発売当時のものになります。



本体・表紙

※表記はコミックス発売当時のものになります。